



भारत हेवी इलेक्ट्रिकल्स लिमिटेड

(भारत सरकार का उपक्रम)

BHARAT HEAVY ELECTRICALS LIMITED

(A Govt. of India Undertaking)

TCN - 01

Ref: PSER:SCT:BRM-S1224:TCN-01

Date: 27-07-2011

Sub	Tender change notice (TCN) 01.	
Job	R & M of Boiler & Aux, Turbine, TG set & Aux, Miscellaneous Equipment for 1x110 MW unit # 7 at Barauni TPS, BSEB, Bihar.	
Ref	1.0	Tender no PSER:SCT:BRM-S1224:11.
	2.0	BHEL's NIT, vide reference no PSER:SCT:BRM-S1224:2465, dated 19-07-2011.
	3.0	Other references (if any).

With reference to above, following points, relevant to tender, may please be noted and complied with while submitting offer.

- 1.0 Modification/ amendment to tender as per enclosed Annexure-A.
- 2.0 Revised 'No deviation certificate' as per enclosed Annexure-2. Bidder to submit 'No deviation certificate' as per attached format only.
- 3.0 All other terms & conditions shall remain unchanged.

Thanking you,

Yours faithfully,
for BHARAT HEAVY ELECTRICALS LTD

ENGR (SCT)

Encl

As above.

पावर सेक्टर पूर्वी क्षेत्र (मुख्यालय)

POWER SECTOR EASTERN REGION, DJ-9/1, SALT LAKE CITY, KOLKATA - 700 091

फैक्स/Fax : (033) 23211960 फोन/Phone : बोर्ड/EPABX : 23211798/ 1691

JOB R & M of Boiler & Aux, Turbine, TG set & Aux, Miscellaneous Equipment for 1x110 MW unit # 7 at Barauni TPS, BSEB, Bihar. TENDER NO - PSER:SCT:BRM-S1224:11.
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SL NO	AMENDMENT/ MODIFICATION	
1.0	Volume-ID&II	
	SI No. 12.0 of CI no 52.0 at page no 72 of 87 (ANNEXURE – SAS-I (ESSENTIAL CONDITIONS TO BE FULFILLED BY SUCCESSFUL BIDDER)) shall stand revised as under.	
1.1	SI No	12A Provision of hygienic filtered drinking water facility (with RO, UV) to be installed at BHEL site office as per directive of BHEL site in-charge. 12B Successful bidder has to arrange support services for BHEL transit flat/ Guest house. Bidder has to provide 2 (Two) no. semi-skilled manpower towards day-to-day maintenance of BHEL transit flat/ guest house as per instruction BHEL Site –in-charge till actual completion of work. In case of non-supply of support services manpower within 15-days of mobilization of site, the deduction from RA bill will be made @ Rs. 5000 per person per month.
	1.2 CI No 56.0 (ANNEXURE-III - VALVE SCHEDULE) shall stand revised as under.	
2.0	General	
2.1	Bidder shall submit offer strictly in compliance with technical specification and tender terms along with amendment/ clarifications issued subsequently till date.	
2.2	All other terms & conditions shall remain unchanged.	

ANNEXURE-III

VALVE SCHEDULE FOR BTPS/BSEB FOR UNIT-7, 1X110 MW

TURBINE LUBRICATION OIL SYSTEM:

SL NO	TAG NO	SIZE	TYPE	OPERATION	LOCATION	QUANTITY
1	CW 46, CW 47 (CW 48)	150	Gate	HAND	Cooling water inlet to oil coolers	3 nos
2	CW 54, CW 52 (CW 53)	150	Gate	HAND	Cooling water outlet from oil coolers	3 nos
3	LO 46. LO 47 (LO 48)	150	Gate	HAND	Oil inlet to oil coolers	3 nos
4	LO 51,. LO 52 (LO 53)	150	Gate	HAND	Oil outlet from oil coolers	3 nos
5	LO 7 (LO 66)	125	Gate	HAND	Delivery of starting oil pump	2 nos
6	LO 1	150	Gate	Motor	Delivery of Main oil pump	1 no

