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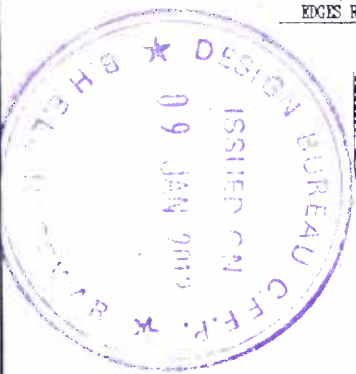
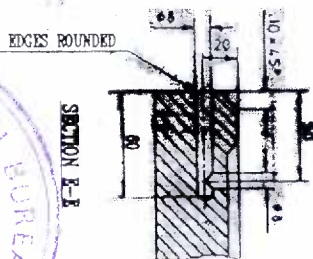
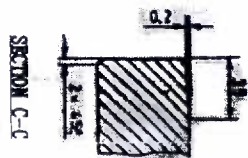
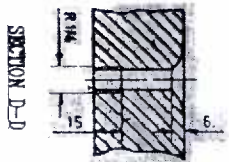
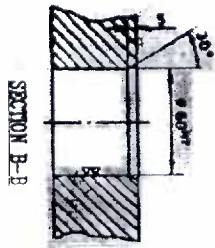
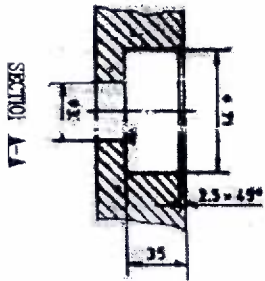
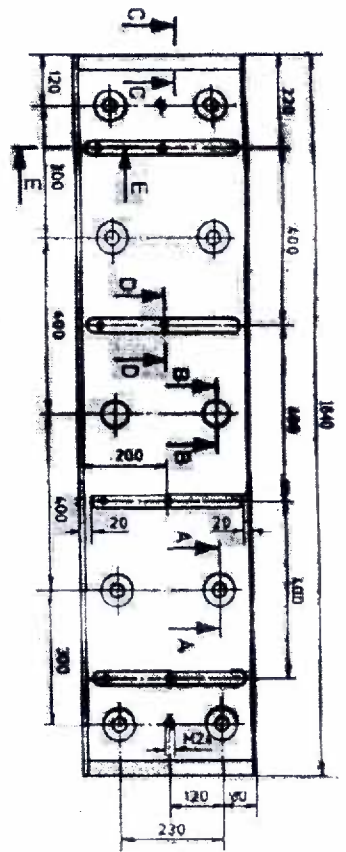
Inventory No. **FF81112607, 69** Sign & Date Ref. Drawing No. **503004-15-301**

01-05-10

FIRST ANGLE PROJECTION

(ALL DIMENSIONS ARE IN mm)

FORM DR 2000



QTY	60	HT	1135
Material		Material	

**BHARAT HEAVY ELECTRICALS LTD.**  
**UNIT: CENTRAL FOUNDRY FORCE PLANT,**  
**RANIPUR, HARDWAR**

DEPT. **FOR 2650 T. PRESS**  
 SCALE **N.T.S.**  
 WEIGHT (KG) **514**  
 GARD. CODE **01-05-122**

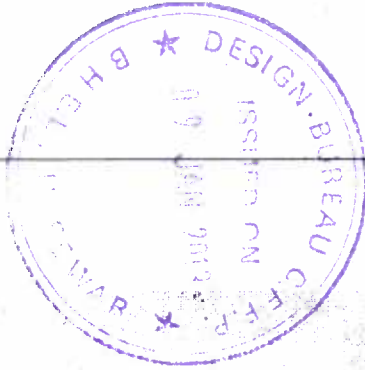
QTY-2 NO'S MATERIAL: **GC-20/PI-200**  
 DATE: **18.08.10**  
 REF. TO ASSY. DRG. NO. **75 77**  
 SHEET No. **1** No. OF SHEETS **12**  
 DRAWING NO. **01-05-122**  
 SIZE **A3**

