



429 – 006

**MATERIALS MANAGEMENT / RM
CAPITAL PURCHASE/CP & SP
BHEL TRICHY -620014**

Enquiry Corrigendum-1

NIT – 28826

Enquiry No. 2661600313 dated 04.08.2016

Item Description: "Telescopic guard"

Details of Corrigendum:

*Drawing number 3M-01B-01-10564-03 for the enquiry is uploaded .

All other terms & conditions as published in the above NIT No. remain unaltered.

NOTE:

Confirmation of acceptance for BHEL Commercial terms & conditions & Price Bids formats have been posted in BHEL corporate website www.bhel.com or from the government tender website <http://tenders.gov.in> (public sector→Bharat Heavy Electricals Limited page) under Enquiry reference "2661600313"

FOR BHEL TRICHY:

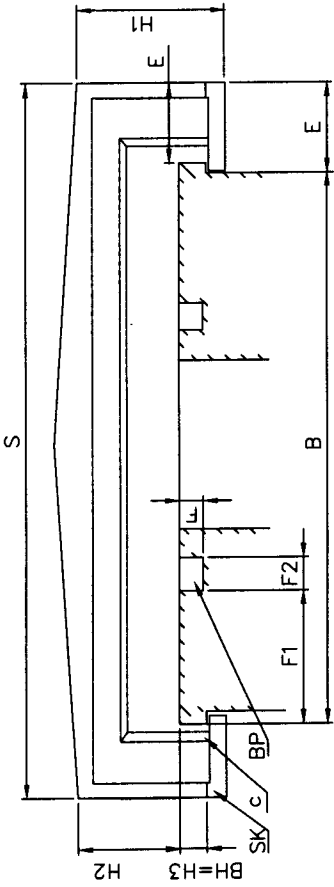
V. CHELLIAH
Sr Manager / Purchase
MM / RM / CP & SP
BHEL, TRICHY -620 014.

CAUTION: THIS DRAWING IS OUR SOLE PROPERTY AND SHOULD NOT BE USED IN ANY FORM OR MANNER WITHOUT THE WRITTEN PERMISSION OF BHARAT HEAVY ELECTRICALS LIMITED
 TRICHYRAIPALLY - 620 014

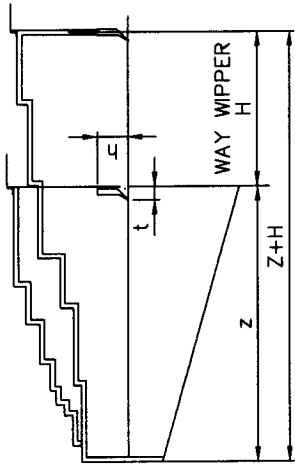
ALL DIMENSIONS ARE IN MM

	H63A	H80	BH100	SACEM - MST-130		AZ11	W100A	AF110	HMC	CBH-100		NOMURA-BNF130		HB617		VSPQ63		SAFOP-600	BFT-110(K)-AXIS		H63A-CNC	BFT-110	
				Z-AXIS	X-AXIS					Z-AXIS	X-AXIS	Z-AXIS	X-AXIS	Z-AXIS	X-AXIS	Z-AXIS	X-AXIS		AUX.	MAIN			180HMT
B	530	710	850	1060	1128	1000	1300	1200	885	750	700	1000	1000	1600	710	1250	610	50	840	1700	730		
E	43	48	40	70	45	100	45.5	90	64	54	28	104	130	455	140	145	180	-	-	50	-		
F	10.5	10.5	10.5	-	-	-	-	-	-	-	-	-	-	55	-	78	-	-	-	70	-		
F1	47.5	40	61.5	-	195	200	-	-	-	180	120	296	300	158	140	200	172	-	-	300	-		
F2	16.5	16.5	16.5	-	-	-	-	-	-	-	-	-	-	285	-	198	-	-	-	400	-		
S	602	815	930	1185	1155	1200	1391	1410	1080	868	770	1200	1200	2410	900	1540	1760	640	190	870	1800	870	
H1	70	88	80	140	100	280	115	280	160	150	120	200	230	345	180	350	265	97	-	250	270	265	
H2	24	32	38	70	70	-	63	180	-	-	-	-	-	240	135	200	200	72	-	-	150	-	
BH=H3	30	40	48	60	50	40	75	48	22	58	38	70	70	110	45	70	65	50	-	-	70	-	
Z				300	820	300	250	300	250	500	550	190	580	265	500	1300	280	320	-	-	-	500	
H				570	1870	2150	-	1600	-	-	-	-	-	1745	-	15200	1000	-	-	-	480	1750	1150
h	25	27	28	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
t	10	7.5	14	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
H+Z	730	845	970	2170	2970	1300	1500	-	1250	1340	1935	2125	1550	2010	1500	17800	1270	1700	1870	1870	4700	1650	
H+Z	650	845	970	2400	2970	1300	1500	1900	1250	1340	1935	2125	1550	2010	1500	17800	1270	1700	1870	1870	4700	1650	

FOR TENDERING PURPOSE ONLY



NOTE: - SHEET THICKNESS AND FIXING ARRANGEMENT OF WALKON TYPE TELESCOPIC GUARD TO THE MACHINE TO BE ASCERTAINED BY THE SUPPLIER
 MATERIAL : Fe350 IS:1079



SK: CARRIAGE PROFILE
 C: STEEL COVER
 BP: GUIDE WAY

ITEM NO.	DESCRIPTION	MATERIAL	STANDARD	NET.WT. IN KGS.	DCN REF	DATE	SIGN.	INDEX
01	FLAT ROOF CHANGED TAPER ROOF VSPQ 63 COLUMN ADDED							
02	AZ11 W/C. SACEM-INTEGRATOR W/C. SAFOP 600 PFC CHANGE W/C. AND BFT-110 W/C. H63A-CNC W/C. ADDED							
03	BFT-110 W/C. ADDED							

SCALE: DRN./TCO: G. GOVINDARAJ
 CHED. R. Ramamoorthy
 APPD. C.S. Jayashreehan
 DATE: 29.05.08

MACHINE: HORIZONTAL BORING
 TYPE: H63A / GENERAL

TITLE: DATAS FOR MAKING TELESCOPIC GUARD

DRAWING No: 3M01B0111056403
 Sheet No: 1 of 1