



BHARAT HEAVY ELECTRICALS LIMITED
CENTRAL FOUNDRY FORGE PLANT
STEEL MELTING SHOP

DATE: 28/03/2014
Pg.No. 01 of 01
Spec. no.:
SMS/MC/14-15/02

Specification for Aluminium Wire for Wire Feeder

| Clause No. | Description | Vendors remarks |
|------------|--|-----------------|
| 1.0 | General description | |
| 1.1 | Purpose Solid Aluminium wire for injecting Aluminium through Wire feeder for VAD/LRF ladle. | |
| 1.2 | Technical Parameters Diameter (Solid wire) = 9mm Aluminium Purity = min 98% pure Density = 2.5 to 2.7 gm/cc Coil Parameter: Length of wire should be min. 5000 meter. | |
| 2.0 | Predispach Inspection Pre-dispatch inspection may be carried out by BHEL representative at party's works. However, it is at the discretion of BHEL and final acceptance will be done at CFFP, BHEL, Hardwar after carrying out all the required tests etc. | |

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