



THIS IS TENTATIVE DRAWING.

GENERAL NOTE :

- 1) ALL TOLERANCES ARE ± 0.1
- 2) IN CASE DOUBT, DON'T ASSUME, PLEASE ASK.
- 3) VANES FIXING ARRANGEMENT IN THE DISCHARGE DIAPHRAGM SHALL BE DECIDED BY THE MANUFACTURER ALONG WITH BHEL DURING ASSEMBLY. BIDDER SHALL CONSIDER ANY PROVISION REQUIRED FOR FIXING
- 4) TOTAL NO. OF VANES IS 18.
- 5) MATERIAL: IS: 2062 FE 410 W

TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT		PERFORMANCE TESTING OF 500 MM DIA. 2D F5 IMPELLER (QYH-13-599-RD-50)	
DEPT. NAME		BHARAT HEAVY ELECTRICALS LIMITED Corp. R&D Division, Vikasnagar HYDERABAD - 500 093	
UNTOOL. DIMS. GR.	SCALE	WEIGHT (KG)	REF. TO ASSY. DRG.
050	N.T.S		
CARD CODE	DRAWING NO.	NO. OF ITEMS	REV.
N.A.	RD DG TM 3 TM 15 F-9	0	0
SHT. No	NO. OF SH.		
1	1		