

ANNEXURE-I

**Special Instructions for supply of Finish Machined Steel Supporting Plates
as per BHEL drawing and Purchase specification No. AA19511
(Drg. No. R7082.0111, R7082.0112 & R7082.0113)**

Following special instructions shall also be applicable along with all other requirements specified in BHEL drawings and Purchase specification No. AA 19511 :-

- 1.0** The supporting plates shall be manufactured and supplied in finish machined condition as per BHEL drawing.
- 2.0** MPE and UT shall be carried out by vendor to meet quality level-3 as per BHEL spec AA0850134 & AA0850105 respectively.
- 3.0** No porosity or shrinkage open to machined surfaces shall be acceptable.
- 4.0** Porosity or shrinkage which may come up during/ after machining to be informed by vendor to BHEL and repair of castings at such places is also in the scope of vendor after taking permission from BHEL.

5.0 QUALIFYING CONDITIONS :

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5.1	Only those vendors, who have manufactured and supplied Steel Bed/ Supporting Plates of minimum 10 Ton weight in the past ten years (on the date of opening of Tender) should quote. The following information should be submitted by the vendor about the companies where referred Bed/ Supporting (s) have been supplied and accepted. This is required from all the vendors for qualification of their offer.	Vendor to accept & confirm
5.2	Name of the customer/ company where referred Bed/ Supporting Plate is supplied/ installed.	Vendor to inform
5.3	Complete postal address of the customer.	Vendor to inform
5.4	Month & Year of acceptance.	Vendor to inform
5.5	Parameters of Bed/ Supporting Plate (s) supplied (Weight, material, size, finish & machining accuracies etc.) .	Vendor to inform
5.6	Name and designation of the contact person of the customer.	Vendor to inform
5.7	Phone, FAX no. and e-mail address of the contact person of the customer.	Vendor to inform
5.8	Acceptance certificate from the customers of Bed/ Supporting Plate(s) supplied to them (Original Certificate or Through E-mail directly from the customer). The original acceptance certificate may be returned after verification by BHEL, if required.	Vendor to submit
5.9	BHEL reserves the right to verify information submitted by vendor. In case the information is found to be false/incorrect, the offer shall be rejected.	Vendor to accept & confirm

- 6.0 Quality Plan :** Quality Plan shall be submitted by vendor within 2 months of placement of P.O. for BHEL approval.
- 7.0 Pre-despatch Inspection :** Supporting plates shall be inspected by BHEL at suppliers works before dispatch.
- 8.0 Guarantee :** The supporting plates shall be guaranteed for a period of 24 months from the date of receipt.