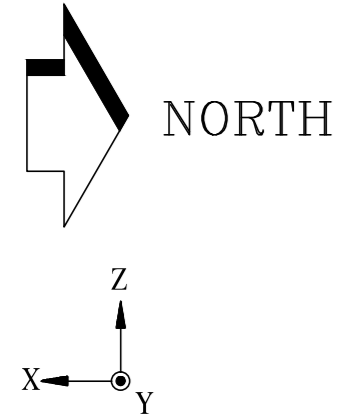


**2X800 MW Gadarwara MRS  
Reply Of Prebid Clarification**

S. No.	Page / Specification No.	Clause No.	Comments / Clarifications	Reply By BHEL
1	Technical specification document no-PE-TS-395-160-A001 Volume II-B Section-C Rev. No-00 Sheet-28	1.1(q)	For each vessel, one (1) no. dedicated Pneumatic panel cum Junction box shall be provided by us hence separate junction box will not be required and not considered. One (1) no. Junction box shall be provided at each MRS Silo top for instruments.	Specification requirement is clear. Bidder to follow specification.
2	Technical specification document no-PE-TS-395-160-A001 Volume II-B Section-C Rev. No-00 Sheet-28	1.1(cc)	Please indicate the location of Purchaser's DCS/ IO cabinet allocated for MRHS I/O's so that cables could be considered accordingly. At present we have considered maximum distance of 75 meters between the farthest mill and Purchaser's DCS/ IO cabinet.	Attached please find TG Hall Equipment Plan at El 18.0m (showing location fo control room) ; PE-DG-394-100-M005, R3 and Key plan of Boiler, drg no 0-00-020-76424, R0(showing location of mills) for computing distance between DCS and farthest mill. Further kindly note that minimum cable length of 300m shall be considered and any additional length required, same shall be supplied by bidder as per layout finalised during detail engineering without any commercial implication.
3	Vendor List-Electrical and Instrumentation		We would request you to add the following additional makes for the below mentioned items:- 1. Pressure Gauge & Temperature Gauge-Ashcroft India Pvt Ltd. 2. Instrument cable/Control cable-KEI Industries & Thermo cables. 3. Cable Trays-Patni	Bidder to kindly note that sub-vendor list shall be submitted by successful bidder during contract engineering and same shall be subject to customer approval without any commercial implication.

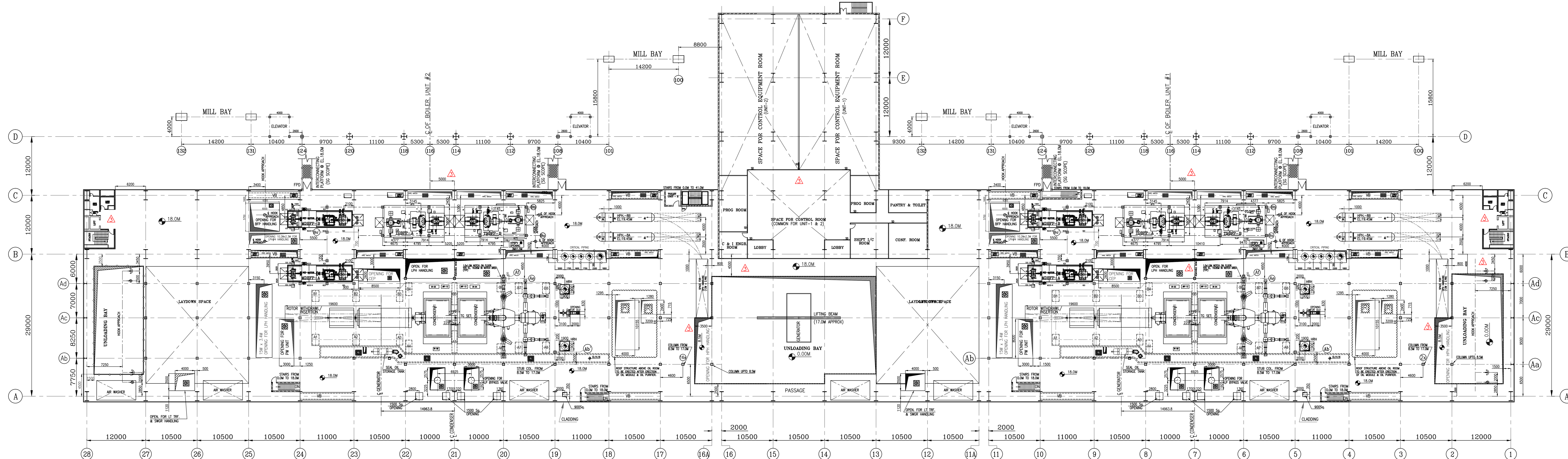
4	Annexure-I to Section C: Electrical Scope Matrix rev-0	2	<p>LPBS are not applicable for the offered Mill reject handling system as offered Reciprocating Compressors are provided with local control panel with push buttons/indication lamps from which switching ON/OFF can be done from local itself. Starter for the same shall be provided in NTPC 415V Switchgear.</p> <p>Also sump pump motors are provided with local starter along with the sump pumps. Supply feeder for the same shall be provided in NTPC 415V Switchgear.</p>	<p>Emergency LPBS has to be provided near each motor as per electrical scope matrix in addition to LPBS considered in compressor panel.</p> <p>Noted</p>
5	Annexure-I to Section C: Electrical Scope Matrix rev-0	3	We have not considered any cables(power/control/signal) along with cable trays where one end is in NTPC scope and other end is in BHEL scope for offered Mill reject handling system.	Cabling between NTPC and BHEL equipment is not in bidder's scope.
6	Annexure-I to Section C: Electrical Scope Matrix rev-0	5(b)	Our scope shall be limited to supply of branched cable trays for cables in our scope. Maximum length of branch cable trays shall be limited to 10 meters only.	Bidder to kindly refer MEP at 0.0 M (attached) wherein pipe cum cable rack has been shown. Any branch cable tray from these pipe cum cable racks is in bidder's scope.
7	Annexure-I to Section C: Electrical Scope Matrix rev-0	7	Since we are offering branched cable trays for cabling between equipments supplied by vendor in view of the same MS conduits will not be supplied.	Specification requirement is clear. Bidder to follow specification.

