

**01. Scope**

This Standard covers the requirements of cotton Socks.

**02. Compliance with Standards**

- It shall comply with IS - 3329 – 1973

**03. Technical Requirement**

- The socks shall be made up of 100% Cotton material and **Brown/Navy Blue** in colour

The measurement shall be as follows:	SIZE 25	SIZE 27
A Foot length	250mm	270mm
B Leg length	250mm	270mm
C Width of foot (M-N)	95mm	95mm
D Width of leg(K-L)	95mm	95mm
E Height of the top	50mm	50mm
F Width of the (Q-R)	60mm	60mm

- It shall be made out of 2 /40 cotton threads.
  - It shall have the construction as shown in the drawing and confirming to IS : 3329-1973 –Type I. It shall be of ribbed type having ribs not less than 24 in nos.
  - The toe and heel portion shall be securely linked as per IS : 3329-1973.
  - It shall have elastic band of double elastic type having the minimum of 70 nos.of elastic bands.
- It shall be free from the defects as said in IS : 3329-1973.
    - The socks shall be of free size to the requirement of any adult

**04. Sample shall be submitted along with the offer for our evaluation**

**05 Test Certificate**

Supplier shall submit the test certificate for the following along with the bulk supply

Test certificate shall indicate

- BHEL Purchase Order Number and Date
- Batch Number, Month and Year of manufacturing

**06 Packing**

The socks shall be supplied in good quality protective cover.

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20/7/16

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20/07/2016



**SPECIFICATION  
FOR  
COTTON SOCKS**

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**07 Marking**

The socks shall be marked for the following information

- Size of the socks

**08 Inspection**

Inspection will be carried out at our works with reference to the accepted sample and test reports.

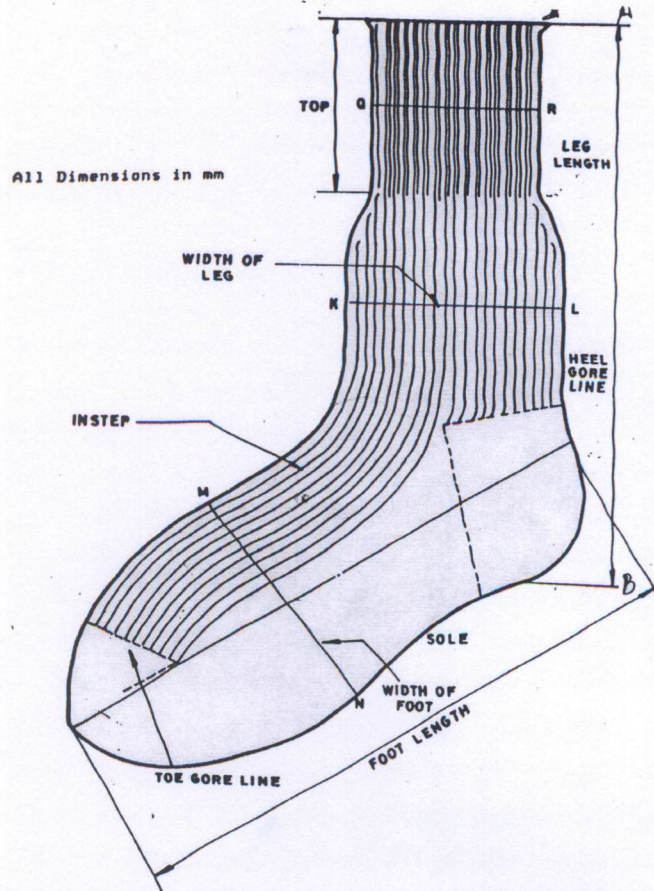
**09 Guarantee Certificate**

Guarantee certificate is to be given for any manufacturing defects along with the consignment from the date of receipts at our Stores for free replacement with in six months

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20/7/16

*[Signature]*  
20/07/2016



**PREPARED BY**

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