

ANNEXURE-A
TECHNICAL SPECIFICATION

Enq.No: BAP/PUR/UTY/Industrial Oxygen Gas/19
Dt 14.08.2013

Page: 1/2

FOR SUPPLY OF INDUSTRIAL OXYGEN GAS IN SUPPLIER'S OWN CYLINDERS CONFIRMING TO IS 309 / 92

(A) Technical Terms:

- 1) Oxygen Gas in Supplier's own cylinder , as per IS 309/92.
- 2) The cylinders has to be fitted with Valve Guard to avoid Cylinder valve damage.
- 2) Test Certificate for Purity of Oxygen to be supplied with every lot

(B) General terms & Conditions in the supplier's scope:-

- 1) The Cylinder consignment vehicle has to report to BHEL Stores department on BHEL working day positively before 9.00 AM.
- 2) The Cylinder consignment vehicle must under go BHEL Procedures such as Weighment, Stores entry and unloading of Full cylinders.
- 3) Equal number of Empty cylinders has to be taken from BHEL to supplier's work
- 4) Any delay in reporting time may cause delay in sending the supplier's vehicle out from BHEL premises and it may take next working day also.
- 5) BHEL-Ranipet will hold number of cylinders subject to minimum of 700 Cylinders and maximum of 900 Cylinders at any point of time at our premises.
- 6) Empty Cylinders returning will start from 12 to 14 working days from first Supply.

Manager / Purchase

**FOR SUPPLY OF INDUSTRIAL OXYGEN GAS IN SUPPLIER'S OWN CYLINDERS
CONFIRMING TO IS 309 / 92**

(A) Technical Terms:

- 1) Oxygen Gas in supplier's own cylinder should confirm IS 309/92.
- 2) Oxygen Gas cylinders are to be fitted with Valve Guard to avoid Cylinder valve damage.
- 3) Test Certificate for Purity of Oxygen to be supplied with every lot.

(B) General terms & Conditions in the supplier's scope:-

- 1) The Cylinder consignment vehicle has to report to BHEL Stores department on all BHEL working days positively before 9.00 AM.
- 2) The Cylinder consignment vehicle must under go BHEL Procedures such as Weighment, Stores entry and unloading of Full cylinders.
- 3) Equal number of Empty cylinders has to be taken from BHEL to supplier's work.
- 4) Any delay in reporting time may cause delay in sending the supplier's vehicle out from BHEL premises and it may take next working day also.
- 5) BHEL-Ranipet will hold number of cylinders subject to minimum of 700 Cylinders and maximum of 900 Cylinders at any point of time at our premises.
- 6) Empty Cylinders returning will start from 12 to 14 working days from first Supply.