



# BHARAT HEAVY ELECTRICALS LIMITED

( A Government of India Undertaking )  
HIGH PRESSURE BOILER PLANT  
PURCHASE DEPARTMENT - FOSSIL BOILERS  
THIRUCHIRAPALLI - 620014  
TAMILNADU (INDIA)

PHONE :2577938  
GRAMS : BHARATELEC  
FAX NO: 2520719  
E-mail: tvenkat@bheltry.co.in  
Web:

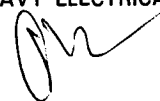
429-002/A

	<b>Enquiry No</b>	<b>Enquiry Date</b>	<b>Due Date for Quotation</b>
	2661600179 - 55	28.04.2016	23.05.2016
<p>Please quote Enquiry No, Date and due date in all correspondences. This is only a request for quotation and not an order. <b><i>Bid should be submitted in two parts. 1.Techno-commercial bid (Part-I) and 2.Price bid(Part-II) in a separate sealed cover and both covers must be placed in a third cover and sealed. Our Enquiry No., Enq. date &amp; Enq. Due date must be written on all three covers.</i></b></p>			

Item	Description	Unit	Quantity	Delivery Quantity	Schedule Date
10	<p>Cylinder connector as per Drg. 4-M-12B25-29828 NOTE: FOR SL.NO. 10 and 20 ARE MATING COMPONENTS. HENCE THESE ITEMS SHOULD BE PROCURED FROM SINGLE SOURCE ONLY. COMMON NOTE FOR ALL ITEMS 1.AFTER PLACEMENT OF PURCHASE ORDER SAMPLE OF EACH ITEMS (WHICH ARE CRITICAL IN NATURE) SHALL BE SUPPLIED PREFERABLY WITHIN 5 WEEKS TO BHEL ACCEPTANCE. AFTER GETTING ACCEPTANCE FROM BHEL FULL QUANTITY MAY BE SUPPLIED.ACCEPTANCE FROM BHEL WILL BE GIVEN WITHIN 2 WEEK.THIS PERIOD (5+2=7 WEEKS)TAKEN INTO ACCOUNT WHILE QUOTING DELIVERY PERIOD BY THE SUPPLIER. 2.Supplier shall suitably punch/ tag the given drawing no. against each item during supply. (Vendor to confirm) VENDOR QUALIFYING CRITERIA: ----- Only those vendors who satisfy the following conditions will get qualified to participate in the tender: 1. Vendor should have minimum 2 years of experience in this field. 2. Company Profile details has to be provided along with the offer 3. Previous PO details for supplying similar kind of items to BHEL and/or any-other Organisation should be submitted along with offer. 4. BHEL may review/ visit the vendor's credentials/ works for verifying the manufacturing facilities and any other credential furnished by the vendor. In case the information furnished with the offers found to be false/ incorrect, the offer shall be rejected.</p>	NO	6.000	6.00	30.08.16
20	Pin (Dia 25X 85L) as per Drg. 4-M-12B25-29800	NO	6.000	6.00	30.08.16
30	T-Nut M16x2 as per Drg 4-M-12B49-29829	NO	24.000	24.00	30.08.16

The offers should reach us 30 minutes before the time of opening of tenders. The offers will be opened at 14.30 hrs on the due date of tender in the presence of tenderers who have submitted their offer and who may like to be present for the tender opening.Late and delayed offers are liable to be rejected.

Yours faithfully,  
For **BHARAT HEAVY ELECTRICALS LIMITED**

  
**V. CHELLIAH**  
 Sr Manager / Purchase  
 MM / RM / CP & SP  
 BHEL, TRICHY - 620014.

MANAGER / PURCHASE  
(FOSSIL BOILERS)  
Yours faithfully,



# BHARAT HEAVY ELECTRICALS LIMITED

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THIRUCHIRAPALLI - 620014  
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GRAMS : BHARATELEC  
FAX NO: 2520719  
E-mail: tvenkat@bheltry.co.in  
Web:

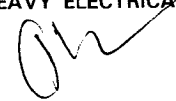
Page  
2/3

2661600179 / 28.04.2016			23505	
40	Jaw as per drg 4-M-10A62-29168	NO 12.000	12.00	30.08.16
50	TRUNNION AS PER DRG.NO. 4M-12B-17/18-10698-01	NO 20.000	20.00	30.08.16
60	TRUNNION PLATE AS PER DRG NO. 4-M-12B17-10701	NO 20.000	20.00	30.08.16
70	ROLLER ASSY(DIA101 X 815L) 2-M-19A23-05161, PART DRG NOS. ROLLER: 2-M-19A23-05162, ROLLER SHAFT: 2-M-19A23-05163	NO 4.000	4.00	30.08.16
80	PINCH ROLLER AS PER DRG. NO. 4-M-10A62-28397	NO 12.000	12.00	30.08.16
90	Sleeve as per drg. 4-M-10A61-29198	NO 3.000	3.00	30.08.16
100	SCREW ROD SQ.TH D 32 X 5P as per Drg.No: 3-M-10A71-15468 NOTE: FOR SL.NO. 100,110 & 120 ARE MATING COMPONENTS. HENCE THESE ITEMS SHOULD BE PROCURED FROM SINGLE SOURCE ONLY.	NO 3.000	3.00	30.08.16
110	SCREW ROD SQ.TH D 32 X 5P as per Drg.No: 3-M-10A71-15466	NO 3.000	3.00	30.08.16
120	BOX NUT SQ.TH D 32 X 5P as per Drg.No: 3-M-10A71-15467	NO 6.000	6.00	30.08.16
130	MAIN SHAFT DIA 57 X 942 L (SPILT DIES) AS PER DRG NO. 4-M-12A25-29018	NO 3.000	3.00	30.08.16
140	Chuck jaw as per drg NO.3-M-10A71-15422	NO 12.000	12.00	30.08.16
150	Drive Shaft as per Drg. 2-M-10A71-05253	NO 2.000	2.00	30.08.16
160	Roller as per Drg. 3-M-10A71-15439	NO 8.000	8.00	30.08.16
170	Powered Shaft as per Drg. 3-M-10A71-15438	NO 8.000	8.00	30.08.16
180	Idler Shaft as per Drg. 3-M-10A71-15437	NO 8.000	8.00	30.08.16
190	ROTATING ASSEMBLY AS PER DRG NO. 3-M-12A22-14928, SUB DRG NO. 4-M-12A22-29432, 4-M-12A22-29366, 4-M-12A22-29433	NO 8.000	8.00	30.08.16

The offers should reach us 30 minutes before the time of opening of tenders.  
The offers will be opened at 14.30 hrs on the due date of tender in the presence of  
tenderers who have submitted their offer and who may like to be present for the tender  
opening.Late and delayed offers are liable to be rejected.

Yours faithfully,  
For BHARAT HEAVY ELECTRICALS LIMITED

**V. CHELLIAH**  
Sr Manager / Purchase  
MM / RM / CP & SP  
BHEL, TRICHY - 620 014.

  
MANAGER / PURCHASE  
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Yours faithfully,



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Page  
3/3

2661600179 / 28.04.2016

23505

**General Note:**

GENERAL NOTE:PLEASE SUBMIT YOUR OFFER IN "TWO PART BID SYSTEM" AS PER THE ANNEXURES ENCLOSED.

ENCLOSURES:ANNEXURE II,III,IV,V,VI,VII.

All the tenders may be addressed to the following address:

**The Tender Opening Cell / MM  
Room No: 26, Building 24, Ground Floor  
Bharat Heavy Electricals Limited  
TIRUCHIRAPALLI 620014**

In case personal delivery of the offer, it shall be dropped into the respective box kept in Room No: 26, after duly entering the data in the system.

Offers will be accepted only up to 14.00 Hrs on the due date. Therefore, vendors shall ensure to submit the offers well before this time. All due date extension requirements should be addressed to the respective Purchase mail IDs. All the due date extension requests from vendors will be considered only up to 48 hours before the due date and time.

Vendors are requested to avoid submission of offers through e mail / fax. In case of any unavoidable situation, offers shall be sent through e mail to the following mail ID only tender\_cell@bheltry.co.in.

As tenders are being opened by Common Tender Opening Cell, offer covers should be sealed with tenderer's distinctive seal and super scribed with correct Tender No. item of supply and due date of opening.

The offers will be opened at 14.30 hrs on the due date of the tender in the presence of tenderers who have submitted their offer and who may like to be present for the tender opening. Late and delayed offers are liable to be rejected.

The bidder along with its associate/ collaborators/ sub-contractors/ sub-vendors/ consultants/ service providers shall strictly adhere to BHEL fraud prevention policy displayed on BHEL website <http://www.bhel.com> and shall immediately bring to the notice of BHEL management about any fraud or suspected fraud as soon as it comes to their notice.

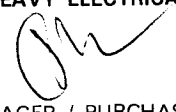
**Enclosures:**

"LD clause has to be confirmed without fail."

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**V. CHELLIAN**  
Sr Manager / Purchase  
MM / RM / CP & SP  
BHEL, TRICHY - 620 014.

