


REV 01	DATE	ALTERED APPROVED		REV 02	DATE	ALTERED APPROVED		REV 03	DATE	ALTERED APPROVED	
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SPECIFICATION FOR SEALING COMPOUND

This specification gives the general requirement for Bitumen based sealing compound for sealing of insulation casing of high temperature insulation.

No	Parameter	Description
1.	Purpose on Sealing Compound	To prevent ingress of Moisture / water into piping and equipment insulation
2.	Usage	For application between overlapping of outer casing of insulation
3.	Operating temperatures	To withstand up to 100degC
4.	Density	Approx 1500kg/ cum
5.	Viscosity	Soft Paste
6.	Application	Trowel / or as recommended by supplier
7.	Drying time	8 - 12hrs
8.	Volatile matter content	Bidder to specify
9.	Code requirement	The product shall conform to IS 1580 : 1991
10.	Testing	To be in conformance to IS 1580 : 1991

STANDARD

	BHARAT HEAVY ELECTRICALS LIMITED		PREPARED	CHECKED	APPROVED	DATE
	PIPING CENTRE, CHENNAI 600 017		I. D. B. RAJU	I. D. B. RAJU	A. P. M. KUTTY	03-05-2011
SPECIFICATION FOR SEALING COMPOUND			4-80-999-93337		00	