

“CORRIGENDOM-1”

Ref.: NIT No. 20150017/WEX/MCR/NIT/2-195/BL-3/ 2015-16; Dated. 11.09.2015

Open tender for the work of “Repair of column of Vertical Boring Machine, Model-KY64, Plan No. 2-195 at BL-3, HEEP, BHEL, Haridwar” have been invited against above mentioned NIT. Last date of **submission of tender was 09.10.2015 which is extended upto 20.10.2015**

Following Amendments/Corrections are proposed in annexure “A” of the above mentioned NIT:

1. Clause 1.11 of scope of work of Annexure-A shall be read as:

Vendor may offer an alternative method of metal-stitching through which he has performed repair of similar type of cracks in the structure of machine tool or equipment satisfactorily.

2. Clause 2.1 of scope of supply of Annexure-A shall be read as:

Vendor shall supply CASTMASTER C3-series stitching pins made of heat treated 4140 steel. Spot faced Pins shall be installed in close proximity over the entire length of the crack. Hole patterns shall be created by precision drilling. Length of the pins should be equal to the thickness of the casting. Vendor should offer pin’s size and required quantity as per manufacturer’s recommendations for metal stitching repair of minimum 4000mm crack length. Document/certificate demonstrating sourcing of the material from the OEM shall be submitted.

3. Clause 2.2 of Scope of supply of Annexure-A shall be read as:

Vendor shall supply L40-series locks made of heat treated 4130 steel. Vendor shall offer lock’s size and required quantity as per manufacturer recommendations for metal stitching of minimum 4000mm crack length on casting wall thickness of 50mm. Locks should be inserted upto 80% of thickness of the casting. Precision slot profile shall be formed with the use of special drill jigs. Document/certificate demonstrating sourcing of the material from the OEM shall be submitted.

4. Clause no. 18.1 of qualifying criteria of Annexure-A shall be read as:

Vendor should have successfully executed a work for crack repair of any part of a machine tool or equipment through metal stitching process of following work order value-

i) One similar work costing not less than Rs. 10 Lacs ;

OR

ii) Two similar works costing not less than Rs. 6 Lacs each;

OR

iii) Three similar works costing not less than Rs. 5 Lacs each.

5. Last date of tender submission/opening is extended upto 20.10.2015.

All other clauses of scope of supply & work of annexure-A shall remain unchanged.

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