REV	DATE	ALTERED	DATE	ALTERED	DATE	ALTERED
		CHECKED		CHECKED		CHECKED



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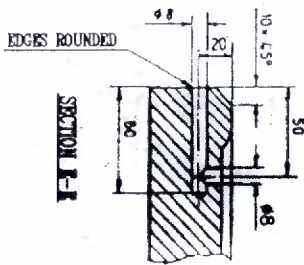
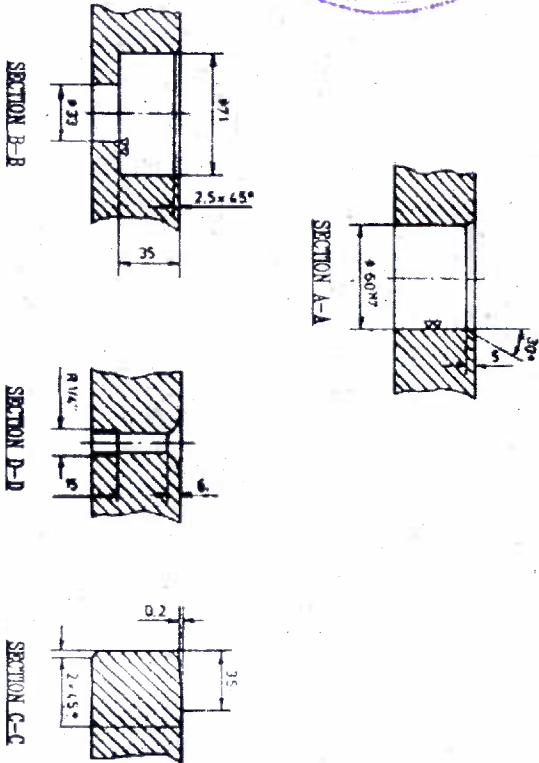
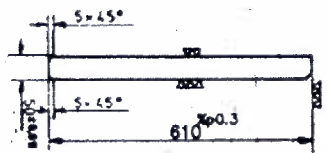
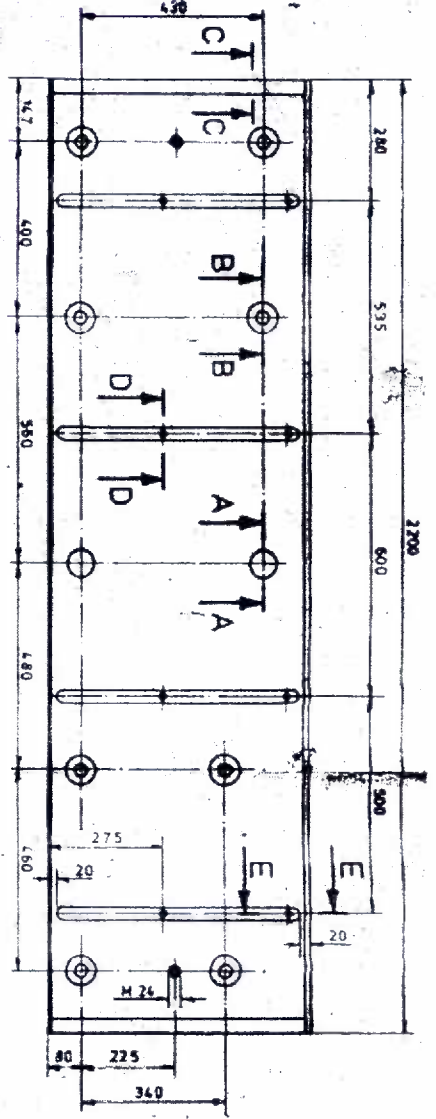
Inventory No. **FFB111260** Sign & Date **269** Ref. Drawing No- **503004-15-303**



221-50-10

FIRST ANGLE PROJECTION

(ALL DIMENSIONS ARE IN MM)



NOMINAL SIZE	TOLERANCE RANGE
φ60	H7
	+0.030
	0.000

**BHARAT HEAVY ELECTRICALS LTD.**  
**UNIT: CENTRAL FOUNDRY FORCE PLANT,**  
**RANIPUR, HARDWAR**

DEPT. **WEAR PLATE**  
 CODE **FOR 2650 T. PRESS**

SCALE **N.T.S.**  
 WEIGHT (KG) **514 KG**

QTY1 NO'S	MATERIAL	GC-20/PJ-200
7	MS	13.12.12
7	PAVERN/PAVERN	13.12.12
7	MS	09.01.13

REV	DATE	ALTERED	REV	DATE	ALTERED
		CHECKED			CHECKED

TITLE	DEPT	SCALE	WEIGHT (KG)
WEAR PLATE		N.T.S.	514 KG

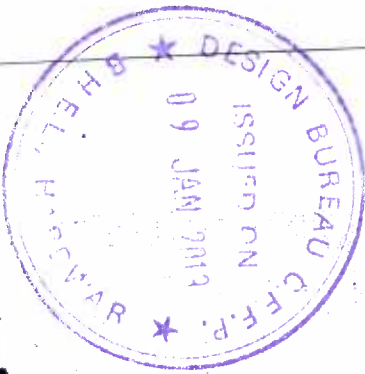
CARD	DRAWING NO.	REF. TO ASSY. DRG.	ITDA	NO. OF SHEETS
7	01-05-122		75	77

SIZE A3

▽(www)

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Inventory No. FEB11260  
 Sign & Date 30/9  
 Ref. Drawing No. 503004-15-304

