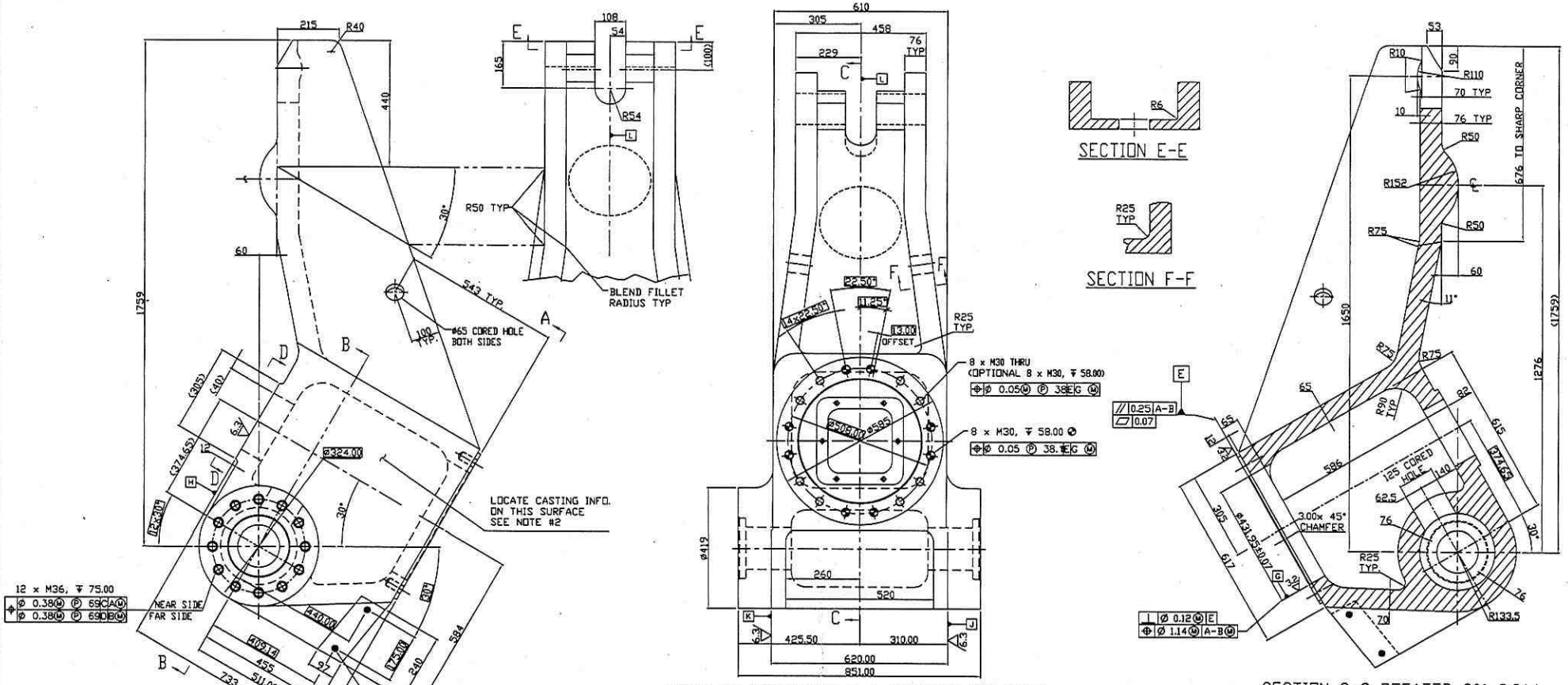

NOTES:

1) UNLESS OTHERWISE NOTED:
   A) CAST FILLETS R6
   B) CAST CORNERS R3
   C) CAST ANGLES ±0.5°
2) PART TO BE SYMMETRICAL ABOUT CENTERLINE UNLESS OTHERWISE NOTED.
3) FOLLOWING INFORMATION TO BE CAST USING 6 – 10 MIN CHARACTER HEIGHT: BHEL. P/N 0-61-010-00911
4) THIS IS A FINISH MACHINED DRAWING.
5) MACHINED CASTING SHALL BE SUBJECT TO COMMERCIAL BLAST TO SWEEDISH STANDARD SA 2.5 (MACHINED SURFACES SHALL BE PROTECTED). FOLLOWED BY THOROUGH CLEANING FOLLOWED BY PAINTING.
6) PAINTING SHALL BE STRICTLY AS PER CUSTOMER APPROVED PAINTING SCHEDULE.
7) ALL MACHINED SURFACE TO BE PROTECTED WITH RUST PREVENTIVE COATING SUITABLE FOR OUTDOOR STORING FOR 6 MONTHS.
8) MACHINED SURFACES SHALL BE PACKED WITH SOFT WOOD DULY FASTENED TO THE CASTING AND THREADED HOLES SHALL BE PACKED WITH GREASE AND FIXED WITH PLASTIC CAPS.
9) SUPPLY AS PER TDC-BA75020.

BREAK SHARP EDGES AND CORNERS UNLESS OTHERWISE NOTED.

THIS DWG. DOES NOT CONTAIN ALL INFORMATION NECESSARY FOR MFG. THIS PART. REFER TO RELEVANT PROCUREMENT SPECIFICATIONS & BILL OF MATERIALS FOR COMPLETE MATERIAL IDENTIFICATION & PROCESSING.

ITEM NO.	DESCRIPTION	DRAWING NO.	VEND. DR.	RAW MATERIAL SIZE OR CASTING DRG. NO. OR FORGING DRG. NO.	MATERIAL CODE	NET WT.	GROSS WT.
					MATERIAL SPECN.	QUANTITY	

THIRD ANGLE PROJECTION

TYPE OF PRODUCT: HP 1103 BOWL MILL
NAME OF CUSTOMER/PROJECT:
BHEL Bharat HEAVY ELECTRICALS LIMITED HYDERABAD

	NAME	DATE
DRN.	SHARIFF	20.07.13
CHD.	AMAN	20.07.13
APPR.	S.CHATOP	20.07.13

SIZE	SCALE	WORKS ORD.	REF. TO ASSY DRG.	ITEM NO.	WEIGHT (KGS)
A4	NTS	18660	1-61-010-01877		

TITLE: JOURNAL HEAD (Machined Casting)

DRAWING NO. 0-61-010-00911 REV. 03

SHEET NO. 1 NO OF SHEETS

REV.	DATE	ALTERED	CHECKED	APPROVED
03	7.3.13	AVB	AMAN	S.CHATOP
02	27.12.12	AVB	AMAN	S.CHATOP
01	20.11.12	SHARIFF	AMAN	S.CHATOP

NOTES MODIFIED.
NOTES MODIFIED.
CASTING IDENTIFICATION NO. CHANGED

DO NOT SCALE DRAWING

THIS DRAWING IS IN ACCORDANCE WITH ISO 128

UNLESS OTHERWISE SPECIFIED, THE THREAD PITCH IS STANDARD COARSE.

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DRAWING NO. 11600-010-19-0

REF. DRG. NO. E-PLVE-10744

CONF. FILE NAME

DRAWING NO.