Yours faithfully,  
For BHARAT HEAVY ELECTRICALS LIMITED

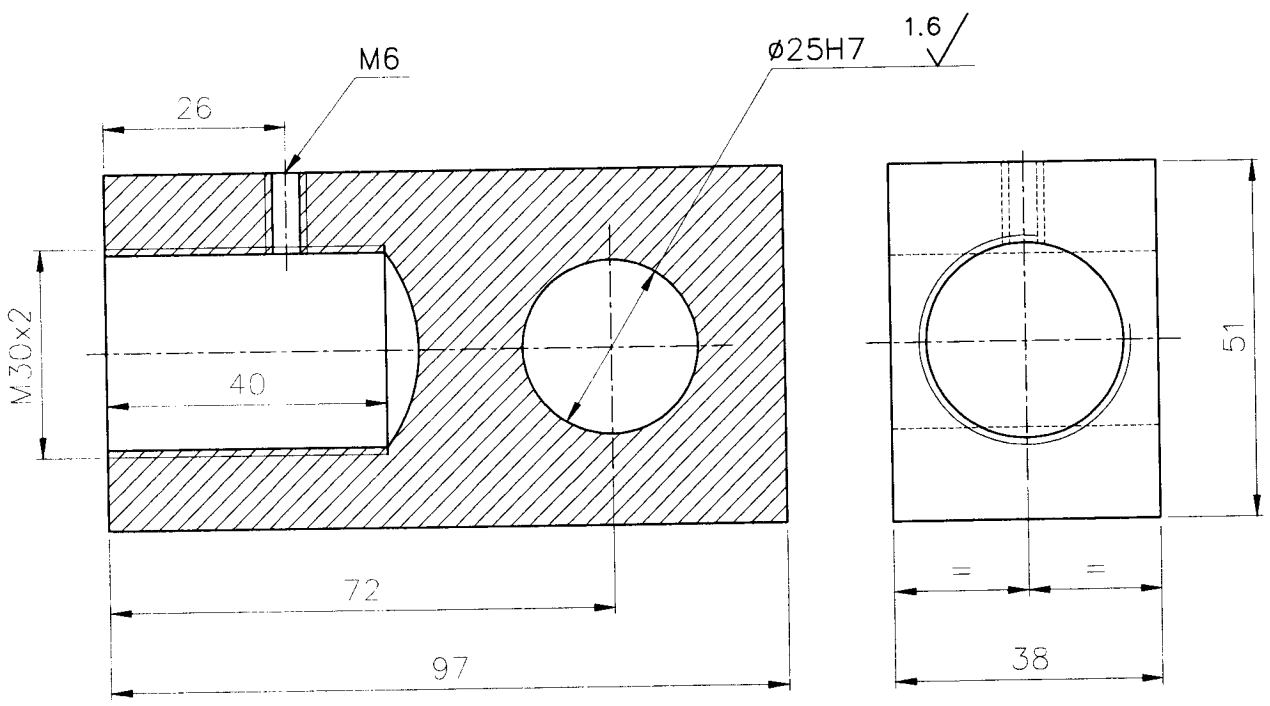
  
MANAGER / PURCHASE  
(FOSSIL BOILERS)  
Yours faithfully,

ALL DIMENSIONS ARE IN MM

REV	DATE	ALTERED
		CHECKED
		APPROVED
ZONE		

∅25H7	+0.021
	+0.000

3.2 / 1.6 /  
√ / √



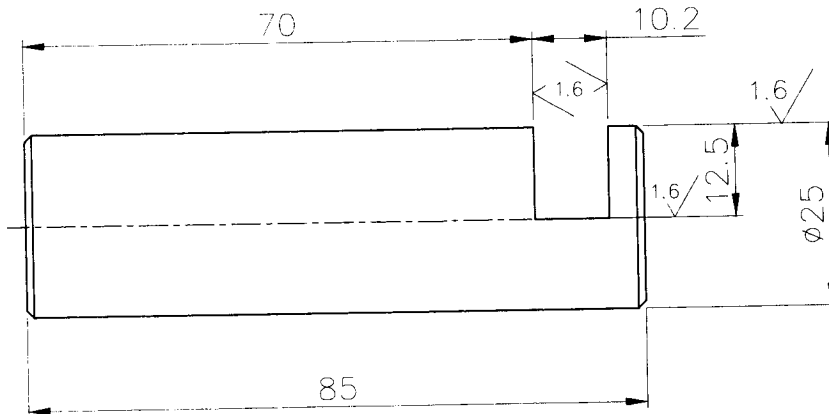
CAUTION: THE INFORMATION ON THIS DOCUMENT IS THE PROPERTY OF BHARAT HEAVY ELECTRICALS LIMITED. IT MUST NOT BE USED DIRECTLY OR INDIRECTLY IN ANY WAY DETRIMENTAL TO THE INTEREST OF THE COMPANY.

38x51x97		IS: 2062				
IS 1730		E 250 A				
ITEM NO	DESCRIPTION	DRAWING NO	MATL CODE	UNIT WT		
			MATL SPEC	QTY		
EQPT: CNC TUBE BENDING / PINES						
	Bharat Heavy Electricals Ltd		NAME	SIGNATURE	DATE	
	HIGH PRESSURE BOILER PLANT		DRN	G.GOVINDARAJ	<i>S. Govindaraj</i>	24.10.14
	TIRUCHIRAPALLI - 620014		CHD	R.RAMAMOORTHY	<i>R. Ramamoorthy</i>	24.10.14
			APPD	G.Thiagarajan	<i>S. Thiagarajan</i>	24.10.14
DEPT	GRADE OF UNTOL. DIM		SCALE	WEIGHT (Kg)	REF TO ASSY DWG NO	ITEM
M&S	∅/M/F		1:1	1.11	REF TO OLD DWG NO	
CODE	IS: 2102				DRAWING NO :	REV
2597		CYLINDER CONNECTOR			4-M-12B25-29828	00
TITLE		CARD CODE				
		U 01				

ALL DIMENSIONS ARE IN MM

REV	DATE	ALTERED
		CHECKED
		APPROVED
ZONE		



3.2/1.6/



NOTE: -

- SHARP CORNERS TO BE REMOVED
- HARDNESS  $35 \pm 2$  HRc.

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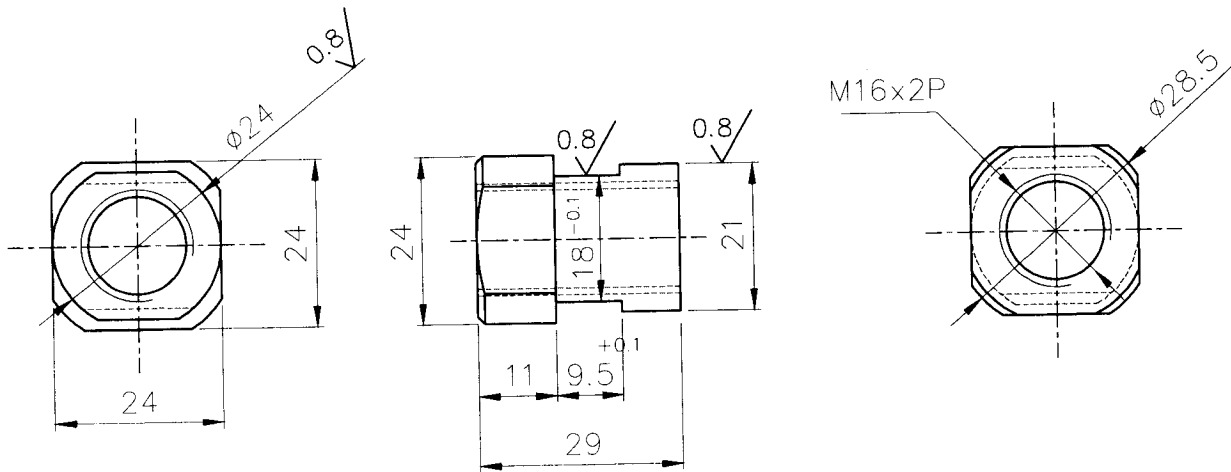
ITEM NO	DESCRIPTION	DRAWING NO	IS 2004	0.30	
			45 C8	1	
ITEM NO	DESCRIPTION	DRAWING NO	MATL CODE	UNIT WT	
			MATL SPEC	QTY	
EQPT: CNC TUBE BENDING MACHINE / PINES					
 DEPT M&S CODE 2597	GRADE OF UNTOL. DIM $\phi/M/F$ IS: 2102	 SCALE 1:1	WEIGHT (Kg) 0.30	NAME DRN N.MADURAVEERAN SIGNATURE <i>N. Maduraveeran</i> DATE 30/04/14	
				NAME CHD G.GOVINDARAJ SIGNATURE <i>G. Govindaraj</i> DATE 30/04/14	
				NAME APPD K.RAMANAN SIGNATURE <i>K. Ramanan</i> DATE 30/04/14	
TITLE		CARD CODE	REF TO ASSY DWG NO		ITEM
PIN (Ø25 X 85L) (C-AXIS CLAMPING CYL.ASSY.)			-		
		U 01	REF TO OLD DWG NO		REV
			-		
			DRAWING NO :		
			4M12B2529800		00

A4-SIZE

ALL DIMENSIONS ARE IN MM

1.6 / 0.8 /

REV	DATE	ALTERED
		CHECKED
		APPROVED
ZONE		



**NOTE:**  
 HARDENED TO HRc 35<sup>±2</sup>  
 SHARP CORNERS TO BE REMOVED 1/45°

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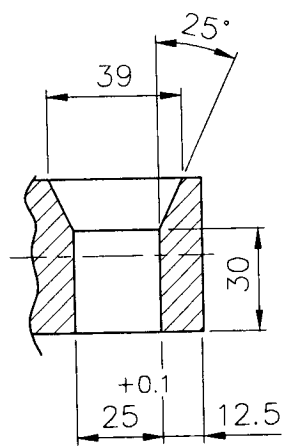
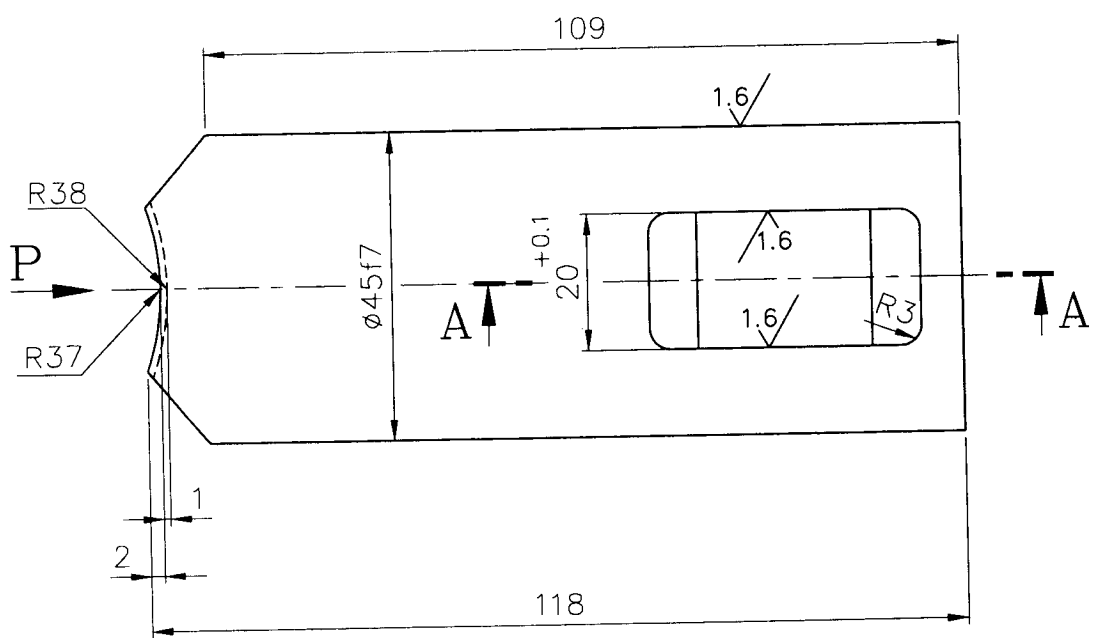
ITEM NO		DESCRIPTION		DRAWING NO		IS: 5517	
2597		M&S		T-NUT M16x2		55C8	
CODE		GRADE OF UNTOL. DIM		SCALE		WEIGHT (Kg)	
2597		Φ/M/F IS: 2102		1:1		-	
DEPT		Bharat Heavy Electricals Ltd		DRN		NAME	
M&S		HIGH PRESSURE BOILER PLANT		G.OVINDARAJ		SIGNATURE	
TIRUCHIRAPALLI - 620014		TIRUCHIRAPALLI - 620014		R.RAMAMOORTHY		S. Govindaraj	
APPD		G.THAGARAJAN		S.Thiagarajan		DATE	
REF TO ASSY DWG NO		REF TO OLD DWG NO		ITEM		28.10.14	
TITLE		CARD CODE		DRAWING NO :		REV	
T-NUT M16x2		U 01		4-M-12B49-29829		00	
(CHUCK JAW ASSY.)							

