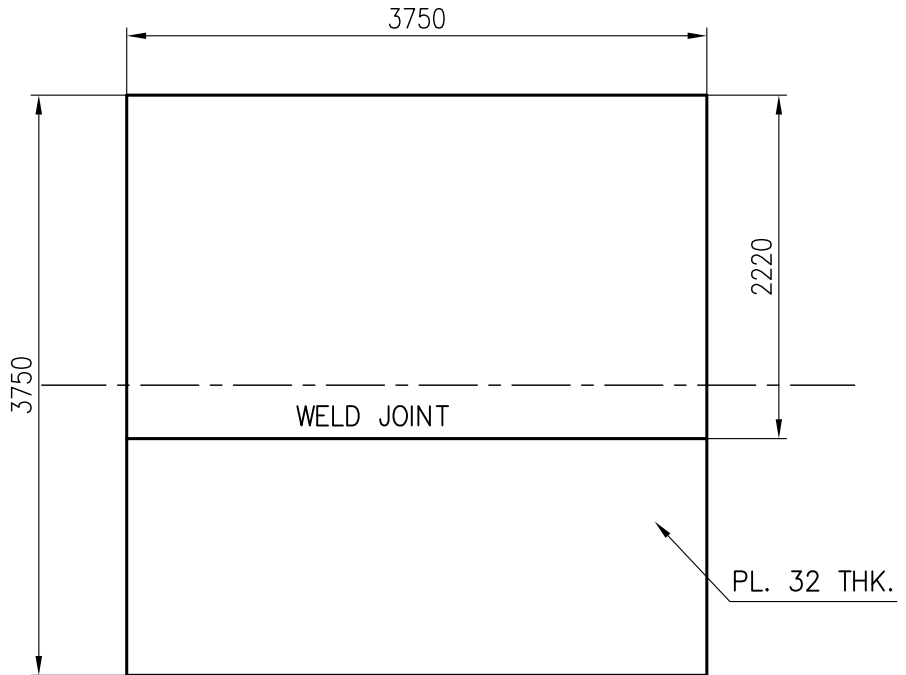


FIRST ANGLE PROJECTION

(ALL DIMENSIONS ARE IN mm)

INVENTORY NO. SIGN. AND DATE REF. DRG. NO. THE INFORMATION ON THIS DOCUMENT IS THE PROPERTY OF BHARAT HEAVY ELECTRICALS LIMITED. IT MUST NOT BE USED DIRECTLY OR INDIRECTLY IN ANY WAY DETRIMENTAL TO THE INTEREST OF THE COMPANY

REV.	DATE	ALTERED	CHECKED	APPD	REV.	DATE	ALTERED	CHECKED	APPD	ADDITIONAL INFORMATION
										STATUS OF DRAWING
										DISTURIBUTION OF PRINTS



NOTES

1. MATERIAL SHALL CONFIRM TO SA516 Gr.70 OF ASME SEC-II PART-A YEAR OF EDITION AS PER INDENT/ PO.
2. PLATE SHALL BE UT TESTED BEFORE FORMING (NOT REQUIRED IF ALREADY UT TESTED AT MILLS)
3. FOR OTHER DETAILS REFER PRODUCT STANDARD HE51370 & DRG. 4-163-10-00608.
2. REFER DET. J-005/A OR J-009/A OF WELD DETAILS AND WPS. DRG. 2-163-10-00014 FOR PLATE WELDING.

ITEM NO.	DESCRIPTION	DRAWING NO.	MATL. CODE	UNIT Wt.
			MATL. SPEN.	QTY.

	BHARAT HEAVY ELECTRICALS LTD.		DRN.	B UMA	Umas SIGN.	DATE	13.04.15	NO. OF VAR.
	HYDERABAD		CHD.	UMESH MENON		DATE	13.04.15	
			APPD.	ACS		DATE	13.04.15	

DEPT. HED	GRADE OF TOL. DIM. C/M/F		SCALE NTS	WEIGHT (KG)	REF. TO ASSY DRG.	ITEM NO.	NO. OF ITEMS
CODE 405							

TITLE	CARD CODE	DRAWING NO.	REV.
2:1 ELLIPSOIDAL DISHED END PLATE		4-163-10-00618	00
Apr Sat 18 10:11 2015		This Drawing is printed from Engineering Digital Archive System (EDAS). Therefore signatures are not essentially required.	
		SHEET NO. 1	NO OF SHEETS