7	LO 2	100	Gate	Motor	Delivery of starting oil pump to main oil pump	1 no
8	LO 15 (LO 70)	125	Gate	HAND	Suction of emergency oil pump.	1 no
9	LO 9 (LO 68)	100	Gate	Hand	Delivery of emergency oil pump	1 no

COOLING WATER CYCLE**EVACUATION SYSTEM**

SL NO	TAG NO	SIZE	TYPE	OPERATION	LOCATION	QUANTITY
1	CD- 9, 10, 11,12	25	GLOBE	HAND	Draing condenser to sample collector	4 nos
2	AP - 7	15	GLOBE	HAND	De aeration of sample collector to atmosphere	1 no
3	CD 1to CD 8	50	Gate	HAND	Drain to impure condensate tank.	8 nos
4	DM 1	100	Gate	HAND	Make up water line	1 no

EVACUATION SCHEME OF CONDENSATE EXTRACTION PUMP.

SL NO	TAG NO	SIZE	TYPE	OPERATION	LOCATION	QUANTITY
1	AP 33 to AP 35	40	GLOBE	HAND	De aeration of condensate pump to condenser	3 nos
2	MC 1 to MC 3	250	Gate	HAND	Suction of condensate pump	4 nos
3	MC 15 MC 16	200	Gate	HAND	Condensate inlet to ejector	2 nos
4	MC 17 MC 18	200	Gate	HAND	Condensate outlet from ejector	2 nos
5	MC 19	200	Gate	HAND	Condensate inlet to condenser level regulator	1 no
6	MC 20	200	Gate	HAND	Condensate outlet	1 no

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					from condenser level regulator	
7	MC 23	100	Gate	Hand	Condensate recirculation to hot well.	1 no.
8	AP 11	65	Gate	Hand	De aeration of level regulator to condenser	1 no.
9	MC 24	150	Gate	Hand	Level equalizing line between the regulator and the condenser	1 no.
10	MC 25, MC 27	150	Gate	Hand	Condensate inlet to LPH- 1	2 nos.
11	MC 26, MC 28	150	Gate	Hand	Condensate outlet from LPH- II	2 nos.
12	MC 31,	200	Gate	Hand	Condensate inlet to chimney steam condenser	1 no
13	MC 32,	200	Gate	Hand	Condensate outlet from gland steam condenser	1 no
14	MC 33	250	Gate	Hand	Condensate inlet to LPH- III	1 no
15	MC 34	250	Gate	HAND	Condensate outlet from LPH- IV.	1 no
16	MC 35	250	Gate	HAND	Condensate inlet to LPH- V	1 no.
17	MC 36	250	Gate	HAND	Condensate outlet from LPH- V.	1 no.
18	MC 7 to 9	150	Gate	HAND	Delivery of condensate pump.	2 nos
19	MC 21	200	Regu.	HAND	By pass of condenser level regulator	1 no
20	MC 22	100	Gate	HAND	Condensate recirculation by passing level regulator	1 no
21	MC 29, MC 30	100	Gate	Hand	By pass of LPH I & II	2 nos.
22	MC 37	200	Gate	Hand	By pass of gland and chimney steam condenser	1 no.
23	MC 38	200	Gate	Hand	By pass of LPH III & IV	1 no.
24	MC 39	200	Gate	Hand	By pass of LPH- V	1 no.

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WARMING UP OF LP HEATER V WITH AUXILIARY STEAM.

SL NO	TAG NO	SIZE	TYPE	OPERATION	LOCATION	QUANTITY
1	AP 19	40	Globe	HAND	De aeration of LPH V to condenser	1 no
2	DW 17. DW 18	25	Globe	HAND	Draining of V extraction piping after electrical valve Ex – 7	2 nos.
3	HD 10	200	Gate	HAND	Cascade of LPH V to expander	1 no.
4	HD 72	100	Globe	HAND	Isolating valve for HD 12	1 no.
5	HD 73	150	Globe.	HAND	Isolating valve for HD 12	1 no
6	HD 12		Reg.	motor	Condensate of LPH V	1 no
7	HD 37	125	Gate	motor	Steam from expander to condenser .	1 no.
8	EX 14	200	Gate	Motor	Steam from expander to condenser	1 no.
9	EX 7	300	Gate	Hand	By pass for automatic draining of V extraction	1 no.
10	DW 16	25	Globe	Hand	By pass for automatic draining of V extraction.	1 no.
11	HD 11	100	Globe	Hand	BY pass for HD 12 cascading from LPH V.	1 no
12	EX 13	250	Gate	Motor	Steam from expander to III extraction.	1no

TURBINE GLAND SEAL SYSTEM.

