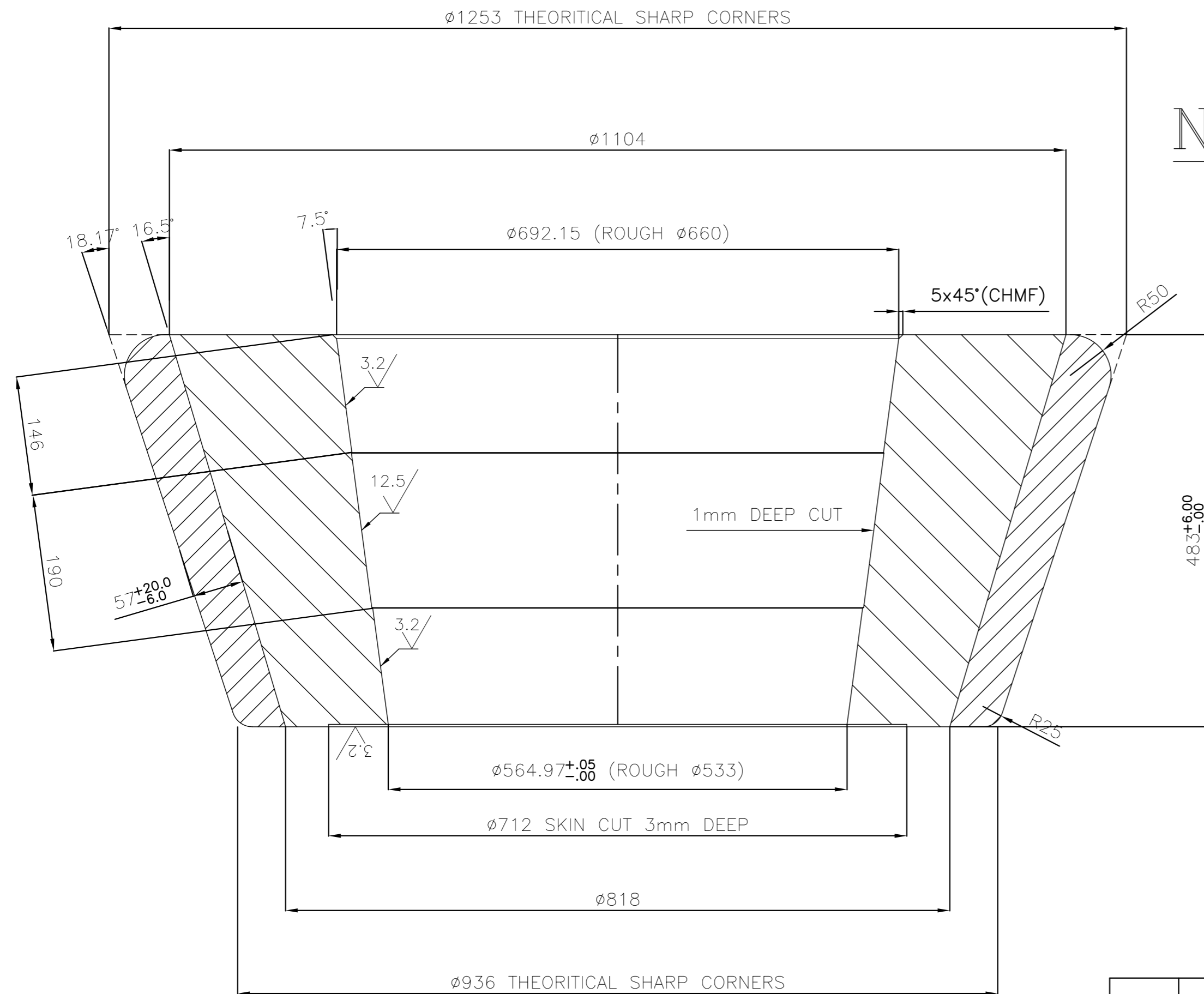


DRG. NO. 2-61-096-03696

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INVENTORY NO. 26102325

SIGN. AND DATE REF. DRG. NO.



### NOTES:

1. TOLERANCE FOR UNTOLERENCED DIM FOR CASTING AA0230402 - CLASS3
2. FOR MACHINED DIMENSION AA 0230208 MEDIUM CLASS
3. TAPER MUST BE CHECKED WITH PLATE GAUGE WITH MINIMUM 80% OF ITS CONTACT AREA. CHECKED AT 3 PLACES 120°APART.
4. FOR NI HARD, MINIMUM HARDNESS IS 550 BHN
5. MANUFACTURE AS PER CUSTOMERS / BHEL APPROVED QP.
6. COAT THE MACHINED BORE SURFACE WITH BLUE LACQUER AND REMOVE THE BLUE LACQUER BEFORE ASSY.
7. ALL SHARP CORNERS TO BE REMOVED AS PER 1x45°

ITEM NO.	DESCRIPTION	DRAWING NO.	VAR. NO.	RAW MATERIAL SIZE OR CASTING DRG. NO. OR FORGING DRG. NO.	MATERIAL CODE	NET WT.	GROSS WT.
					QUANTITY		

THE FOLLOWING CONDITIONS APPLY EXCEPT OTHERWISE STATED.

1. REF. TO HY0230261 FOR UNSPECIFIED TOLERANCES.
2. CHAMFER M/CD. SHARP EDGES TO 45° AT 45°.
3. INTERNAL M/CD. CORNER RADII 1 TO 0.75
4. THE SURFACE ROUGHNESS WHERE-EVER NOT SHOWN SHALL BE TAKEN FROM THE SURFACE ROUGHNESS SHOWN OUT SIDE THE BACK SLASH GIVEN OR THE TOP MOST RIGHT CORNER OF THE DRG.

TYPE OF PRODUCT: 963 XRP BOWL MILL  
NAME OF CUSTOMER/PROJECT: 963 XRP BOWL MILL

DEPT. 446 CODE PULV.	UNTOL. DIMS. GR. Ø/M/F	SCALE 1:1	WEIGHT (KG) 1612	DRN. K.C.MOHAN	SIGN.	DATE 26-05-16	NO.OF VAR.
				CHD. RAJESH R		26-05-16	
				APPD. AMAN		26-05-16	
TITLE: GRINDING ROLL-48' (XRP963)				REF. TO ASSY DRG.	ITEM NO.	NO.OF ITEMS	
CARD CODE				DRAWING NO. 2-61-096-03696	REV. 00		
				SHEET NO. 01	NO OF SHEETS 01		

REV.	DATE	ALTERED CHD./APPD.	REV.	DATE	ALTERED CHD./APPD.	REV.	DATE	ALTERED CHD./APPD.