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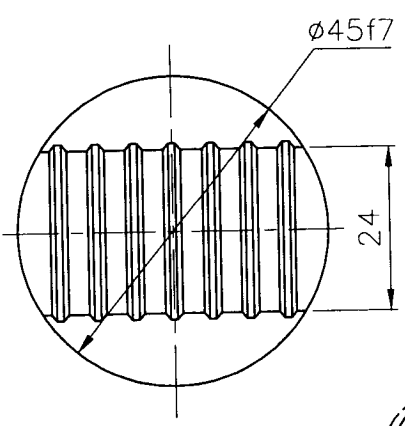
ALL DIMENSIONS ARE IN MM

$\phi 45f7$   $\begin{matrix} -0.025 \\ -0.050 \end{matrix}$

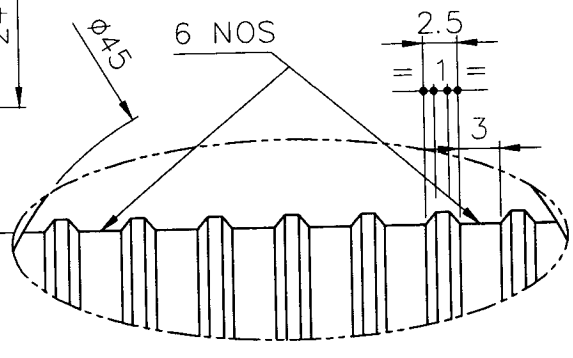
3.2//1.6



**SECTION-AA**



**VIEW-P**



**SLOT DETAIL**

NOTE: - HARDENED TO HRC.35 ±2  
 SHARP CORNERS TO BE REMOVED

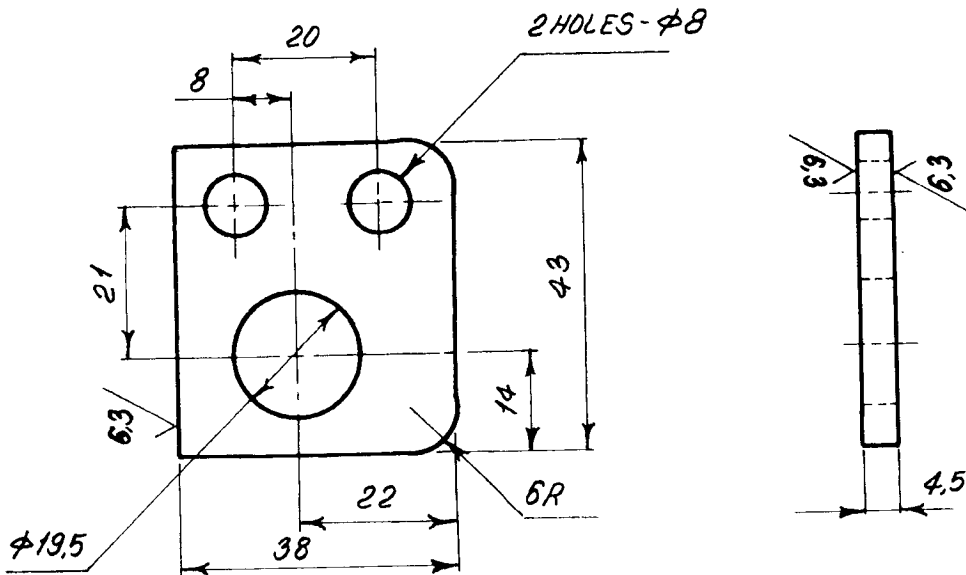
No. of Pieces	DESCRIPTION		MATERIAL	STANDARD	NET.WT.IN KGS.	DRAWING No.		ITEM No.
	REFERENCE:			ALTERATIONS:	DCN REF	DATE	SIGN.	INDEX
SCALE	DRN.	S.Selvamanickam						
	1:1	CHE.D.	R.Ramamoorthy					
	1:2	APPD.	C.S.Jayasheelan					
	2:1	DATE	27.12.12'					
	MACHINE: STRAIGHT TUBE BUTT WELD				TYPE: W.TECH (CHINE)			
	TITLE: JAW				DRAWING No:			
	(CHUCK TOGGLE OPEN&CLOSE)				4M10A6229168			
				Sheet No:	No. of Sheets:			
				REV.				



**CAUTION**

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2 / 6.3 ✓



1-M-12b-1695 11

			BM-C20	FE 410WA IS: 2062		0.01		1-M-12B-0671	17
NO OF PIECES	DESCRIPTION	SEMI-PRODUCT	FINAL MATERIAL	INITIAL MATERIAL	SCRAP SORT	NET wt(kg)	GROSS wt(kg)	DRAWING NO.	ITEM NO.

REMARKS				TOTAL NET wt (kg) CC: 00 EC: 17					
SCALE	DRAWN BY	REFERENCE	ALTERATIONS	DATE	SIGNATURE	INDEX			
1:1	<i>H. Natarajan</i>	DRG. NO							
	CHECKED BY	SC-8000-004							
	APPROVED BY	ITEM NO. 4							
	STDS. OFFICER								
	DATE	29-11-73							



TIRUCHY

MACHINE PORTABLE END CUT SCARFING

TITLE: **TRUNNION PLATE**

TYPE: FBE 38/76

DRAWING NO. **4-M-12B-10701**

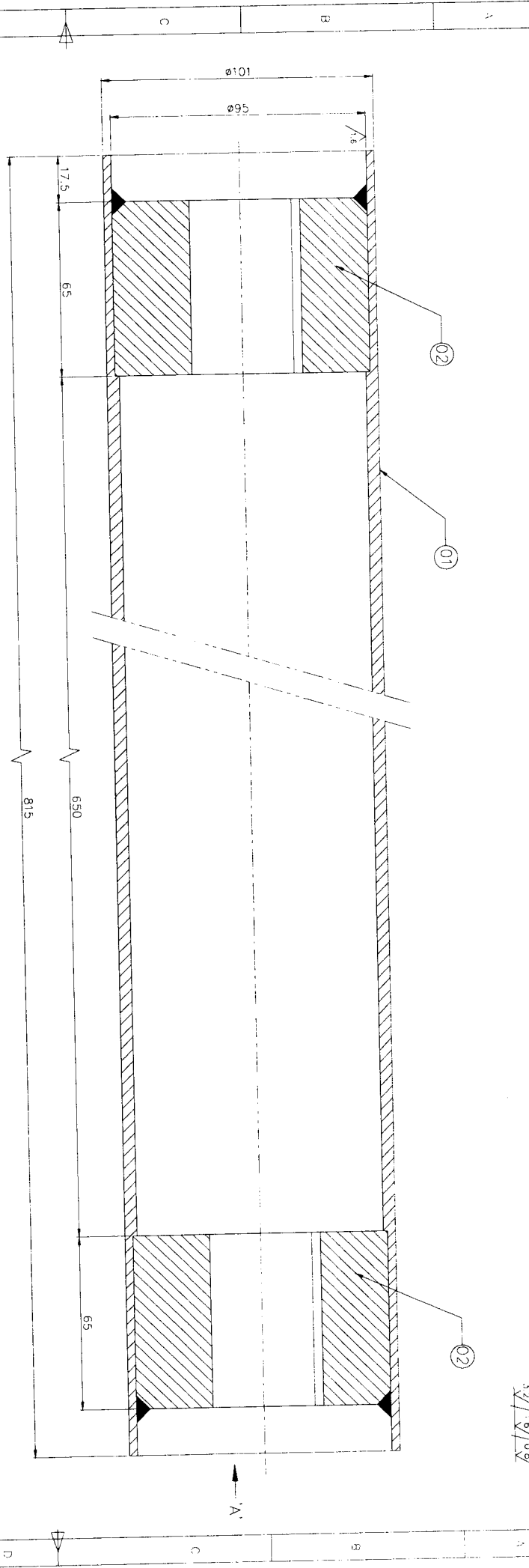
NO. OF SHEETS: SHEET NO:



0.38 H7	+0.025	12 P9	-0.018
	0.000		-0.041

ALL DIMENSIONS ARE IN MILLIMETERS

32/16/08



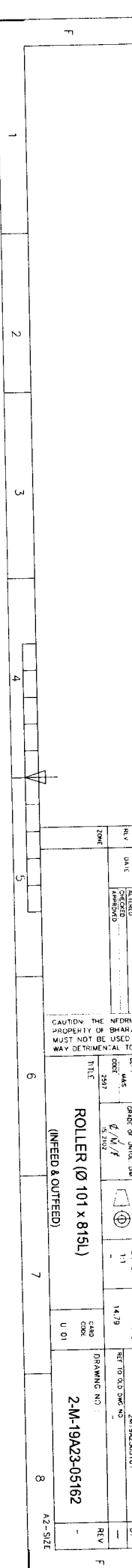
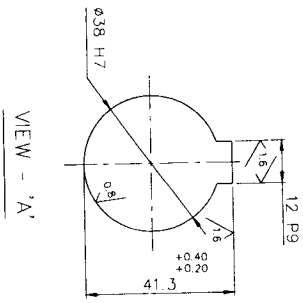
NOTE:-  
01. ITEM NO. 01 & 02 ARE WELDED.  
02. SHARP CORNERS TO BE REMOVED

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ITEM NO.	DESCRIPTION	DRAWING NO.	MATERIAL SPEC.	UNIT WT.	QTY.
01	PIPE 108 x 8 x 815L		SA 106 Gr.B		1
02	ROD 100 x 65L		SA 105		2

EPRT:	TUBE ROTORBLAST MACHINE / 815L - 4187	DATE:	10/09/14
DESIGNER:	Bhargavi Heavy Electricals Ltd	DATE:	10/08/14
CHECKER:	TRUCHIRAPALLI - 620014	DATE:	10/08/14
SCALE:	1:1	DATE:	10/08/14
WEIGHT (KG):	14.79	DATE:	10/08/14
TITLE:	ROLLER (Ø 101 x 815L) (INFEED & OUTFEED)	DRAWING NO.:	2-M-19A23-05162

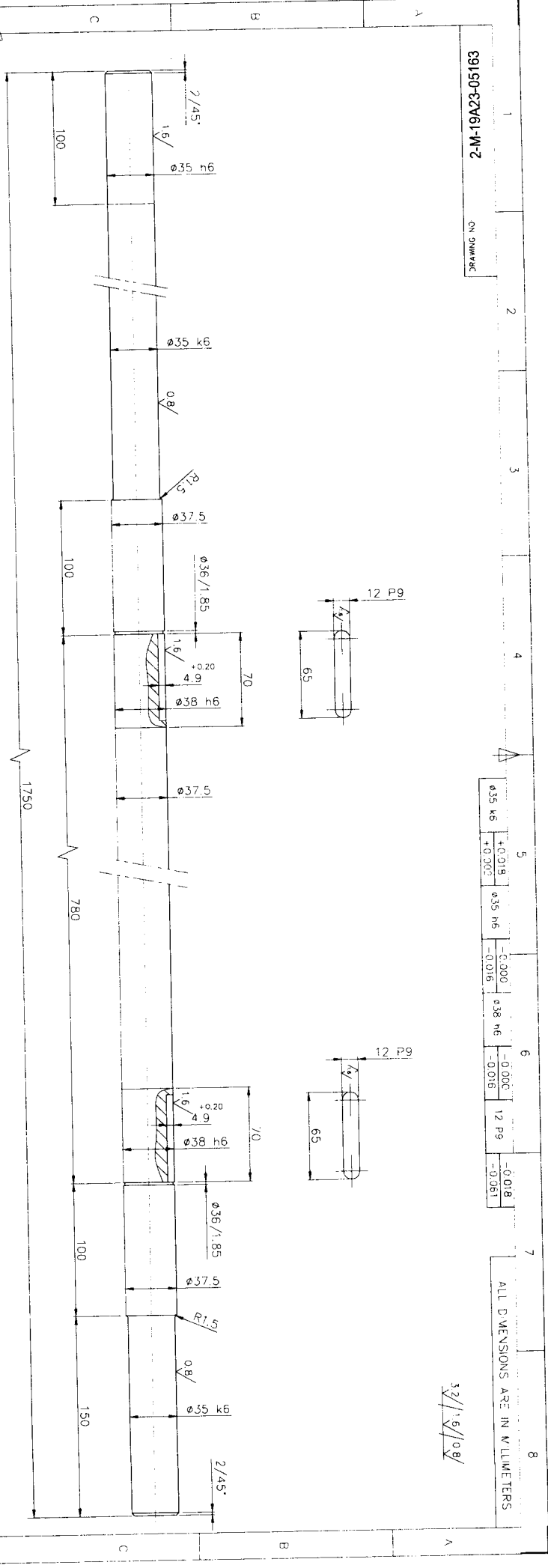


69150-032V61-M-2

ON DRAWING

3.2/1.6/0.8

ALL DIMENSIONS ARE IN MILLIMETERS



NOTE:-  
01. SHARP CORNERS TO BE REMOVED

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REV	DATE	ALTERED
ZONE		DESIGNED APPROVED
<p>ITEM NO. 02 ROD <math>\phi 40 \times 1750</math> ASME 14.37</p>		
<p>DESCRIPTION: TUBE ROTORBLAST MACHINE / 6181 - 4187</p>		
<p>DRWING NO. SA 105 MATEL CODE 1 UNIT WT</p>		
<p>SCALE: 1:2 WEIGHT (KGS): 14.37</p>		
<p>TITLE: ROLLER SHAFT (<math>\phi 38 \times 1750</math>) (INFEED &amp; OUTFEED)</p>		
<p>DRWING NO.: 2-M-19A23-05163</p>		
<p>ASME 14.37</p>		
<p>SA 105 MATEL CODE 1 UNIT WT</p>		
<p>SCALE: 1:2 WEIGHT (KGS): 14.37</p>		
<p>TITLE: ROLLER SHAFT (<math>\phi 38 \times 1750</math>) (INFEED &amp; OUTFEED)</p>		
<p>DRWING NO.: 2-M-19A23-05163</p>		

