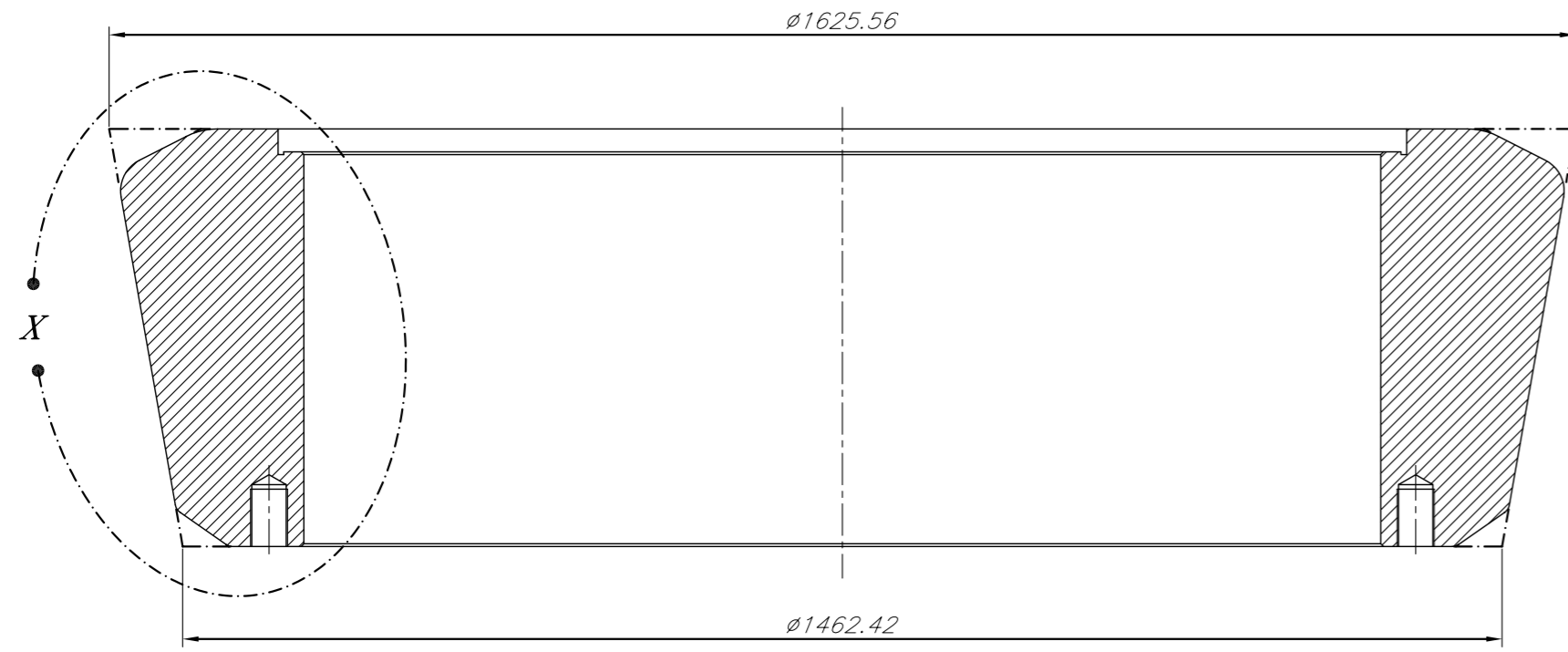
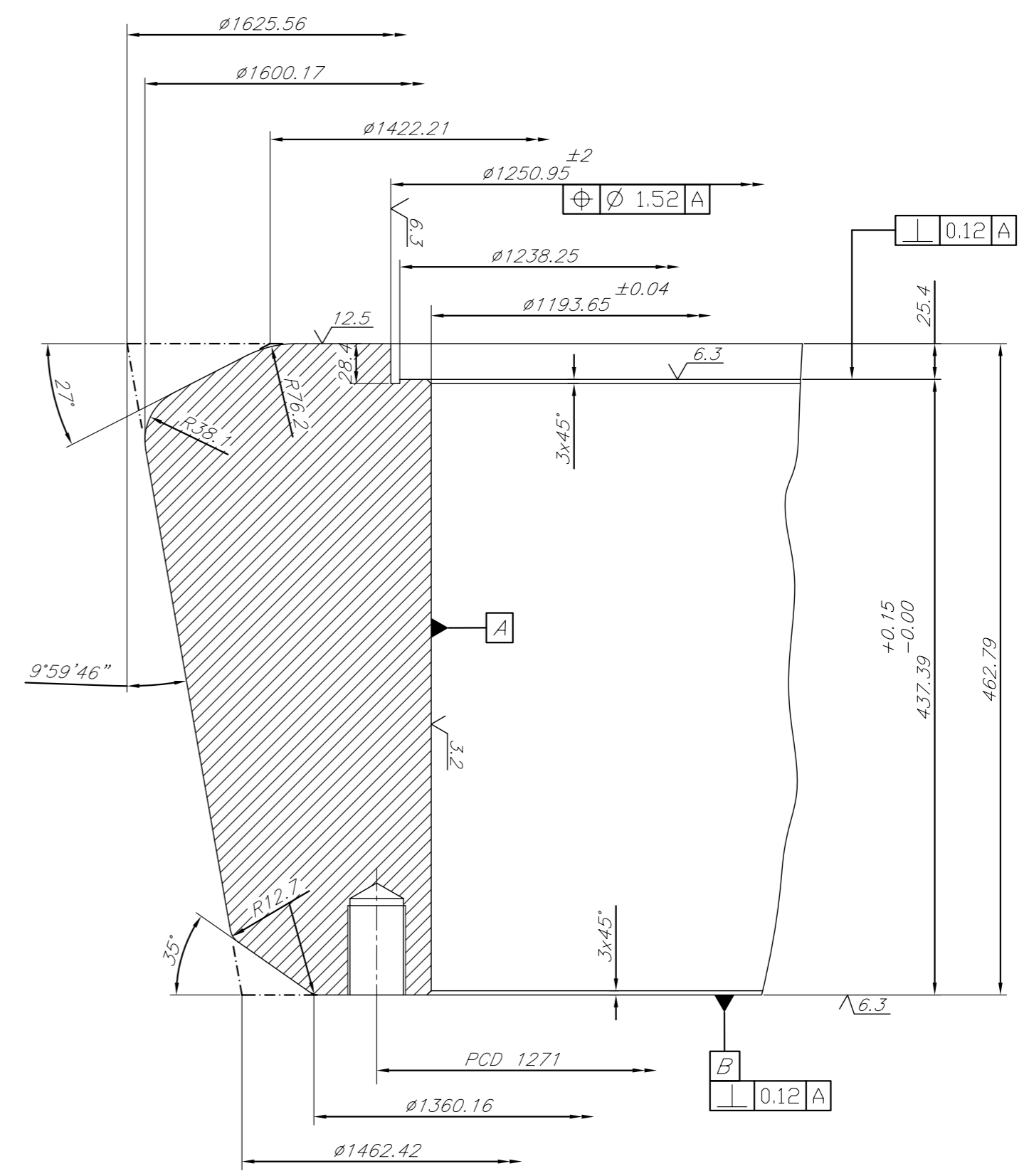
