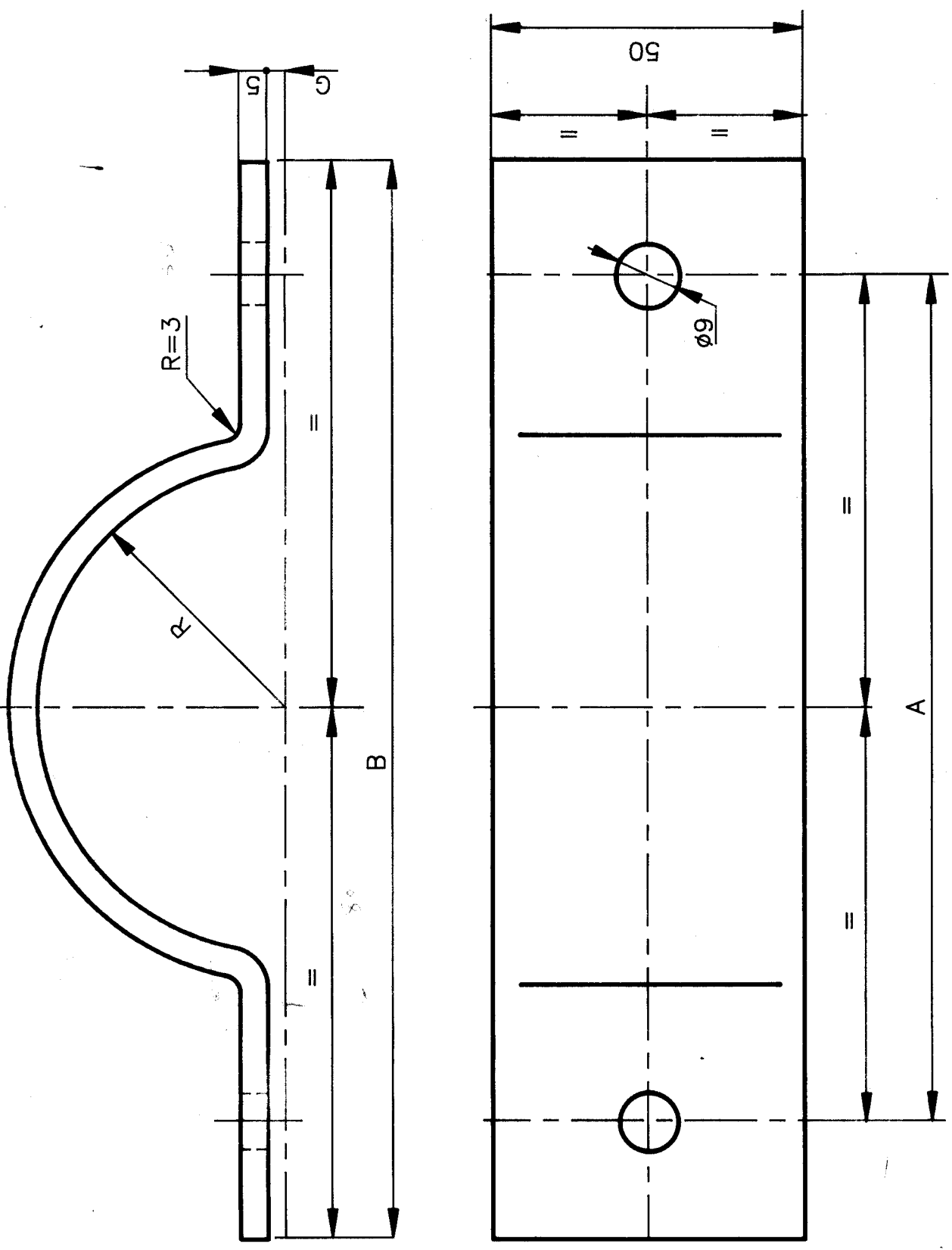


152066-666-08-3  
DRAWING NO.

