



An ISO 9001
Company

Bharat Heavy Electricals Limited

(High Pressure Boiler Plant)

Tiruchirappalli – 620014, TAMIL NADU, INDIA

MATERIALS MANAGEMENT

TITLE CORRIGENDUM for NIT_24026	Phone: +91 431 257 7426 Fax : +91 431 252 0719 Email : tantuway@bheltry.co.in geetha@bheltry.co.in
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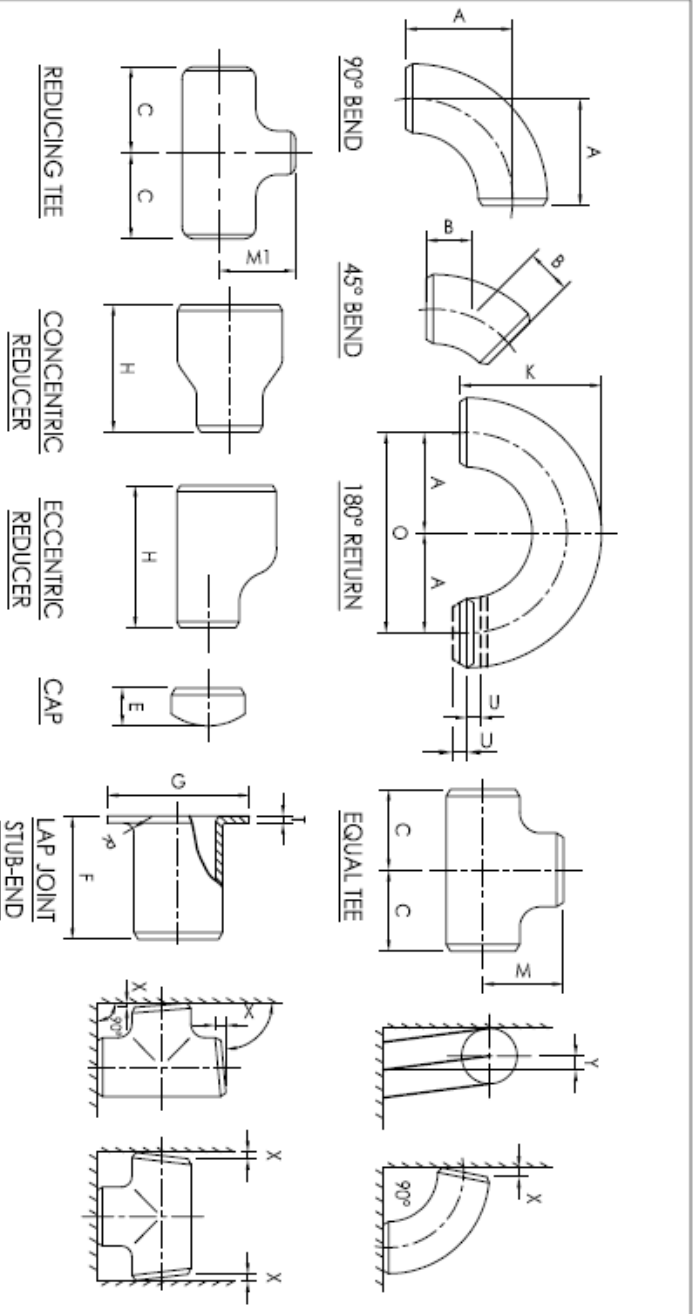
Reference Number: Enquiry 1401500054	Enquiry Date: 22.08.2015	Due date for submission of quotation: 15.10.2015
You are requested to quote the Enquiry number date and due date in all your correspondences. This is only a request for quotation and not an order		

CORRIGENDUM

Details of Corrigendum
Including the Tolerance Drawing (Drg.no. 4-03-000-00053) in the tender document.
All other terms and conditions as published in the NIT 24026 remain unaltered.

BHEL commercial terms & conditions with Price Bid formats and all annexure can be downloaded from BHEL web site http://www.bhel.com or from the Government tender website http://tenders.gov.in (public sector units) Bharat Heavy Electricals Limited) under enquiry reference "1401500054"	
Tenders should reach us before 14:00 hours on the due date Technical bid will be opened at 14:30 hours on the due date Tenders would be opened in presence of the tenderers who have submitted their offers and who may like to be present.	Yours faithfully, For Bharat Heavy Electricals Limited

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OFF-SQUARE TOLERANCES			
NOMINAL SIZE OF FITTING	OFF SQUARE TOLERANCE, X	OFF SQUARE TOLERANCE, Y	
UP TO AND INCLUDING 100	0.8	1.6	
125 TO 150	1.2	2.4	
200 TO 550	1.6	3.2	
600 & ABOVE	3.2	6.4	

DN,	O.D AT BEVEL	I.D AT END	WALL THICKNESS	90°&45° ELBOWS AND TEES		REDUCER	180° RETURNS		CAPS	LAP-JOINT	STUB END		
				CENTER TO END A,B,C,M,M1	OVERALL LENGTH H		CENTER TO CENTER O	BACK TO FACE K			ALIGNMENT OF END U	OVERALL LENGTH E	END TO END F
15 TO 65	+1.6 -0.8	±0.8		±1.6	±1.6	±6.4	±6.4	±0.8	±3.2	±1.6	+0 -0.8	+0 -0.8	+1.6 -0
80 TO 90	±1.6	±1.6		±1.6	±1.6	±6.4	±6.4	±0.8	±3.2	±1.6	+0 -0.8	+0 -0.8	+1.6 -0
100	±1.6	±1.6		±1.6	±1.6	±6.4	±6.4	±0.8	±3.2	±1.6	+0 -0.8	+0 -0.8	+1.6 -0
125 TO 200	+2.4 -1.6	±1.6		±1.6	±1.6	±6.4	±6.4	±0.8	±6.4	±1.6	+0 -0.8	+0 -0.8	+1.6 -0
250 TO 400	+4.0 -3.2	±3.2		±2.4	±2.4	±9.5	±6.4	±1.6	±6.4	±2.4	+0 -1.6	+0 -1.6	+1.6 -0
500 & ABOVE	+6.4 -4.8	±4.8		±2.4	±2.4	±9.5	±6.4	±1.6	±6.4	±2.4	+0 -1.6	+0 -1.6	+1.6 -0

		Bharat Heavy Electricals Ltd UNIT: HIGH PRESSURE BOILER PLANT TIRUCHIRAPALLI - 620014		DRN	NAME	SIGNATURE	DATE
355-056				CHD	NIRMAL RAJ		09.03.2009
DEPT PP		ALL DIMENSIONS ARE IN MM		APPD	KIRUBAKARAN		10.03.2009
CODE 121		PROJECTION ARE IN MM		REF TO ASSY / OLD DWG		4-90-301-26192	
TITLE		SCALE N.T.S		DRAWING NO :		REV	

TOLERANCES ON FITTINGS

4-03-000-00053

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