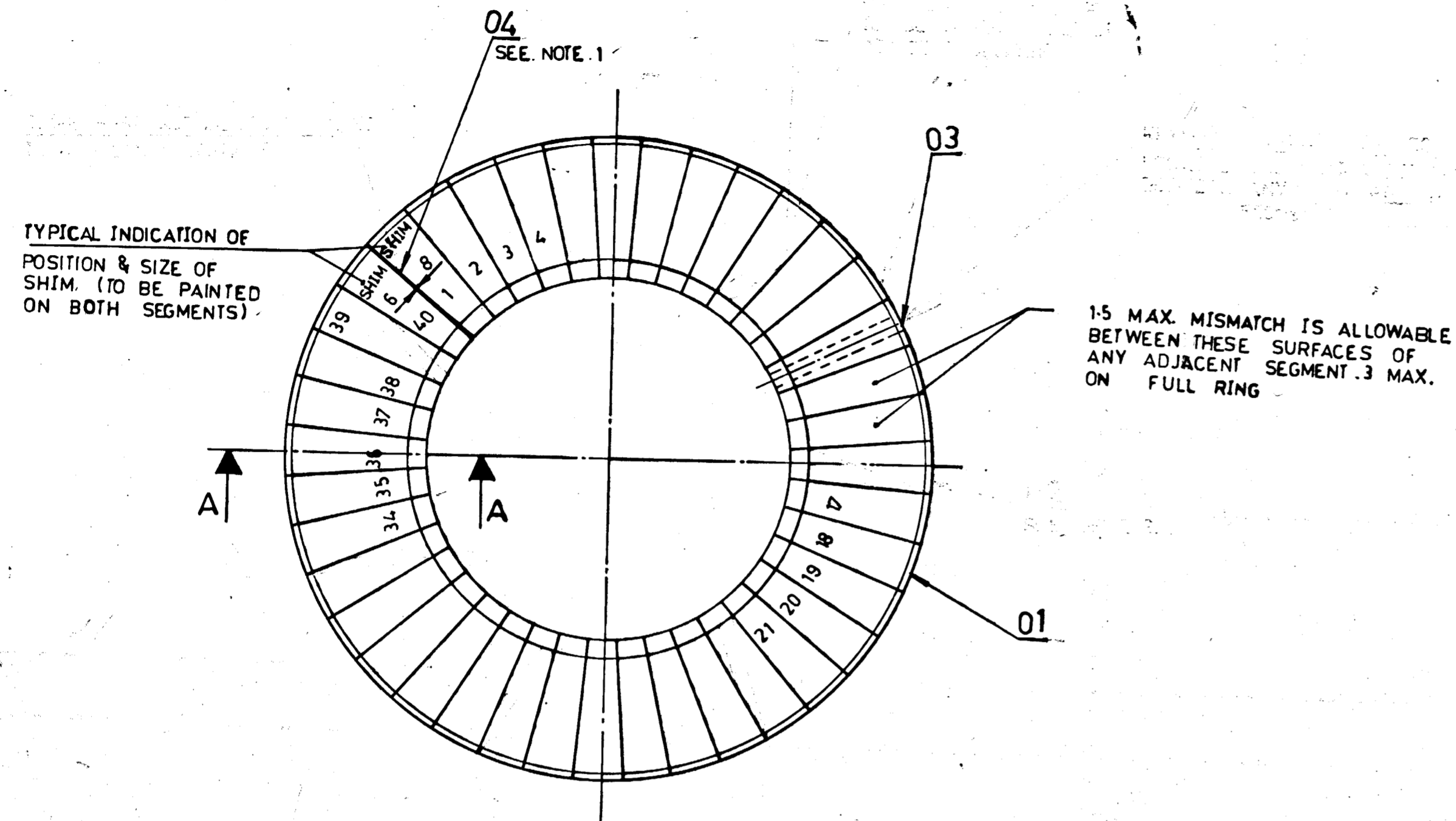
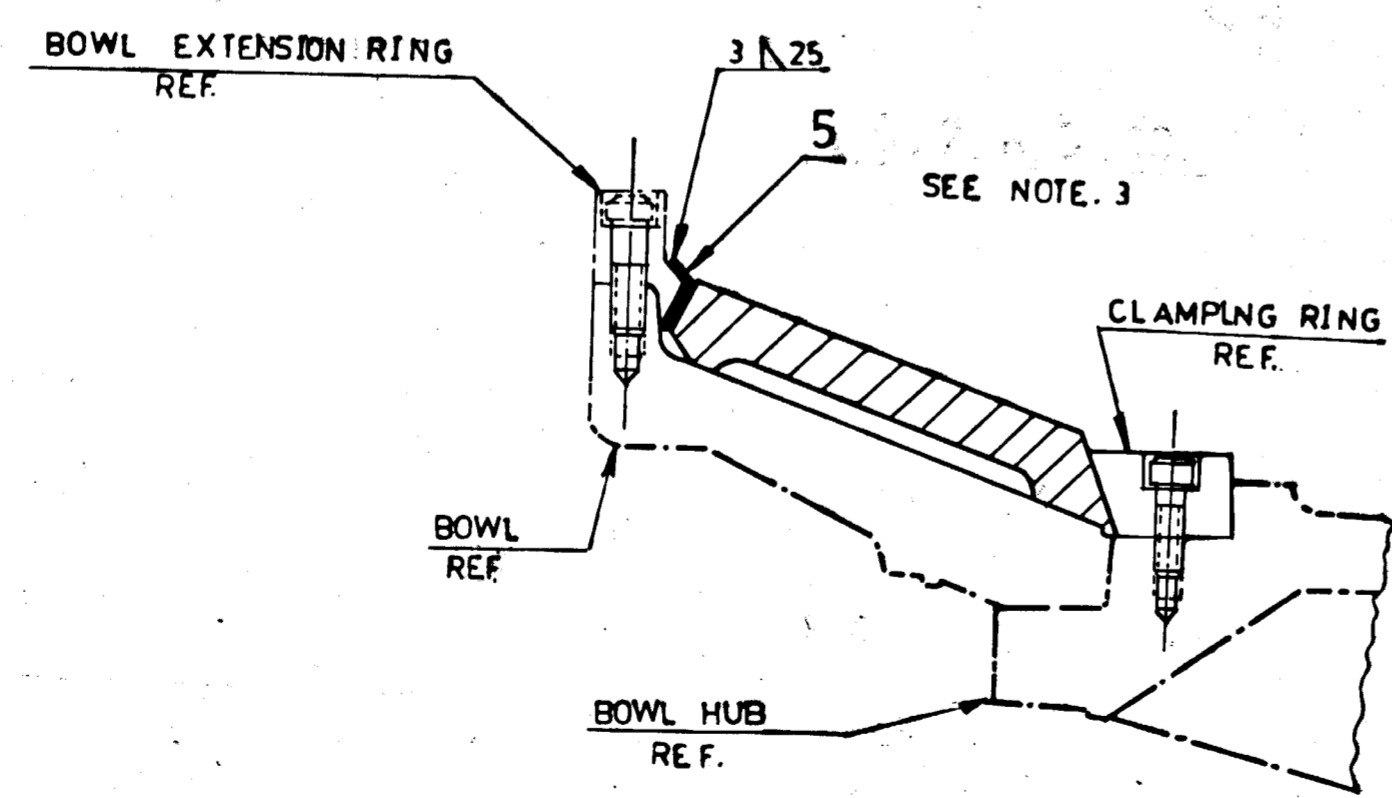