8	<p>Technical specification document no-PE-TS-395-160-A001 Volume II-B Section-D Rev. No-00 General Technical requirements of LV Motors Sheet-2 of 4</p>	4.2	<p>Offered Conveying air compressor for MRHS is coming within the range of &gt;160KW and &lt;=200KW which as per referred clause shall be a CACA motor coming under LT range. Please note that we will not be able to supply CACA motor for such rating under LT category (415V) and the same has been regretted by our various sub-vendors. We shall supply TEFC motor only for this application. Please convey your concurrence.</p>	Bidder's query is noted.
9	<p>clause no.4.2 at Sheet 2 of 4 General Technical Specification for LV motors:</p>	4.2	<p>As per the referred clause, Motors above 160 KW shall be CACA motor. In this regard we wish to inform you that for the subject project motor is coming under HT range (around 300 KW) which shall be TEFC motor instead of CACA motor, as per NTPC specification (CS-9548/9549/9566/9573-102-2 Section VI Sub section III-E1 Page-3 of 8 Clause no-7.02.00) enclosed along with BHEL technical specification document (PE-TS-395-160-A001) motors can be either TEFC, CACA or TETV type, hence we have considered motor to be 3.3kV HT and TEFC cooled.</p> <p>It may further be noted that CACA motor for the specified capacity has not been supplied in any of the NTPC projects executed by us and neither has been specifically asked by NTPC. In view of the same we request you to accept TEFC HT motor for the subject project".</p>	Bidder's query is noted.



