

**BHARAT HEAVY ELECTRICALS LTD.
CENTRAL FOUNDRY FORGE PLANT
RANIPUR, HARDWAR
MAINTENANCE & SERVICES DEPARTMENT
MAINTENANCE-MACHINE SHOP**

REF: CFF/M&S/MS/REC/2K14/WD160/NIT/01 DT. 25/08/2014

CORRIGENDUM

1. Energy efficiency of all the auxiliary motors mentioned in clause 3.4 of Annexure-A “Detailed Scope of Supply for the retrofitting of Horizontal Boring machine WD 160” will be of **IE3** Efficiency Class as per **IS 12615:2011**.
2. Clause 4 (DRIVE SECTION) of Annexure-A “Detailed Scope of Supply for the retrofitting of Horizontal Boring machine WD 160” should be read as “Consisting of Spindle and Servo Drives including all hardware like Control Unit, Line Modules, Chokes, SMM/DMM, Switchgear, Control gear, Protective gear as per following details etc.”