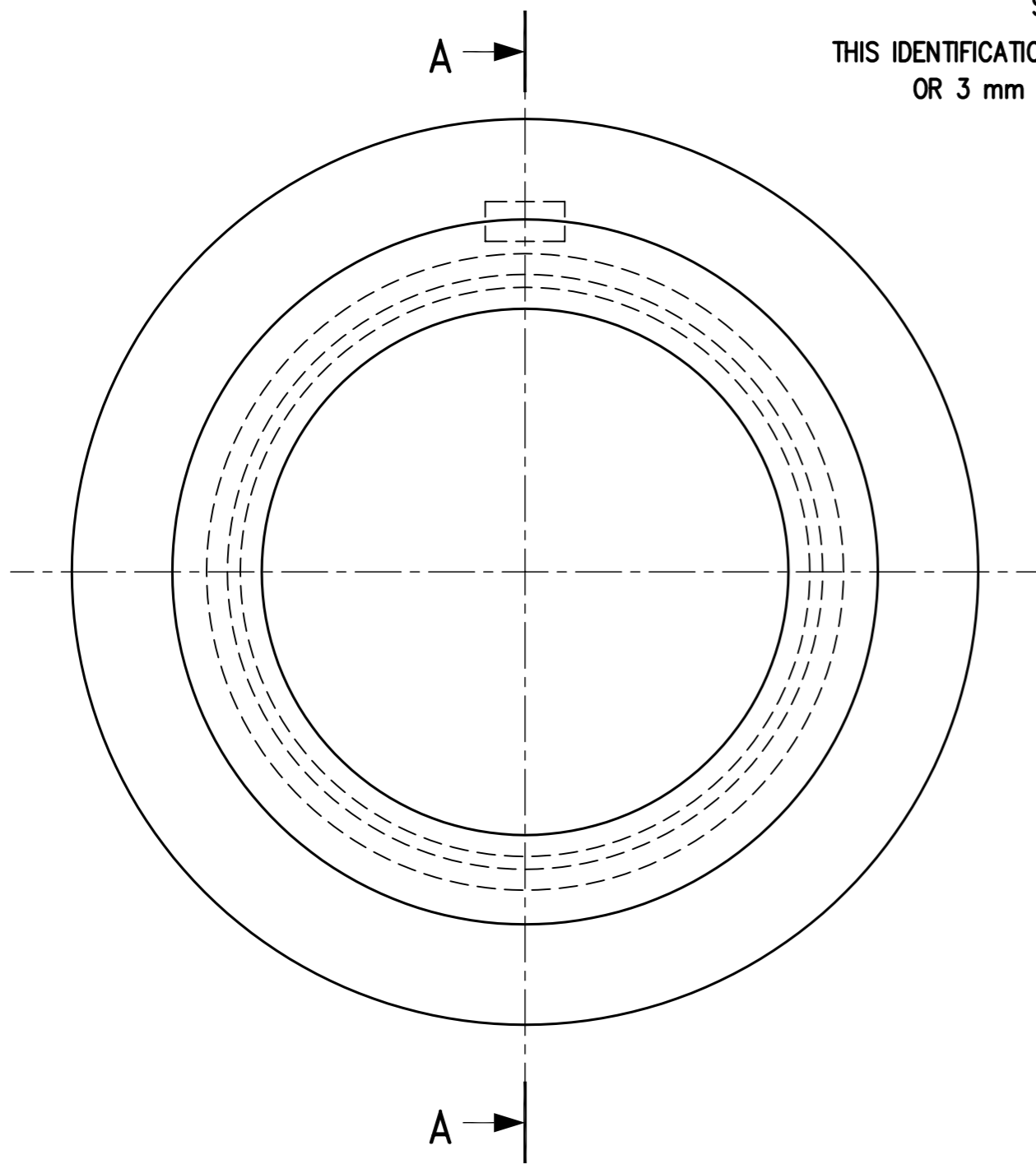


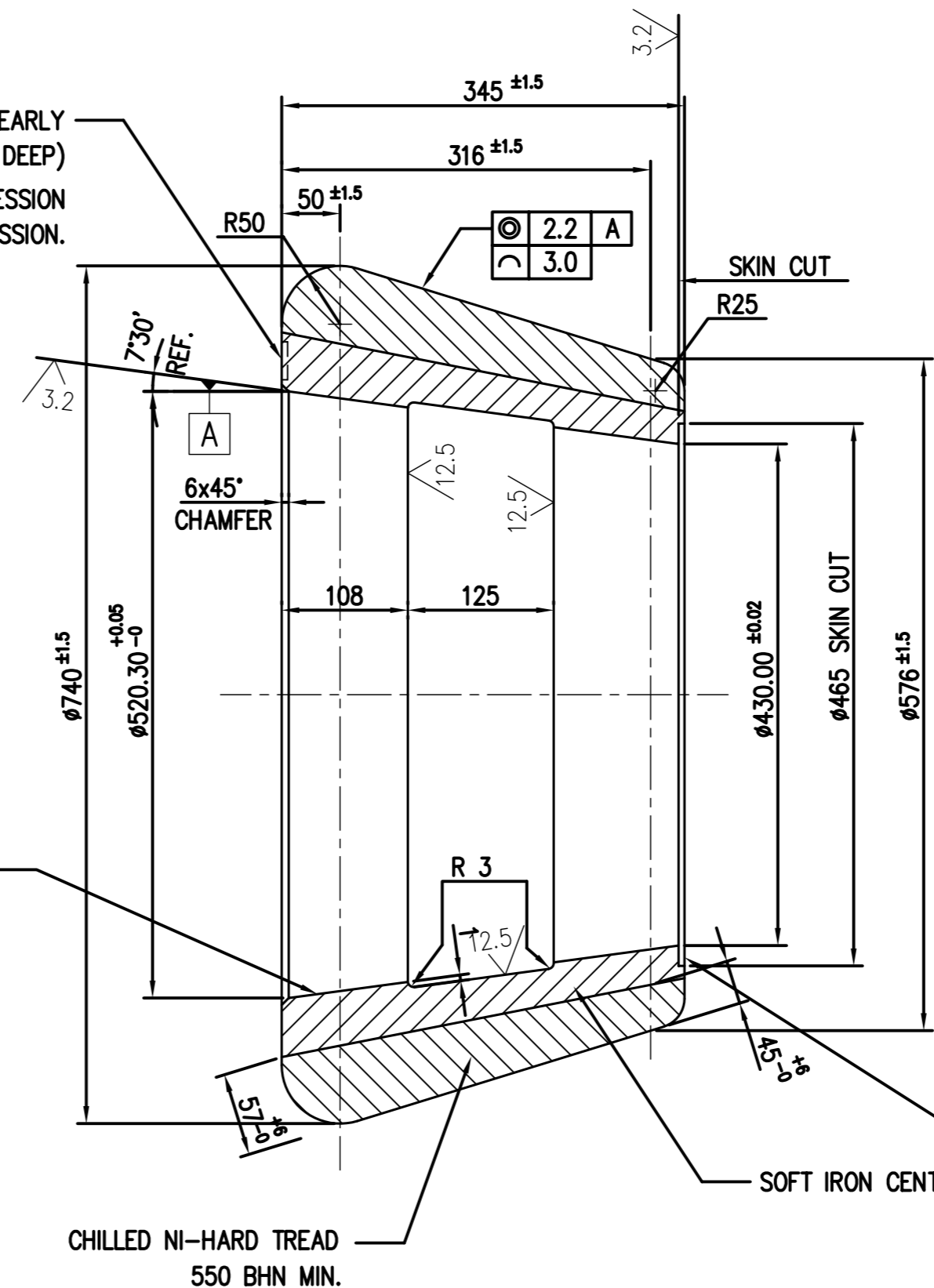
DRG. NO. 2-61-066-01311

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 COMP. FILE NAME: 26101311.DWG
 REF. DRG. NO.
 INVENTORY NO.



SUPPLIER'S NAME & ROLL No. TO BE CLEARLY STAMPED ON THIS FACE (5 mm DEEP)
 THIS IDENTIFICATION SHOULD BE 3 mm DEEP IMPRESSION OR 3 mm LETTERS WELL WITHIN THE DEPRESSION.

0.1316 BASIC TAPER PER mm. PER SIDE (SEE NOTE 2)



TRANSFER ROLL No. & SUPPLIER'S IDENTIFICATION ON THIS FACE AT 450 WITH 8 mm. PUNCH LETTERS AFTER MACHINING.

SECTION A-A

NOTE:-

- CENTRIFUGALLY CAST NI-HARD.
- TAPER MUST FIT FULL CONTACT PLUG GAGE WITH A MINIMUM OF 80% CONTACT. BENDS OF NO CONTACT MUST NOT EXCEED 10° OF ARC.

1	CASTING			PATTERN NO M-67-496	BA9116850149	445.000
ITEM NO	DESCRIPTION	DRAWING NO.	VAR. NO.	RAW MATERIAL SIZE OR CASTING DRG.NO. OR FORGING DRG.NO.	MATERIAL CODE	NET WT. GROSS WT.
