

Corrigendum against Tender Enquiry No. C/6410/2014/3690T – CNC
Vertical Borer: Table Dia 8M, Turning Height 7M (01 No.)

1. Tender Opening date is extended to 23.07.2015.
2. Clause 16.2.3 of technical specification is clarified as below:

“Although, machining requirements (under clause no 16.2.3) have been specified on ‘**Sketch_02**’, these requirements are further clarified in words, as below for better understanding of vendors.

Major details of machining are as below :

1.0 Detail X2 : Taper 27 deg, Dia 4270 & Face 209 (Allowance 10-20mm per side on dia and 20-30mm on faces).

2.0 Details Y (includes Detail T) : Dia 4515mm & groove 80mm depth upto dia 4664mm on a lug i.e. interrupt machining shall be there with long protusion (overhang) of tool from Ram due to its limitation wrt dia 4270 of Detail X2 (Allowance 10-20mm per side on dia and 20-30mm on faces).

3.0 Detail Z2 Includes Detail B1, S, X & K1) : (Allowance 10-20mm per side on dia and 20-30mm on faces).

3.1 Detail B1 : Groove width 8mm , depth upto 30mm at dia 2981mm (Allowance : Solid Blank).

3.2 Detail S : Groove width 8mm , depth upto 30mm at dia 3158mm(Allowance : Solid Blank).

3.3 Detail X : Dia & faces as per detail to be machined (Allowance 20-30mm per side on dia and faces, Solid material between dia 2970-3100mm, Thickness ~70mm).

3.4 Detail K1 : Taper and profile machining (Allowance 10-20mm).

Above details are similar (mirror image) on both upper (-X side) & lower side (+X side) of the casing, with detail B2 on ‘+X’ side and Detail B1 on ‘-X’ side.

Additionally, minor turning operations may be there with 10-15mm allowance.

Regarding handing over of drawings, clause no 16.2.1 of specifications may please be referred.

3. Please note the following amendments in the open tender bid instructions:

Sl. No.	Page no. of open tender bid instruction	Original Text	Replaced by
1.	Page no. 5 of 28	The prices are to be quoted essentially on FOB Loading Port Basis only. No Sea freight charges to be quoted. Any sea freight charges (if quoted by bidder), shall not be considered while evaluating the offers	<u>Sea Consignments:</u> Please quote your rates with both the options (a) FOB / FAS dispatching port & (b) C&F Landing Port.
2.	Page no. 14 of 28	Delivery through Sea : Delivery must essentially be FOB Loading port basis. (No Sea freight charges to be quoted)	<u>Sea Consignments:</u> Please quote your rates with both the options (a) FOB / FAS dispatching port & (b) C&F Landing Port.
3.	Page no. 19 of 28	Note: No Sea freight charges are to be quoted	Sea freight charges are to be quoted