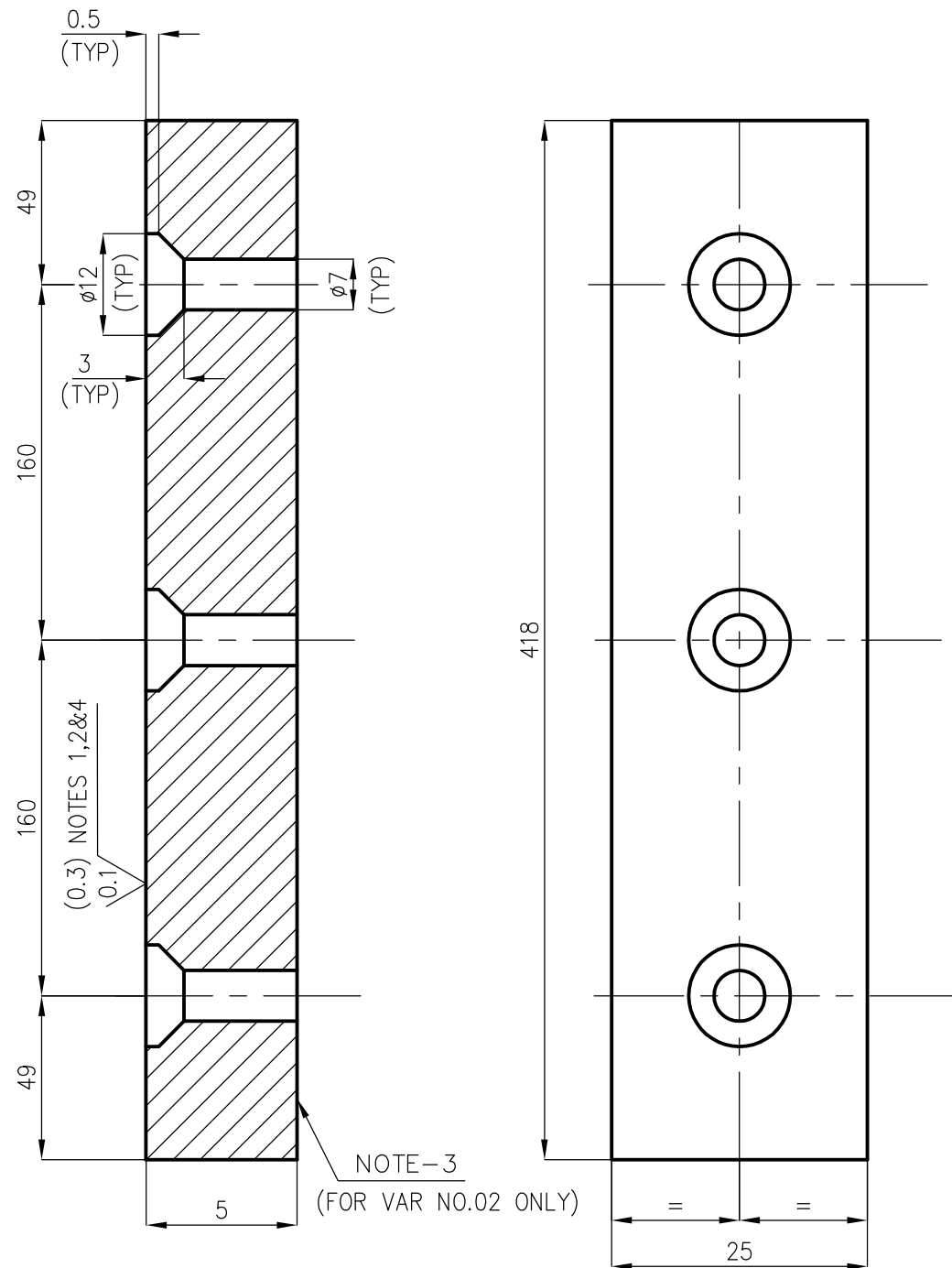
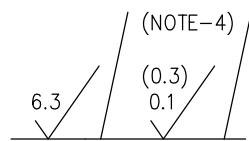