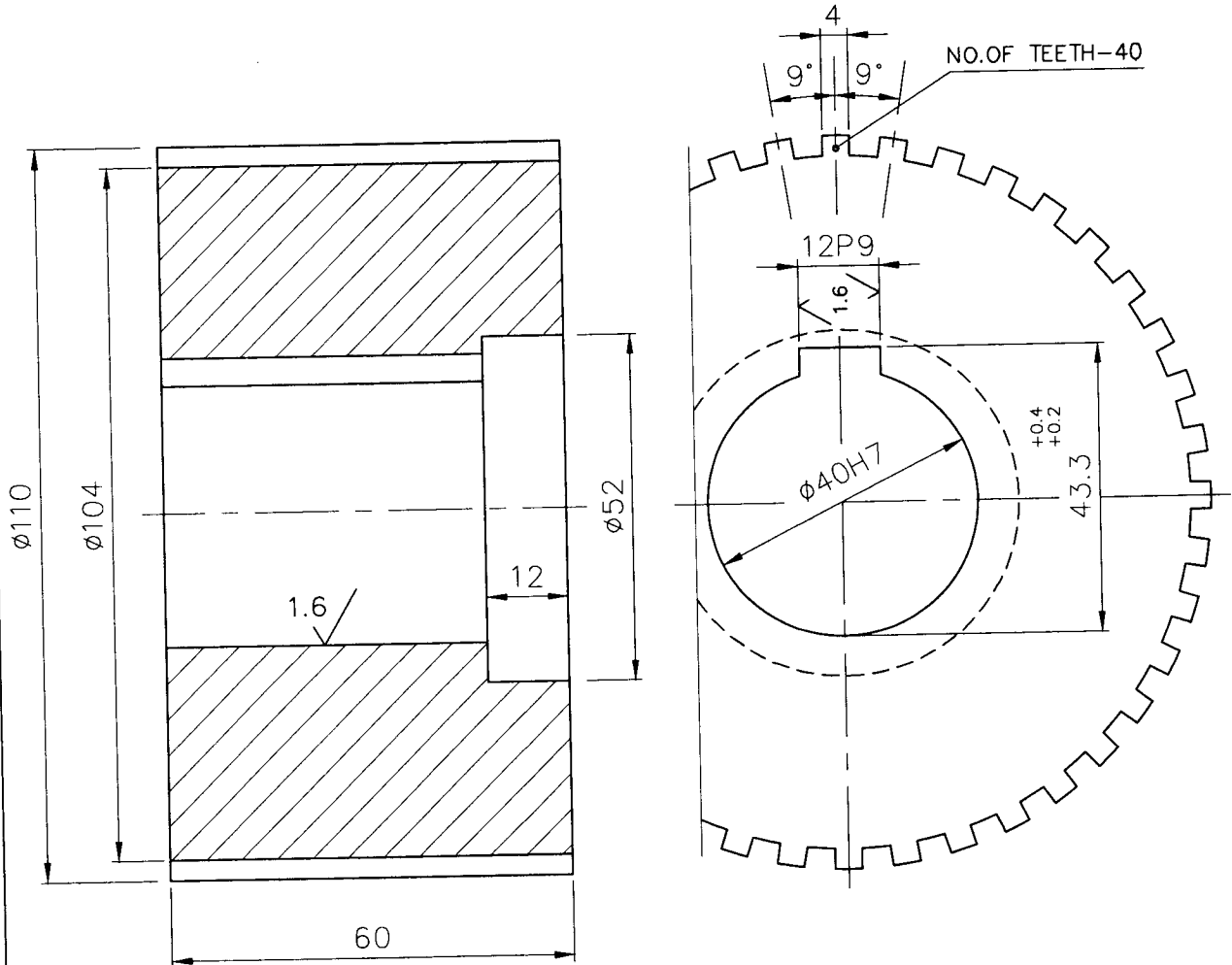
1 2 3 4 5 6 7 8

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ALL DIMENSIONS ARE IN MM

12P9	-0.018	ø40H7	+0.025
	-0.061		+0.000

3.2//1.6/



NOTE :

CORNERS TO BE CHAMFERED 1/45°

HARDENED TO HRC 35 ± 2

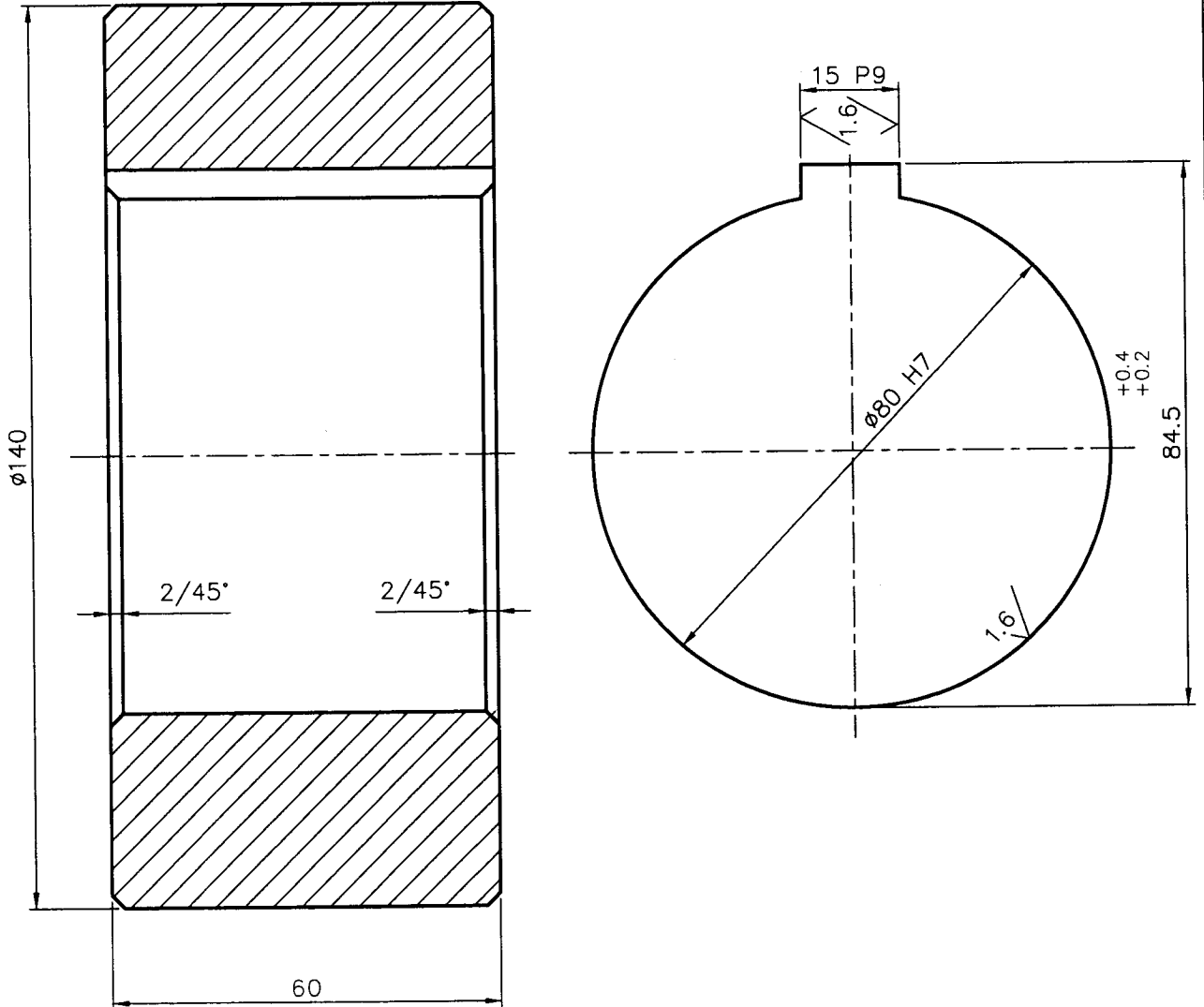
No. of Pieces	ø110x60L	55C8	IS: 5517	3.40					
	DESCRIPTION	MATERIAL	STANDARD	NET.WT.IN KGS.	DRAWING No.	ITEM No.			
SCALE	REFERENCE:	ALTERATIONS:		DCN REF	DATE	SIGN.	INDEX		
	DRAWN	G.G.R							
1:1	CHECKED	R.RAMAMOORTHY							
	APPROVED	C.S.JAYASHEELAN							
	DATE	30/09/09							
MACHINE: STRAIGHT TUBE BUTT WELD	TITLE:		TYPE: W. TECH.(CHINA)						REV.
	PINCH ROLLER ø110x60t. (PINCH ROLLER ASSY.)		DRAWING No:		4M10A6228397				
	Sheet No:		No. of Sheets:						

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ALL DIMENSIONS ARE IN MM

80 H7	+0.035
	-0.000
15 P9	-0.018
	-0.061

3.2/1.6/



NOTE: --  
ALL SHARP CORNERS CHAMFERED 2/45'

PCu Sn7		IS: 28	5.29					
No. of Pieces	DESCRIPTION		MATERIAL	STANDARD	NET.WT.IN KGS.	DRAWING No.		ITEM No.
REFERENCE:			ALTERATIONS:		DCN REF	DATE	SIGN.	INDEX
SCALE	DRN.	N.Maduraiveeran						
1:1	CHD.	R.Ramamoorthy						
	APPD.	C.S.Jayasheelan						
	DATE	15/02/2012						
MACHINE: 20 TORCH PANEL PROCESSING WELDING				TYPE: KKK				
TITLE:		SLEEVE (ø140x60L)			DRAWING No:			
		(BRAKE UNIT ASSY)			4 M 1 0 A 6 1 2 9 1 9 8			
				Sheet No:		No. of Sheets:		