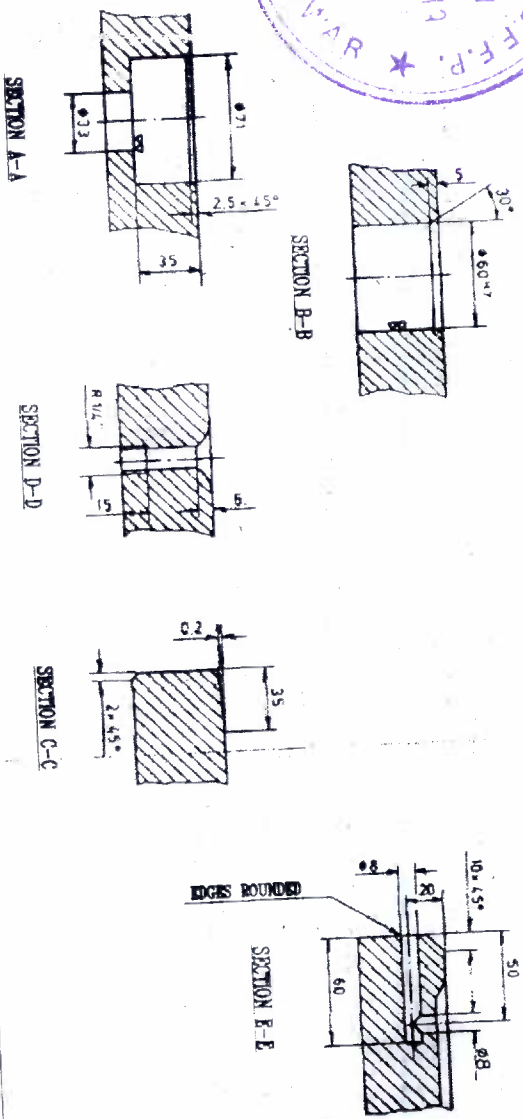
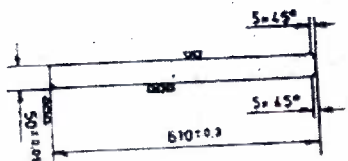
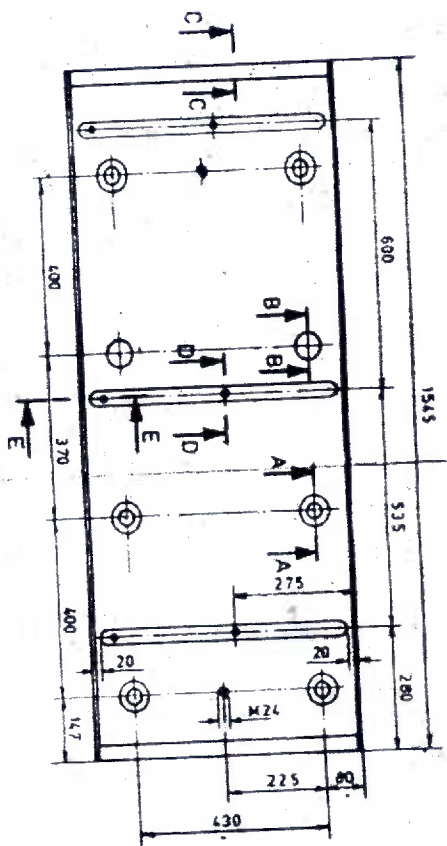


Drawing No. 01-05-122

FIRST ANGLE PROJECTION

( ALL DIMENSIONS ARE IN mm )

FORM 88 2010



NOMINAL SIZE	TOLERANCE	RANGE
φ60	H7	+0.030 0.000

**COLETT**  
 BHARAT HEAVY ELECTRICALS LTD.  
 UNIT: CENTRAL FOUNDRY FORCE PLANT  
 RANIPUR HARDWAR

DEPT STE  
 CODE 4011  
 SCALE N.T.S.  
 WEIGHT (KG) 364 KG  
 TITLE: WEAR PLATE  
 FOR 2650 T. PRESS

QTY/1 NO'S	MATERIAL	GC-20/FG-200
7		

REV	DATE	ALTERED / CHECKED	REV	DATE	ALTERED / CHECKED

CARD CODE 01-05-122  
 DRAWING NO.  
 SHEET No. 4 No. OF SHEETS 12  
 SIZE A3

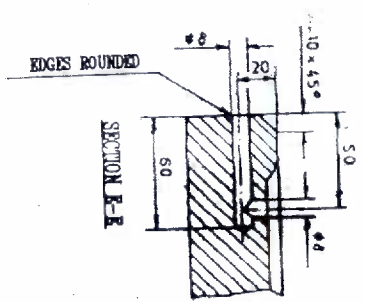
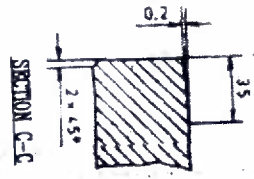
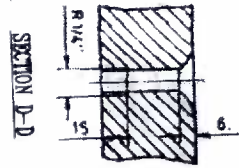
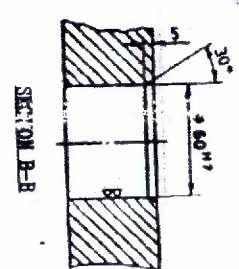
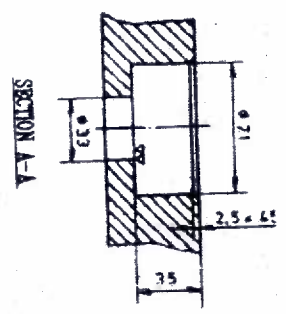
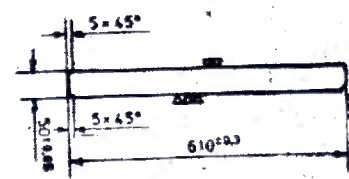
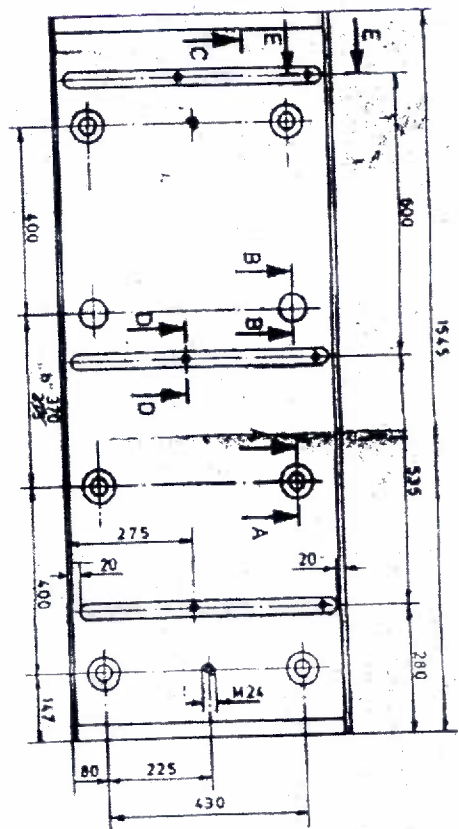
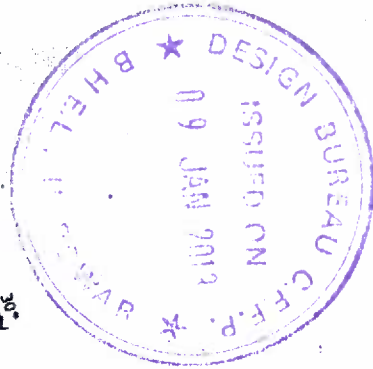
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221-90-10  
DRAWING No.

