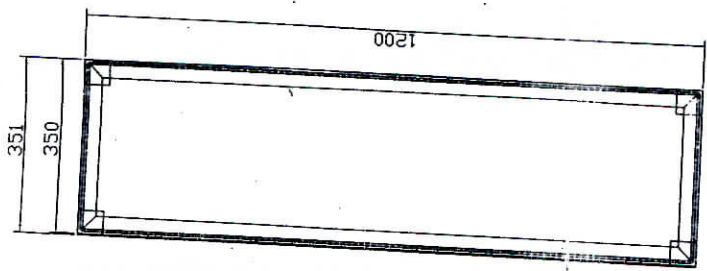
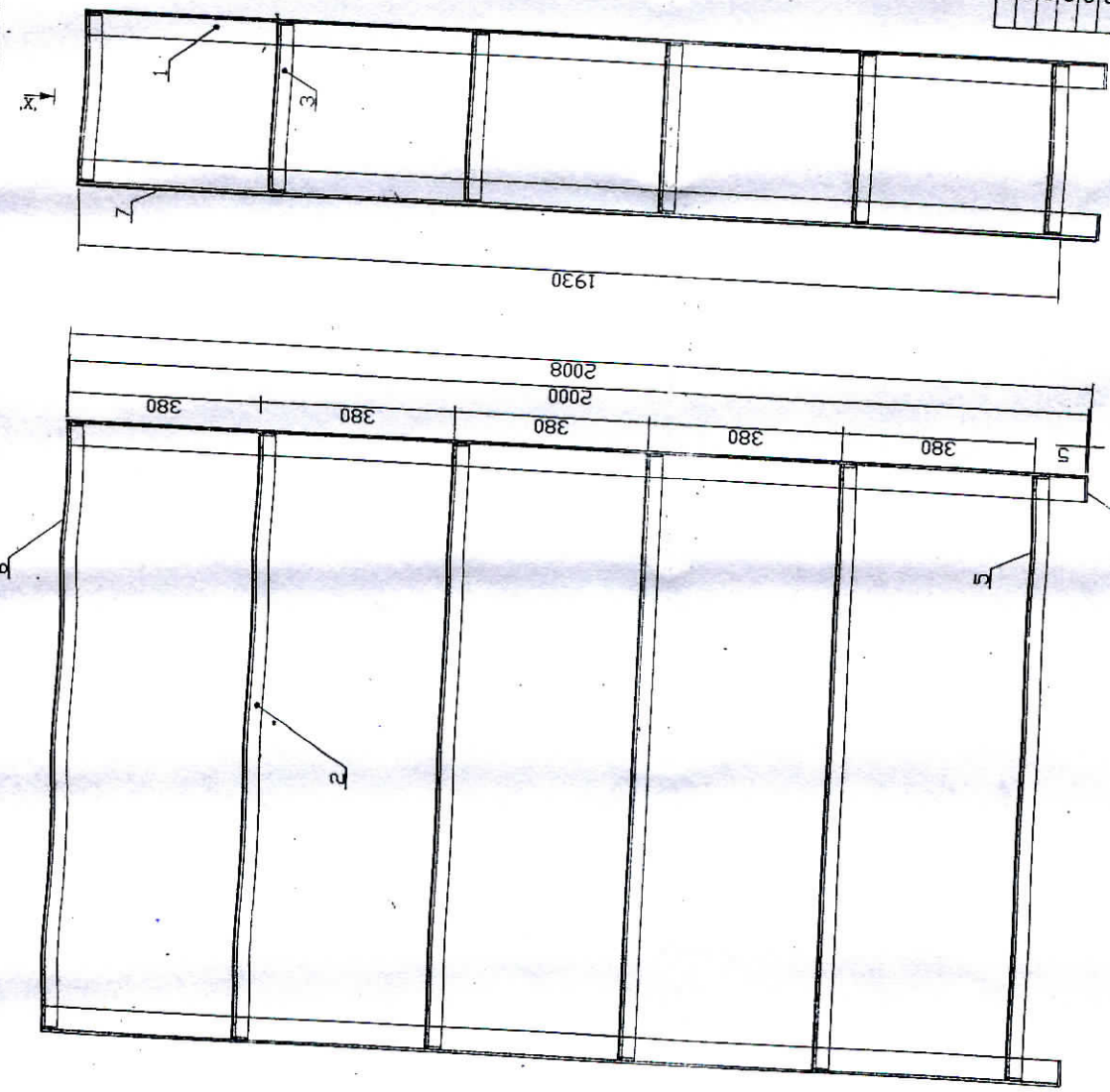


FIRST ANGLE PROJECTION (ALL DIMENSIONS ARE IN MM)

DRAWING NO. 9302974



VIEW AT X'

PAINTS:-

RACKS HAVE TO BE COMPLETELY PAINTED BY 2 COATS OF RED OXIDE, AFTER THROUGH ABRASIVE SAND PAPER AND 2 COATS OF GRAY COLOUR SYNTHETIC ENAMEL PAINT.

