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GENERAL DIMENSIONAL UNITS,ETC & TOLERANCES AS PER IS12328/1

ROTOR REFERENCE PLANE FOR STAGES 1 TO 9

CL OF STEAM INLET

CASING REFERENCE PLANE FOR STAGES 1 TO 5

CASING REFERENCE PLANE FOR STAGES 1 TO 5 (PRE-MACHINING)

SEALING FIN GROOVE DETAILS ARE SAME FOR ALL STAGES ACROSS

MOVING BLADE GROOVE

GUIDE BLADE GROOVE

DIA AS PER BLADING PLAN

AS PER BLADING PLAN

DIRECTION OF ROTATION OF ROTOR

INDICATES SEALING FIN GROOVE

DETAIL 'A'

DETAIL 'B'

DETAIL 'C'

DETAIL 'D'

DETAIL 'E'

DETAIL 'F'

DETAIL 'G'

DETAIL 'H'

DETAIL 'J'

DETAIL 'K'

DETAIL 'L'

DETAIL 'M'

DETAIL 'N'

DETAIL 'P'

DETAIL 'Q'

DETAIL 'R'

DETAIL 'S'

DETAIL 'T'

DETAIL 'U'

DETAIL 'V'

DETAIL 'W'

DETAIL 'X'

DETAIL 'Y'

DETAIL 'Z'

DETAIL 'AA'

DETAIL 'AB'

DETAIL 'AC'

DETAIL 'AD'

DETAIL 'AE'

DETAIL 'AF'

DETAIL 'AG'

DETAIL 'AH'

DETAIL 'AJ'

DETAIL 'AK'

DETAIL 'AL'

DETAIL 'AM'

DETAIL 'AN'

DETAIL 'AP'

DETAIL 'AQ'

DETAIL 'AR'

DETAIL 'AS'

DETAIL 'AT'

DETAIL 'AU'

DETAIL 'AV'

DETAIL 'AW'

DETAIL 'AX'

DETAIL 'AY'

DETAIL 'AZ'

DETAIL 'BA'

DETAIL 'BB'

DETAIL 'BC'

DETAIL 'BD'

DETAIL 'BE'

DETAIL 'BF'

DETAIL 'BG'

DETAIL 'BH'

DETAIL 'BJ'

DETAIL 'BK'

DETAIL 'BL'

DETAIL 'BM'

DETAIL 'BN'

DETAIL 'BP'

DETAIL 'BQ'

DETAIL 'BR'

DETAIL 'BS'

DETAIL 'BT'

DETAIL 'BU'

DETAIL 'BV'

DETAIL 'BW'

DETAIL 'BX'

DETAIL 'BY'

DETAIL 'BZ'

DETAIL 'CA'

DETAIL 'CB'

DETAIL 'CC'

DETAIL 'CD'

DETAIL 'CE'

DETAIL 'CF'

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DETAIL 'CJ'

DETAIL 'CK'

DETAIL 'CL'

DETAIL 'CM'

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DETAIL 'CR'

DETAIL 'CS'

DETAIL 'CT'

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DETAIL 'EF'

DETAIL 'EG'

DETAIL 'EH'

DETAIL 'EJ'

DETAIL 'EK'

DETAIL 'EL'

DETAIL 'EM'

DETAIL 'EN'

DETAIL 'EP'

DETAIL 'EQ'

DETAIL 'ER'

DETAIL 'ES'

DETAIL 'ET'

DETAIL 'EU'

DETAIL 'EV'

DETAIL 'EW'

DETAIL 'EX'

DETAIL 'EY'

DETAIL 'EZ'

DETAIL 'FA'

DETAIL 'FB'

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DETAIL 'FJ'

DETAIL 'FK'

DETAIL 'FL'

DETAIL 'FM'

DETAIL 'FN'

DETAIL 'FP'

DETAIL 'FQ'

DETAIL 'FR'

DETAIL 'FS'

DETAIL 'FT'

DETAIL 'FU'

DETAIL 'FV'

DETAIL 'FW'

DETAIL 'FX'

DETAIL 'FY'

DETAIL 'FZ'

DETAIL 'GA'

DETAIL 'GB'

DETAIL 'GC'

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DETAIL 'HX'

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DETAIL 'JC'

DETAIL 'JD'

DETAIL 'JE'

DETAIL 'JF'

DETAIL 'JG'

DETAIL 'JH'

DETAIL 'JJ'

DETAIL 'JK'

DETAIL 'JL'

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DETAIL 'JN'

DETAIL 'JP'

DETAIL 'JQ'

DETAIL 'JR'

DETAIL 'JS'

DETAIL 'JT'

DETAIL 'JU'

DETAIL 'JV'

DETAIL 'JW'

DETAIL 'JX'

DETAIL 'JY'

DETAIL 'JZ'

DETAIL 'KA'

DETAIL 'KB'

DETAIL 'KC'

DETAIL 'KD'

DETAIL 'KE'

DETAIL 'KF'

DETAIL 'KG'

DETAIL 'KH'

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DETAIL 'KM'

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DETAIL 'XN'

DETAIL 'XP'

DETAIL 'XQ'

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DETAIL 'XS'

DETAIL 'XT'

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DETAIL 'XV'

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DETAIL 'XX'

DETAIL 'XY'

DETAIL 'XZ'

DETAIL 'YA'

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