					MATERIAL SPECN.	QUANTITY

THE FOLLOWING CONDITIONS APPLY EXCEPT OTHERWISE STATED...

- REF. TO HY0230261 FOR UNSPECIFIED TOLERANCES.
- CHAMFER M/CD SHARP EDGES 1.2 TO 1.0 AT 45°.
- INTERNAL M/CD CORNER RADII 1 TO 0.7.
- THE SURFACE ROUGHNESS WHEREVER NOT SHOWN SHALL BE TAKEN FROM THE SURFACE ROUGHNESS SHOWN OUT SIDE BACK SLASHES GIVEN AT THE TOP MOST RIGHT CORNER OF THE DRG.

TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT

		BHARAT HEAVY ELECTRICALS LTD. HYDERABAD	
DRN.	DJC	SIGN.	DATE
CHD.	S.GHATGE		14.12.00
APPD.	K.M.RAO		16.12.00
DEPT.	PULV. Engg.	SCALE	1:5
CODE	446	WEIGHT(Kg)	445.000
TITLE		REF. TO ASSY DRG.	ITEM NO.
GRINDING ROLL		2-61-080-00515	-
DRAWING NO.		REV.	
2-61-066-01311		00	
SHEET NO.	1	NO OF SHEETS	1

REV.	DATE	ALTERED	REV.	DATE	ALTERED	REV.	DATE	ALTERED	REV.	DATE	ALTERED
		CHECKED			CHECKED			CHECKED			CHECKED
		APPD.			APPD.			APPD.			APPD.
ZONE			ZONE			ZONE			ZONE		
1			2			3			4		