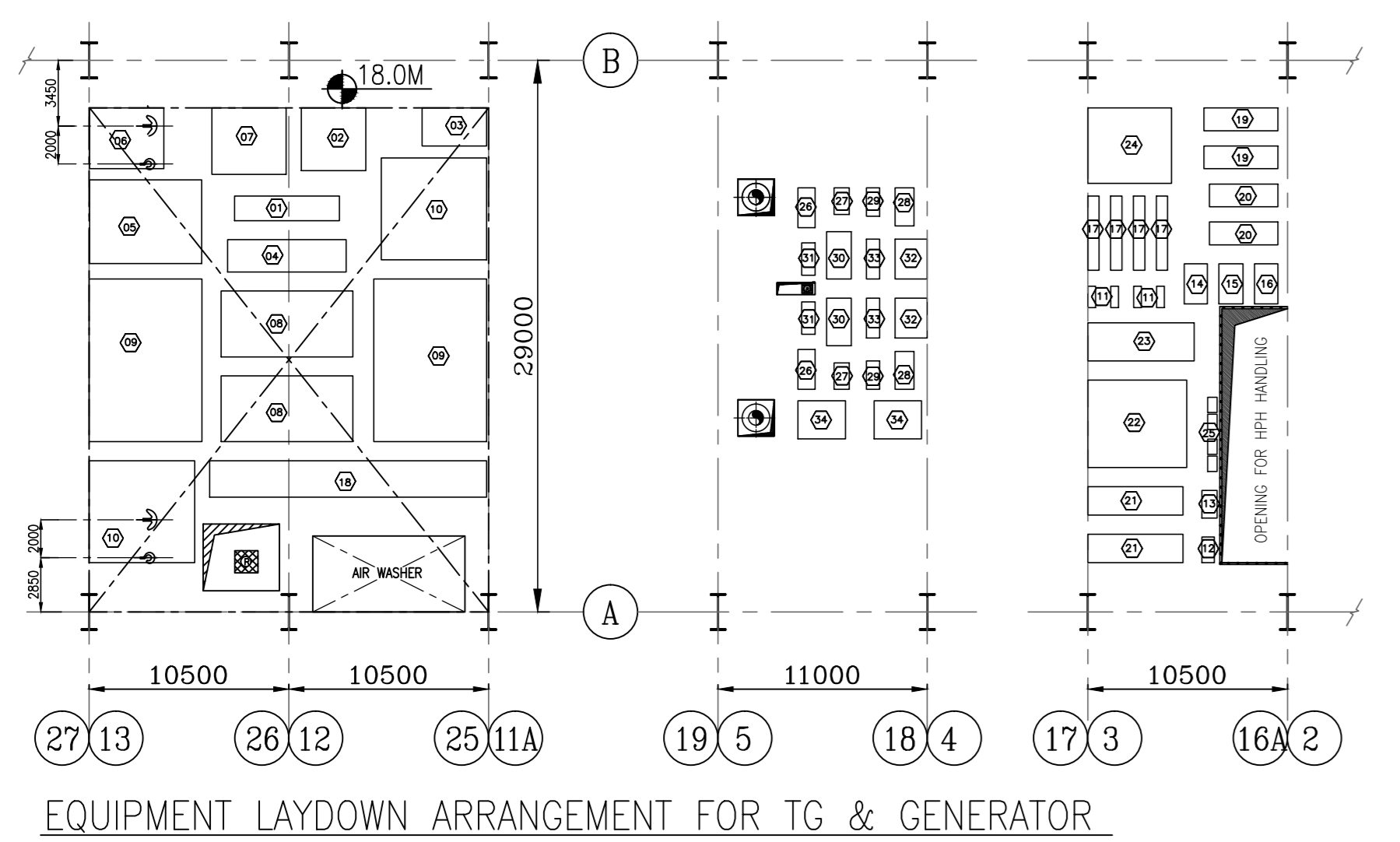
SL NO	TITLE	DRG. NUMBER	NTPC DRG. NUMBER	UNIT
1	TG EQUIPMENT PLAN AT EL. 0.0 M	PE-DG-394-100-M003	9572-110-PEM-PVM-F-049	PEM
2	TG EQUIPMENT PLAN AT EL. 8.5 M	PE-DG-394-100-M004	9572-110-PEM-PVM-F-050	PEM
3	TG EQUIPMENT PLAN AT MISCELLANEOUS FLOORS IN BC BAY	PE-DG-394-100-M006	9572-110-PEM-PVM-F-052	PEM
4	T.G. HALL CROSS SECTION	PE-DG-394-100-M007	9572-110-PEM-PVM-F-053	PEM
5	GA MDBFP	HY-DG-1-18000-57582	9572-110-PVM-W-027	HYD
6	GA TDBFP	HY-DG-1-18000-57581	9572-110-PVM-L-003	HYD
7	GA HP HEATER 8A	-	-	HYD
8	GA HP HEATER 8B	-	-	HYD
9	TG DECK FOUNDATION PLAN	-	-	HWR
10	LAYDOWN OF GENERATOR COMPONENTS	-	-	HWR
11	LAYDOWN OF TURBINE COMPONENTS	-	-	SAG
12	FOUNDATION ARRANGEMENT FOR BFP AND DRIVE TURBINE	-	-	HYD
13	FOUNDATION OF MDBFP	HY-DG-1-18000-57580	9572-110-HYD-PVM-B-044B	HYD
14	OIL CANAL FOUNDATION PLAN	-	-	HWR
15	OUTLINE OF GENERATOR	-	-	HWR

LEGEND	
	PIPE HATCH
	VERTICAL BRACING
	FIRE PROOF DOOR
	GRATING
	CHECKERED PLATE
	REMOVABLE HAND RAILING
	CABLE TRAY
	FIRE BARRIER WALL
	INDICATES PIPES/CABLE RESTLE.
	ROLLING SHUTTER
	RAIL TRACK
	PIPE TRENCH WITH PCC COVERED SAND FILLED



NOTES:-

1. ALL DIMENSION ARE IN MM AND LEVELS ARE IN METRES.
2. ALL ELEVATION MARKED ARE W.R.T. TG HALL FINISHED FLOOR ELEVATION OF EL. 0.0M WHICH CORRESPONDS TO 358.5 M .
3. EQUIPMENTS SHOWN IN THIS DRAWING WHICH ARE NOT COVERED UNDER TG PACKAGE ARE INDICATIVE ONLY.
4. EQUIPMENTS & FACILITIES SHOWN FOR PACKAGES OTHER THAN TG PACKAGE ARE SUGGESTIVE ONLY HOWEVER IT IS PREFERRED THAT SIMILAR DETAILS BE ENSURED FORM RESPECTIVE PACKAGE VENDORS.
5. CABLE DUCT/TRENCH/SPLIT LAYOUT IS SHOWN FOR REPRESENTATION PURPOSE ONLY. FOR DETAILS REFER ELECTRICAL DRAWING.
6. ALL INSERTS, EMBEDMENTS & PLATFORMS SHALL BE AS PER AGREED CONTRACT.



