

IS : 7547 - 1987

4.1 The sizes of steel nails shall be as given in Tables 1 to 5.

4.1.1 Steel nails of dimensions other than those specified in Tables 1 to 5 may be supplied by agreement between the purchaser and the manufacturer.

5. Requirements

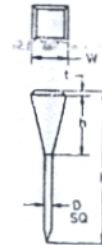
5.1 *Corrosion Protection* — The steel nails shall be given anti-corrosion coating of tin conforming to Grade Sn 99.75 of IS : 26-1979 'Specification for tin ingot (third revision)'.

5.1.1 *Hot dip tinning* — It shall be done in conformity with IS : 5274-1969 'Recommended practice for hot-dip tinning of plain carbon steel'.

TABLE 1 DIMENSIONS OF NAILS (TYPE 1)

(Clauses 4.1 and 4.1.1)

All dimensions in millimetres.

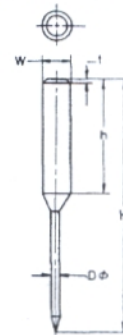


D	t	W	h	H
1.5	1.0	7	15	50
2.0	1.3	9	20	55
3.5	1.6	11	22	60
3.5	1.6	13	25	65
3.5	1.6	15	25	65

TABLE 2 DIMENSIONS OF NAILS (TYPE 2)

(Clauses 4.1 and 4.1.1)

All dimensions in millimetres.



D	t	W	h	H
1.5	1.0	6	45	95
2.0	1.3	8	46	95
3.0	1.6	10	50	110
3.5	1.6	12	50	110
3.5	1.8	14	55	120