NOTE

1. IF MORE THAN ONE SIDE SHIM IS NEEDED, SHIM AT POINTS APPROXIMATELY EQUAL SPACED AROUND PERIPHERY. NO MORE THAN ONE SHIM TO BE INSTALLED BETWEEN ANY TWO ADJACENT SEGMENT.
2. USE BULL RING SEGMENT HALF 2-61-170-90105 IF REQUIRED.
3. IF MORE THAN ONE END SHIM IS NEEDED PER SEGMENT TACK WELD SHIMS TOGETHER AFTER BENDING.
4. FOR ASSEMBLY PROCEDURE REFER DRG. 2-61-170-01102.



BULL RING ASSY. PLAN VIEW WITH BOWL EXTENSION AND CLAMPING RING REMOVED



SECTION-AA

GENERAL DIMENSIONS, LIMITS FITS & TOLERANCES AS PER PS. HY 0230281

ITEM NO.	DESCRIPTION	DRAWING NO	MATL. CODE	UNIT. WT.
05	BULL RING SEGMENT END SHIM SET	4-61-180-00924	BA9616614169	13.8
04	BULL RING SEGMENT SHIM SET	3-61-170-00880	BA9117283184	6.000
02	03 BULL RING SEGMENT KEYED	2-61-170-00874	BA9117253152	25.000
01	02 BULL RING SEGMENT HALF	2-61-170-90105	BA9117253233	10.000
02	01 BULL RING SEGMENT PLAIN	2-61-170-00873	BA9117253144	15.000
Var. No.				39
ITEM NO.	DESCRIPTION	DRAWING NO	MATL. CODE	UNIT. WT.
			MATL. SPCN.	

QTY	DESCRIPTION	RAW MAT DIMENSION	MATERIAL CODE	NT. WT	ITEM NO.
			MATERIAL SPECN	GR. WT	
				TOTAL NET WT (KG)	629.80
BHARAT HEAVY ELECTRICALS LTD. HYDERABAD.					
DRAWN DC.		NAME / SIGNATURE DATE		TITLE	
CHECK		APPRO		BULL RING ASSY.	
DEPT BMD/446		SCALE NTS		DRG. NO. 2-61-170-01080	
OLD DRAWING NO.		REV 01			