ALL DIMENSIONS ARE IN MILLIMETRES

VAR NO	PIPE SIZE	R	G	A	B	DESCRIPTION	WT
1	73	37	4	107	127	PL 5x50x 158	0.310
2	88.9	45	4	124	144	PL 5x50x 183	0.359
3	114.3	58	4	150	170	PL 5x50x 224	0.440
4	168.3	85	4	205	225	PL 5x50x 309	0.606
5	219.1	111	4	257	277	PL 5x50x 390	0.765
6	273	138	4	312	332	PL 5x50x 475	0.932
7	323.9	164	4	364	384	PL 5x50x 557	1.093
8	355.6	180	4	396	416	PL 5x50x 607	1.191
9	406.4	206	5	448	468	PL 5x50x 687	1.348
10	457	231	5	498	518	PL 5x50x 765	1.501
11	427.7x30	248	5	532	552	PL 5x50x 819	1.607
12	508	257	6	550	570	PL 5x50x 845	1.658
13	559	283	6	602	622	PL 5x50x 927	1.819
14	610	309	7	654	674	PL 5x50x 1006	1.974
15	762	385	8	806	826	PL 5x50x 1243	2.439
16	660	334	7	704	724	PL 5x50x 1086	2.132
17	10275x495	191	5	418	438	PL 5x50x 640	1.256
18	10342x603	235	5	506	526	PL 5x50x 778	1.527
19	10390x688	267	5	570	590	PL 5x50x 878	1.723
20	864	437	5	910	930	PL 5x50x 1405	2.757
21	711.2	360	8	756	776	PL 5x50x 1155	2.286
22	139.7	71	5	176	196	PL 5x50x 263	0.516
23	914	462	9	960	980	PL 5x50x 1483	2.910
24	813	411	9	858	878	PL 5x50x 1323	2.596
25	244.5	124	4	283	303	PL 5x50x 431	0.846
26	368	186	5	410	430	PL 5x50x 647	1.270
27	720	364	8	764	784	PL 5x50x 1176	2.308
28	965	487	9	1010	1030	PL 5x50x 1560	3.062
29	564	285	6	605	625	PL 5x50x 938	1.840
30	194	98	4	231	251	PL 5x50x 349	0.685
31	159	80.5	4	205	225	PL 5x50x 302	0.593
32	108	55	4	150	170	PL 5x50x 220	0.432



NOTES:  
 1. HOLES TO BE DRILLED AFTER FORMING  
 2. RAW MATERIAL LENGTH GIVEN IN THE DRAWING IS APPROXIMATE ONLY.  
 SUITABLE ALLOWANCE MAY BE GIVEN FOR MANUFACTURING VARIATION  
 3. MATERIAL SPECIFICATION IS ENAC-20 152.062 FE 4-10A  
 4. MATERIAL CODE IS 15011029  
 5. MATERIAL IS CERTIFIED

REV 09	DATE 01-11-02	ALTERED: APPROVED:	REV 04	DATE 27/02/01	ALTERED: APPROVED:	REV 01	DATE 01/05/96	ALTERED: APPROVED:	REV 09	DATE 09/07/96	ALTERED: APPROVED:
VAR NO. 30 ADDED.			VAR NO. 25 & 26 ADDED.			VAR NO. 27, 28 & 29 ADDED			VAR NO. 16 ADDED		
VAR NO. 17 to 24 ADDED			VAR NO. 31 & 32 ADDED.			VAR NO. 16 ADDED			VAR NO. 16 ADDED		

DRN	G.MATHI	NAME	SIGN	DATE	NO. OF VAR.
CHD	R.C.SEKHAR			19.12.92	
APPD	S.MADHAVAN			21.12.92	

BHARAT HEAVY ELECTRICALS LIMITED		WEIGHT (KG)		NO. OF ITEMS	
PIPING CENTRE		SCALE		ITEM NO.	
MADRAS 600 017		N.T.S			

DEPT	CODE	GRADE OF UNTOLE DIM C/M/F	SCALE	WEIGHT (KG)	NO. OF ITEMS
			N.T.S		

TITLE		DRAWING NO.		REV	
PIPE CLAMP FOR INSULATION (CS)		3-80-999-99431		07	

Size A3