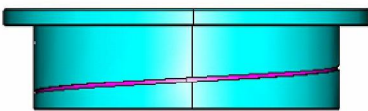


DETAIL A

NOTE:-

1. HELICAL GROOVES 0.6 DEEP x 1.2 WIDE, 15.0 MM PITCH.
2. ALL SHARP EDGES MACHINED TO 0.4X45°.



VAR ID	REMARKS	VAR ITEM NO	DESCRIPTION	DRG NO	ITNO	MATL CODE	UNIT	QTY
01			BLANK	0146.0 X 35.0		AL ALLOY	6	

TYPE OF PRODUCT: CGSM 145
NAME OF CUSTOMER: BHARAT HEAVY ELECTRICALS LTD. HYDERABAD



DEPT: SSC
CODE: 35
GRADE OF TOOL: DM
SCALE: NTS

REV.	DATE	ALTERED	REV.	DATE	ALTERED	TITLE	CARD CODE	SHEET NO.	NO. OF SHEETS
		CHECKED			CHECKED	FLANGE II	RD DG 4 35 0417 6113		

DRN: KS RAO
SIGNED: KS RAO
DATE: 02.03.13

APPRO: MM RAO
REF. TO: RD DG 4 35 0417 6110
ITEM NO. OF VARS: 01

NO. OF ITEMS: 01
REV. NO.: 0