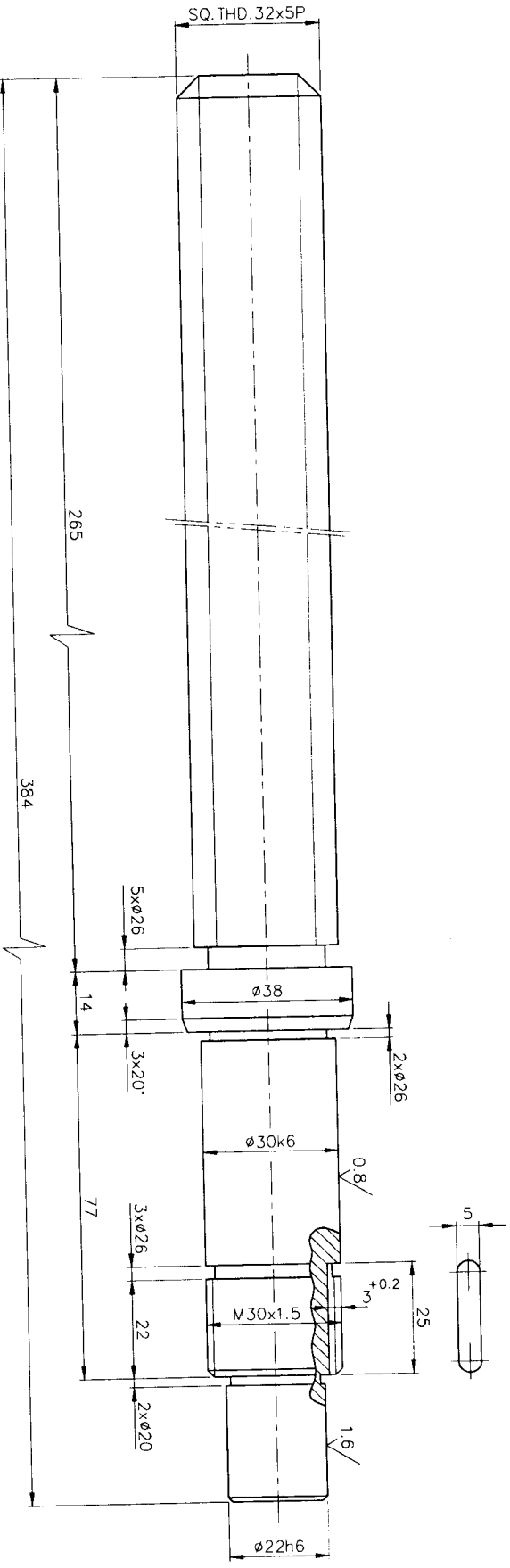


DRAWING NO: 3-M-10A71-15466

ALL DIMENSIONS ARE IN MILLIMETRES

$\phi 30k6$	+0.015	$\phi 22h6$	-0.000
	+0.002		-0.013

3.2 / 1.6 / 0.8



NOTE: -

1. SHARP CORNERS TO BE REMOVED
2. HARDENED TO HRC.35  $\pm 2$
3. MATING NUT REF: DRG. NO. 3-M-10A71-15467

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EQUIP: STRAIGHT TUBE BUTT WELD/STBW-PRMO		ITEM NO		DESCRIPTION		DRAWING NO	
$\phi 38 \times 384$							
DEPT: M&S		GRADE OR UNTOOL. DIM		SCALE		WEIGHT (KG)	
CODE: 2997		$\phi / M / f$ (S/2)102		1:1		2.27	
TITLE: SCREW ROD SQ. THD. 32x5Px384 L (VERTICAL SLIDE ASSY.)		CARD CODE: U 01		DRAWING NO: 3-M-10A71-15466		REV: 00	
Bharat Heavy Electricals Ltd HIGH PRESSURE BOILER PLANT TIRUCHIRAPPALLI - 620014		DRN: TCD.S.SELVAMANICKAM		SIGNATURE: S. Selvamani		DATE: 07.05.15	
APRD: C. THAGARAJAN		CHD: C. GOVINDARAJ		SIGNATURE: S. Govindaraj		DATE: 08.05.15	
REF TO ASSY DWG NO: C. THAGARAJAN		REF TO OLD DWG NO: S. Selvamani		SIGNATURE: S. Selvamani		DATE: 21.07.15	
REF TO ASSY DWG NO: REFER DRG. NO. 06-01-04F		REF TO OLD DWG NO: REFER DRG. NO. 06-01-04F		SIGNATURE: S. Selvamani		DATE: 21.07.15	
ITEM		MATERIAL SPEC		MATERIAL CODE		QTY	
55C8		55C8		55C8		1	
IS: 5517		UNIT WT		UNIT WT		2.27	

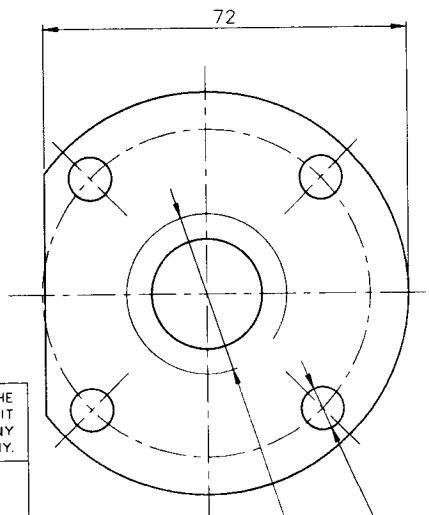
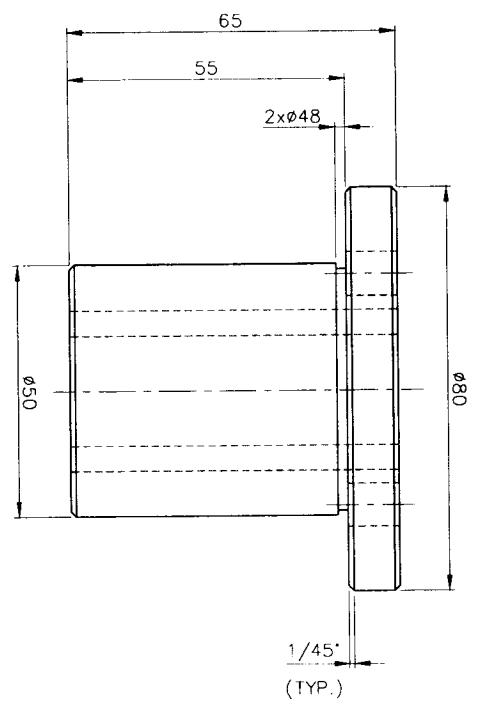
REV	DATE	ALTERED	CHECKED	APPROVED
ZONE				

A3-SIZE

DRAWING NO. 3-M-10A71-15467

ALL DIMENSIONS ARE IN MILLIMETRES  
+0.015

3.2/1



NOTE:-

1. SHARP CORNERS TO BE REMOVED
2. MATING SCREW ROD REF. ORG. NO. 3-M-10A71-15466

ITEM NO	DESCRIPTION	DRAWING NO	MATL SPEC	QTY	UNIT WT
ø80x65			PCUSn7	1	0.98

EQPT. STRAIGHT TUBE BUTT WELD /STBW-PRIMO		NAME		SIGNATURE		DATE	
Bharat Heavy Electricols Ltd		TOD.S.SELVAMANICKAM		<i>T. Selvamani</i>		09.05.15	
HIGH PRESSURE BOILER PLANT		G.GOVINDARAJU		<i>G. Govindaraj</i>		11.05.15	
TIRUCHIRAPALLI - 620014		G.THAGARAJAN		<i>G. Thagaran</i>		21.07.15	
DRN		APPD		REF TO ASSY DWG NO		REFER DRGNO 4080-06-01-11-H	
G.GOVINDARAJU		G.THAGARAJAN		REF TO ASSY DWG NO		REFER DRGNO 4080-06-01-11-H	
CHD		APPD		REF TO ASSY DWG NO		REFER DRGNO 4080-06-01-11-H	
G.GOVINDARAJU		G.THAGARAJAN		REF TO ASSY DWG NO		REFER DRGNO 4080-06-01-11-H	

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REV	DATE	ALTERED	CHECKED	APPROVED

TITLE BOX NUT SQ. THD. 32x5Px65L  
(VERTICAL SLIDE ASSY)

GRADE OF UNTOOL DIM	SCALE	WEIGHT (Kg)	CARD CODE	DRAWING NO :	REV
φ / W / F	1:1	0.98	U 01	3-M-10A71-15467	00

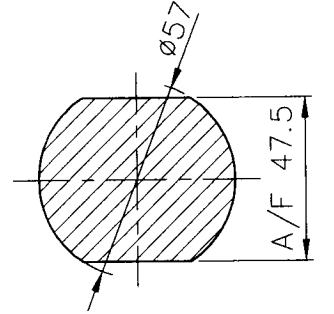
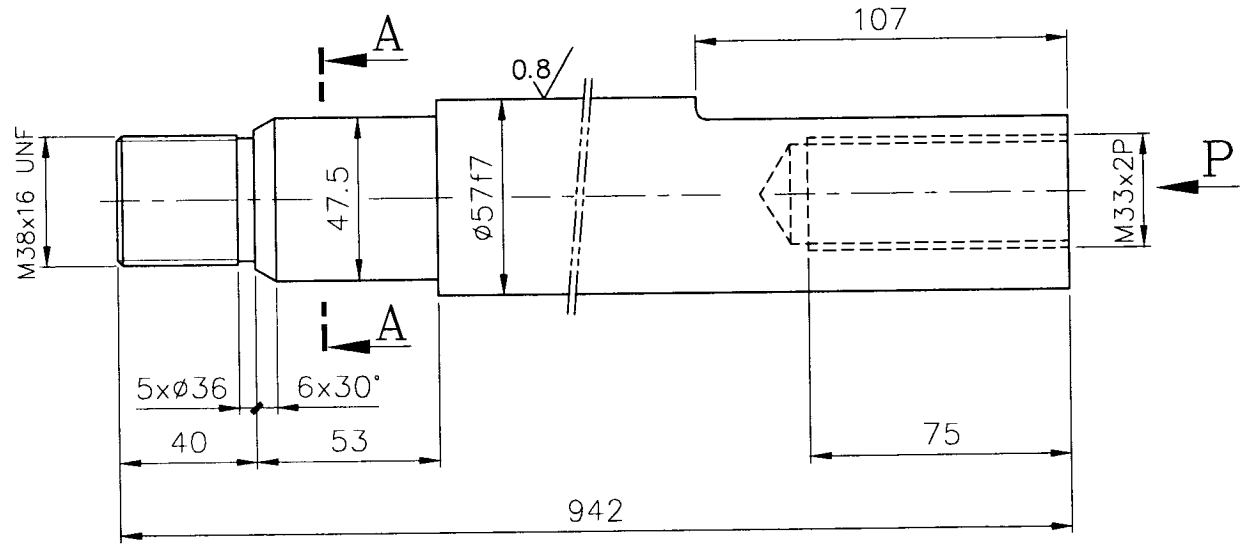
A3-SIZE

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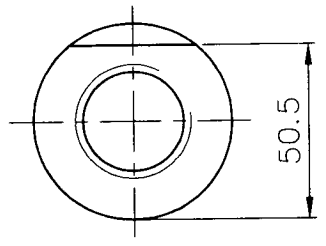
ALL DIMENSIONS ARE IN MM

ø57f7	-0.030
	-0.060

3.2/0.8/



SECTION-AA



VIEW-P

NOTE:

SHARP CORNERS TO BE REMOVED

HARDENED TO HRC. 35<sup>±2</sup>

No. of Pieces	ø57x942L		55C8	IS: 5517	17.75	DRAWING No.		ITEM No.
	DESCRIPTION		MATERIAL	STANDARD	NET.WT.IN KGS.	DCN REF	DATE	SIGN.
SCALE	DRAWN		S.Selvamanickam		ALTERATIONS:			
	CHECKED		R.Ramamoorthy					
1:2	APPROVED		C.S.Jayasheelan					
	DATE		19.07.11'					
MACHINE:	CNC TUBE BENDING CNC			TYPE: PINES				REV.
	TITLE: MAIN SHAFT ø57x942L (SPLIT DIES)			DRAWING No:		4M12A2529018		
Sheet No:					No. of Sheets:			



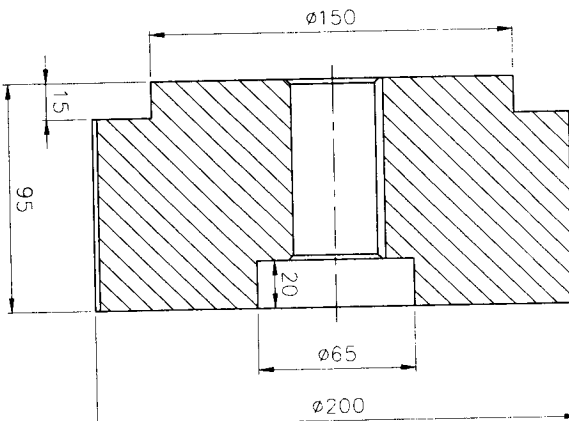
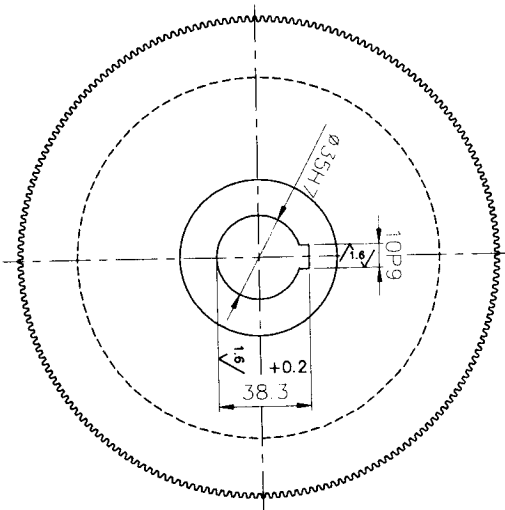
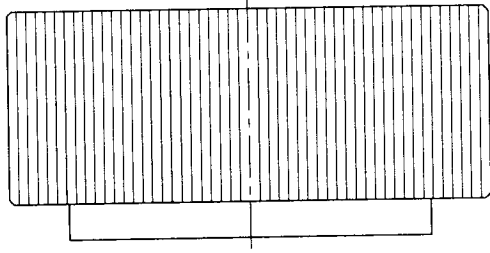


DRAWING NO: 3-M-10A71-15439

ALL DIMENSIONS ARE IN MILLIMETRES

10P9	-0.015	±0.025
	-0.051	
	±0.000	

3.2/1.6/



STRAIGHT KNURLING 1MM

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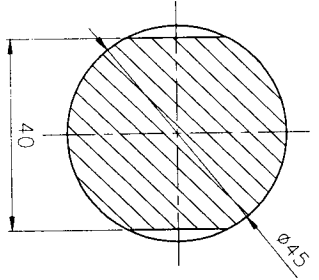
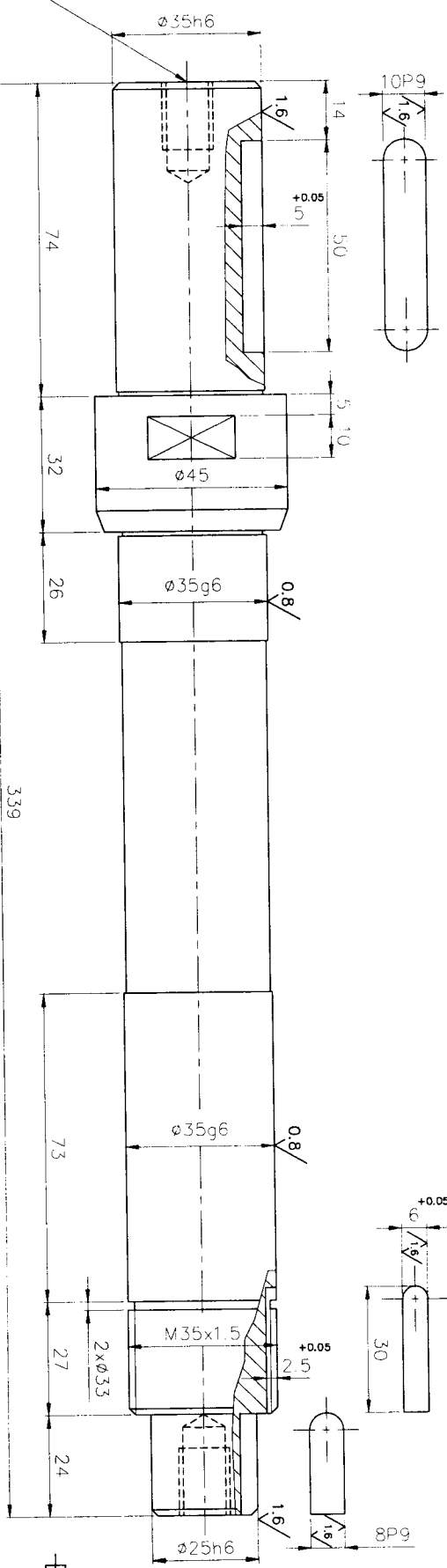
REV		DATE	ALTERED	ZONE
			CHECKED	
			APPROVED	
<p><b>BHARAT HEAVY ELECTRICALS</b></p> <p>Bharat Heavy Electricals Ltd HIGH PRESSURE BOILER PLANT TIRUCHIRAPPALLI - 620014</p>				
EQUIP: STRAIGHT TUBE BUTT WELD / STBW/PRIMO		ITEM NO	DRAWING NO	
DEPT: M&S		DESCRIPTION	EN 9	
GRADE OF INTOL DIM			MATERIAL CODE	
SCALE			UNIT WT	
WEIGHT (KG)			QTY	
REF TO ASSY DWG NO		DRN	SIGNATURE	
REF TO OLD DWG NO		CHD	DATE	
9604-00-00-05-A		APPD	27.03.15	
22.5		27.03.15		
1:2		27.03.15		
2987		27.03.15		
IS: 2102		27.03.15		
TITLE		DRAWING NO :		
ROLLER Ø200x95L		3-M-10A71-15439		
(FOUR PINCH ROLLER ASSY)		REV		
U 01		00		
CARD CODE		A3-SIZE		

DRAWING NO: 3-M-10A71-15438

ALL DIMENSIONS ARE IN MILLIMETRES

8P9	-0.015	25h6	-0.007	35g6	-0.009
10P9	-0.051	35h6	-0.020	35g6	-0.025

3.2/1.6/0.8



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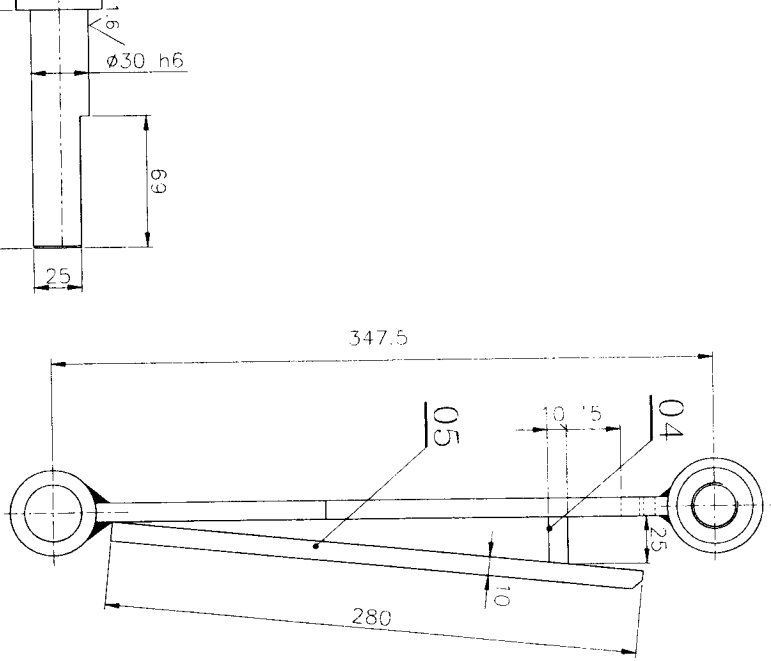
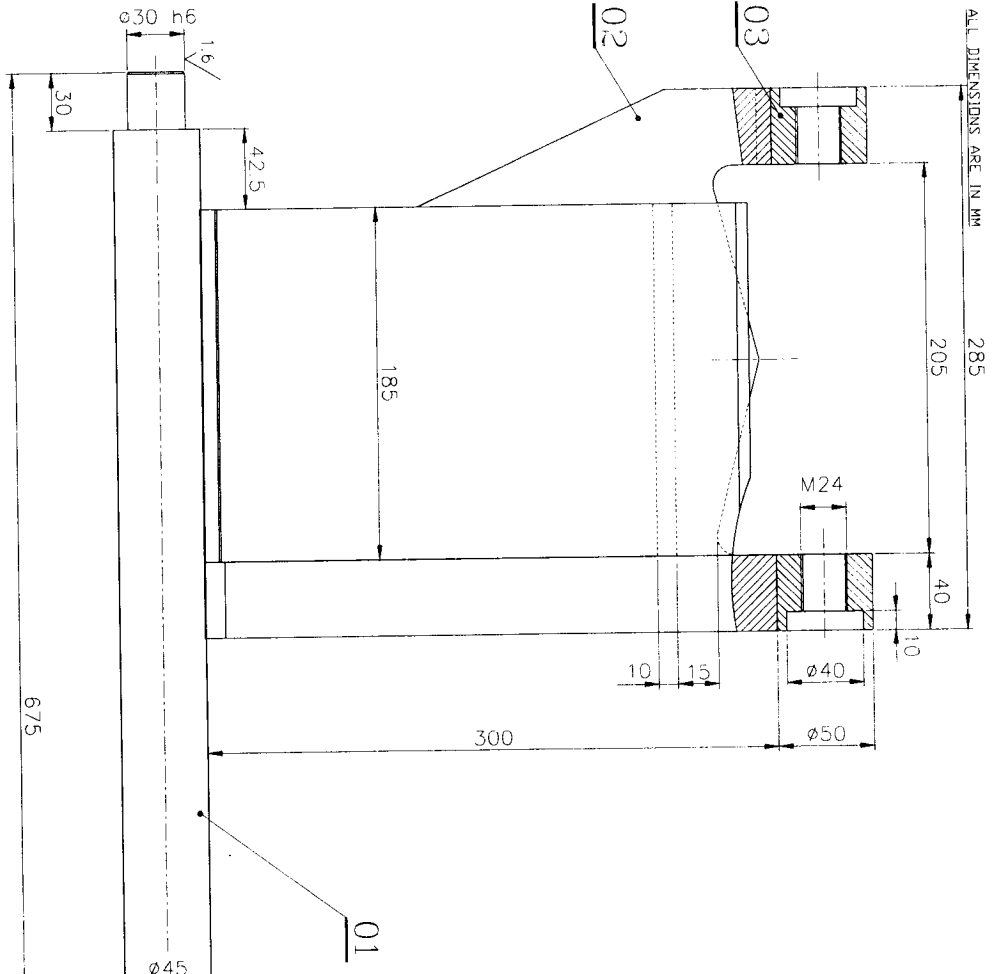
DEPT	MAS	GRADE OF UNTOOL DMM	SCALE	WEIGHT (KG)	CARD CODE	DRAWING NO :	REV
2597	2597	6/M/7	1:1	2.5	U 01	3-M-10A71-15438	00
TITLE		POWERED SHAFT Ø45x339L		(FOUR PINCH ROLLER ASSY)			
EOPIT: STRAIGHT TUBE BUTT WELD / STBW/PRIMO		Bharat Heavy Electricals Ltd		HIGH PRESSURE BOILER PLANT		TIRUCHIRAPALLI - 620014	
ITEM NO	DESCRIPTION	DRAWING NO	MATL SPEC	UNIT WT	QTY		
	Ø45x339L		EN 9	2.5			
DRW	NAME	SIGNATURE	DATE				
DRW	G. Govindaraju	G. Govindaraju	27.03.15				
APPD	R. Ramamoorthy	R. Ramamoorthy	27.03.15				
APPD	G. Thirugopalam	G. Thirugopalam	27.03.15				
REF TO ASSY Dwg NO	9596-00-00-22-A	REF TO OLD Dwg NO					

