FIRST ANGLE PROJECTION (ALL DIMENSIONS ARE IN mm.)

DRG. NO. 2 518 30 07 190

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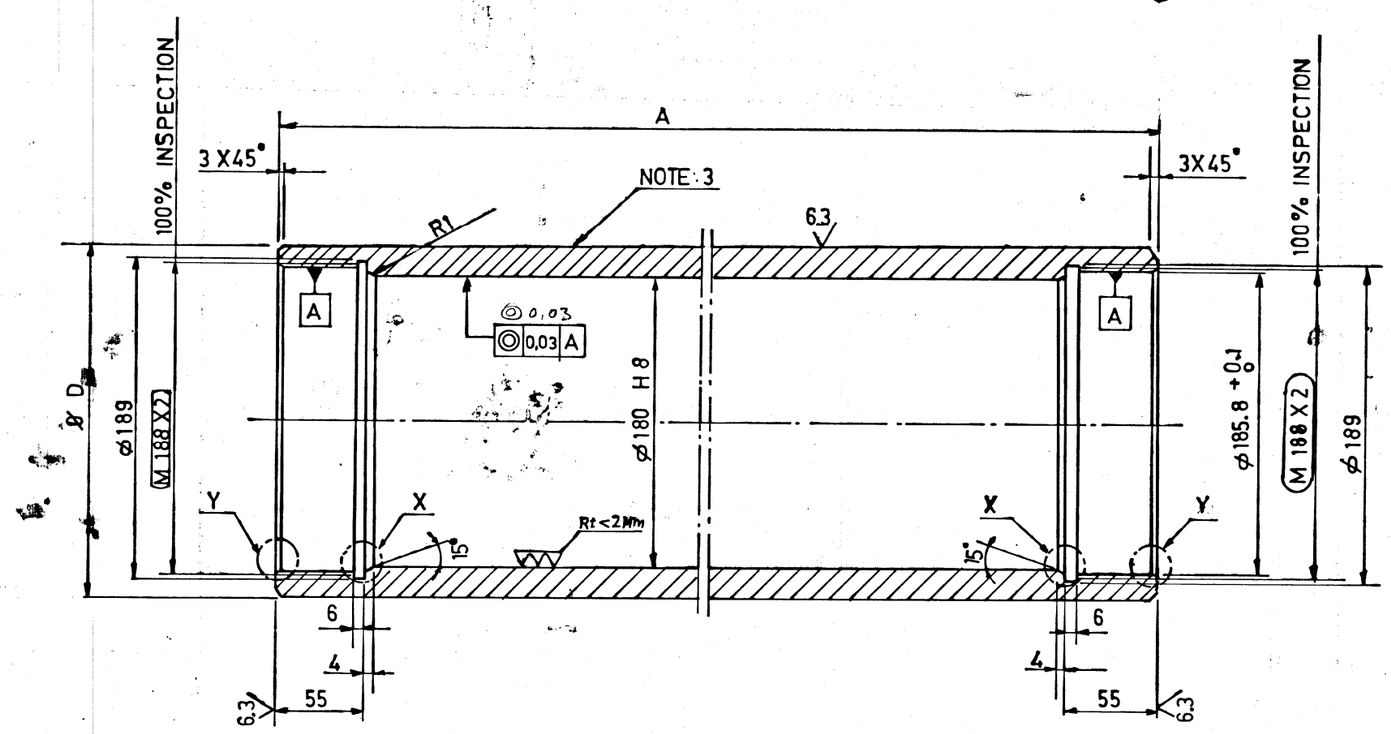
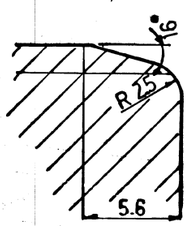
FILE NAME

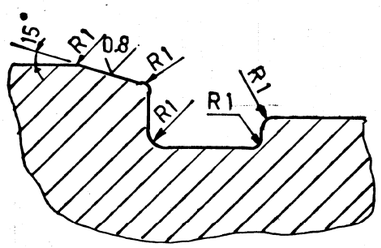
3-8D 0004-21 REF. DRG. NO.

1264 INVENTORY NO.





DETAIL-Y



DETAIL-X

3.2

ITEM NO	DIMN A	DIMN ø D
01	1460	$217^{+2.17}_{-0}$
02		
03		
04		

NOTE:

1. UNSPECIFIED EDGES SHALL BE MADE TO 0.2 X 45°
2. MATERIAL DIN 1630 ST 52.4
3. OUTER SURFACE OF THE TUBE SHALL BE SPRAY GALVANISED TO 100 µm MIN. AND PAINTED ACC. TO HY 0674163 LIGHT GRAY (1 RZ1 + 2V13)

ITEM NO.	DESCRIPTION	DRAWING NO.	VAR. NO.	RAW MATERIAL SIZE OR CASTING DRG. NO. OR FORGING DRG. NO.	MATERIAL CODE	NET WT.	GROSS WT.
01	PIPE				SEE NOTE: 2		
					MATERIAL SPECN.	QUANTITY	

THE FOLLOWING CONDITIONS APPLY EXCEPT OTHERWISE STATED.....

1. REFER TO HY0230261 FOR UNSPECIFIED TOLERANCES
2. CHAMFER M/CD. SHARP EDGES 1.2 TO 1.6 AT 45°
3. INTERNAL M/CD. CORNER RADII 1 TO 0.7
4. THE SURFACE ROUGHNESS WHEREVER NOT SHOWN SHALL BE TAKEN FROM THE SURFACE ROUGHNESS SHOWN OUT SIDE THE BACK SLASHES GIVEN AT THE TOP MOST RIGHT CORNER OF THE DRG.

उत्पाद का प्रकार या ग्राहक/परियोजना का नाम / TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT: ACCUMULATOR

भा एच ई एल BHEL — भारत हेवी इलेक्ट्रिकल्स लिमिटेड, हैदराबाद / BHARAT HEAVY ELECTRICALS LTD. HYDERABAD

	नाम/NAME	हस्ता./SIGN	दि./DATE	वेरि की संख्या NO. OF VAR.
बनाया DRN.	TVL REDDY	TVR Reddy	18-12-96	
जांचा. CKD.	NN	NN	24.12.96	
स्वीकृत APPD.	TRR	TRR	24.12.96	

विभाग DEPT.	अनुपात SCALE	भार (कि.ग्रा.) WEIGHT(K.G.)	असे ड्राईंग का संदर्भ REF. TO ASSY. DRG.	मद क. TEM NO.	मद संख्या NO. OF ITEM
SGD	NTS		1 518 30 01 170	04	
कोड CODE 435					

शीर्षक / TITLE: PIPE

ड्राईंग क्र. / DRAWING NO.: 2 518 30 07 190 — पुन./REV. 04

पृष्ठ क्र. / SHT. No. 01 — पृष्ठों की सं. / NO. OF SHT. 01

REV.	DATE	ALTERED	CHD.	APPD.
04	24.12.96	REDRAWN ORIGINAL DATE: 23-8-86		

TD-150/REV. NO. 03 SIZE A2