DETAIL OF LAY-DOWN SPACE FOR TG COMPONENTS

S.No	DESCRIPTION	WT.IN T	AREA M x M
(1)	GENERATOR - ROTOR	93.0	14.57 X 1.91
(2)	HP SHAFT	20.0	5.5 X 1.3
(3)	EXHAUST CASING	25.0	3.4 X 3.3
(4)	INNER CASING UPPER PART	17.0	3.4 X 2.0
(5)	IP SHAFT	40.0	6.232 X 1.7
(6)	IP TURBINE OUTER CASING UPPER PART	41.0	5.89 X 4.4
(7)	IP TURBINE INNER CASING UPPER PART	32.0	3.9 X 3.2
(8)	IP TURBINE INNER CASING LOWER PART	37.0	3.9 X 3.5
(9)	LP1 & LP2 SHAFT	76.0	6.932 X 3.46
(10)	LP1 & LP2 OUTER CASING UPPER PART	28.0	8.56 X 5.935
(11)	LP1 & LP2-INNER CASING UPPER HALF	26.0	5.55 X 5.36
(12)	SHFT SEAL CAS - TE & GE	0.5	0.425 X 1.12
(13)	HP FRONT BEARING UPPER PART	0.6	0.65 X 1.35
(14)	HP REAR BEARING UPPER PART	0.9	0.8 X 1.45
(15)	IP REAR BEARING UPPER PART	2.3	1.215 X 2.1
(16)	LP REAR-2 BEARING UPPER PART	2.3	1.275 X 2.1
(17)	LP REAR-2 BEARING LOWER PART	2.3	1.235 X 2.1
(18)	STATIONARY BLADE RING ASSEMBLY 4 NOS	3.5	3.9 X 0.6
(19)	END SHIELD UPPER & LOWER HALF (ES) 2 NOS	9.0	1.2 X 3.9
(20)	END SHIELD UPPER & LOWER HALF (LS) 2 NOS	8.0	1.2 X 3.6
(21)	HYDROGEN COOLERS (2 NOS TWIN TYPE)	4.5	5.0 X 1.5
(22)	HYDROGEN COOLERS HOUSING	28.0	4.6 X 5.2
(23)	EXCITER	35.0	5.6 X 2.01
(24)	EXCITER HOUSING	3.5	4.4 X 3.97
(25)	BEARING SHELLS - TS & ES 4NOS	0.5	0.5 X 0.8
(26)	HP CONTROL VALVE	2.2	2.1 X 0.9
(27)	HP CONTROL VALVE ACTUATOR	1.5	1.4 X 0.8
(28)	HP STOP VALVE	2.5	2.0 X 1.0
(29)	HP STOP VALVE ACTUATOR	1.2	1.5 X 0.7
(30)	IP CONTROL VALVE	4.9	2.5 X 1.3
(31)	IP CONTROL VALVE ACTUATOR	1.5	1.7 X 0.7
(32)	IP STOP VALVE	6.2	2.1 X 1.7
(33)	IP STOP VALVE ACTUATOR	1.4	2.1 X 0.7
(34)	BYPASS VALVE WITH ACTUATOR 2 NOS	10.5	2.5 X 2.0

NTPC DRG. No. 9572-110-PEM-PVM-F-051

**NATIONAL THERMAL POWER CORPORATION LTD.**  
POWER SECTOR  
GADARWARA SUPER THERMAL POWER PROJECT  
STAGE-I (2 x 800MW) UNIT # 1 & 2