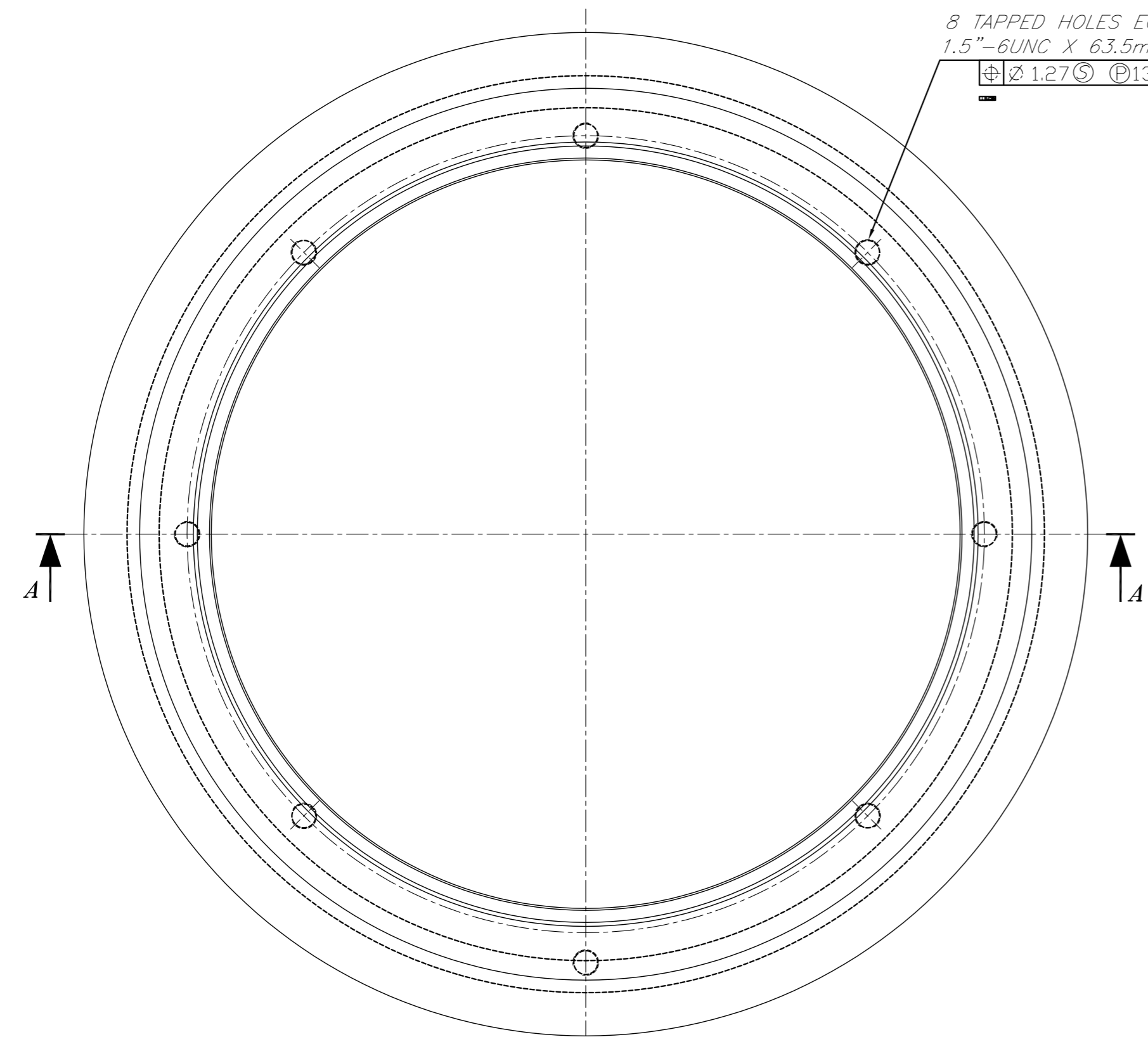