FIRST ANGLE PROJECTION

( ALL DIMENSIONS ARE IN mm )

FORM 26 (REV)



Material Size	60
Material Grade	H7
Material Specification	8838

Inventory No. FF8111268  
Sign & Date 26.9  
Ref. Drawing No. 503004-15-305

REV	DATE	ALTERED	CHECKED	REV	DATE	ALTERED	CHECKED	REV	DATE	ALTERED	CHECKED

**BHARAT HEAVY ELECTRICALS LTD.**  
CENTRAL POUNDRY FORCE PLANT,  
RANIPUR, HARDWAR

DEPT. STE  
CODE 4011

SCALE  
N.T.S.

WEIGHT (KG)  
150 KG

TITLE : WEAR PLATE  
FOR 2850 T. PRESS

QTY	NO'S	MATERIAL	GR-20/TC-200

APP'D	W.C./S.W.	REF. TO ASSY. DRG.	ITEM NO.	NO. OF ITEMS

DRAWING NO. 01-05-122  
SHEET No. 5 No. OF SHEETS 12  
SIZE A3.

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Inventory No. FF811260  
 Sign & Date 369  
 Ref. Drawing No. 503004-15-306

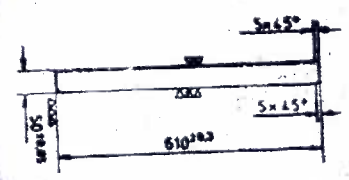
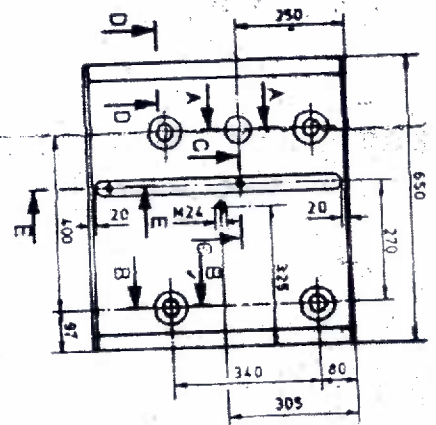
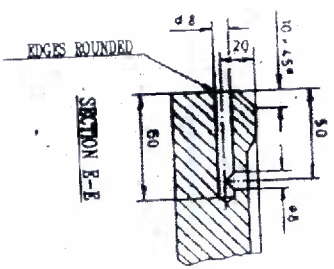
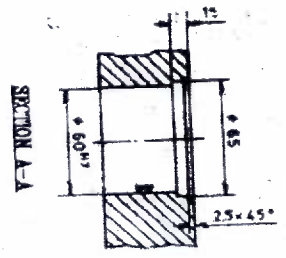
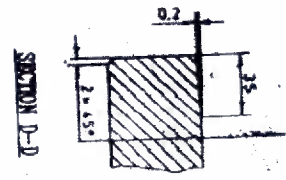
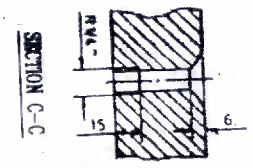
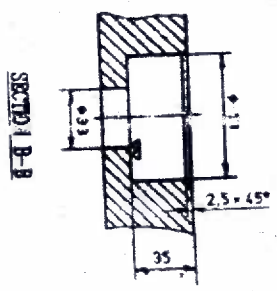
DRAWING No. 01-05-122

FIRST ANGLE PROJECTION

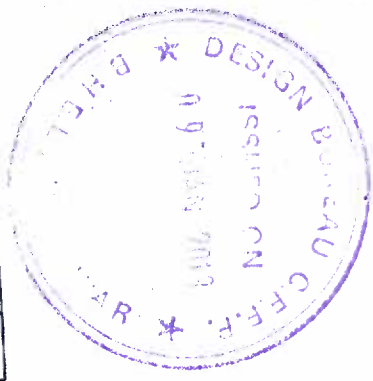
(ALL DIMENSIONS ARE IN mm.)

