



An ISO 9001
Company

Bharat Heavy Electricals Limited

(High Pressure Boiler Plant)
Tiruchirappalli – 620014, TAMIL NADU, INDIA
MATERIALS MANAGEMENT

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CORRIGENDUM-1 for NIT_28398	

Reference Number: Enquiry 2611600082	Enquiry Date: 07.07.2016	Due date for submission of quotation: 05.08.2016
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You are requested to quote the Enquiry number date and due date in all your correspondences. This is only a request for quotation and not an order

CORRIGENDUM - 1

Details of Corrigendum - 1

- 1) **"Inconel" wherever mentioned** shall be read as "Nickel Alloy".
- 2) **Quantity of Item No. 10** i.e. Inconel strip, amended to 3800 Kg
- 3) **Quantity of Item No. 20** i.e Flux, amended to 3800 Kg.
- 4) **WCPS Clause 2.1** amended and shall be read as "Offers from such vendors only will be considered who have supplied the Nickel Alloy Strip & Flux in the past. "The reference list of customers to whom the earlier supply were made along with the details (Name/Phone number/mail) of the contact person for cross reference by BHEL, shall be attached with the offer.
- 5) **WCPS Clause 2.4** amended and shall be read as "BHEL reserves the right for inspection of vendor's manufacturing works and testing center for evaluation."
- 6) **WCPS Clause 5. Flux** : Clause 5.4 added which should be read as "Suggested constituents of Flux by weight percentage is given below:
SiO₂ – 6 to 8% ; Al₂O₃ : 23 to 29% ; TiO₂ : 6 to 9% ; CaF₂ : 43 to 57% ; MnO : 4 to 5% ; Basicity Index : 2.5
- 7) **WCPS Clause 6. Test Requirements** : Welding speed added in the table which shall be read as 160 – 180 mm / min
- 8) **WCPS Clause 6.8** : The following text added – "Hardness value shall be 180 – 250 Hv for weld & clad metal including the fusion zone.
- 9) **WCPS Annexure III** : Clause 6.5 added which shall be read as "The surface of weld cladding shall be free of indications. Isolated point indications which do not appear systematically is acceptable.
- 10) **For Indian vendors** : The cost of BHEL witnessing for batch testing & inspection at vendor's works will be loaded during cost evaluation.

**The due date for offer submission is extended up to 20.08.2016.
All other terms and conditions as published in the NIT_28398 remain unaltered.**

BHEL commercial terms & conditions with Price Bid formats and all annexure can be downloaded from BHEL web site <http://www.bhel.com> or from the Government tender website <http://tenders.gov.in> (public sector units) Bharat Heavy Electricals Limited) under enquiry reference "2611600082"

Tenders should reach us before 14:00 hours on the due date
Technical bid will be opened at 14:30 hours on the due date
Tenders would be opened in presence of the tenderers who have submitted their offers and who may like to be present.

Yours faithfully,
For Bharat Heavy Electricals Limited