ITEM NO.	DESCRIPTION	SPECIFICATION	DRAWING NO.	QTY.	REDD.	UNIT	WT. (KG)
07	BACK COVER	ISSH 1930x1800x4	RACK-SP-	01			18.200
06	TOP COVER	ISSH 1200x351x3	RACK-SP-	01			9.919
05	SHELVES	ISSH 1190x340x3	RACK-SP-	05			47.640
04	FEET	M.S. 40x40x5	RACK-SP-	04			0.098
03	SIDE ANGLE	ISA 35x35x3, L=328	RACK-SP-	12			10.234
02	FRONT & BACK ANGLE	ISA 35x35x3, L=1178	RACK-SP-	12			3.063
01	VERTICAL POST	ISA 40x40x4, L=2000	RACK-SP-	04			24.000

MR. OO	REMARKS	ITEM NO.	DESCRIPTION	DRAWING NO.	UNIT	WT. (KG)
12						
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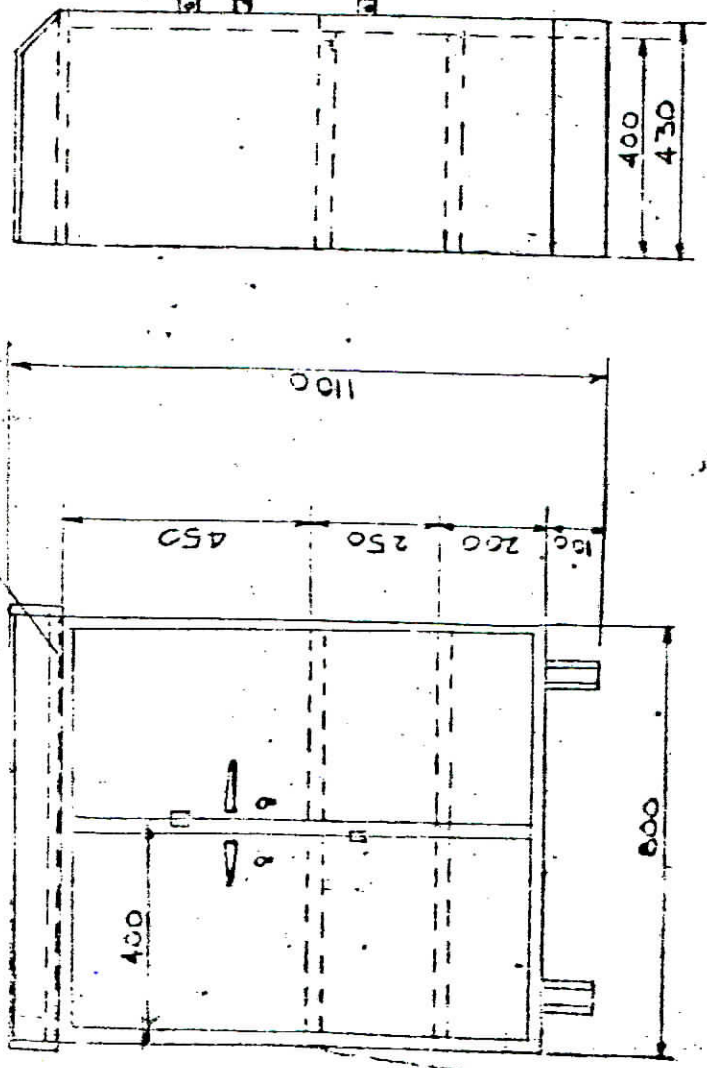
GRADE OF UNTIL ONLY:-
 1/CO- 1/2/17 AS PER
 WELDING-1/2/17 AS PER
 GAS CUTTING-1/2/17 AS PER
 REVISION CHECKED

SCALE: N.T.S.

TITLE: RACK (CNC MANT)

DRAWING NO. 9302974

End to indent no. 62109/B904



PROVISION FOR PADLOCK

HANDLE & LOCK WITH DUPLICATE KEYS IN KEY RING

NOTE: 1. CABINET TO BE MADE OUT OF M.S. SHEET 20 SWG (APPROX. 1MM)
2. TO BE PAINTED IN OLIVE GREEN SHADE (BOTH INSIDE & OUTSIDE)

1/2" PK. PLYWOOD TO BE SPIRIT POLISHED

ITEM NO.	REMARKS	DATE	BY
1	1 - CORNERS & EDGES TO BE ROUNDED OR STRENGTHENED		
2	2 - STRENGTHENERS FOR DOORS TO BE PROVIDED		
3	3 - DOORS TO BE INDEPENDENT		
4	4 - RIVETS TO BE OF GOOD QUALITY		
5	5 - BACK & SIDE SHEETS TO BE IN ONE PIECE ONLY		

DESCRIPTION	DRAWING NO.	UNIT WT. (KG)
TOOL CABINET		
TYPE OF PRODUCT	NAME OF CUSTOMER/PROJECT	
	HEAVY ELECTRICALS LTD. MANIPUR - NARHWAR	
DATE	NAME	SIGN.
15/11/22		
DATE ALTERED	NAME	SIGN.

NAME	SIGN.	DATE
NAME	SIGN.	DATE
NAME	SIGN.	DATE

WEIGHT (KG)	SCALE
REF TO ASSY. DRG	

CARD CODE	DRAWING NO.	REV
	9302252	01

REMARKS - 1 - CORNERS & EDGES TO BE ROUNDED OR STRENGTHENED
2 - STRENGTHENERS FOR DOORS TO BE PROVIDED
3 - DOORS TO BE INDEPENDENT
4 - RIVETS TO BE OF GOOD QUALITY
5 - BACK & SIDE SHEETS TO BE IN ONE PIECE ONLY