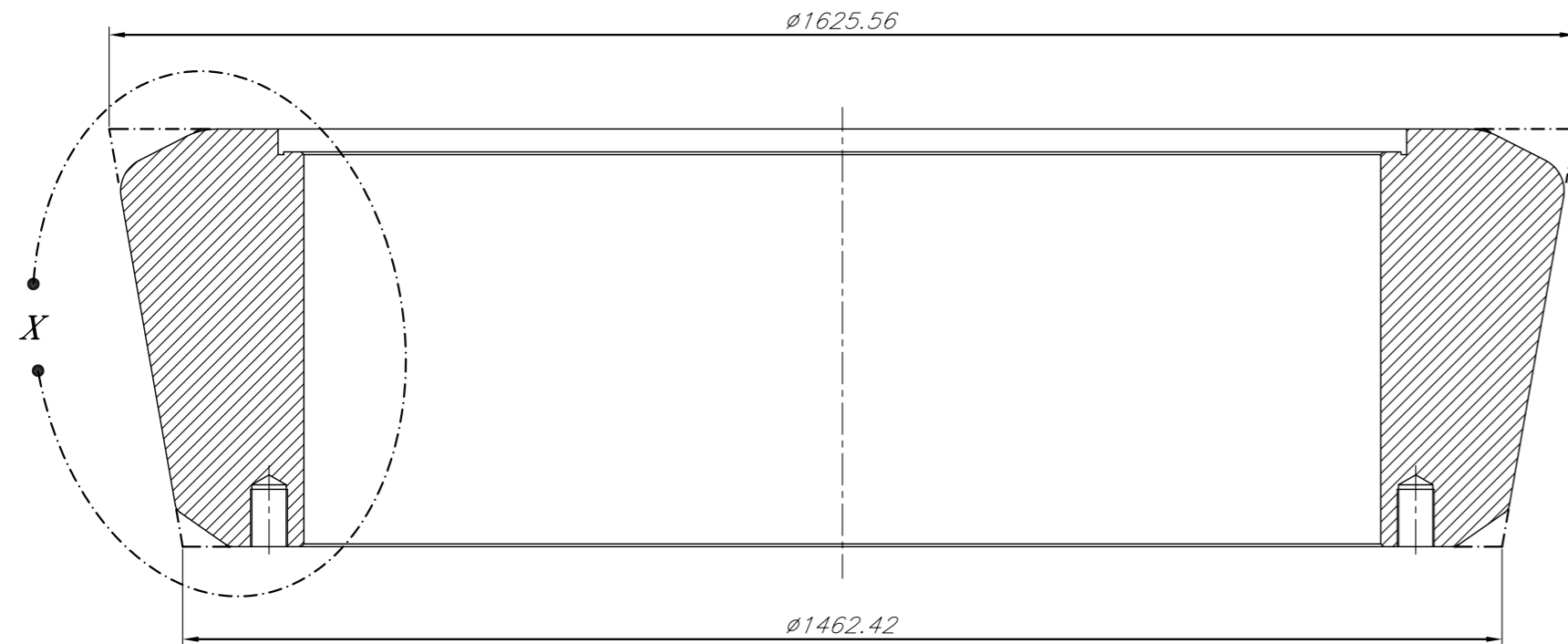
