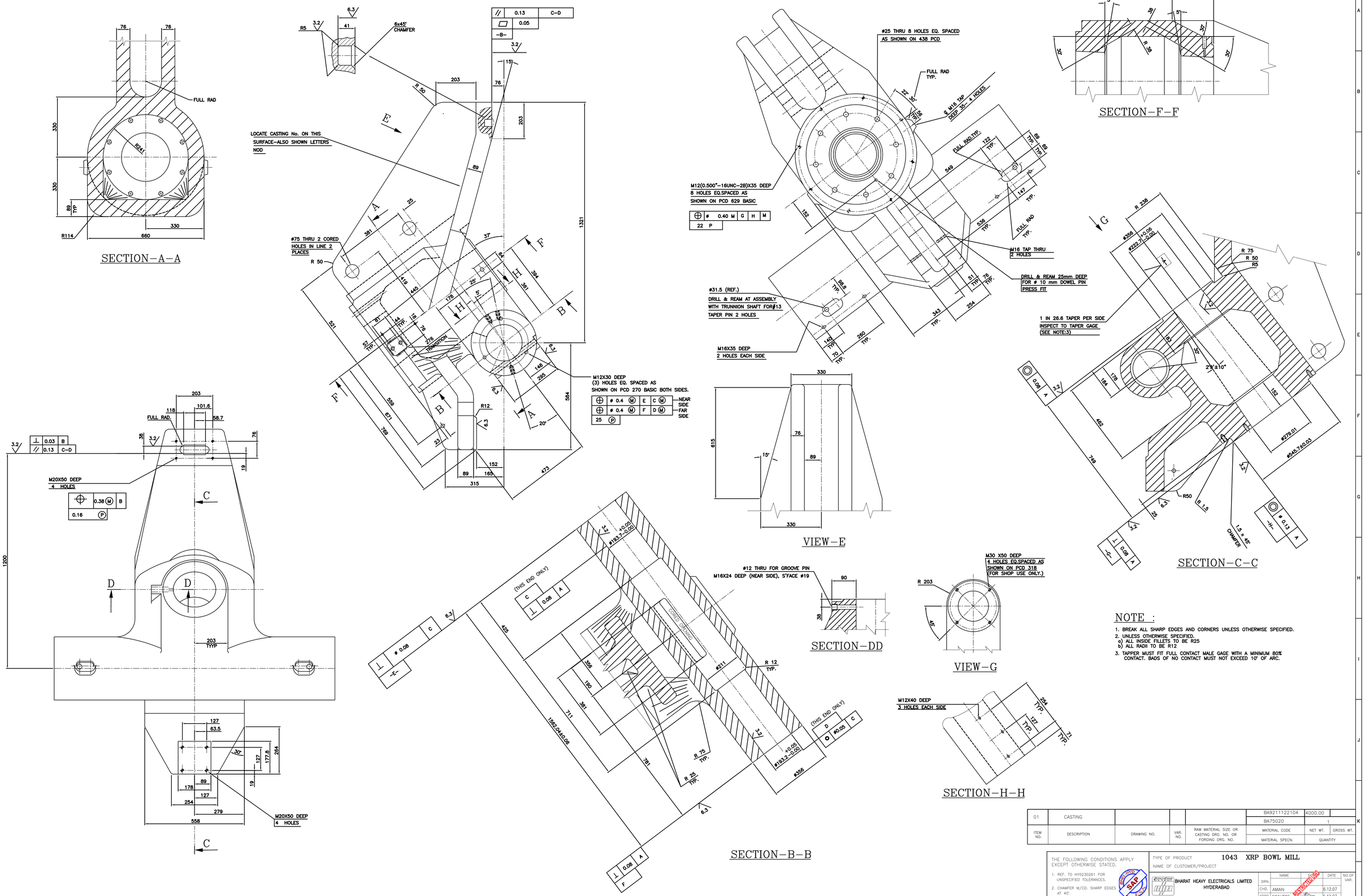
FIRST ANGLE PROJECTION

(ALL DIMENSIONS ARE IN mm)

DRG. NO. 0-61-004-00744



NOTE :

1. BREAK ALL SHARP EDGES AND CORNERS UNLESS OTHERWISE SPECIFIED.
2. UNLESS OTHERWISE SPECIFIED.
   a) ALL INSIDE FILLETS TO BE R25
   b) ALL RADII TO BE R12
3. TAPPER MUST FIT FULL CONTACT MALE GAGE WITH A MINIMUM 80% CONTACT. BADS OF NO CONTACT MUST NOT EXCEED 10' OF ARC.

ITEM NO.	DESCRIPTION	DRAWING NO.	VAR. NO.	RAW MATERIAL SIZE OR CASTING DRG. NO. OR FORGING DRG. NO.	MATERIAL CODE	NET WT.	GROSS WT.
01	CASTING				BA9211122104	4000.00	
					BA75020	1	
					MATERIAL SPECN.	QUANTITY	

THE FOLLOWING CONDITIONS APPLY EXCEPT OTHERWISE STATED.

1. REF. TO HY02330261 FOR UNSPECIFIED TOLERANCES.
2. CHAMFER M/CD. SHARP EDGES AT 45°.
3. INTERNAL M/CD. CORNER RADII 1 TO 0.7
4. THE SURFACE ROUGHNESS WHERE-EVER NOT SHOWN SHALL BE TAKEN FROM THE SURFACE ROUGHNESS SHOWN OUT SIDE THE BACK SLASH GIVEN OR THE TOP MOST RIGHT CORNER OF THE DRG.

TYPE OF PRODUCT: 1043 XRP BOWL MILL

NAME OF CUSTOMER/PROJECT

BHARAT HEAVY ELECTRICALS LIMITED HYDERABAD

	NAME	DATE
DRN.		
CHD.	AMAN	6.12.07
APPD.	SGAHTGE	6.12.07

DEPT. 4460 | SCALE N.T.S | WEIGHT (KG) 4000.000 | REF. TO ASSY DRG. | ITEM NO. | NO.OF ITEMS

PLANT PULV. ENGG.

TITLE: JOURNAL HEAD FINISH MACHINED

DRAWING NO. 0-61-004-00744 REV. 00

SHEET NO. 01 NO. OF SHEETS 01

RESTRICTED USE

REV.	DATE	ALTERED	CHECKED	APPROVED	ZONE

INVENTORY NO

COMP. FILE NAME 061007744.DWG

REF. DRG. NO.

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