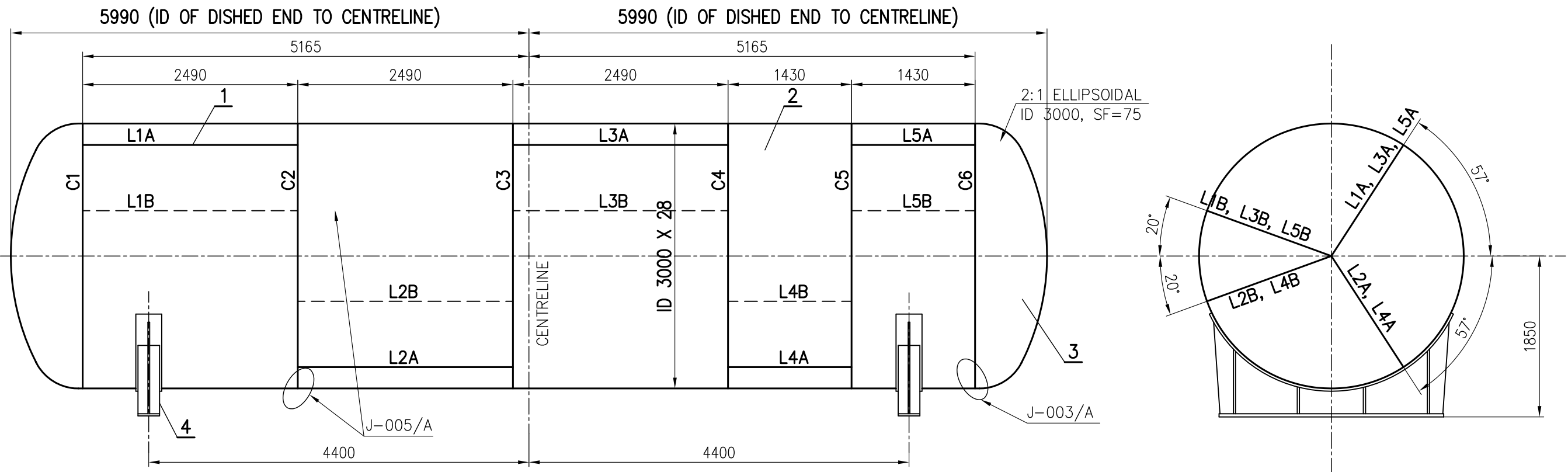


INVENTORY NO. SIGN. AND DATE REF. DRG. NO. THE INFORMATION ON THIS DOCUMENT IS THE PROPERTY OF BHARAT HEAVY ELECTRICALS LIMITED. IT MUST NOT BE USED DIRECTLY OR INDIRECTLY IN ANY WAY DETRIMENTAL TO THE INTEREST OF THE COMPANY

DRG. NO. 3-163-16-11753



NOTE: -

1. DETAIL OF WELDS & WPS. NOS. REF. DRG. NO. 2-163-10-00014
2. RADIO GRAPHY ----- 100 %.
3. ALL LONGITUDINAL & CIRCUMFERENTIAL WELDS ARE TO BE BACK GOUGED TO SOUND METAL.
4. DURING THE FIT UP OF DISHED END TO SHELL A REFERENCE LINE SHALL BE MARKED ON THE SHELL AT A DISTANCE OF 100MM FROM THE END OF THE SHELL , WHICH SHALL BE TRANSFERED BACK AFTER WELDING, TO IDENTIFY WELD LINE.
5. DEVELOPED LENGTH OF POS. NO. 1, 2= 9513 (6790+2723).
6. TEST COUPONS REQUIRED FOR ALL LONGITUDINAL SEAMS OF SHELL & DISHED ENDS.

TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT										
BHARAT HEAVY ELECTRICALS LTD. HYDERABAD										
DRN.	NAME	SIGN.	DATE	NO. OF VAR.						
CHD.	UMESH MENON	<i>Umesh</i>	22.04.14	NA						
APPD.	ACS	<i>ACS</i>	10.04.15	NA						
DEPT. HEE	GRADE OF TOL. DIM. C/M/F	SCALE NTS	WEIGHT (KG) NA	REF. TO ASSY DRG. NA	ITEM NO. NA	NO. OF ITEMS NA				
CODE 405							TITLE SHELL ASSLY. (FOR DEAERATOR HEATER)			CARD CODE
				DRAWING NO. 3-163-16-11753		REV. 00				
				SHEET No. 1		NO OF SHEETS 1				