



Bharat Heavy Electricals Limited

(High Pressure Boiler Plant) Tiruchirapalli - 620014
WORKS CONTRACTS MANAGEMENT

ENQUIRY - Corrigendum-I		Phone: +91 431 257 1913 / 5242	
Dt : 15.03.2019		Email : philip@bhel.in / satyaprakash@bhel.in.	
Name of works: SERVICE CONTRACT FOR EDDY CURRENT TESTING AT, BHEL-TRICHY FOR 2019-21			
NIT Ref No:	44548	Enquiry Date:	26.02.2019
E Procure No:	2019_BHEL_414620_1	Due date for submission of quotation :	19.03.2019
Enquiry Number:	9471900029		

The following Tender Terms and Conditions has been revised as tabulated below:

No.	Section	Pg. No.	Clause Number	Description in Tender	Revised as
1	<u>ANNEXURE-1B</u> D. EXPECTED PART OF CONTRACTOR'S WORK ACTIVITIES AS A MINIMUM:	12	4	ECT carried out shall be capable to provide location of discontinuities, orientation of the discontinuities at each location, longitudinal length of the discontinuities from the tube end, depth of the discontinuities, severity of the discontinuities and characterizations of the discontinuities, etc as desired and stipulated by NPCIL. All the requirements spelt out in the NPCIL specification / procedure regarding discontinuities and their detection / characterization shall be finally binding on the part of the contractor. There are going to be 13 tube supports (called grids) and tube sheet for both straight portions of the tubes and tube bend supports at bent portion of the tubes (making contacts at few locations on OD side of the tubes) and signals in ECT because of such points shall have to be suitably taken care in order to scan the tubes' total thickness for defects. For each and every tube for their full developed length, detailed report on Eddy Current Testing data shall be provided.	ECT carried out shall be capable to provide location of discontinuities, longitudinal length of the discontinuities from the tube end, severity of the discontinuities and characterizations of the discontinuities, etc as desired and stipulated by NPCIL. All the requirements spelt out in the NPCIL specification / procedure regarding discontinuities and their detection / characterization shall be finally binding on the part of the contractor. There are going to be 13 tube supports (called grids) and tube sheet for both straight portions of the tubes and tube bend supports at bent portion of the tubes (making contacts at few locations on OD side of the tubes) and signals in ECT because of such points shall have to be suitably taken care in order to scan the tubes' total thickness for defects. For each and every tube for their full developed length, detailed report on Eddy Current Testing data shall be provided.

NOTE: This corrigendum is an integral part of the tender and Tenderers are requested to Sign & Stamp this corrigendum and enclose along with their bid. Bids received without this corrigendum duly signed are liable for rejection

All other terms and conditions remain unaltered.

Tender should reach us before 10:00 hours on the due date.
Tender will be Opened at 10:30 hours on the due date.

Tender may be opened in the presence of the Tenderers who have submitted their offers and who may willing to be present.

For **BHARAT HEAVY ELECTRICALS LIMITED**

Dy. Manager/ WCM.
BHEL, TRICHY-14