FORM DC 38(0)

REV	DATE	ALTERED CHECKED
REV	DATE	ALTERED CHECKED
REV	DATE	ALTERED CHECKED



NOMINAL SIZE	TOLERANCE RANGE
φ60	H7
	+0.030
	0.000



**BHARAT HEAVY ELECTRICALS LTD.**  
 UNIT: CENTRAL FOUNDRY FORCE PLANT,  
 RANIPUR, HARDWAR

QTY/1 NOS	MATERIAL	Q-20/15-200
NAME	SIGN	DATE
ISSUED	13.12.12	NO. OF
PAVESH/AMW	13.12.12	VAN
Approved	13.12.12	73
W.D. 13.12.12	13.12.12	74
REF. TO ASSY. DRG.	13.12.12	75
		76
		77

DEPT. CODE  
 TITLE: WEAR PLATE FOR 2650 T. PRESS  
 SCALE: N.T.S.  
 WEIGHT: 150 KG  
 CARD CODE: 01-05-122  
 SHEET No. 8 No. OF SHEETS 12  
 SIZE A3



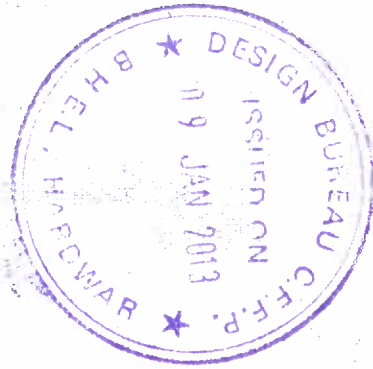
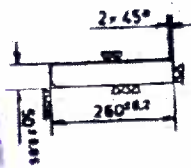
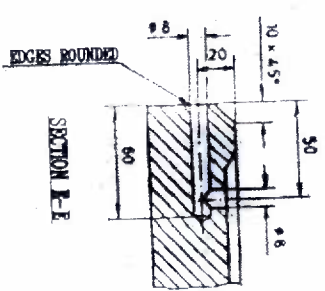
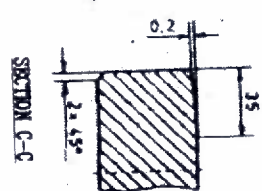
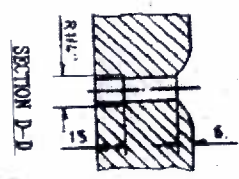
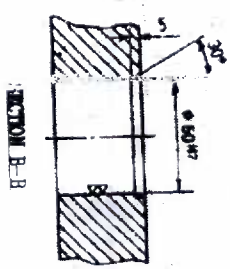
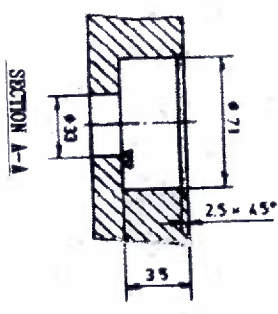
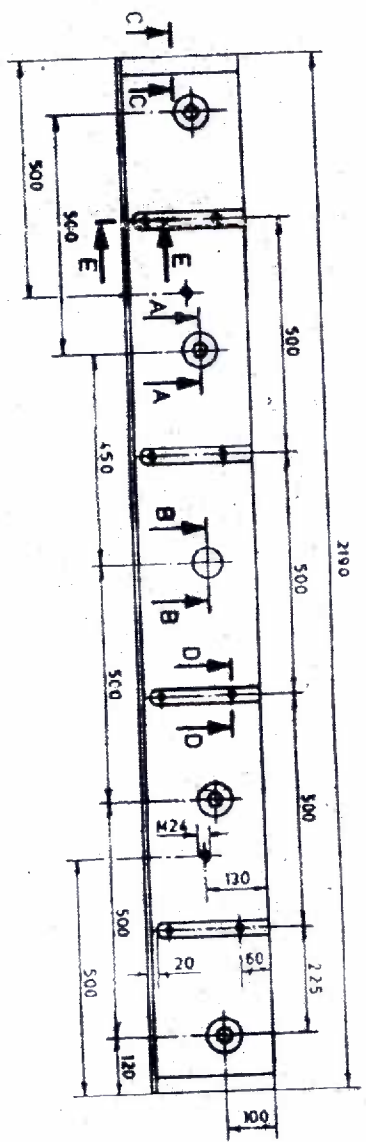
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Inventory No. **FF811260369** Sign & Date Ref. Drawing No. **503004-15-308**

Drawing No. **01-05-122**

FIRST ANGLE PROJECTION

( ALL DIMENSIONS ARE IN mm )