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3-80-399-28915

DRAWING No

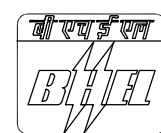


NOTES:-

- 01. THIS SURFACE SHOULD BE GROUND AND BUFFED TO MIRROR FINISH. NO TOOL MARK OR SCRATCH SHOULD BE VISIBLE WHEN VIEWED THROUGH MAGNIFICATION LENSE.
- 02. PROTECT THIS SURFACE WITH PLASTIPEEL OR EQUIVALENT.
- 03. PUNCH MARK HERE AS "SS" FOR STAINLESS PLATES. THIS IS FOR IDENTIFICATION AND TO AVOID MIX UP. CARE MUST BE EXERCISED WHILE PUNCHING SUCH THAT
 - a) POLISHED SURFACE SHOULD NOT BE AFFECTED,
 - b) PUNCH MARK SHOULD NEVER BE DONE ON POLISHED SURFACE.
- 04. $\sqrt{0.3}$ FINISH IS TO BE MAINTAINED FOR CARBON STEEL (VAR No.01)
- 04. $\sqrt{0.1}$ FINISH IS TO BE MAINTAINED FOR STAINLESS STEEL (VAR No.02)

VAR NO.	ITEM NO.	DESCRIPTION	DRAWING NO.	ITEM NO. / VAR NO.	MATERIAL CODE / MATERIAL SPEC.	A / C	UNIT WT. / QTY.
	02	PLATE 6 25 x 418	3-80-399-28915	02	15 011 206 0000 SA 240 TYP.310	C	0 410 1
	01	PLATE 6 25 X 418	3-80-399-28915	01	15 011 092 0000 IS 2062 Fe410A		0 410 1

TYPE OF PRODUCT
OR NAME OF
CUSTOMER/PROJECT



BHARAT HEAVY ELECTRICALS LTD.,
PIPING CENTRE,
CHENNAI 600 017

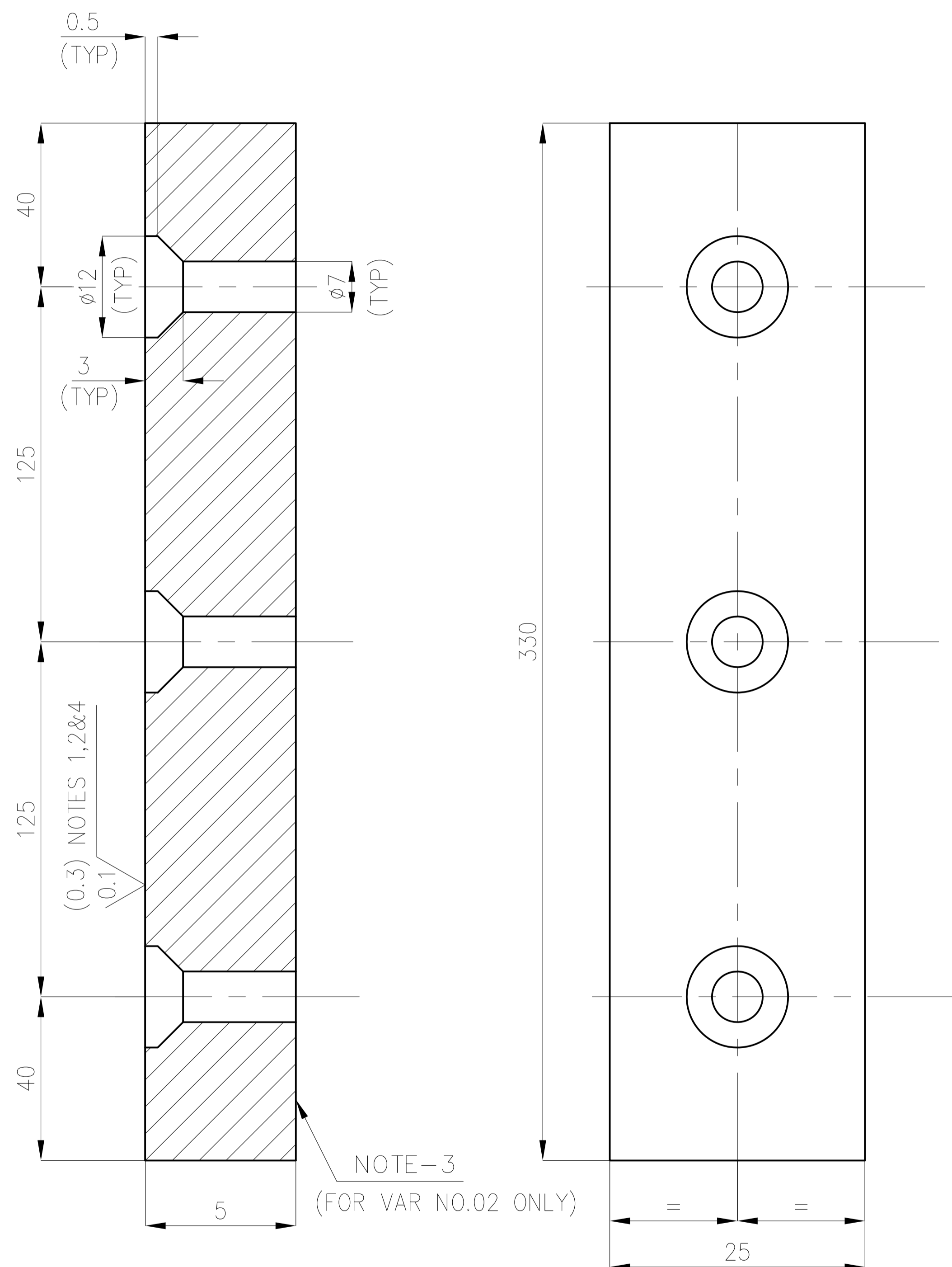
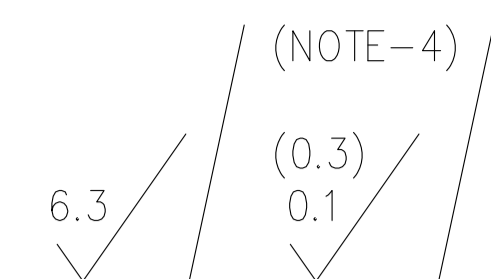
DRN	NAME	SIGN	DATE	NO OF ITEMS
	G.DINESH	-sd-	24.10.11	
CHD	LALIT	-sd-	24.10.11	
APPD	C.S	-sd-	24.10.11	