**BHARAT HEAVY ELECTRICALS LTD.**  
POWER SECTOR  
PROJECT ENGINEERING MANAGEMENT  
NOIDA

JOB NO. 394  
STATUS CONTRACT  
DISTRIBUTION

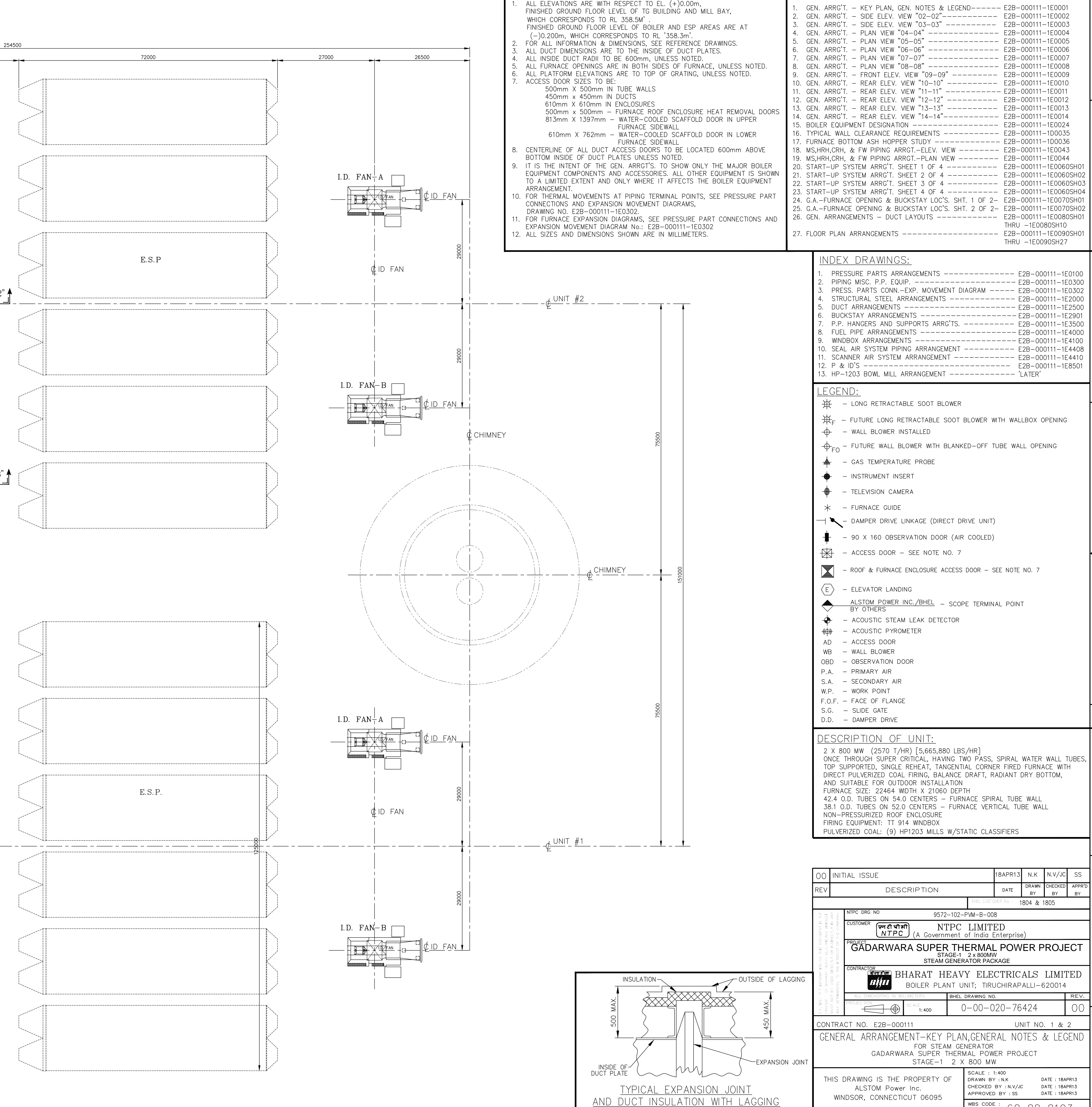
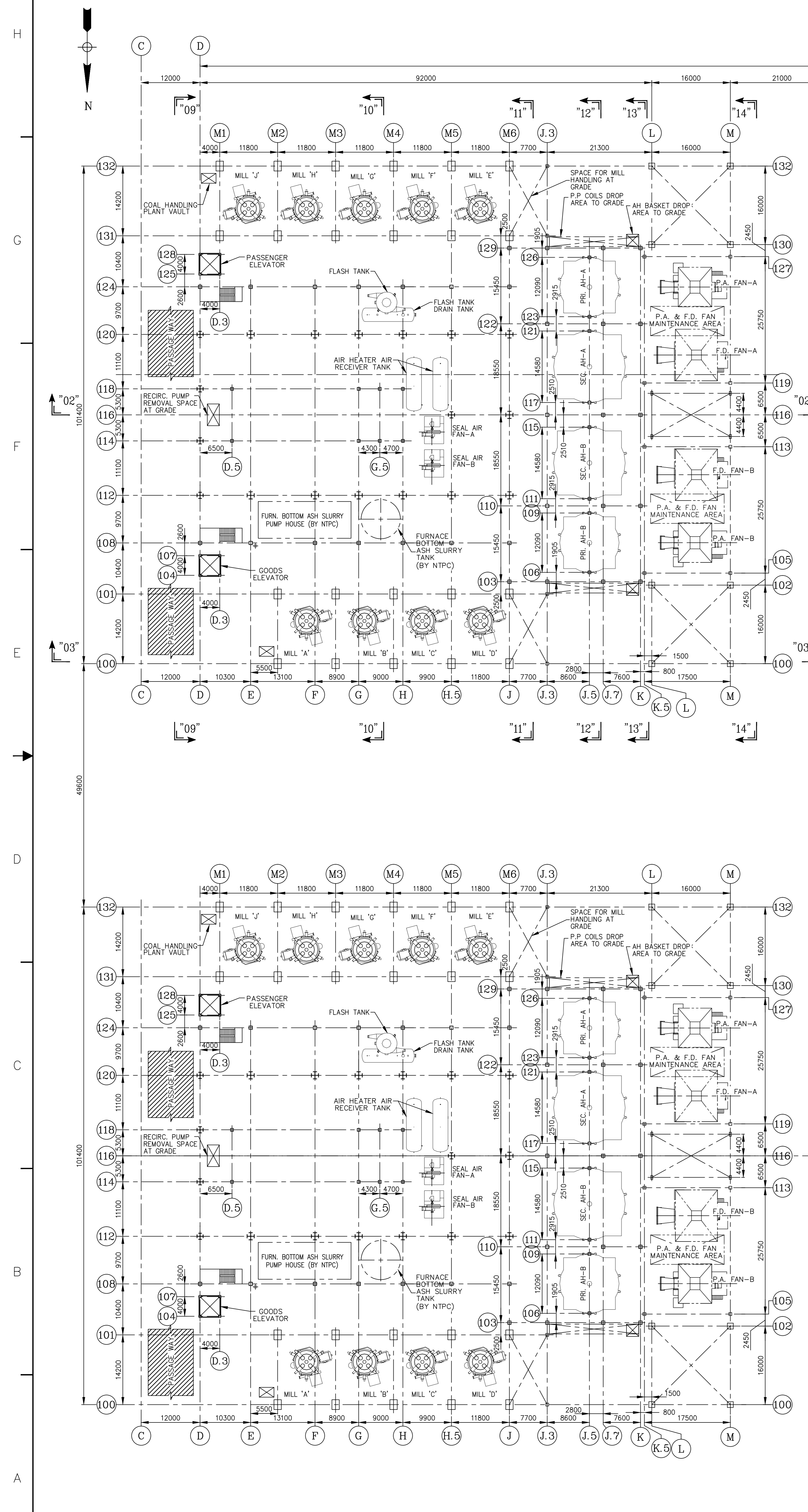
DEPT. ENR. NAME: SAGI, DATE: 07.06.2013  
DESIGN: ROHIT CHAMLA, SAGI, DATE: 07.06.2013  
CHECK: DR. AGARWAL, SAGI, DATE: 07.06.2013  
APPROV: JAIN, SAGI, DATE: 07.06.2013