Material Size	Material Grade	Symbol
φ 60	H 7	0.0338 0.006

REV	DATE	ALTERED	DATE	ALTERED	DATE	ALTERED
CHECKED		CHECKED		CHECKED		CHECKED

**BHARAT HEAVY ELECTRICALS LTD.**  
**UNIT: CENTRAL FOUNDRY FORCE PLANT,**  
**RANIPUR, HARBHAR**

DEPT. STE. **4011**  
 SCALE **N.T.S.**  
 WEIGHT (KG) **217**  
 TITLE: **WEAR PLATE FOR 2650 T. PRESS**

MATERIAL: **GC-20/TG-200**

NO. OF SHEETS	12
NO. OF SHEETS	12
NO. OF SHEETS	12

DRAWING NO. **01-05-122**  
 SHEET NO. **8**

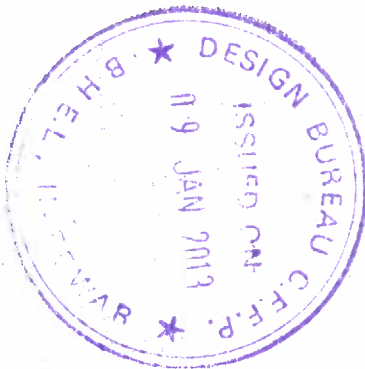
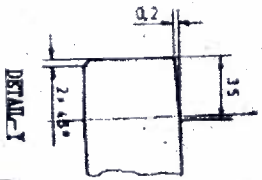
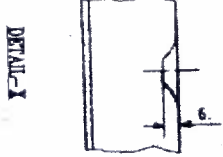
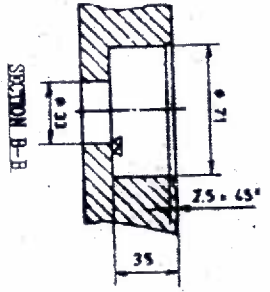
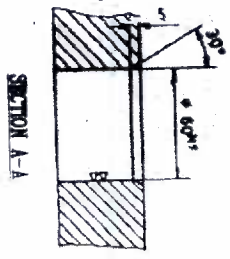
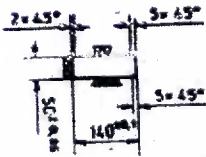
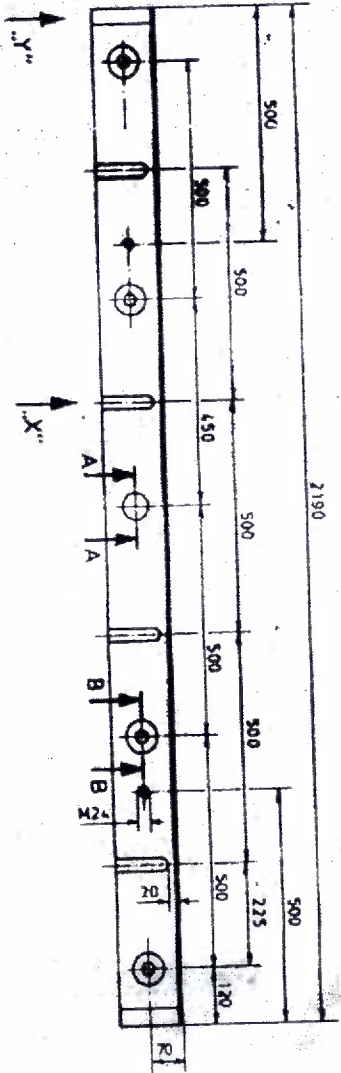
SIZE **A5**

01-05-122

FIRST ANGLE PROJECTION

( ALL DIMENSIONS ARE IN MM )

FORM NO. 2009



Material	Grade	Weight
60	H7	0.030 0.000

QTY. NO'S MATERIAL : GG-20/FG-200

**BHARAT HEAVY ELECTRICALS LTD.**  
 UNIT: CENTRAL FOUNDRY FORCE PLANT,  
 RANIPUR, HARDWAR

DEPT. CODE  
 SCALE: N.T.S.  
 WEIGHT (KG): 114.5

TITLE: WEAR PLATE  
 FOR 2650 T. PRESS

DATE	BY	CHKD	NO. OF SHEETS
18.12.12	MSB	MSB	7
09.01.13	MSB	MSB	7

DRAWING NO. 01-05-122

REF. TO ASSY. DRG.

ITEM NO. 75

Drawing No. 503004-15-309

REV	DATE	ALTERED	REV	DATE	ALTERED
1		CHECKED	1		CHECKED

SIZE A3

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Inventory No: **FF8111260** Sign & Date: **369** Ref. Drawing No: **503004-15-310**

