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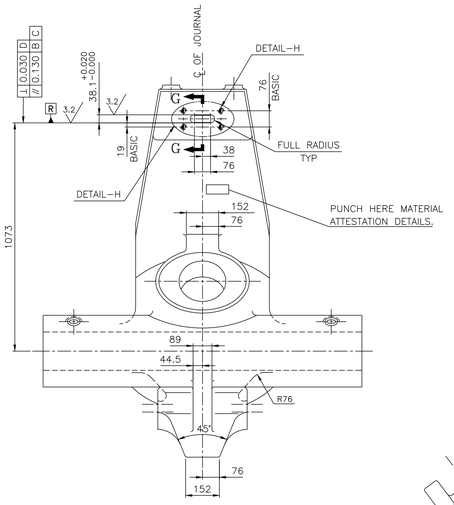
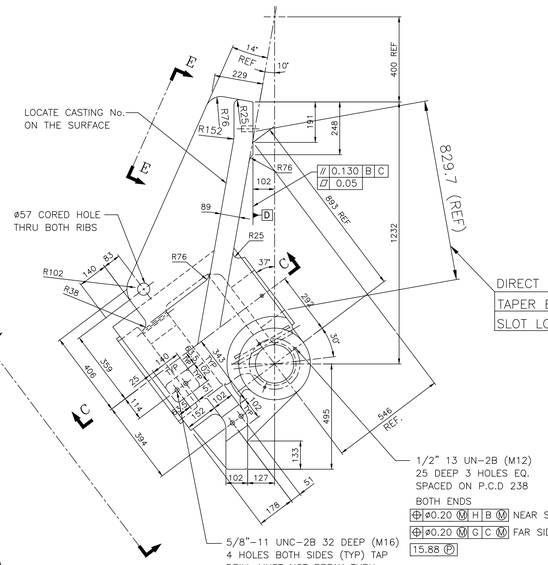
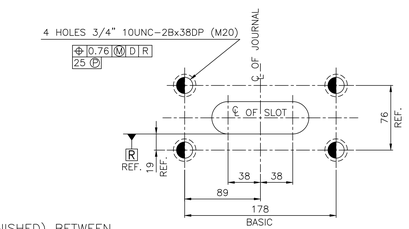
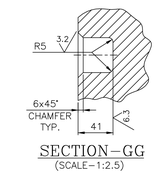
SIGN. AND DATE | REF. DRG. NO. | COMPUTER FILE NAME
INVENTORY NO | 0610O169.DWG | 0610O726.DWG



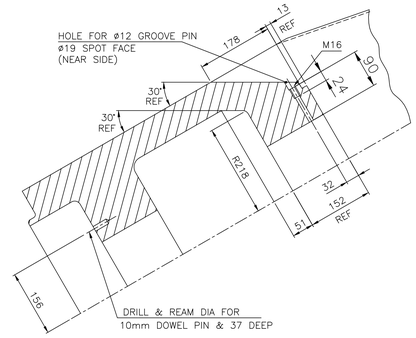




DETAIL–H
(SCALE–1:2.5)



SECTION–GG
(SCALE–1:2.5)



SECTION–CC
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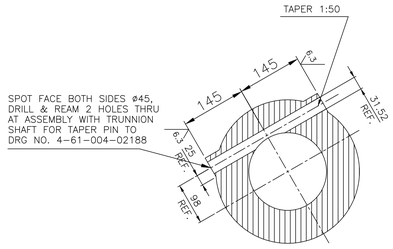
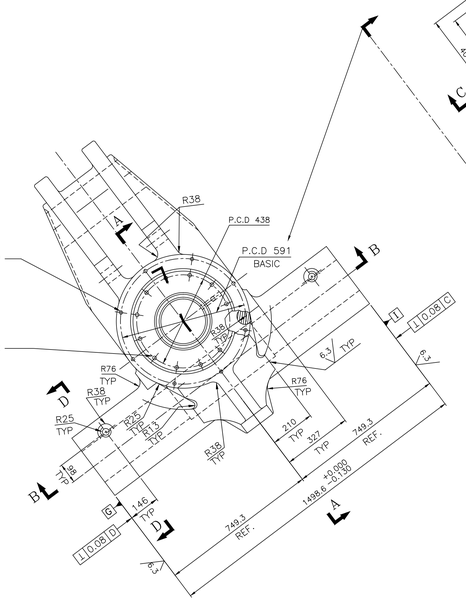
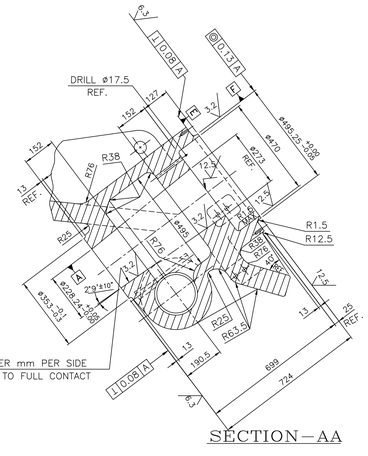