TURBINE GLAND STEAM AND DRAIN.

SL NO	TAG NO	SIZE	TYPE	OPERATION	LOCATION	QUANTITY
1	GS 30 GS 57	25 15	Globe	HAND	Steam impulse line to LP askania regulating valve GS 68.	2 nos
2	GS 68	80/150	Reg	Hyd	LP gland stem regulating valve.	2 nos.
3	GS 35	80	Globe	HAND	Isolating valve for GS 68.	1 no.

4	GS 71	150	Gate	HAND	Isolating valve for GS 68.	1 no.
5	GS 80 GS 81	100	Gate	HAND	Gland steam line to LP glands after the Askania in front of the glands	2 nos.
6	GS 82	80	Globe	motor	Gland steam line to MP glands after the askania in front of the glands.	1 no
7	GS 31 GS 49	25 15	Globe	Hand	Steam impulse line to HP askania regulating valve GS 69	1 no.
8	GS 69	50/100	reg	hyd	HP gland stem reg. valve	1 no.
9	GS 33	50	Globe	Hand	Isolating valve for GS 69	1 no.
10	GS 70	100	Gate	Hand	Isolating valve for GS 69	1 no.
11	GS 67	300	Reg	Hyd	HP gland stem reg. valve	1 no
12	GS 72	300	Gate	Hand	Isolating valve for GS 67	1no
13	GS 73	150	Gate	Hand	Isolating valve for GS 67	1 no
14	GS 66	200/ 250	Change over	Hyd	Gland steam to condenser or V extraction	1 no
15	GS 64	200	Gate	Motor	Gland steam to condenser when gland steam condenser is not in operation	1 no.
16	GS 34	150	Globe	HAND	By pass to gland steam suction valve GS 67	1 no.
17	GS 37	65	Reg	HAND	By pass of LP askania valve GS 68	1 no.
18	GS 36	80	Globe	HAND	By pass of LP askania valve GS 68	1 no.
19	GS 38	50	Globe	HAND	By pass of HP askania valve GS 69	1no
20	GS 32	80	Globe	motor	Gland steam line to MP glands after the askania in front of the glands.	1 no

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CHIMNEY STEAM EXHAUST FAN EVACUATION SYSTEM.

SL NO	TAG NO	SIZE	TYPE	OPERATION	LOCATION	QUANTITY
1	DW 69, DW 70	25	GATE	HAND	Drain of chimney steam condenser steam piping.	2 nos
2	GS 63	200	GATE	MOTOR	Direct sucking of chimney steam to atms.	1 no.
3	AP 13 (AP 14)	200	Gate	HAND	Suction of chimney steam fans.	2 nos.
4	MC 57	25	Gate	Motor	Condensate spray to chimney steam cooler.	1 no.
5	AP 15, AP 16	200	Gate	HAND	Delivery of chimney steam fans to atms.	2 nos.
6	DW 68	25	Globe	Hand	By pass valve for DW 69 , DW 70.	1 no

CHIMNEY STEAM CONDENSER EVACUATION SYSTEM.

SL NO	TAG NO	SIZE	TYPE	OPERATION	LOCATION	QUANTITY
1	HD 1 , HD 2	50	GLOBE	HAND	Cascade of chimney steam condenser to impure condensate tank.	2 nos
2	AP 12	200	GATE	MOTOR	Air piping from chimney steam condenser to fans.	1 no.
3	GS 62	200	Gate	Motor	Chimney steam admission to chimney steam condenser.	1 no.
4	HD 3	50	Globe	Hand	By pass of HD 1 and HD 2.	1 no.
5	GS 63	200	Gate	Motor	Chimney steam admission to exhaust fans.	1 no.
6	MC 57	25	Gate	Motor	Condensate to chimney steam cooler.	1 no

GLAND STEAM CONDENSER EVACUATION SYSTEM.

