

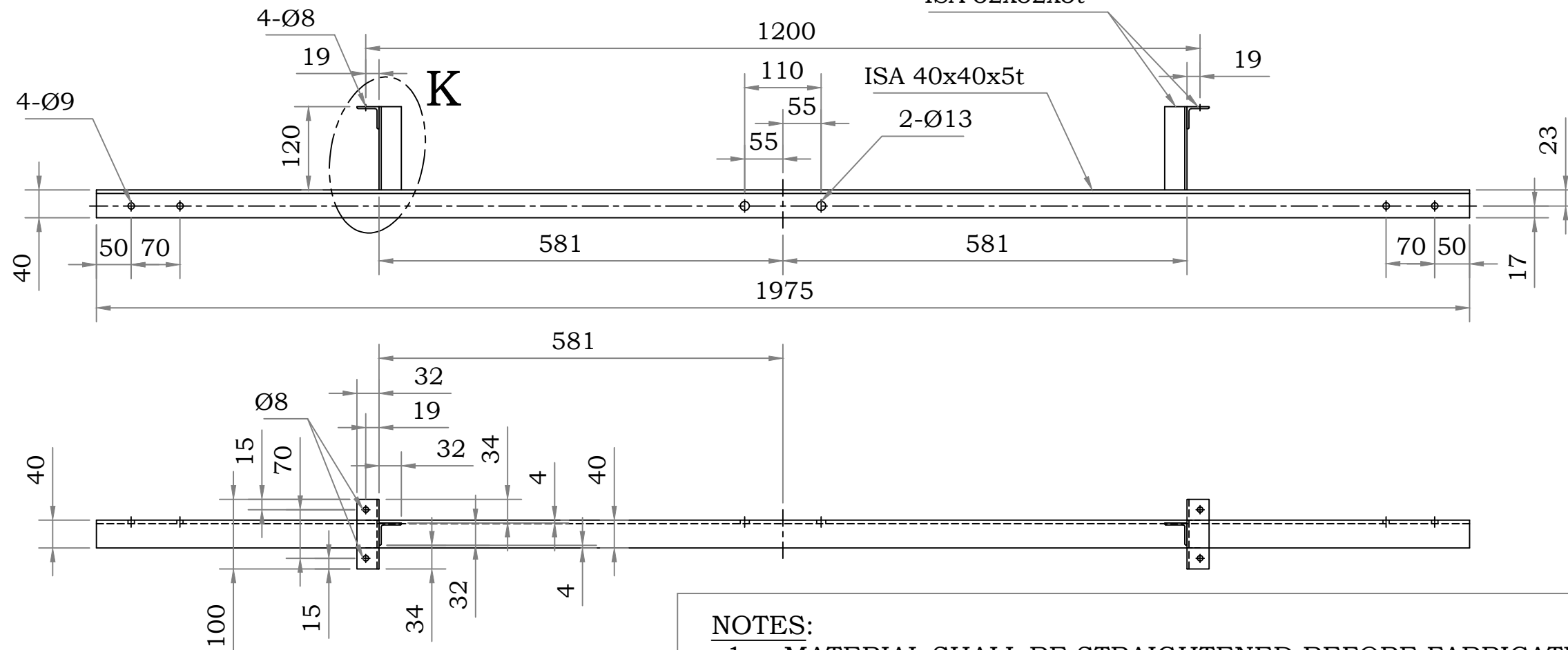
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00-97-79-272-62-26-00  
DRAWING No.