REV	DATE	ALTERED
ZONE		CHECKED
		APPROVED

A3-SIZE



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0.30 h6  
-0.013

3.2/1.6

NOTE -  
CHAMFER SHARP CORNERS TO 1/45°  
ALL WELDED CONSTRUCTION

No. of Pieces	DESCRIPTION	MATERIAL	STANDARD	NET WT IN KGS	DRAWING No	ITEM No
1	PL.101x185x280	Fe 410WA	IS: 2062	4.67	19.07	
1	PL.101x25x185	Fe 410WA	IS: 2062	0.36		
2	NUT M24	45 CB	IS: 7283	0.92		
1	SUPPORTING PLATE	Fe 410WA	IS: 2062	5.88		
1	ROD 45x675 L	45 CB	IS: 7283	7.24		

SCALE	DRW/TCO	CHKD	APP	DATE	DESCRIPTION	STANDARD	NET WT IN KGS	DRAWING No	ITEM No
1:2				16-06-12	DRG No: SRS-0100-04681-20080310				
					REFERENCE: DRG No: SRS-0100-04681-20080310				
					ALTERNATIONS:				



ROTATING ASSY.  
(TUBE SUPPORT)

3M112A22114928

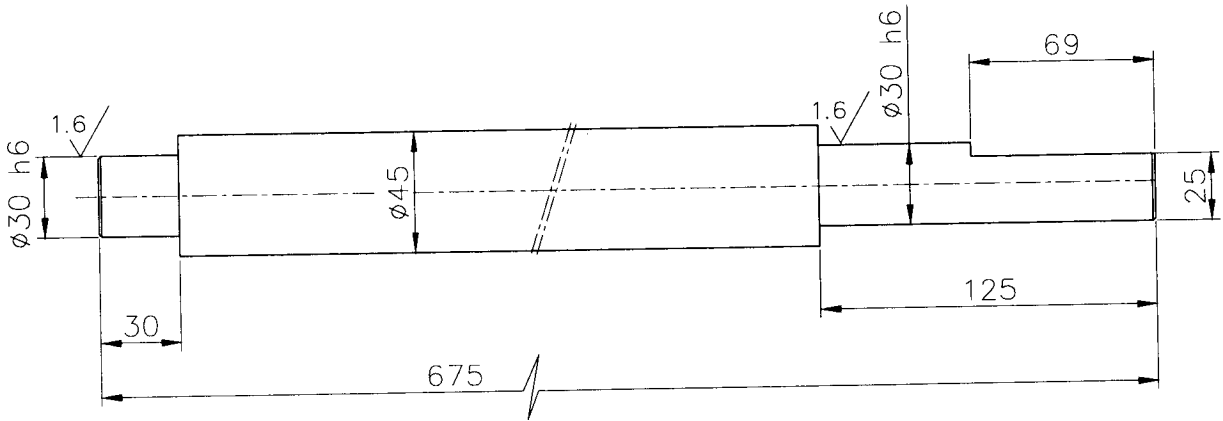
REV

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ALL DIMENSIONS ARE IN MM

ø30 h6	-0.000
	-0.013

3.2 / 1.6 ✓

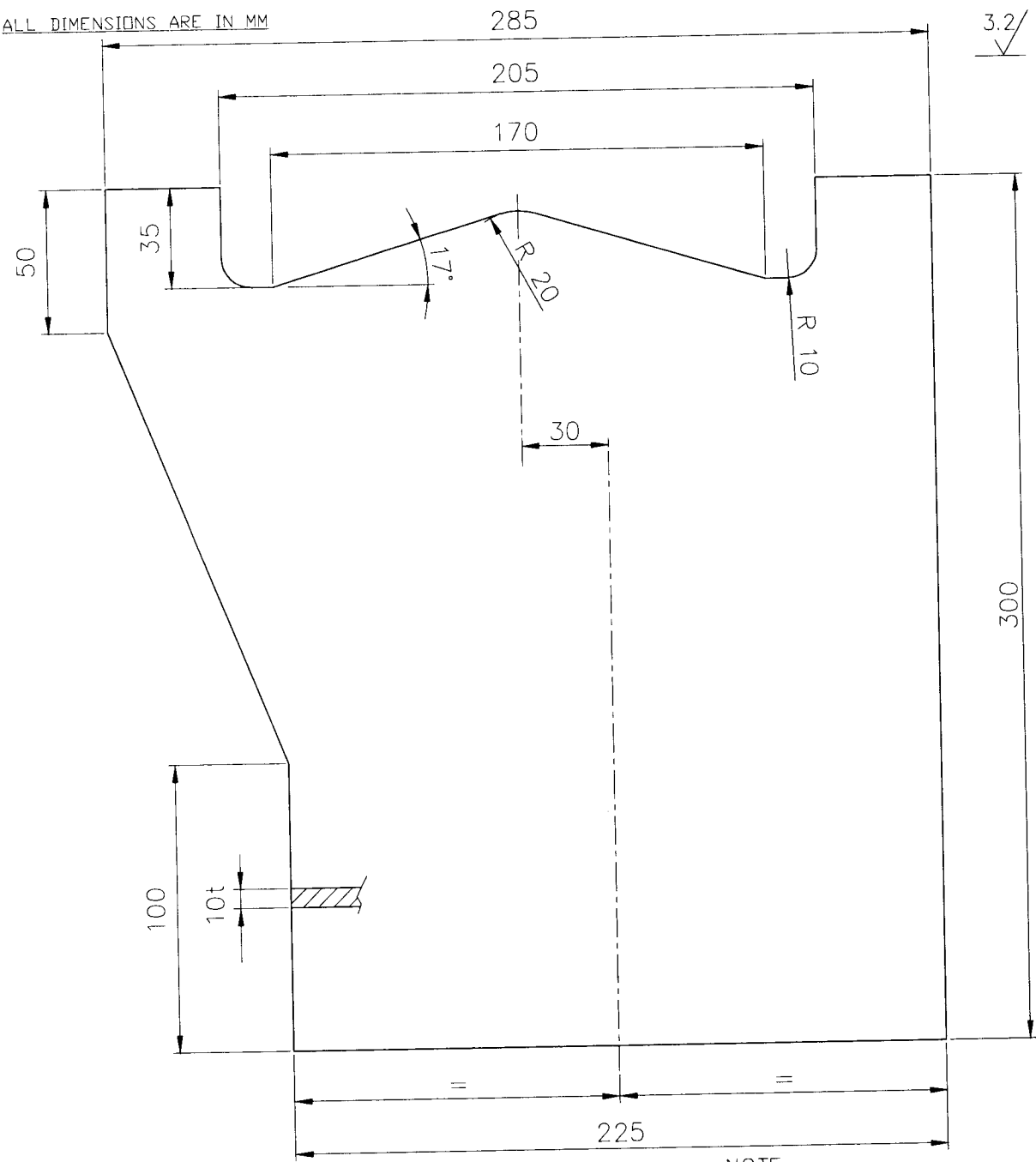


NOTE: -  
AVOID SHARP CORNERS

	ø45x675 L		45 C8	IS: 7283	7.24	3M12A14920	03
No. of Pieces	DESCRIPTION		MATERIAL	STANDARD	NET.WT.IN KGS.	DRAWING No.	
	REFERENCE:			ALTERATIONS:	DCN REF	DATE	SIGN.
	SCALE	DRN.	P. ALBET ROSS				
1:2	CHD.	R. RAMAMOORTHY					
	APP.	C. S. JAYASHEELAN					
	DATE	06-07-12					
	MACHINE: SYSTEM BENDER			TYPE: CNC 100 DB			
	TITLE: SHAFT ø45x675 L (TUBE SUPPORT)			DRAWING No:			REV.
				4M12A2229432			
			Sheet No:			No. of Sheets:	

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TRICHIRAPPALLI - 620 014

ALL DIMENSIONS ARE IN MM



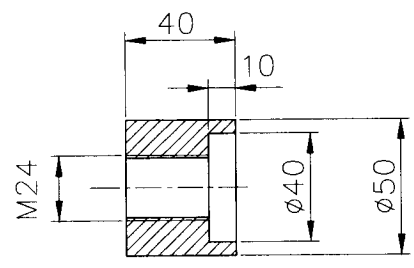
NOTE:  
AVOID SHARP CORNERS

	PL.10tx285x300	Fe.410WA	IS:2062	5.88	3M12A2214928	02
No of Pieces	DESCRIPTION	MATERIAL	STANDARD	NET.WT.IN KGS.	DRAWING No.	ITEM No.
	REFERENCE: DRG.No.SRS-0100-04681-20080310		ALTERATIONS:	DCN REF	DATE	SIGN.
SCALE	DRN/TCD: P.ALBET ROSS					
1:2	CHD. R.RAMAMOORTHY					
	APP. C.S.JAYASHEELAN					
	DATE 16-06-12					
	MACHINE: SYSTEM BENDER	TYPE: CNC 100 DB				REV.
	TITLE: SUPPORTING PLATE (TUBE SUPPORT)	DRAWING No:				
		4M12A2229366				
		Sheet No:		No.of Sheets:		




CAUTION: THIS DRAWING IS OUR SOLE PROPERTY AND SHOULD NOT BE USED IN ANY FORM FOR ANY PURPOSE WITHOUT THE WRITTEN PERMISSION OF BHARAT HEAVY ELECTRICALS LIMITED TRICHIRAPPALLI - 620 014

ALL DIMENSIONS ARE IN MM

3.2/√



NOTE: -  
AVOID SHARP CORNERS

		ø50x 40 L	45 C8	IS: 7283	0.92	3M12A14920	03	
No. of Pieces	DESCRIPTION		MATERIAL	STANDARD	NET.WT.IN KGS.	DRAWING No.		ITEM No.
		REFERENCE:		ALTERATIONS:	DCN REF	DATE	SIGN.	INDEX
SCALE	DRN.	P. ALBET ROSS						
1: 2	CHD.	R. RAMAMOORTHY						
	APP.	C. S. JAYASHEELAN						
	DATE	06-07-12						
MACHINE: SYSTEM BENDER			TYPE: CNC 100 DB					
	TITLE: NUT M24 (TUBE SUPPORT)			DRAWING No:			REV.	
				4M12A2229433				
Sheet No:							No. of Sheets:	

**CAPITAL PURCHASE**  
**COMMERCIAL TERMS AND CONDITIONS**

**1.0 QUOTATIONS**

The Bidders shall submit the offer in **TWO INNER ENVELOPES** as indicated below which shall be sealed in one outer envelope.

