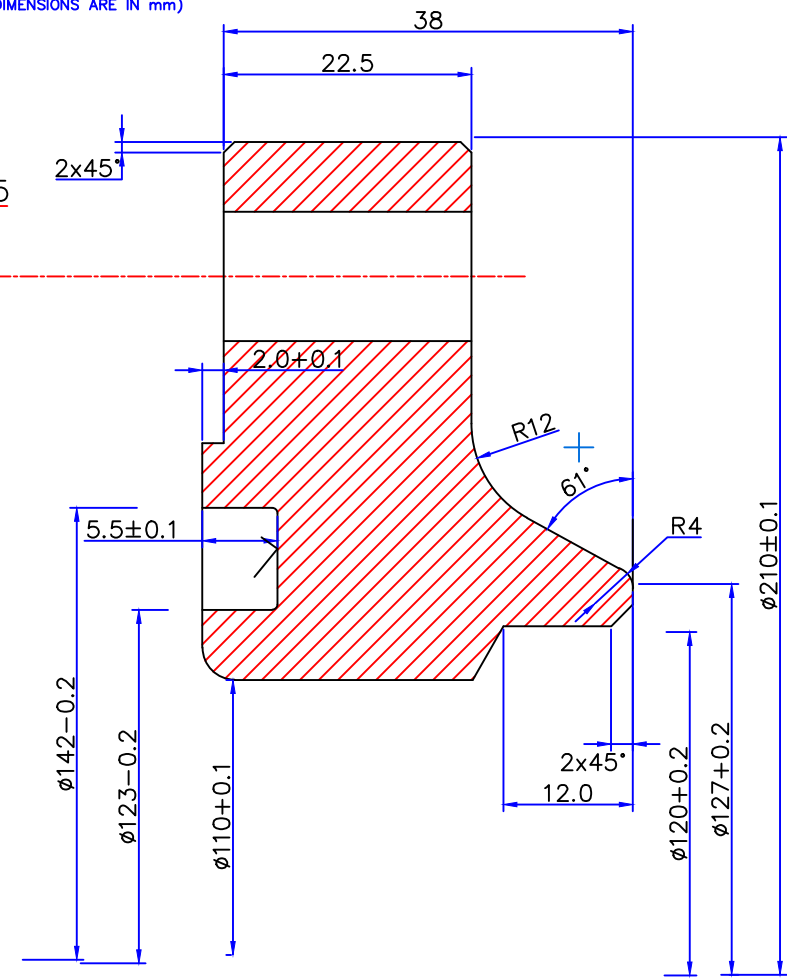
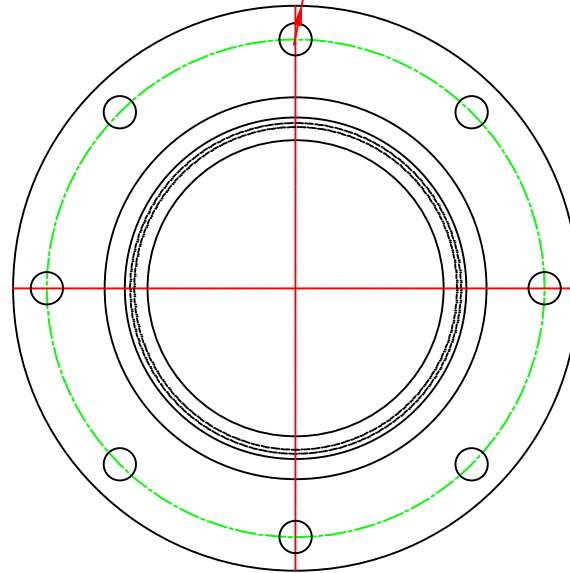


8- $\phi 11.2$
Holes @ PCD 185.0 ± 0.05



ENLARGED VIEW 'A'

Note:

1. Sealing area shall be polished to RA 0.8 or better.
2. $\phi 11.0$ holes shall be chamfered uniformly (0.8x45°).
3. PCD and flange centre shall be concentric within ± 0.05
4. Finished flange shall be degreased and packed in 125 micron poly bag and sealed.
5. Component shall be Machined to dimensions after welding to spherical pipe

VAR.00	REMARKS	VAR. NO.	ITEM NO.	01	BLOCK	$\phi 210.0 \times 38.0$	SS-304L	IT.NO.	MATL. CODE	A	UNIT	UNIT WT.	GS	ZONE
								VAR	MATL. SPECN.	C		QTY.		

TYPE OF PRODUCT		GSM-245			
NAME OF CUSTOMER		GSM-245			
BHARAT HEAVY ELECTRICALS LTD. HYDERABAD	DRN	NAME	SIGN.	DATE	NO. OF VAR.
	CKD	NSK		13.12.13	
	APPD	BSM		13.12.13	
		MMRAO		13.12.13	01
DEPT.	GRADE OF TOL. DIM. C/M/F	SCALE	WEIGHT(KG)	REF. TO	ITEM NO.
CODE		NTS		RD DG 4 35 0517 2070	
TITLE	FLANGE-I		CARD CODE	DRAWING NO.	REV.
				RD DG 4 35 0517 2072	00
				SHEET NO.	NO. OF SHEETS

REV.	DATE	ALTERED CHECKED	REV.	DATE	ALTERED CHECKED
ZONE			ZONE		