First Angle Projection

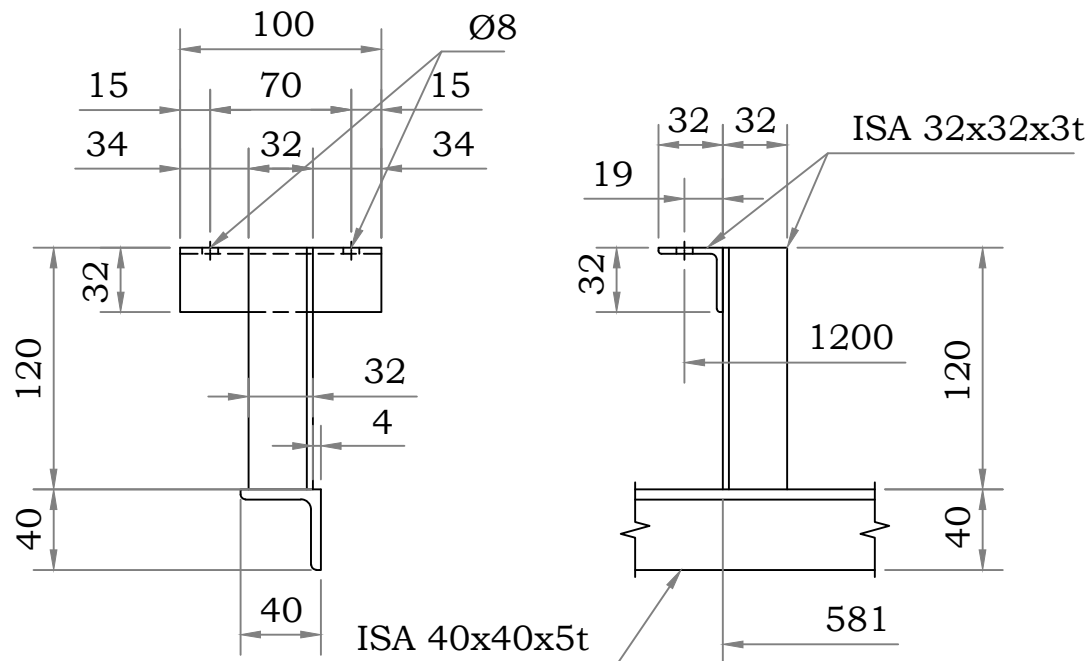
ISA 32x32x3t

All dimensions are in MM



**NOTES:**

1. MATERIAL SHALL BE STRAIGHTENED BEFORE FABRICATION.
2. **"DETAIL - K"** SHALL BE MIRROR IMAGED FOR OTHER END.
3. ALL JOINTS ARE TO BE WELDED UNLESS OTHERWISE SPECIFIED.
4. SHARP CORNERS AND BURRS SHALL BE REMOVED/ SMOOTHENED.
5. MATERIAL SHALL BE HOP DIP GALVANISED.



**DETAIL - K**

**MATERIAL : M.S.**  
**QUANTITY : 72 Nos.**

| ITEM No.   | DESCRIPTION     | DRAWING No.        | MTL. SPCN. MTL. CODE                    | QTY.         | UNIT WT. (Kg.)   |
|--|-----------------|--------------------|---|--------------|------------------|
| TYPE OF PRODUCT OR NAME OF THE CUSTOMER/ PROJECT<br><b>Field Demonstration of 100 kWp SPV System with Solar Thermal Sun Trackers</b> |                 |                    |   |              |                  |
| <b>BHARAT HEAVY ELECTRICALS LTD.</b><br>CORPORATE RESEARCH AND DEVELOPMENT   |                 | NAME               | SIGN                                    | DATE         | No. OF VAR       |
| DEPT FCR   |                 | DRN                | KVPR RAO                                |              |                  |
| CODE 62  |                 | CKD                | SURYA ASP                               |              |                  |
| MATERIAL M.S.  |                 | APPD               | M R PAWAR                               |              |                  |
| SCALE  | TOTAL WT. (Kg.) | REF. TO ASSY. DRG. | ITEM No.                                | No. OF ITEM  |                  |
| NTS  |                 |                    |   |              |                  |
| TITLE<br><b>MAIN FRAME (3 &amp; 4)</b><br>(50 kWp HORIZONTAL AXIS PASSIVE TRACKERS)  |                 |                    | DRAWING No.<br><b>3-13-572-62-26-00</b> |              | REV.<br><b>0</b> |
|  |                 |                    | SHT. No.                                | No. OF SHTS. |                  |