SL NO	TAG NO	SIZE	TYPE	OPERATION	LOCATION	QUANTITY
1	HD 5 , HD 6	50	GLOBE	HAND	Cascade of gland steam condenser to condenser.	2 nos
2	AP 17	25	Globe		De aeration of gland	1 no.

				Hand	steam condenser to condenser.	
3	GS 60	300	Globe	Motor	Gland stem admission to gland steam condenser.	1 no.
4	GS 67	300		Hyd	Suction of gland steam to gland steam to gland steam condenser.	1 no.
5	DW 65, DW 66	25	Globe	Hand	Draining of gland steam piping to condenser.	2 nos.
6	HD 4	50	Globe	Hand	By pass for HD 5 and HD 6.	1 no
7	GS 64	200	Gate	Motor	Gland steam by pass to condenser.	1 no
8	DW 67	25	Globe	Hand	By pass for DW 65 and DW 66.	1 no
9	GS 34	150	Globe	Hand	By pass to gland stem suction valves GS 67.	1 no.

STEAM JET AIR EJECTOR EVACUATION SYSTEM.

SL NO	TAG NO	SIZE	TYPE	OPERATION	LOCATION	QUANTITY
1	EX 15 , (EX 16)	65	GLOBE	HAND	Steam inlet to any one half of ejector .	2 nos
2	HD 40 , (HD 41)	40	Globe	Hand	Drain of the condensate from the ejector after condenser to the condenser.	2 nos.
3	HD 43 , HD 93	40	Globe	Hand	Isolation valve for the steam trap in the ejector after condenser cascading line to condenser.	2 nos.
4	HD 38 , (HD 39)	40	Globe	Hand	Drain of the condensate from the inter condenser of the ejector to the condenser across a siphon.	2 nos.
5	AP 9 , AP 8	250	Gate	Hand	Evacuation line from condenser.	2 nos.
6	HD 42	40	Globe	Hand	By pass for the steam trap in the cascading line to condenser.	1 no
7	AP 10	200	Gate	Hand	Evacuation line to	1 no

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					starting ejector.	
8	EX 17	100	Globe	Hand	Steam admission to starting ejector.	1 no

LP HEATER SCHEME .

SL NO	TAG NO	SIZE	TYPE	OPERATION	LOCATION	QUANTITY
1	AP 18	40	GLOBE	HAND	De aeration of LPH III to condenser.	1 no.
2	DW 2, DW 3	25	Globe	Hand	Valve before and after the steam trap in the drain of the extraction line after the electrical valve EX – 1.	2 nos.
3	DW 7 , DW 6	25	Globe	Hand	Isolation valves of the steam trap in the drain line of IV extraction after the electrical valve EX 5	2 nos.
4	EX 5	300	Gate	Motor	IV extraction to LPH IV	1 no.
5	EX 1	400	Gate	Motor	III extraction to LPH III	1 no.
6	EX 3	300	NRV	Hyd	Non- return valve in IV extraction to LPH IV	1 no
7	HD 9	150	Gate	Hand	Cascade from LPH V to LPH IV	1 no
8	HD 8		Reg	Motor	Regulation of cascade of LPH IV to LPH III	1 no
9	HD 70 , HD 71	100 200	Globe	Hand	Isolating valves on either side of HD 8	2 nos.
10	HD 22	125	Gate	Hand	Condensate cascade from LPH III to the expander	1 no
11	EX 13	250	Gate	Motor	Connecting steam space of the expander with LPH III	1 no.
12	DW 1	25	Globe	Hand	By pass of automatic steam trap station in the drain of III extraction after the electrical valve EX 1	1 no.
13	DW 8	25	GLOBE	HAND	By pass of automatic steam trap station in	1 no.

					the drain of IV extraction after the electrical valve EX 5	
14	HD 7	100	Reg	Hand	By pass of cascade of LPH IV to LPH III.	1 no.
15	HD 10	200	Globe	Hand	Cascade of LPH V to expander.	1 no.
16	EX 14	200	Gate	Motor	Steam line from expander stem space to condenser.	1 no.