**Envelope I** This sealed envelope should contain all the copies of technical bid together with un-priced commercial bid & annexure III. This envelope should be clearly marked **'Part I - Technical and commercial bid'**,

Indicating Enquiry No., Due Date and Address & Reference of the Bidder.

**Envelope II** This sealed envelope should contain **price as per Annexure-IV format**. This envelope should be clearly marked **"Part II - Price bid"**, indicating **Enquiry No., Due Date and Address & Reference of the Bidder**.

Both the envelopes (Part I & II) shall be put in one cover (**Envelope III**), duly sealed, superscribing as Part I and Part II of Enquiry No., due date of opening and the address and reference of the Bidder

The above offer should reach this office on or before the due date by 14.00 hours (IST). Late offers will not be considered.

Tender should not be addressed to any individual's name

**The Tender Opening Cell/MM**  
**Room No-26 , Building – 24 , Ground Floor**  
**Bharat Heavy Electrical Limited**  
**Tiruchirapalli- 620014 .**

Tenders should be free from **CORRECTION AND ERASURES**, Corrections if any, must be attested. All Amounts shall be indicated both in words as well as in figures. Where there is difference between amount quoted in words and figures, amount quoted in words shall prevail.

Offers should be in **ENGLISH** and accompanied by detailed technical literature, catalogue and detailed dimensional drawings in **ENGLISH** or otherwise, the offers will not be considered.

**2.0 OPENING OF TENDERS**

The Part I - Technical & commercial bid alone would be opened on the Tender opening date.

The Part II - Price bid of technically suitable Bidders alone would be opened. The Technically Suitable Bidders would be informed about the tender opening date through e-mail.

Clarifications if any required by BHEL for Technical evaluation **would be** sought from Bidders before opening of Part II - price bid

**For any queries clarifications the bidders may contact us through our FAX NO. +91 431 2520719 or through e-mail <arunachal@bheltry.co.in >&< peterri@bheltry.co.in>**

MM: CP &amp; SP

**Annexure For Techno Commercial Bid**

Check List - to be filled and submitted along with Technical Bid

BHEL Commercial Terms and Conditions for Indigenous Supplies	Vendor's Confirmation / Comments
Technical confirmation to BHEL's Specification as called for in BHEL Format shall be furnished. If needed additional sheets shall be used.	
Prices shall be <b>quoted item wise</b> only as per the model format enclosed	
Prices shall be quoted on " <b>FIRM PRICE</b> " basis only The prices should be only on <b>F.O.R / Despatching station</b> basis with <b>Packing &amp; Forwarding</b> charges if any. <b>Applicable % of ED &amp; Sales Tax, Freight &amp; Insurance, Installation &amp; Commissioning Charges should be clearly Indicated</b>	
<b>Validity of offer</b> shall be for a minimum period of 120 days from the date of Tender opening	
Delivery period from the date of Letter of Intent / Purchase order shall be clearly mentioned in the offer	
<b>Liquidated damages @ '0.5%</b> per week subject to a maximum of 10% of the order value shall be applicable for delay in deliveries <b>For Details Refer Annexure- v</b>	
<b>Following Risk Purchase clause</b> shall be applicable The purchaser at his option will be entitled to terminate the contract and to purchase elsewhere at the risk and cost of the seller either the whole of the goods or any part which the supplier has failed to deliver or dispatch within the time stipulated or if the same were not available, the best and the nearest available substitute therefore The supplier shall be liable for any loss which the Purchaser may sustain by reason of such risk purchases	
<b>Payment term for supply portion:</b> Payment term is 100% direct payment after 45 days from the date of receipt and acceptance of materials <b>For details Refer Annexure- v</b>	
Erection / commissioning: (if applicable only) Erection / commissioning charges if any has been mentioned in the offer or else confirmation that Erection /commissioning shall be done at free of cost is available in the offer,	
The equipment shall be guaranteed for a period of 12 months from the date of commissioning	
Final inspection and acceptance of equipment will be after installation at BHEL, Trichy	
The vendor shall provide necessary drawings, Test Certificates and Operating Maintenance Manuals etc., as called for in the Technical Specification, in the required number of copies at no extra cost	
Any warranty replacement during warranty period shall be supplied free of charge on FOR BHEL, Trichy basis.	
Offers should be submitted only in <b>sealed cover super-scribing clearly the Enquiry reference and due date.</b>	
Confirm MSE vendor or not (Incase of MSE vendor necessary documentary proof shall be furnished as per Annexure VI)	
% of Excise Duty with cess	
% of TAX (CST/VAT):(INGST with FORM-17 or CST with C-FORM)	
Packing & Forwarding Charges ( if any in % only)	
Percentage of Freight& transit insurance charges, if any Freight charges from Dispatching station to BHEL , Tiruchirappalli • Supplier should quote for F.O.R-BHEL Trichy Stores.	
As per Commercial terms and conditions, acceptance for participation in Reverse auction (RA).Yes/No to be indicated	
Name of the person for participating reverse auction	
Land Line Number	
Fax Number	
Mobile Number	
E-mail ID	

## NOTE:-

- It is confirmed that all the terms and conditions stipulated In the Enquiry have been fully understood by us and all clarifications & details have been obtained.
- Your offer should be indicating applicable If any P&F Charges, % of ED, Sales Tax -CST or VAT, Service Tax), Freight, Insurance and Installation and Commissioning Charges etc., as per our Price Format
- Your specific acceptance to our Payment terms, LD & Risk Purchase Clause are essential for consideration of your offer. Other wise your offer is liable for rejection.
- No row shall be left blank. Please indicate NA, in case the item is "not applicable"



<b>Payment Term (Indigenous)</b>	
<b>If materials are receivable at Stores/Trichy without PBG</b>	Payment term is 100% direct payment after 45 days from the date of receipt and acceptance of materials.
<b>If materials are receivable at Stores/Trichy with PBG</b>	Payment term is 100% direct payment after 45 days from the date of receipt and acceptance of materials and against 10% PBG valid for the warranty period.
Any deviation in the above payment term will attract loading as mentioned below. “Base rate of SBI (as applicable on the date of bid opening. Techno-commercial bid opening in case of two part bids) + 6% shall be considered for loading for the period of relaxation sought by bidders.	

Offers of indigenous Suppliers with any other Payment terms will be rejected.

#### **Liquidated Damages / Penalty -**

The delivery of the goods specified in the purchase order should be made within the time prescribed. LD for delay in 'Supply' and/or 'E&C' will be applicable to the delays attributed to vendor. LD will be considered separately for 'Delivery' and 'E&C'. Where the seller supplies or dispatches the goods, beyond the delivery period Liquidated damages shall be applicable 0.5% of the total order value per week or part thereof subject to a maximum of 10% of the total order value.

**Material Despatched after Due date:** Once the delivery due date is crossed, bills have to be clubbed till final despatch and forwarded for processing of payment as a single bunch. LD percentage will be calculated from Delivery due date to final despatch date.

The rate of LD for delayed E&C shall be @ 0.5% per week of delay of total PO value (Supply + E&C) in E&C subject to a maximum of 10% of total PO value (Supply + E&C).

For staggered delivery schedule, LD shall be 0.5% of the undelivered portion per week of the delay or part thereof subject to a maximum of 10% of the total order value.

Any deviation from the above LD clause, loading will be applied to the extent to which it is not agreed by the bidder (at offered value).

For the purpose of imposing LD, the FOB delivery (B/L date) shall be considered.

#### **Guarantee / Warranty Period – (if applicable)**

Normally No deviation permitted and the deviated offers are liable for rejection.

#### **Ranking-**

BHEL will consider the ranking after the loading is applied as referred above wherever deviations are observed.

#### **Performance Bank Guarantee – (if applicable)**

Normally No deviation permitted and the deviated offers are liable for rejection.

**Fraud prevention clause:** The bidder along with its associate/collaborator/sub-contractor/sub-vendor/consultants/service providers shall strictly adhere to BHEL fraud prevention policy displayed on BHEL website <http://www.bhel.com> and shall immediately bring to the notice of BHEL management about any fraud or suspected fraud as soon as it comes to their notice.

#### **NOTE:-**

1. If the due date of tender opening happens to be a holiday, the tenders will be opened on the next working day.
2. BHEL reserves the right to go for a reverse auction (RA) instead of opening the submitted sealed bid which will be decided after technical evaluation. Information and general terms and conditions covering RA are given in commercial terms and conditions.
3. Corrigendum if any, with respect to this tender will be hosted only in the website <http://www.bhel.com> or <http://tenders.gov.in>. You are requested to visit the website regularly for updates.

**Special Provisions for Micro and Small Enterprises (MSE)**

1. 20% of the tendered quantity is earmarked for MSE suppliers in this tender.
2. Out of the 20% tendered quantity reserved for MSE suppliers, 4% shall be earmarked for procurement from MSE owned by SC/ST entrepreneurs.  
Such Micro/Small Enterprises registered vendors must state the sub-category to which they belong and submit documentary proof for the same. The sub-categories are:
  - (a) Enterprises owned by Scheduled Castes.
  - (b) Enterprises owned by Scheduled Tribes.
  - (c) Enterprises owned by other than above two categories

The enterprises under (a) & (b) means the proprietor in case of single owned firm and all partners in case of partnership firm and all directors in case of private/public limited must belong to SC/ST category.

3. In case MSE vendor participating in the tender quotes within the price band of L1+15%, they will be allowed to supply the portion of the requirement subject to acceptance of L1 price by MSE vendor. In case of more than one such MSE, the supply shall be shared proportionately.
4. "MSE suppliers can avail the intended benefits only if they submit along with the offer, attested copies of either EM II certificate having deemed validity (five years from the date of issue of acknowledgement in EM-II) or valid NSIC certificate or EM II certificate along with attested copy of a CA certificate (Format enclosed at Annexure -VII where deemed validity of EM II certificate of five Years has expired) applicable for the relevant financial year (latest audited). Date to be reckoned for determining the deemed validity will be the date of bid opening (Part 1 in case of two part bid). Non submission of such documents will lead to consideration of their bid at par with other bidders. No benefit shall be applicable for this enquiry if any deficiency in the above required documents are not submitted before price bid opening. If the tender is to be submitted through e-procurement portal, then the above required documents are to be uploaded on the portal. Documents should be notarized or attested by a Gazetted officer."

**Certificate by Chartered Accountant on letter head**

This is to Certify that M/S .....  
(hereinafter referred to as 'company') having its registered office at .....  
is registered under MSMED Act 2006, (Entrepreneur  
Memorandum No (Part-II) ..... dtd:.....,  
Category: ..... (Micro/Small). (Copy enclosed).

Further verified from the Books of Accounts that the investment of the company as on  
date..... as per MSMED Act 2006 is as follows:

1. **For Manufacturing Enterprises:** Investment in plant and machinery (i.e. original cost  
excluding land and building and the items specified by the Ministry of Small Scale Industries vide its  
notification No.S.O.1722(E) dated October 5, 2006 :  
Rs.....Lacs
2. **For Service Enterprises:** Investment in equipment (original cost excluding land and building and  
furniture, fittings and other items not directly related to the service rendered or as may be notified under the MSMED  
Act, 2006:  
Rs.....Lacs

The above investment of Rs.....Lacs is within permissible limit of  
Rs.....Lacs for .....Micro / Small (~~Strike off which is not applicable~~)  
Category under MSMED Act 2006.

Date:

(Signature)

Name -

Membership number -

Seal of Chartered Accountant