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TITLE: TG EQUIPMENT PLAN AT EL 18.0 M

SCALE: 1:300  
DRAWING NO.: PE-DG-394-100-M005  
SHEET 1 OF 1 REV. 3

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- GENERAL NOTES:**
- ALL ELEVATIONS ARE WITH RESPECT TO EL. (+)0.00m, FINISHED GROUND FLOOR LEVEL OF TG BUILDING AND MILL BAY, WHICH CORRESPONDS TO RL 358.5M<sup>1</sup>. FINISHED GROUND FLOOR LEVEL OF BOILER AND ESP AREAS ARE AT (-)0.200m, WHICH CORRESPONDS TO RL 358.3m<sup>1</sup>.
  - FOR ALL INFORMATION & DIMENSIONS, SEE REFERENCE DRAWINGS.
  - ALL DUCT DIMENSIONS ARE TO THE INSIDE OF DUCT PLATES.
  - ALL INSIDE DUCT RADI TO BE 600mm, UNLESS NOTED.
  - ALL FURNACE OPENINGS ARE IN BOTH SIDES OF FURNACE, UNLESS NOTED.
  - ALL PLATFORM ELEVATIONS ARE TO TOP OF GRATING, UNLESS NOTED.
  - ACCESS DOOR SIZES TO BE:  
500mm x 500mm IN TUBE WALLS  
450mm x 450mm IN DUCTS  
610mm x 610mm IN ENCLOSURES  
500mm x 500mm - FURNACE ROOF ENCLOSURE HEAT REMOVAL DOORS  
813mm x 1397mm - WATER-COOLED SCAFFOLD DOOR IN UPPER FURNACE SIDEWALL  
610mm x 762mm - WATER-COOLED SCAFFOLD DOOR IN LOWER FURNACE SIDEWALL
  - CENTERLINE OF ALL DUCT ACCESS DOORS TO BE LOCATED 600mm ABOVE BOTTOM INSIDE OF DUCT PLATES UNLESS NOTED.
  - IT IS THE INTENT OF THE GEN. ARRGT'S. TO SHOW ONLY THE MAJOR BOILER EQUIPMENT COMPONENTS AND ACCESSORIES. ALL OTHER EQUIPMENT IS SHOWN TO A LIMITED EXTENT AND ONLY WHERE IT AFFECTS THE BOILER EQUIPMENT ARRANGEMENT.
  - FOR THERMAL MOVEMENTS AT PIPING TERMINAL POINTS, SEE PRESSURE PART CONNECTIONS AND EXPANSION MOVEMENT DIAGRAMS, DRAWING NO. E2B-000111-1E0302.
  - FOR FURNACE EXPANSION DIAGRAMS, SEE PRESSURE PART CONNECTIONS AND EXPANSION MOVEMENT DIAGRAM NO.: E2B-000111-1E0302
  - ALL SIZES AND DIMENSIONS SHOWN ARE IN MILLIMETERS.

