



A'

6 - Ø7 CLEAR HOLES ON PCD 161.0

1. HELICAL GROOVES 0.6 DEEP X 1.2 WIDE, 15.0 MM DEEP
2. ALL SHARP EDGES MACHINED TO 0.4X45°.

VAR ID	REMARKS	VAR ITEM NO	DESCRIPTION	DRG NO	IT NO	MATL CODE	MATL SPECN	UNIT	QTY
01			BLANK	0176.0 X 35.0		AL ALLOY			6

CGSM 145



BHARAT HEAVY ELECTRICALS LTD.  
HYDERABAD

DRN NAME: KS RAO  
SIGN: [Signature]  
DATE: 02.03.13  
NO. OF VARS: 01

REV.	DATE	ALTERED	REV.	DATE	ALTERED	DEPT.	GRADE OF	SCALE	WEIGHT(KG)	DRN	NAME	SIGN.	DATE	NO. OF
		CHECKED			CHECKED	SSC	35	NTS		DRN	KS RAO		02.03.13	01
										APPD	MM RAO		06.03.13	01

REV.	DATE	ALTERED	REV.	DATE	ALTERED
		CHECKED			CHECKED

DETAIL A

FLANGE I

CARD CODE	DRAWING NO.	SHEET NO.	NO. OF SHEETS
	RD DG 4 35 0417 6112		