

BHEL	PRODUCT STANDARD	TC 5	1219
HYD	INDUSTRIAL TURBINES & COMPRESSOR	PAGE 0	OF 1

UPAT-RAWL-ANKERURA
(For internal reference only)

Remove this preface sheet before issuing to
supplier

DESIGNATION: UPat-Rawl-Anker Ura to this standard shall be designated as follows.

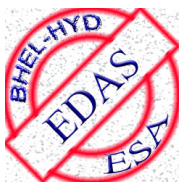
ON DRAWINGS:

Material specification column : TC 5 1219
Description column : Upat-Rawl-Anker Ura.
Material code column : TC

ON INDENTS:

Material specification column : TC 5 1219
Description column : Upat-Rawl-Anker Ura.
Material code column : TC

ON ENQUIRES & PURCHASE ORDERS: A copy of this standard shall be enclosed without preface sheet.



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UPAT-RAWL ANKER URA

1.0 **SCOPE:** This standard specifies the requirements of Upat-Rawl-Anker Ura to be used in foundation bolts in steam turbines.

2.0 **TECHNICAL DATA:**

Type	: W GRobe D2
Ordering No.	: 358
Threading Side	: MB
Usable fixing length	: 45mm
Bolt overall length	: 75mm
Case length	: 45mm
Bore depth	: 55mm
Drill	: 0 15mm.

3.0 **GUARANTEE CERTIFICATE:** A guarantee certificate for 24 months of trouble free performance from the date of shipment or 12 months from the date of commissioning which ever is earlier shall be furnished.

4.0 **DOCUMENTS:** Technical literature and catalogues giving full details of Upat-Rawl-Anker Ura shall be furnished with offer and also with supplies.

5.0 **PACKING:** The material shall be properly packed to ensure is capable of with standing transit risks without damage.

6.0 **MARKING:**

6.1 A tag bearing the relevant 12 digit material code of BHEL shall be attached for each item.

6.2 The following details shall be marked on the packing case.

- 6.2.1 Manufacturer's Name:
- 6.2.2 BHEL Order Number :
- 6.2.3 BHEL Standard Number: TC 51219

7.0 **BHEL CODIFICATION.**
 Old : N 79999 1835
 New : TC 975 1219019



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