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THICKNESS  
16 TO 36

ID: 700 TO 1600

SKIRT CYLINDER  
MATL: ALLOY STEEL

SHELL CYLINDER  
MATL: CARBON STEEL

25 25  
60°

14-16  
ROOT GAP

Ø80

WELD SEAM  
TO BE STRESS  
RELIEVED

125

75

SHELL TO SKIRT JOINT

SKETCH-I