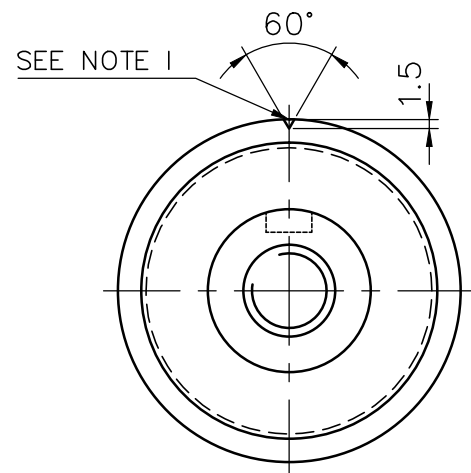
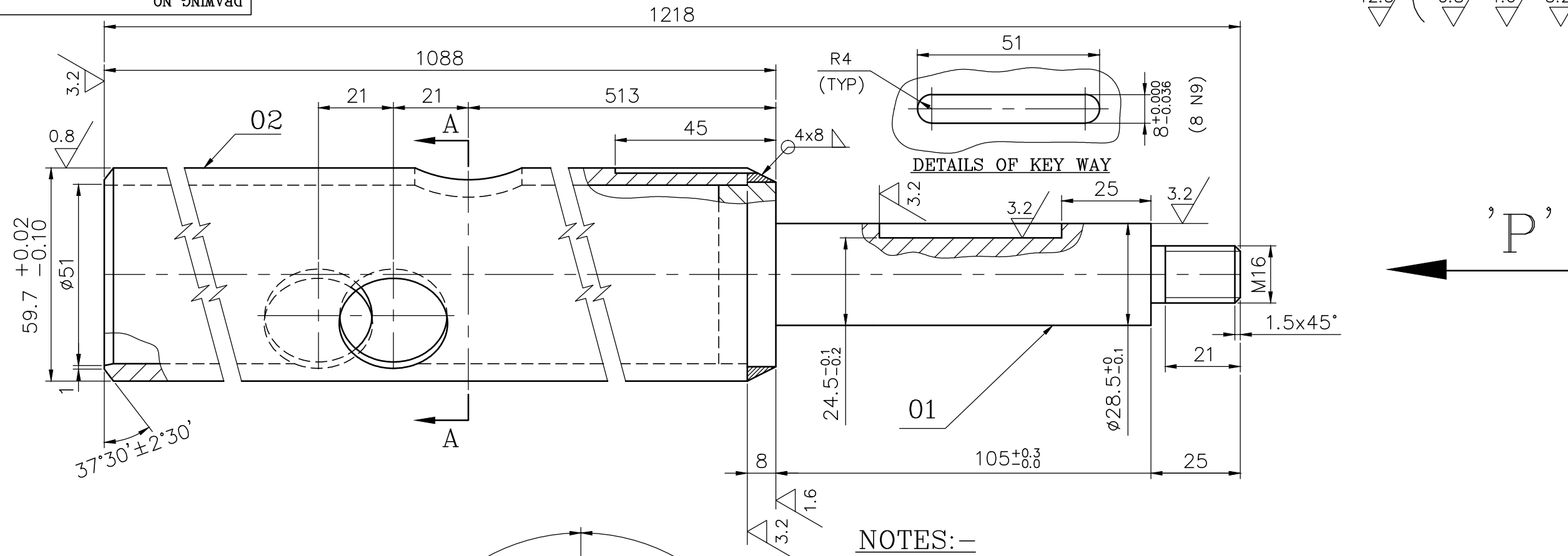
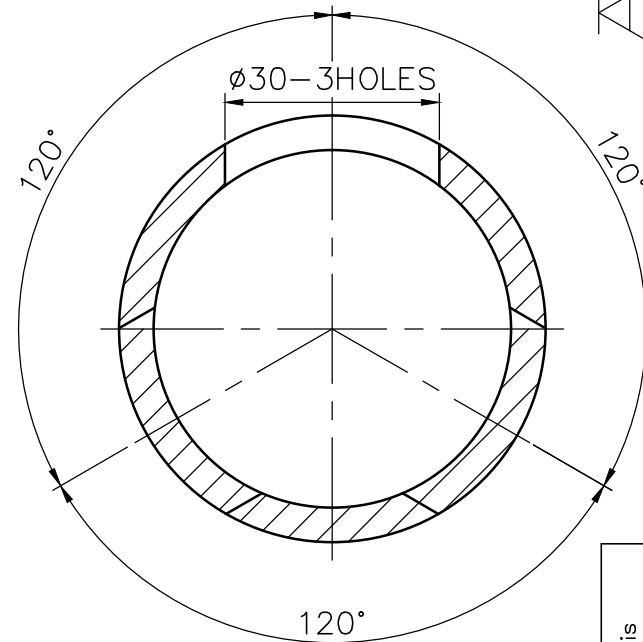


66900-102-02-3-20-201-00699  
DRAWING NO.

12.5 / ( 0.8 / 1.6 / 3.2 )



VIEW 'P'



SECTION - 'AA'

NOTES:-

- 'V' GROOVE TO BE IN LINE WITH CENTER LINE OF KEY WAY.
- ALL MACHINING SHOULD BE DONE AFTER WELDING OF ITEM 01 AND 02.
- FOR QUALITY REQUIREMENTS REFER LATEST APPLICABLE QUALITY PROCEDURES.

PART CODE : 842020135500

NO OFF	DESCRIPTION	MATL CODE	MATL SPECN	HEAT TREATMENT	SCRAP SORT	NET WT (kg)	GROSS WT (kg)	DRAWING No	ITEM No
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TYPE OF PRODUCT  
OR NAME OF  
CUSTOMER/PROJECT

BHARAT HEAVY ELECTRICALS LTD., UNIT: HIGH PRESSURE BOILER PLANT. TIRUCHIRAPALLI-620014.	DRN	V.ARUMUGAM	SIGN	V.A	DATE	11.06.01	NO. OF VAR.
	CHD	K.SRIDHARAN	SIGN	K.S	DATE	11.06.01	
	APPD	S.NATARAJAN	SIGN	S.N	DATE	11.06.01	

DEPT	SB	SCALE	WEIGHT (KG).	REFERENCE INFORMATION	NO. OF ITEMS
CODE	330	NTS	8.580	M-63618 3-20-201-00139	

TITLE	CARD CODE	DRAWING NO.	REV
SEMI-FINISHED SWIVEL TUBE	U 01	3-20-201-00699	04

REV	DATE	ALTERED	J.S
04	24.08.12	CHD & APPD	K.S

KEY WAY REFERENCE PROVIDED & DRAWING UPDATED.

DCN:SB: 801294 / 5014784

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