**REFERENCE DRAWINGS:**

1. GEN. ARRGT. - KEY PLAN, GEN. NOTES & LEGEND-----	E2B-000111-1E0001
2. GEN. ARRGT. - SIDE ELEV. VIEW "02-02"-----	E2B-000111-1E0002
3. GEN. ARRGT. - SIDE ELEV. VIEW "03-03"-----	E2B-000111-1E0003
4. GEN. ARRGT. - PLAN VIEW "04-04"-----	E2B-000111-1E0004
5. GEN. ARRGT. - PLAN VIEW "05-05"-----	E2B-000111-1E0005
6. GEN. ARRGT. - PLAN VIEW "06-06"-----	E2B-000111-1E0006
7. GEN. ARRGT. - PLAN VIEW "07-07"-----	E2B-000111-1E0007
8. GEN. ARRGT. - PLAN VIEW "08-08"-----	E2B-000111-1E0008
9. GEN. ARRGT. - FRONT ELEV. VIEW "09-09"-----	E2B-000111-1E0009
10. GEN. ARRGT. - REAR ELEV. VIEW "10-10"-----	E2B-000111-1E0010
11. GEN. ARRGT. - REAR ELEV. VIEW "11-11"-----	E2B-000111-1E0011
12. GEN. ARRGT. - REAR ELEV. VIEW "12-12"-----	E2B-000111-1E0012
13. GEN. ARRGT. - REAR ELEV. VIEW "13-13"-----	E2B-000111-1E0013
14. GEN. ARRGT. - REAR ELEV. VIEW "14-14"-----	E2B-000111-1E0014
15. BOILER EQUIPMENT DESIGNATION-----	E2B-000111-1E0014
16. TYPICAL WALL CLEARANCE REQUIREMENTS-----	E2B-000111-1E0035
17. FURNACE BOTTOM ASH HOPPER STUDY-----	E2B-000111-1E0036
18. MS,HRH,CRH, & FW PIPING ARRGT.-ELEV. VIEW-----	E2B-000111-1E0043
19. MS,HRH,CRH, & FW PIPING ARRGT.-PLAN VIEW-----	E2B-000111-1E0044
20. START-UP SYSTEM ARRGT. SHEET 1 OF 4-----	E2B-000111-1E0060SH01
21. START-UP SYSTEM ARRGT. SHEET 2 OF 4-----	E2B-000111-1E0060SH02
22. START-UP SYSTEM ARRGT. SHEET 3 OF 4-----	E2B-000111-1E0060SH03
23. START-UP SYSTEM ARRGT. SHEET 4 OF 4-----	E2B-000111-1E0060SH04
24. G.A.-FURNACE OPENING & BUCKSTAY LOC'S. SHT. 1 OF 2-----	E2B-000111-1E0070SH01
25. G.A.-FURNACE OPENING & BUCKSTAY LOC'S. SHT. 2 OF 2-----	E2B-000111-1E0070SH02
26. GEN. ARRANGEMENTS - DUCT LAYOUTS-----	E2B-000111-1E0080SH01 THRU -1E0080SH10
27. FLOOR PLAN ARRANGEMENTS-----	E2B-000111-1E0090SH01 THRU -1E0090SH27