BOOSTER PUMP SCHEME.

SL NO	TAG NO	SIZE	TYPE	OPERATION	LOCATION	QUANTITY
1	AP 36 (AP 37)	15	GLOBE	HAND	Deaeration of the booster pumps to expander .	2 nos.
2	HD 23	150	Gate	Hand	Suction line from expander to booster pump.	1 no.
3	HD 25 (HD 26)	150	Gate	Hand	Suction valve of the booster pump.	2 nos.
4	HD 34	100	Gate	Motor	Delivery of the booster pum to the main condensate piping , after the expander level regulator.	1 no.
5	HD 45	100	Gate	Motor	Booster pump delivery after level controller/	1 no.
6	HD 32	100	Gate	Hand	Delivery of the booster pump before the level regulator of rhe expander.	1 no
7	HD 46	65	Gate	Hand	Recirculation of expander level regulator.	1 no
8	HD 29 (HD 30)	100	Gate	Hand	Delivery valve of booster pump.	1 no
9	HD 37	125	Gate	Motor	Drain line of expander to condenser.	1 no.
10	HD 31	65	Gate	Hand	Delivery of booster pump recirculation to expander.	1 no
11	HD 33	100	Gate	Hand	By pass of cascade of LPH IV.	1 no.

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12	HD 7	100	Gate	Hand	Bypass of cascade of LPH IV.	1 no.
13	HD 11	100	Globe	Hand	Bypass of cascade of LPH V.	1no.

CHARGING OF V LPH WITH V EXTRACTION

SL NO	TAG NO	SIZE	TYPE	OPERATION	LOCATION	QUANTITY
1	DW 95, DW 96	25	GLOBE	HAND	Isolating valves for the steam trap in the drain of the change over valve GS 66 to VI extraction line.	2 nos.
2	DW 18, DW 17	25	Globe hand	Hand	Isolating valves for the automatic steam trap station in the drain of V extraction after the electrical valve EX 7.	2 nos.
3	Ex 7	200	Gate	Motor	V extraction to LPH V.	1 no.
4	Ex 6	300	NRV	Hyd	Non – return valve in V extraction.	1 no.
5	DW 16	25	Globe	Hand	By pass for the steam traps in the drains of VI extraction.	1 no.
6	DW 19	25	Globe	Hand	Drain of V extraction to canal.	1 no

SCHEME FOR HIGH PRESSURE HEATERS

SL NO	TAG NO	SIZE	TYPE	OPERATION	LOCATION	QUANTITY
1	DW 12 DW 10	25	GLOBE	HAND	Isolating valves for the steam trap in the drain line of VII extraction after the electrical valve EX 10	2 nos.
2	EX 10	200	Gate	Motor	Electrical valve in VII extraction before the heater.	1 no.
3	EX 9	200	NRV	Hyd	Extraction valve in VII extraction	1 no.
4	HD 13	150	Gate	Motor	Cascade of HPH 1 to LPH V.	1 no.
5	HD 16		Gate	Motor	Regulation of cascade of HPH 1 to expander or LPH V	1 no.
6	HD 79	125	Globe	Hand	Isolating valve of HD 16	1 no

