

## Annexure - 1

<b>Amendments in N.I.T for 100T Hydraulic Press, Tender Ref. No. M2/14/6000001981/AMP</b>				
Clause No.	As per N.I.T		To be amended to	
	DESCRIPTION FOR BHEL REQUIREMENT	SPECIFIED BY	DESCRIPTION FOR BHEL REQUIREMENT	SPECIFIED BY
2.2	Ram Capacity (Return)	360KN (36T)	<b>Deleted</b>	<b>Deleted</b>
2.13.6	Motorised Working Table (Moving table) should be built in with hydraulic single acting lift cylinder units (4 Nos.) below the wheels to avoid load of the press on trolley wheels and to collapse while moving the table for loading / unloading.	Vendor to confirm.	a) The wheels for motorized moving trolley should be strong enough to carry the load of the moving table & 15 Ton while loading and unloading of the job. b) During the operation of press (100T ) load should not come on to the wheels.i.e wheels should be free from all loads.	Vendor to Confirm
2.13.7	Double acting clamping cylinder units (4 Nos) shall be provided to locate table in the press center.	Vendor to Confirm	End stoppers / cut off relays to be provided	Vendor to Confirm
2.13.8			Movement of Trolley shall be Electro-mechanically (manual operation during power failure)	Vendor to confirm
2.14.1 e)			Height of the Top Table	400mm
2.14.1 (f)			Thickness of Top Table having T slots	70mm (min)
2.14.2	Round Adopter of suitable size	Vendor to Confirm & Specify the size	Round Adopter of suitable size for fixing Top Table & Ram	Vendor to Confirm & Specify the size
4.4	Component not located and clamped properly indication on the control panel	Required	<b>Deleted</b>	<b>Deleted</b>
4.5	Over Load Indication on the control panel	Required	<b>Deleted</b>	<b>Deleted</b>
4.6	A wire mesh guard door opening all around the machine indication on the control panel.	Required	<b>Deleted</b>	<b>Deleted</b>
11.3			Height of Bottom Platen is to be at a height of 800mm from the floor level and the trolley has to move on elevated rails.	Vendor to confirm