**INDEX DRAWINGS:**

1. PRESSURE PARTS ARRANGEMENTS-----	E2B-000111-1E0100
2. PIPING MISC. P.P. EQUIP-----	E2B-000111-1E0300
3. PRESS. PARTS CONN.-EXP. MOVEMENT DIAGRAM-----	E2B-000111-1E0302
4. STRUCTURAL STEEL ARRANGEMENTS-----	E2B-000111-1E2000
5. DUCT ARRANGEMENTS-----	E2B-000111-1E2500
6. BUCKSTAY ARRANGEMENTS-----	E2B-000111-1E2901
7. P.P. HANGERS AND SUPPORTS ARRGT'S-----	E2B-000111-1E3500
8. FUEL PIPE ARRANGEMENTS-----	E2B-000111-1E4000
9. WINDBOX ARRANGEMENTS-----	E2B-000111-1E4100
10. SEAL AIR SYSTEM PIPING ARRANGEMENT-----	E2B-000111-1E4408
11. SCANNER AIR SYSTEM ARRANGEMENT-----	E2B-000111-1E4410
12. P & ID'S-----	E2B-000111-1E8501
13. HP-1203 BOWL MILL ARRANGEMENT-----	'LATER'

**LEGEND:**

- ✱ - LONG RETRACTABLE SOOT BLOWER
- ✱ - FUTURE LONG RETRACTABLE SOOT BLOWER WITH WALLBOX OPENING
- ⊕ - WALL BLOWER INSTALLED
- ⊕<sub>FO</sub> - FUTURE WALL BLOWER WITH BLANKED-OFF TUBE WALL OPENING
- ⊕ - GAS TEMPERATURE PROBE
- ⊕ - INSTRUMENT INSERT
- ⊕ - TELEVISION CAMERA
- ✱ - FURNACE GUIDE
- ⊕ - DAMPER DRIVE LINKAGE (DIRECT DRIVE UNIT)
- ⊕ - 90 x 160 OBSERVATION DOOR (AIR COOLED)
- ⊕ - ACCESS DOOR - SEE NOTE NO. 7
- ⊕ - ROOF & FURNACE ENCLOSURE ACCESS DOOR - SEE NOTE NO. 7
- ⊕ - ELEVATOR LANDING
- ⊕ - ALSTOM POWER INC./BHEL - SCOPE TERMINAL POINT BY OTHERS
- ⊕ - ACOUSTIC STEAM LEAK DETECTOR
- ⊕ - ACOUSTIC PYROMETER
- AD - ACCESS DOOR
- WB - WALL BLOWER
- OBD - OBSERVATION DOOR
- P.A. - PRIMARY AIR
- S.A. - SECONDARY AIR
- W.P. - WORK POINT
- F.O.F. - FACE OF FLANGE
- S.G. - SLIDE GATE
- D.D. - DAMPER DRIVE

**DESCRIPTION OF UNIT:**  
 2 x 800 MW (2570 T/HR) [5,665,880 LBS/HR] ONCE THROUGH SUPER CRITICAL, HAVING TWO PASS, SPIRAL WATER WALL TUBES, TOP SUPPORTED, SINGLE REINFORCED, TANGENTIAL CORNER FIRED FURNACE WITH DIRECT PULVERIZED COAL FIRING, BALANCE DRAFT, RADIANT DRY BOTTOM, AND SUITABLE FOR OUTDOOR INSTALLATION  
 FURNACE SIZE: 22464 WIDTH X 21060 DEPTH  
 42.4 O.D. TUBES ON 54.0 CENTERS - FURNACE SPIRAL TUBE WALL  
 38.1 O.D. TUBES ON 52.0 CENTERS - FURNACE VERTICAL TUBE WALL  
 NON-PRESSURIZED ROOF ENCLOSURE STAGE-1 2 x 800MW  
 FIRING EQUIPMENT: TT 914 WINDBOX  
 PULVERIZED COAL: (9) HP1203 MILLS W/STATIC CLASSIFIERS

00	INITIAL ISSUE	18APR13	N.K.	N.V./JC	SS
REV	DESCRIPTION	DATE	BY	CHECKED	APPRD
NTPC DRG NO. 9572-102-PW-B-008		BHEL DRAWING NO. 1804 & 1805			
CUSTOMER: NTPC (A Government of India Enterprise)					
PROJECT: GADARWARA SUPER THERMAL POWER PROJECT					
CONTRACTOR: BHARAT HEAVY ELECTRICALS LIMITED					
BOILER PLANT UNIT: TIRUCHIRAPALLI-620014					
SCALE: 1:400		0-00-020-76424			
CONTRACT NO. E2B-000111 UNIT NO. 1 & 2					

**GENERAL ARRANGEMENT-KEY PLAN, GENERAL NOTES & LEGEND FOR STEAM GENERATOR GADARWARA SUPER THERMAL POWER PROJECT STAGE-1 2 X 800 MW**

THIS DRAWING IS THE PROPERTY OF ALSTOM Power Inc. WINDSOR, CONNECTICUT 06095		SCALE: 1:400		DATE: 18APR13	
		DRAWN BY: N.K.		DATE: 18APR13	
		CHECKED BY: N.V./JC		DATE: 18APR13	
		APPROVED BY: SS		DATE: 18APR13	
WBS CODE: 68 88 8103		DRAWING NO. E2B-000111-1E0001		REV. 00	