7	HD 80	150	Globe	Hand	Isolating valve of HD 16	1 no
8	DW23 DW25	25	Globe	Hand	Isolating the steam trap in the drain line of the VIII extraction after the electrical valve EX 12.	2 nos
9	EX 12	150	Gate	Motor	VIII extraction to HPH II	1no
10	EX 11	150	NRV	Hyd	Non return valve in VIII extraction.	1 no
11	HD 20		REG	Motor	Regulation of cascade of HPH II.	1 no.
12	HD 89	100	Globe	Hand	Isolating valve of HD 20	1 no
13	HD 90	150	Globe	Hand	Isolating valves of HD 20	1 no
14	HD 15		Reg.	Motor	Cascade of HPH 1 to feed tank.	1no.
15	DW 13	25	GLOBE	HAND	By pass of steam trap in the drain line of VII extraction after the electrical valve EX 10.	1 no.
16	HD 17	100	Reg.	Hand	By pass for HD 16 in the cascade of HPH 1 to LPH V or expander.	1 no.
17	HD 13	150	Gate	Motor	Cascade from HPH 1 to LPH V	1 no.
18	HD 14	150	Gate	Motor	Cascade of HPH 1 to expander..	1 no.
19	HD 18	80	Gate	Motor	Cascade of HPH 1 to HP drains flash tank.	1 no.
20	DW 24	25	Globe	Hand	By pass for the steam trap in the drain of VII extraction line after the electrical valve EX 12.	1 no
21	HD 21	100	Reg	Hand	By pass for HD 20 in the cascade from HPH II to HPH 1	1 no
22	HD 19	80	Gate	Hand	Cascade of HPH II to HP drains flash tank	1 no

VALVE SCHEDULE OF BALANCE VALVES

SL NO	TAG NO	SIZE	TYPE	DESCRIPTION	QTY.
1		Dia273X thk 6.5	Gate valve	BFP Suction	2 nos.
2		Dia 273X thk3.2	Gate Valve	BFP Discharge	2 nos.
3		Dia273Xthk3.2	Hinge/Flap	BFP Discharge NRV	2 nos.

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			Type		
4		Dia108Xthk16	Cage type	BRP Recirculation	2 nos.
5		Dia76Xthk3	Gate	BFP Balance Chamber leak Off	2 nos.
6		Dia150	Gate	BFP Motor Cooler Isolating	10 nos.
7		Dia273Xthk3.2	Gate	Feed Control Station Isolating	2 nos.
8		Dia108Xthk4.5	Globe	Make Up Valve	1 no.
9		Dia50Xthk4.5	Globe	Make Up Valve Bypass	1 no.
10		Dia273Xthk4.5	Gate	Main Steam isolating valve	2 nos.
11		Dia150X30	Globe	Auxiliary Steam Isolating Control valve	3 nos.
		Dia108X20	Globe	Auxiliary Steam Isolating Bypass of Control valve	2 nos.
		Dia219Xthk6.3	Globe	Auxiliary Steam Isolating Control valve	2 nos.
		Dia108Xthk4.5	Globe	Bypass of Control valve	2 nos.

Dia – OD of Pipe

Thk.- Thickness of pipe

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FORMAT FOR NO DEVIATION CERTIFICATE
(To be submitted in the bidder's letter head)

BHARAT HEAVY ELECTRICALS LIMITED,
Power Sector - Eastern Region,
Plot no 9/1, DJ Block, Sector – II, Salt Lake City,
Kolkata – 700 091

Sub	No Deviation Certificate.	
Job	R & M of Boiler & Aux, Turbine, TG set & Aux, Miscellaneous Equipment for 1x110 MW unit # 7 at Barauni TPS, BSEB, Bihar.	
Ref	01	Tender no PSER:SCT:BRM-S1224:11.
	02	BHEL's NIT, vide reference no PSER:SCT:BRM-S1224:2465, dated 19-07-2011.
	03	BHEL's TCN-01, vide reference no PSER:SCT:BRM-S1224:TCN-01, dated 27-07-11.
	04	Other references (if any).

Dear Sirs,

With reference to above, this is to confirm that as per tender conditions, we have visited site before submission of our offer and noted the job content & site conditions etc. We also confirm that we have not changed/ modified the tender documents as appeared in the website/ issued by you and in case of such observance at any stage, it shall be treated as null and void.

We hereby confirm that we have not taken any deviation from tender clauses together with other references as enumerated in the above referred NIT. We hereby confirm our unqualified acceptance to all terms & conditions, unqualified compliance to technical specification, integrity pact (if applicable) and acceptance to reverse auctioning process.

In the event of observance of any deviation in any part of our offer at a later date whether implicit or explicit, the deviations shall stand null & void.

We confirm to have submitted offer in accordance with tender instructions and as per aforesaid references.

Thanking you,

Yours faithfully,

(Signature, date & seal of authorized
representative of the bidder)