



Bharat Heavy Electricals Limited
 (High Pressure Boiler Plant)
 Tiruchirappalli – 620014, TAMIL NADU, INDIA
 CAPITAL EQUIPMENT / MATERIALS MANAGEMENT

ENQUIRY- CORRIGENDUM 1	Phone: +91 431 257 76 53 Fax : +91 431 252 07 19 Email : skaruna@bheltry.co.in Web : www.bhel.com
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NIT NO. 16196	Enquiry Number: 2851400006	Enquiry Date: 08.01.2014	Revised Due date for submission of quotation: 25.02.2014
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You are requested to quote the Enquiry number date and due date in all your correspondence. This is only a request for quotation and not an order.
Please note that under any circumstances both delayed offer and late offers will not be considered. Hence vendors are requested to ensure that the offer is reaching physically our office before 14.00 hrs on the Date of tender opening.

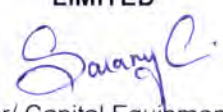
Item Description: GAP Bed Lathe (01 No.)

Details of Corrigendum

S.No	Specification Reference	Existing requirement	Corrigendum /Modification in Specification
1	2.2.5	Spindle Speed (Infinitely variable) - RPM available on chuck shall be from min. 40rpm to 1500rpm or more	Spindle Speed Range (RPM available on chuck) Forward – {40 rpm or less} to {1500 rpm or more} Spindle Speed Range (RPM available on chuck) Reverse – To be specified by Vendor
2	2.4.1	Feed range in longitudinal and cross movements 1-5000mm/min or more	Feed range in longitudinal movement: {0.05 mm/rev. or less} to {2.0 mm/rev. or more} Feed range in cross movement: {0.05 mm/rev. or less} to {1.0 mm/rev. or more}
3	9.1	Maximum noise level shall be 80 dB(A) at normal load condition, 1 meter away from the machine with correction factor for back ground noise, if necessary. This will be measured as per international standards like DIN 45635-16. Supplier to demonstrate compliance to noise level, if asked for.	Maximum noise level shall be 85 dB(A) at normal load condition, 1 meter away from the machine with correction factor for back ground noise, if necessary. This will be measured as per international standards like DIN 45635-16. Supplier to demonstrate compliance to noise level, if asked for.

All other terms & conditions and specifications as published in the NIT 16196 remain unchanged.
BHEL's General guidelines / instructions (refer MM/CE/GT/001) including bank guarantee formats and list of consortium banks, commercial terms check-list can be downloaded from BHEL web site <http://www.bhel.com> or from the Government tender website <http://tenders.gov.in> (public sector units > Bharat Heavy Electricals Limited page) under Enquiry reference "2851400006"

Tenders should reach us before 14:00 hours on the due date
 Tenders will be opened at 14:30 hours on the due date
 Tenders would be opened in presence of the tenderers who have submitted their offers and who may like to be present

Yours faithfully,
 For **BHARAT HEAVY ELECTRICALS LIMITED**

 Engineer/ Capital Equipment / MM