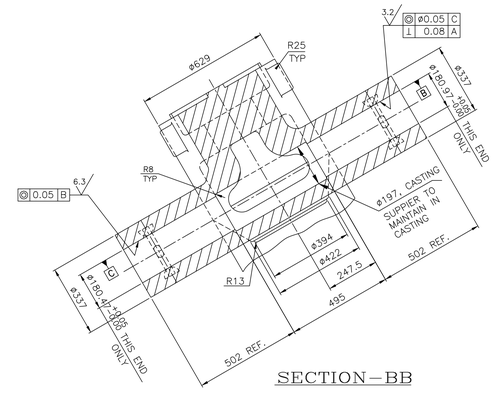
SECTION–DD
(SCALE–1:5)



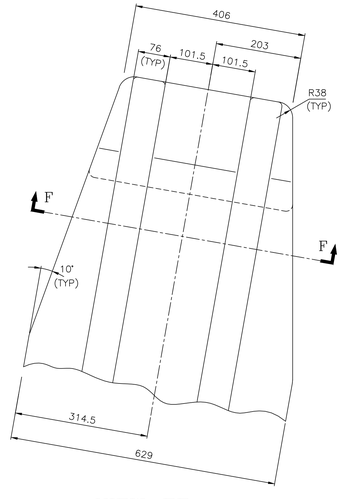


TAPER 0.03754 PER mm PER SIDE
BLUE MATCH 80% TO FULL CONTACT PLUG GAUGE.

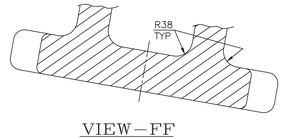
SECTION–AA



SECTION–BB



VIEW–EE
(SCALE 1:5)



VIEW–FF
(SCALE 1:5)

NOTES:–

01. THIS IS A FINISH MACHINED DRAWING.
02. UNLESS OTHERWISE MOTED
    A) ALL FILLLETS TO BE R25.
    B) ALL RADII TO BE R12.
03. SUPPLY AS PER CUSTOMERS APPROVED QUALITY PLAN.
04. APPLICABLE THDS SHALL BE METRIC ONLY.
05. ALL MACHINED SURFACES TO BE PROTECTED WITH RUST PREVENTIVE COATING UITABLE FOR OUTDOOR STORING FOR 6 MONTHS.
06. THREADED HOLES SHALL BE PACKED WITH GREASE AND FIXED WITH PLASTIC CAPS.
07. SUPPLY AS PER TDC–BA75020.

ITEM NO	DESCRIPTION	DRAWING NO.	VAR. NO.	RAW MATERIAL SIZE OR CASTING DRG.NO. OR FORGING DRG.NO.	MATERIAL CODE	NET WT.	GROSS WT.
	CASTING				AA19511	2200.00	
					MATERIAL SPECN.	QUANTITY	

THE FOLLOWING CONDITIONS APPLY EXCEPT OTHERWISE STATED...

1. REF.TO HY0230261 FOR UNSPECIFIED TOLERANCES.
2. CHAMFER M/CD SHARP EDGES 1.2 TO 1.0 AT 45°.
3. INTERNAL M/CD CORNER RADII 1 TO 0.7.
4. THE SURFACE ROUGHNESS WHEREVER NOT SHOWN SHALL BE TAKEN FROM THE SURFACE ROUGHNESS SHOWN OUT SIDE BACK SLASHES GIVEN AT THE TOP MOST RIGHT CORNER OF THE DRG.

TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT: 1003 XRP BOWL MILL

BHARAT HEAVY ELECTRICALS LTD. HYDERABAD

	NAME	SIGN.	DATE	NO.OF VAR.
DRN.	PS		05.12.06	NA
CHD.	RR		05.12.06	
APPD.	SG		05.12.06	

DEPT.	SCALE	WEIGHT (KG)	REF. TO ASSY DRG.	ITEM NO.	NO.OF ITEMS
PULV. ENGG	1:10 1:5, 1:2.5	2200.00	E-101-01312/1 101-1312-A	NA	NA
CODE 446					

TITLE: JOURNAL HEAD (FINISH MACHINED)

DRAWING NO. 0-61-000-00726 | REV. 00

SHEET NO. 01 | NO OF SHEETS 01

REV.	DATE	ALTERED	CHECKED	APPD.	ZONE
05	22.03.2K	ALTERED	CHECKED	APPD.	ZONE E15