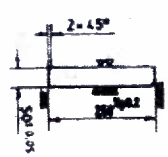
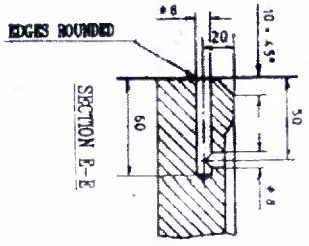
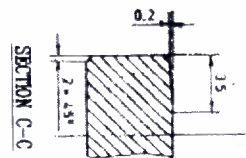
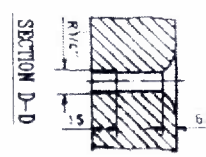
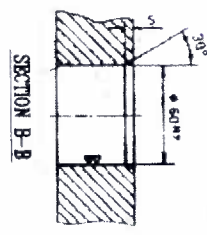
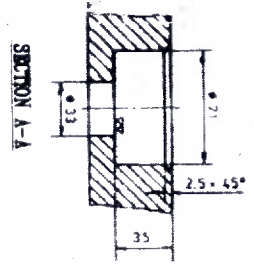
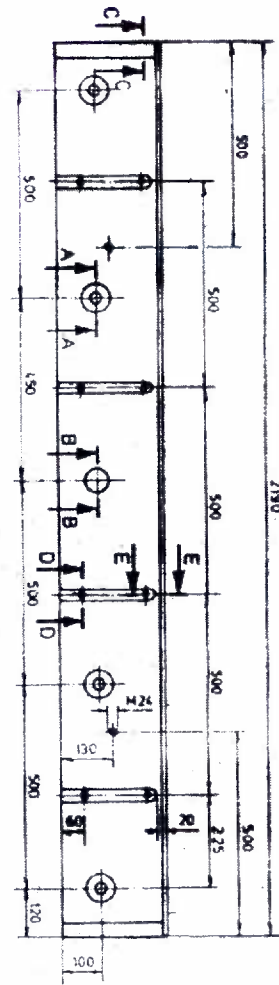
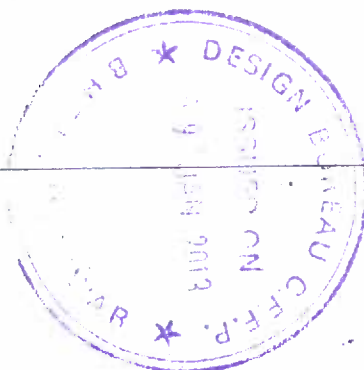
REV	DATE	ALTERED	CHECKED
REV	DATE	ALTERED	CHECKED
REV	DATE	ALTERED	CHECKED

**DEPT** : **WEAR PLATE**  
**SCALE** : **N.T.S.**  
**WEIGHT (KG)** : **217 KG**  
**CARD CODE** : **01-05-122**  
**TITLE** : **FOR 2650 T. PRESS**

**UNIT: CENTRAL BOUNDARY FORCE PLANT, RANIPUR, HARDWAR**

**DATE** : 18.12.12  
**APPD** : [Signature]  
**REF. TO ASSY. DRG.** : [Signature]  
**NO. OF SHEETS** : 12  
**NO. OF VARS** : 73, 74  
**NO. OF ITEMS** : 75, 77

QTY	NO'S	MATERIAL	GC-20	FG-200

DRAWING No. **01-05-122**

FIRST ANGLE PROJECTION

( ALL DIMENSIONS ARE IN mm )

FORM NO 30(10)

SIZE A3

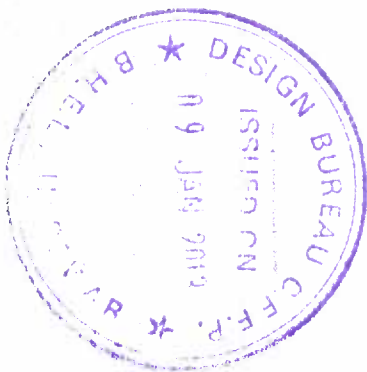
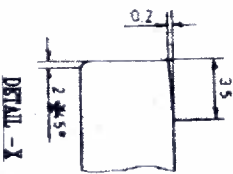
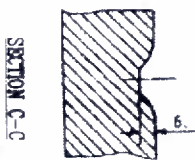
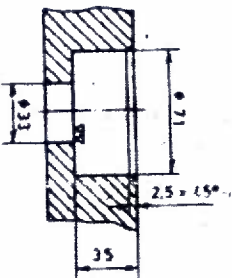
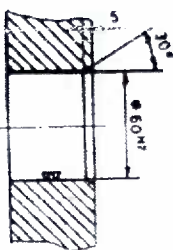
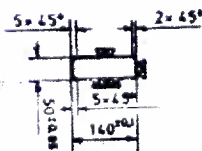
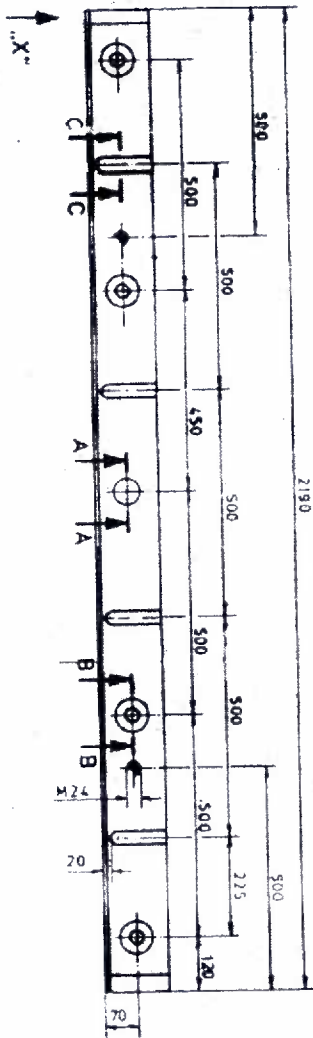
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DRAWING No. 01-05-122