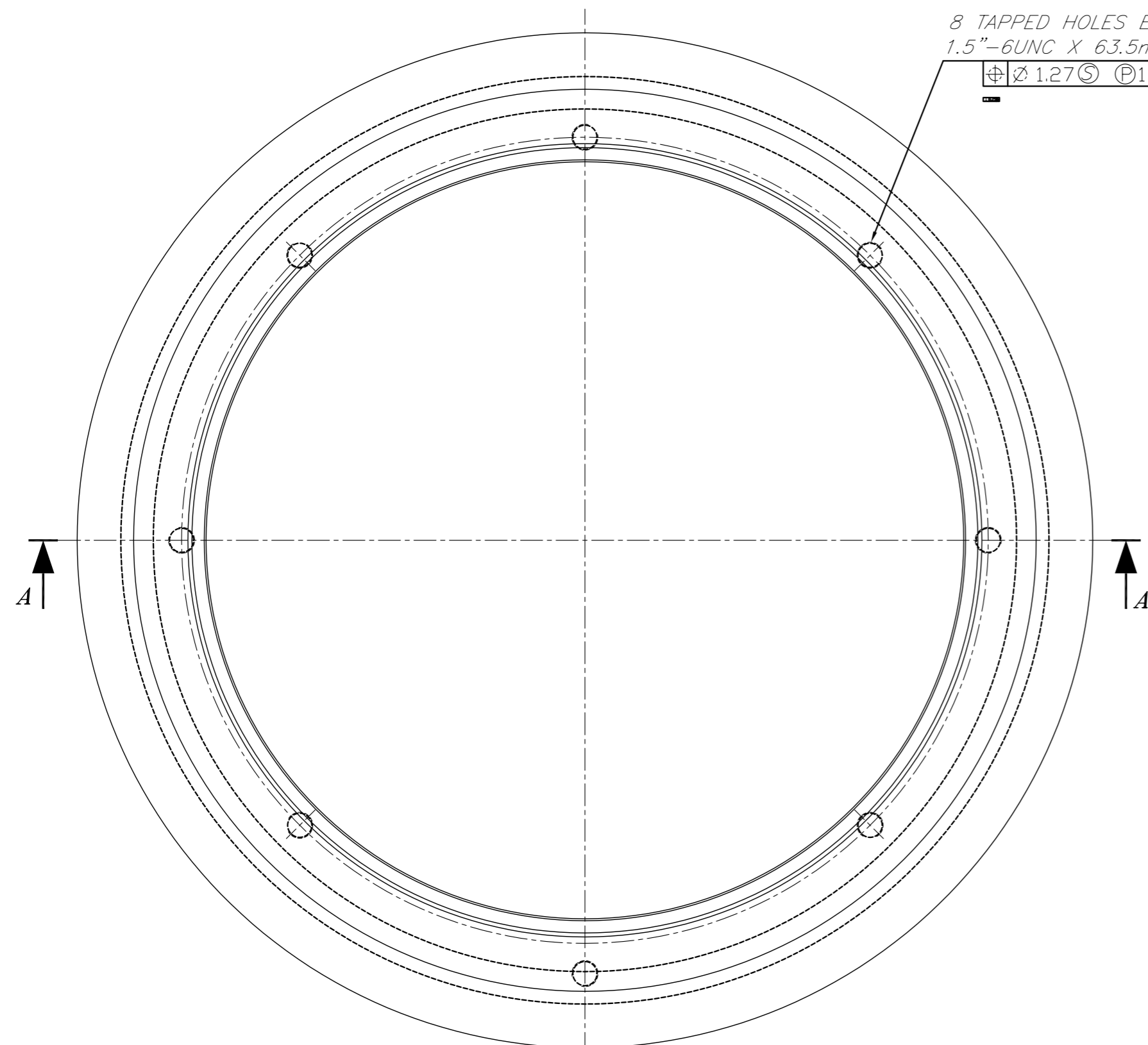


