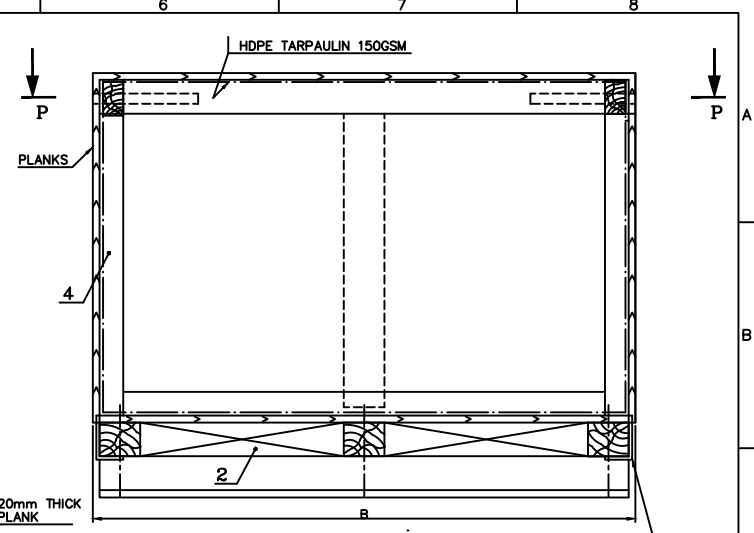
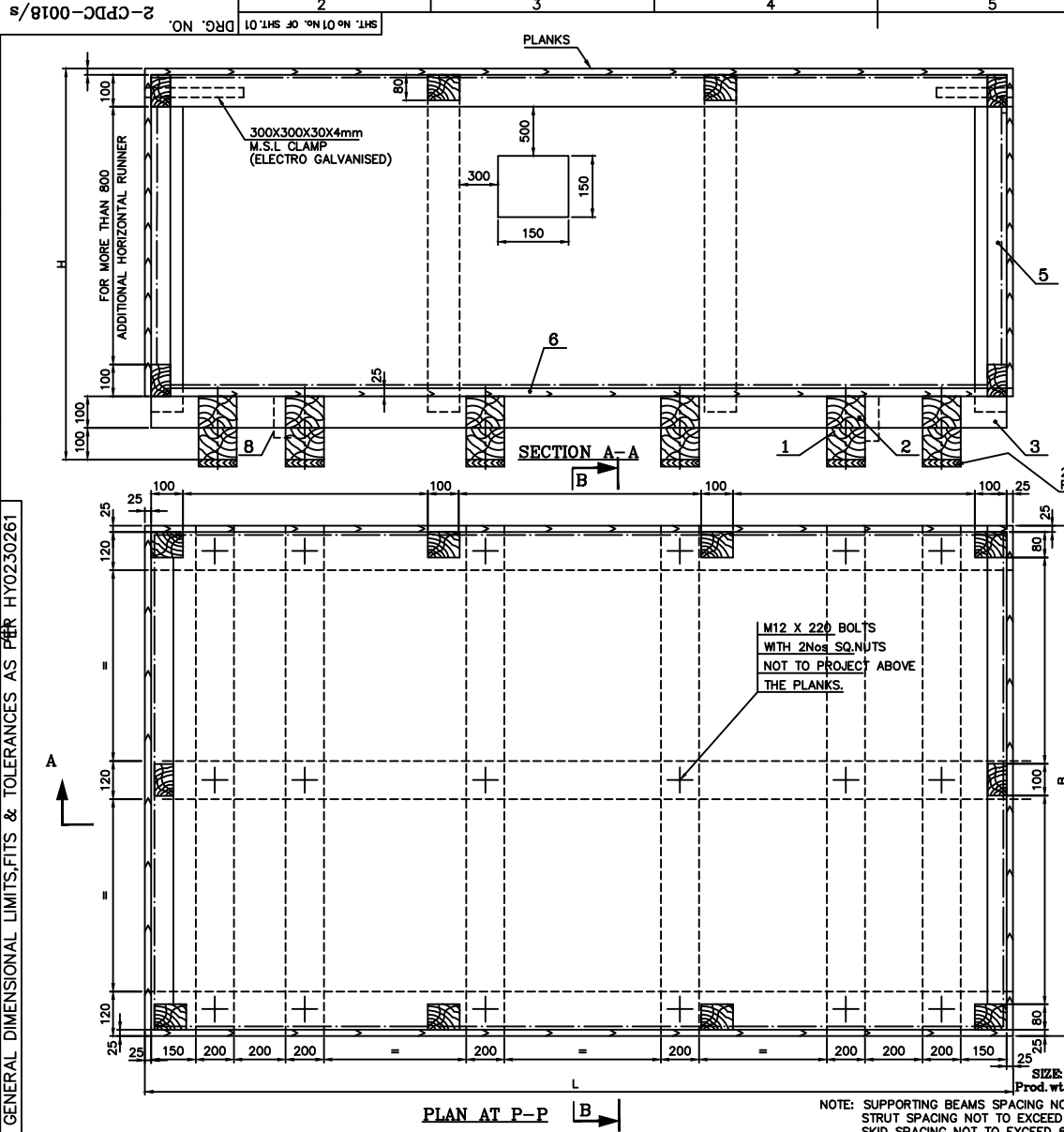


