



NOTE:

ALL SHARP CORNERS MACHINED TO 0.4X45;
 THE ARCING RING IS OF W-Cu IN 70-30 PROPORTION.
 KNURLED PORTION SHALL BE SILVER PLATED TO 10 - 12 MICRONS THK.
 SS-304 SHALL BE ELECTRON BEAM WELDED TO HIGH CONDUCTIVITY COPPER
 SLOT EDGE SHALL BE PROFILED TO R1

FINAL ON 300616

VAR. NO.	REMARKS	VAR. NO.	VAR. ITEM NO.	DESCRIPTION	DRAWING NO.	IT. NO.	MATL. CODE	A	UNIT WGT.	ZONE
01	W+Cu+SS-304				60.0X90.0 35.0X510.0				01	

GSM-420

DEPT.	SCALE	WEIGHT(KG)	DRN NAME	SIGN.	DATE	NO. OF
	NTS	6.8 KG	KSHRAO		26/12/05	VAR.
HYDERABAD			MMRRAO		02/01/06	

TITLE	CODE	SCALE	WEIGHT(KG)	DRN NAME	SIGN.	DATE	NO. OF
MOVABLE FIXED ARCING CONTACT		NTS	6.8 KG	KSHRAO		26/12/05	VAR.
				MMRRAO		02/01/06	

INVENTORY NO.	SIGN. AND DATE	REF. DRG. NO.
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