DRG. NO. 2-61-110-02902

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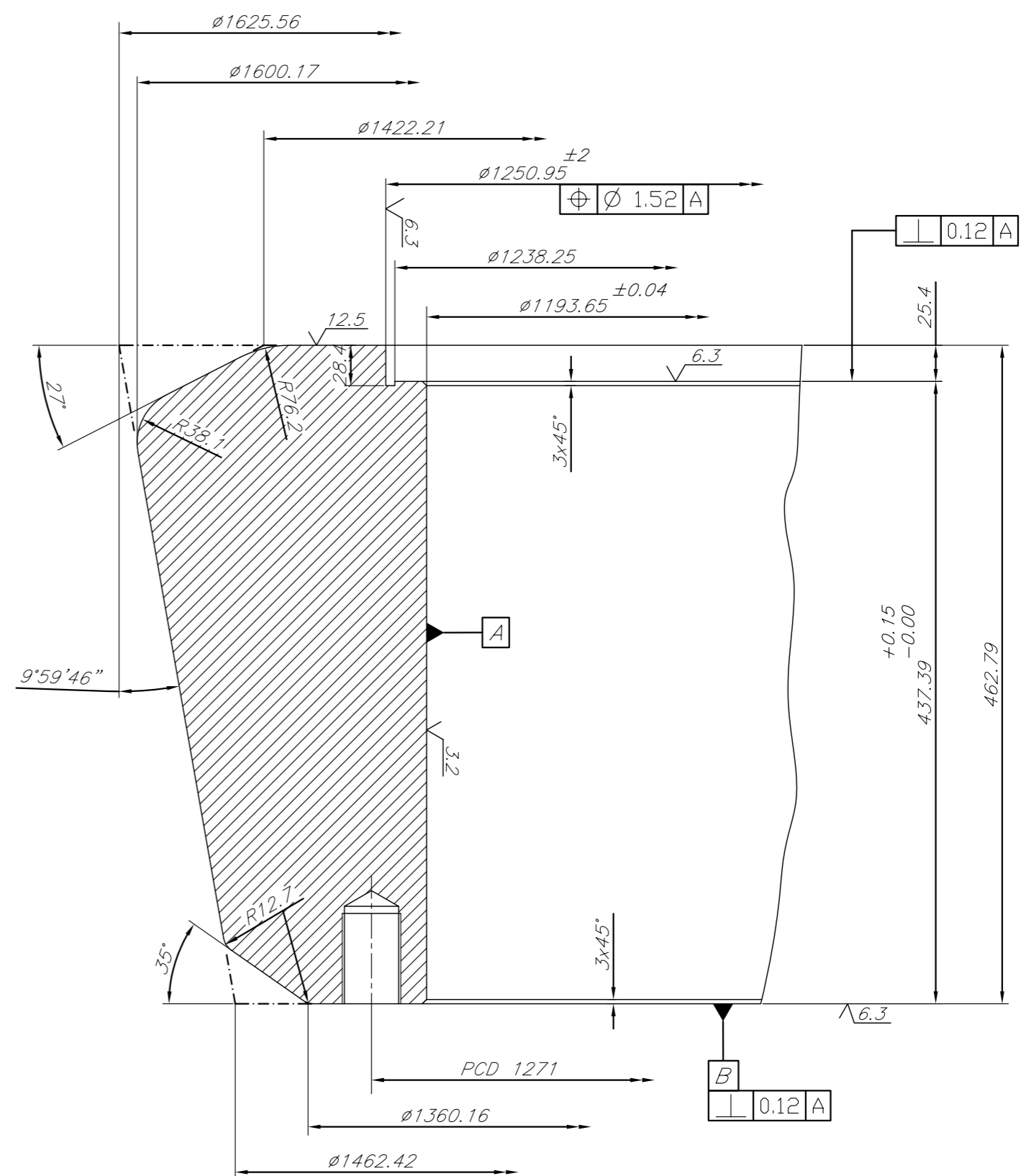


SECTION:- A A



8 TAPPED HOLES EQUISPACED
1.5''-6UNC X 63.5mm DEEP. ON PCD 1271

$\phi 1.27$ $P139.7$



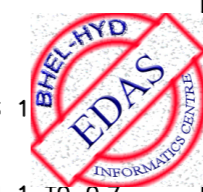
ENLARGED DETAIL:- X

ITEM NO.	DESCRIPTION	DRAWING NO.	VAR. NO.	RAW MATERIAL SIZE OR CASTING DRG. NO. OR FORGING DRG. NO.	MATERIAL CODE	NET WT.	GROSS WT.
					MATERIAL SPECN.	QUANTITY	

THE FOLLOWING CONDITIONS APPLY EXCEPT OTHERWISE STATED.

- REF. TO HY0230261 FOR UNSPECIFIED TOLERANCES.
- CHAMFER M/CD. SHARP EDGES 1 AT 45°.
- INTERNAL M/CD. CORNER RADII 1 TO 0.7
- THE SURFACE ROUGHNESS WHERE-EVER NOT SHOWN SHALL BE TAKEN FROM THE SURFACE ROUGHNESS SHOWN OUT SIDE THE BACK SLASH GIVEN OR THE TOP MOST RIGHT CORNER OF THE DRG.

TYPE OF PRODUCT
NAME OF CUSTOMER/PROJECT



BHARAT HEAVY ELECTRICALS LIMITED		DRN.	R.RANJAN	NAME	SIG.	DATE	NO. OF VAR.
HYDERABAD		CHD.	A.SURIN	RESTRICTED USE			
		APPD.	S.GHATGE				26.6.09
DEPT. PULV ENGG. CODE 446	UNTO. DIMS. GR. $\phi/M/\#$	SCALE 1:7.5	WEIGHT (KG) 2580.0	REF. TO ASSY DRG.	ITEM NO.	NO. OF ITEMS	
TITLE GRINDING ROLL- 63" (HP 1103 BOWL MILL)				DRAWING NO. 2-61-110-02902		REV. 00	
				SHEET NO. 01		NO OF SHEETS 01	

REV.	DATE	ALTERED CHD.	APPD.	REV.	DATE	ALTERED CHD.	APPD.	REV.	DATE	ALTERED CHD.	APPD.
ZONE				ZONE				ZONE			