REV	DATE	ALTERED / APPROVED	DEPT.	GRADE OF UN TOL. DIM	SCALE	WEIGHT (Kg)	REF TO ASSY / OLD DRG	ITEM No.
01				C/M/F	NTS	0.820	-	
ZONE								
TITLE							CARD CODE	REV
TARGET PLATE (NB 400)							U 01	3-80-399-2891500

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3-80-399-31103

DRAWING No



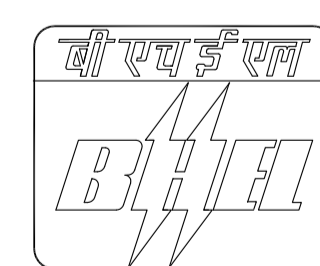
NOTES:-

- 01. THIS SURFACE SHOULD BE GROUND AND BUFFED TO MIRROR FINISH. NO TOOL MARK OR SCRATCH SHOULD BE VISIBLE WHEN VIEWED THROUGH MAGNIFICATION LENSE.
- 02. PROTECT THIS SURFACE WITH PLASTIPEEL OR EQUIVALENT.
- 03. PUNCH MARK HERE AS "SS" FOR STAINLESS PLATES. THIS IS FOR IDENTIFICATION AND TO AVOID MIX UP. CARE MUST BE EXERCISED WHILE PUNCHING SUCH THAT
 - a) POLISHED SURFACE SHOULD NOT BE AFFECTED,
 - b) PUNCH MARK SHOULD NEVER BE DONE ON POLISHED SURFACE.

- 04. $\sqrt{0.3}$ FINISH IS TO BE MAINTAINED FOR CARBON STEEL (VAR No.01)
- $\sqrt{0.1}$ FINISH IS TO BE MAINTAINED FOR STAINLESS STEEL (VAR No.02)

VAR NO.	ITEM NO.	DESCRIPTION	DRAWING NO.	ITEM NO.	MATERIAL CODE	A/C	UNIT WT.
				VAR NO.	MATERIAL SPEC.	C	QTY.
02	-	PLATE 6 THK 25 x 330	3-80-399-31103	02	15 011 206 0000 SA 240 TY304	C	0 300 1
01	-	PLATE 6 THK 25 X 330	3-80-399-31103	01	15 011 092 0000 IS 2062 Fe410A	C	0 300 1

TYPE OF PRODUCT
OR NAME OF
CUSTOMER/PROJECT



BHARAT HEAVY ELECTRICALS LTD.,
PIPING CENTRE,
CHENNAI 600 017

DRN	NAME	SIGN	DATE	NO OF ITEMS
CHD	BAHADUR S B	-sd-	21.11.13	
APPD	SARAVANAN C	-sd-	21.11.13	
	K V RAMANI	-sd-	21.11.13	

REV	DATE	ALTERED	DEPT.	GRADE OF UN TOL. DIM	SCALE	WEIGHT (Kg).	REF TO ASSY / OLD DRG	ITEM No.
01		APPROVED		C/M/F	NTS	0.600	-	
ZONE								
TITLE							CARD CODE	REV
TARGET PLATE (NB 300)							U 01	00
							DRAWING No.	
							3-80-399-31103	