



CORPORATE STANDARD

AA 611 01 02

Rev. No. 01

PAGE 1 OF 2

U –TYPE CLAMPS WITHOUT FINGER –TYPE A

1.0 SCOPE :

This standard covers the dimensions and other requirements for U-type clamps without finger (Type A).

2.0 DESIGNATION:

A U-type clamp of type A having $d=14\text{mm}$ and $l=125\text{mm}$ shall be designated as:

2.1 On indents:

U – type clamp – A 14 x 125 – AA 611 01 02

2.2 For issuing enquiries and on purchase orders:

Delete the corporate standard number from the above designation and add the following given information under CI 4.0.

2.3 Abbreviated Description: CLMPTYPE – U – A 14 x 125

3.0 MATERIAL:

Steel suitably hardened and tempered to a tensile strength of 750 to 850 N/mm².

4.0 COMPLIANCE WITH STANDARDS:

4.1 Dimensions, material, finish, packing, marking etc:

To conform to IS: 4293 – 1984.

5.0 REFERRED STANDARDS (Latest publications Including Amendments):

1) IS:4293

Revisions :

Cl. 32.6.02 of MOM of WG-T00LS

APPROVED :

INTERPLANT
STANDARDIZATION COMMITTEE (WG-TOOLS)

Rev. No. 01

Amd.No.

Prepared

Issued

Dt. of 1st Issue

Dt:15.12.2005

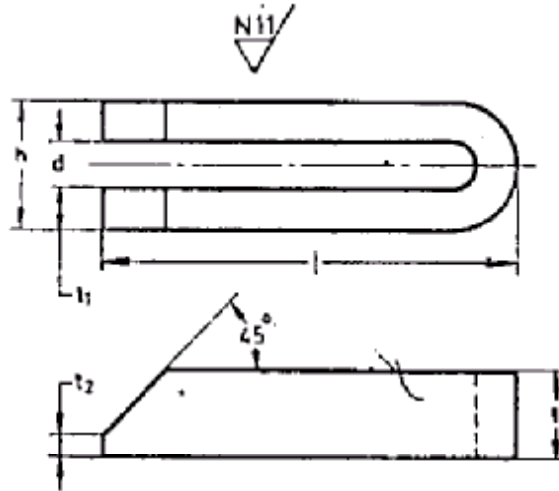
Dt :

Year :

BANGALORE

Corp. R&D

MARCH, 1996



ALL DIMENSIONS ARE IN 'mm'.

d h13	l	t	t 1	t 2	h approx.	For screw size	Sub-code
6.6	60	12	6	3	19	M6	016
9	80	15	8	4	25	M8	024
11	100	20	10	5	31	M10	032
14	125	25	12	6	38	M12	040
18	160	$\frac{30}{40}$	15	$\frac{8}{10}$	48	M16	$\frac{091}{059}$
22	200	40	$\frac{15}{20}$	10	$\frac{52}{62}$	M20	$\frac{105}{067}$
26	250	40	20	10	66	M24	075
33	315	50	20	12	74	M30	083