



ELECTRON BEAM WELDING (EBW)

NOTE:

The component shall be silver plated to 10–12 micron thk. as per marking.  
All sharp edges shall be machined to 0.4x45°

VAR.00	REMARKS	VAR. NO.	ITEM NO.	DESCRIPTION	STD.	DRAWING NO.	IT.NO.	MATL. CODE	A	C	UNIT	QTY.	CS	ZONE
				W+Cu, ETP COPPER								01		

TYPE OF PRODUCT		GSM 245			
NAME OF CUSTOMER		GSM 245			
BHARAT HEAVY ELECTRICALS LTD.		DRN	NAME	SIGN.	DATE
HYDERABAD		CKD	BSM		22.01.14
		APPD	MMRAO		22.01.14
DEPT.	GRADE OF TOL. DIM. C/M/F	SCALE	WEIGHT(KG)	REF. TO	ITEM NO.
		01		RD DG 4 35 0517 2000	1
CODE		NTS		DRAWING NO.	REV.
				RD DG 4 35 0517 2019	
TITLE			CARD CODE	NO. OF SHEETS	
DS ARCING CONTACT					

REV.	DATE	ALTERED	REV.	DATE	ALTERED
		CHECKED			CHECKED
ZONE	01		ZONE		

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INVENTORY NO.      SIGN. AND DATE      REF. DRG. NO.