DRG. NO. 2-61-110-02902



SECTION: - A A

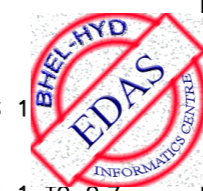



ENLARGED DETAIL: - X

INVENTORY NO. SIGN. AND DATE REF. DRG. NO. COMPUTER FILE NAME THE INFORMATION ON THIS DOCUMENT IS THE PROPERTY OF BHARAT HEAVY ELECTRICALS LIMITED. IT MUST NOT BE USED DIRECTLY OR INDIRECTLY IN ANY WAY DETRIMENTAL TO THE INTEREST OF THE COMPANY

REV.	DATE	ALTERED CHD.	APPD.	REV.	DATE	ALTERED CHD.	APPD.	REV.	DATE	ALTERED CHD.	APPD.

ITEM NO.	DESCRIPTION	DRAWING NO.	VAR. NO.	RAW MATERIAL SIZE OR CASTING DRG. NO. OR FORGING DRG. NO.	MATERIAL CODE	NET WT.	GROSS WT.
					MATERIAL SPECN.	QUANTITY	

THE FOLLOWING CONDITIONS APPLY EXCEPT OTHERWISE STATED. 1. REF. TO HY0230261 FOR UNSPECIFIED TOLERANCES. 2. CHAMFER M/CD. SHARP EDGES 1 AT 45°.  3. INTERNAL M/CD. CORNER RADII 1 TO 0.7 4. THE SURFACE ROUGHNESS WHERE-EVER NOT SHOWN SHALL BE TAKEN FROM THE SURFACE ROUGHNESS SHOWN OUT SIDE THE BACK SLASH GIVEN OR THE TOP MOST RIGHT CORNER OF THE DRG.				TYPE OF PRODUCT NAME OF CUSTOMER/PROJECT BHARAT HEAVY ELECTRICALS LIMITED HYDERABAD									
DRN.	R.RANJAN	NAME	SIG.	DATE	NO.OF VAR.								
CHD.	A.SURIN			26.6.09									
APPD.	S.GHATGE												
DEPT. PULV ENGG. CODE	446	UNTO. DIMS. GR.	φ/M/φ	SCALE	1:7.5	WEIGHT (KG)	2580.0	REF. TO ASSY DRG.		ITEM NO.		NO.OF ITEMS	
TITLE GRINDING ROLL- 63" (HP 1103 BOWL MILL)								DRAWING NO. 2-61-110-02902		REV. 00			
SHEET NO. 01						NO OF SHEETS 01							