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 INVENTORY NO \_\_\_\_\_  
 SIGN. AND DATE \_\_\_\_\_  
 REF. DRG. NO. \_\_\_\_\_  
 COMPUTER FILE NAME 20DC018.DWG  
 GENERAL DIMENSIONAL LIMITS, FITS & TOLERANCES AS PER HY0230261



- NOTE -**
- PACKING INSTRUCTIONS AS PER HY 0490572.
  - PACKING WOOD AS PER HY: 51463.
  - COMPONENT PRESERVATION AS PER HY 0490563.
  - THE CASE IS TO BE COVERED INSIDE ON ALL SIDES, BOTTOM AND TOP WITH HDPE TARPULIN 150GSM SUCH THAT THE HDPE COMES IN BETWEEN THE PLANING AND THE BRACES AT THE CORNERS, IT SHOULD BE PATCHED WITH EXTRA HDPE TO PREVENT LEAKAGE OF WATER IN TO THE CASE.
  - POSITION NUMBER 'B' M.S LIFTING ANGLES TO BE FIXED AT SUITABLE PLACES.
  - HDPE TARPULIN 150GSM TO BE PROVIDED AT THE BOTTOM OF THE CASE. ie BETWEEN PLANKS AND GI SHEET.
  - G.I. SHEET 0.3mm THICK (IS:277) SIDES & TOP (OUT SIDE) BOTTOM (INSIDE) & PLYWOOD GR. MR/TYP/A,B IS:303 SIDES ONLY.
  - WOODEN RUNNERS, BEAMS SHALL BE CHEMICALLY TREATED.
  - FOR LENGTHIER BOX PROVIDE EXTRA LIFTING ANGL AT SUITABLE PLACE.
- IMPORTANT NOTE -** ITEM NO.3(SUPPORTING BAM) SHOULD BE MINIMUM 3 Nos. IRRESPECTIVE OF PACKING CASE WIDTH ie 1No SHOULD BE IN THE MIDDLE PLANK WIDTH MINIMUM 100mm.

ITEM NO.	DESCRIPTION	DIMENSION	QTY
9	SLING SUPPORTS	100x200-AS PER WIDTH	2NOS
8	LIFTING ANGLE(ELECTRO GALVANISED)	100x100x200-4mmTh, 4NOS	
7	PLYWOOD (SIDE)	8mm or 12 mm Thickness	
6	PLYWOOD/PLANK(BOTTOM&TOP)	8mm or 12 mm Thickness	
5	STURT	80 x 100	
4	STRUT	80 x 100	
3	SUPPORTING BEAM	100 x 200	
2	INTERMEDIATE BEAM	100 x 200	
1	SKID	100 x 200	

**Dimension Range**

L	2000 MM ~ 3800 MM
B	1000 MM ~ 2500 MM
H	1000 MM ~ 2500 MM

SIZE: L x B x H  
Prod.wt: Not to exceed 10T

NOTE: SUPPORTING BEAMS SPACING NOT TO EXCEED 800mm.  
STRUT SPACING NOT TO EXCEED 800mm.  
SKID SPACING NOT TO EXCEED 600mm.

PLAN AT P-P

REV.	DATE	ALTERED	REV.	DATE	ALTERED	REV.	DATE	ALTERED	REV.	DATE	ALTERED	REV.	DATE	ALTERED	REV.	DATE	ALTERED	REV.	DATE	ALTERED	
ZONE		CHD/APPD	ZONE		CHD/APPD	ZONE		CHD/APPD	ZONE		CHD/APPD	ZONE		CHD/APPD	ZONE		CHD/APPD	ZONE		CHD/APPD	
1			2			3			4			5			6			7			8

BHARAT HEAVY ELECTRICALS LTD. HYDERABAD	NAME	SYD NAZEER	SIGN.	DATE	13.11.99	NO. OF VAR.
	DRN.	T.MURALI			13.11.99	
	CHD.	CV SUBBA RAO			13.11.99	
DEPT. CPDC	UNTL. DIMS. GR. 9/N/Y	SCALE	WEIGHT (KG)	REF. TO ASSY. DRG.	ITEM NO.	NO. OF ITEMS
CODE. 840C		NTS			DRAWING NO.	REV.
					2-CPDC-0018/s	07
					SHT. No 01	NO. OF SHT. 01