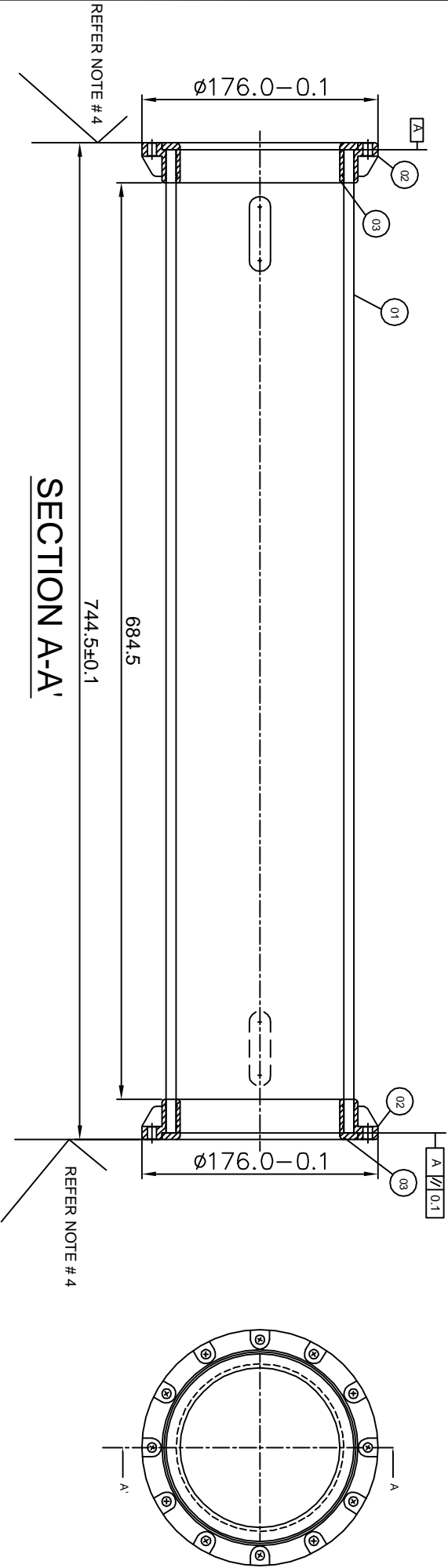


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- NOTE:-**
1. Insulator tube assembly shall be compatible to SF6 gas.
 2. Flanges (I and II) shall be machined to suit to insulating tube.
 3. Parallelity of Flange assembly shall be maintained within 0.1 mm.
 4. The Face of Flange-I and Flange-II Assembly shall be grounded to RA0.8 on Either side.

VAR/NO	REMARKS	VAR ITEM NO.	DESCRIPTION	DRAWING NO.	IT/NO	MATL CODE	UNIT W/T	QTY.
03			FLANGE-II	RD DG 4 35 0520 6113		AL ALLOY	12	
02			FLANGE-I	RD DG 4 35 0520 6112		AL ALLOY	12	
01			TUBE	RD DG 4 35 0819 6111		ARRANDIPOLYESTER/ KEWABERBER	12	

TYPE OF PRODUCT: **GSM 420**
 NAME OF CUSTOMER: _____

BHARAT HEAVY ELECTRICALS LTD.
 HYDERABAD

REV.	DATE	ALTERED	REV.	DATE	ALTERED
		CHECKED			CHECKED
ZONE			ZONE		

DEPT.	GRADE OF	SCALE	WEIGHT(KG)	DRAWING NO.	NO. OF SHEETS
CODE 35	C/A/P	NTS		RD DG 4 35 0619 6000	1
TITLE				RD DG 4 35 0619 6110	0

INVENTORY NO. _____ SIGN. AND DATE _____ REF. DRG. NO. _____

INSULATING TUBE ASSY.