FIRST ANGLE PROJECTION

(ALL DIMENSIONS ARE IN MM)

FORM 19 (30/0)



Material Size	60		
Material Type	H7		
Dimension	-0.030		
	0.080		

**BHARAT HEAVY ELECTRICALS LTD.**  
 UNIT: CENTRAL POUNDERY FORCE PLANT,  
 RANPUR, HARDWAR

QTY. NOS	NAME	SIGN	DATE	MATERIAL : GC-20/TC-200
	INSITU		13.12.12	
	PAVITEN/Asst. Engr.		13.12.12	
	Udhlav		09.01.13	

REV	DATE	ALTERED CHECKED	REV	DATE	ALTERED CHECKED	REV	DATE	ALTERED CHECKED

Inventory No.	Sign & Date	Ref. Drawing No.
F881126	369	503004-15-3011

DEPT  
 CODE

WEIGHT (KG)  
 114.5 KG

TITLE :  
 WEAR PLATE  
 FOR 2650 T. PRESS

CARD CODE  
 01-05-122

SIZE A3

DRAWING NO.	01-05-122
SHEET No.	11
No. OF SHEETS	12

THE INFORMATION ON THIS DOCUMENT IS THE PROPERTY OF BHARAT HEAVY ELECTRICALS LIMITED. IT MUST NOT BE USED DIRECTLY OR INDIRECTLY IN ANY WAY DETERIMENTAL TO THE INTEREST OF THE COMPANY.

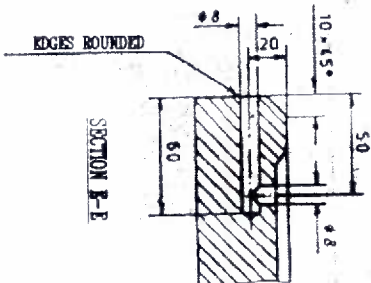
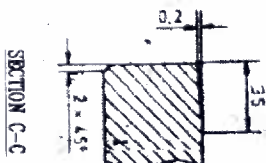
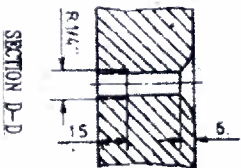
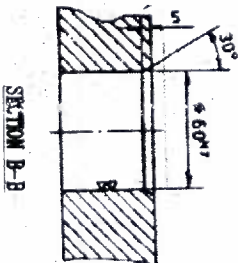
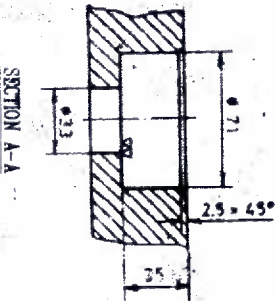
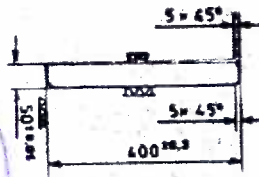
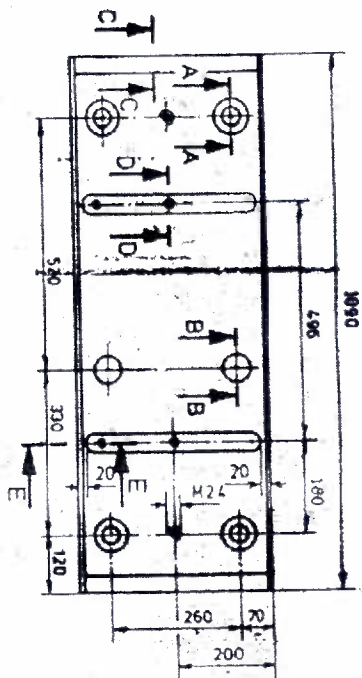
Inventory No. **FFB11260** Sign & Date **369** Ref. Drawing No. **503004-15-312**

DRAWING No. **01-05-10**

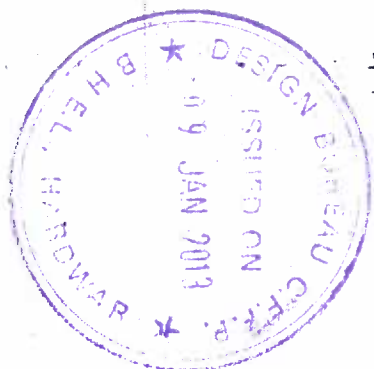
FIRST ANGLE PROJECTION

(ALL DIMENSIONS ARE IN MM.)

FORM DR 20/01



Material Spec.	Quantity	Part No.
φ 60	H7.	0.000
		0.000



REV	DATE	ALTERED / CHECKED	REV	DATE	ALTERED / CHECKED

**BHARAT HEAVY ELECTRICALS LTD.**  
**UNIT: CENTRAL FOUNDRY FORCE PLANT,**  
**RANPUR, HARDWAR**

DEPT. **WEAR PLATE**  
 CODE **FOR 2650 T. PRESS**

QTY	NO'S	MATERIAL	GG-20/MC-200

SCALE **N.T.S.** WEIGHT (KG) **165 KG**

CARD CODE **01-05-122** DRAWING NO. **22 24**

SHEET No. **12** No. OF SHEETS **12**

SIZE **A3**