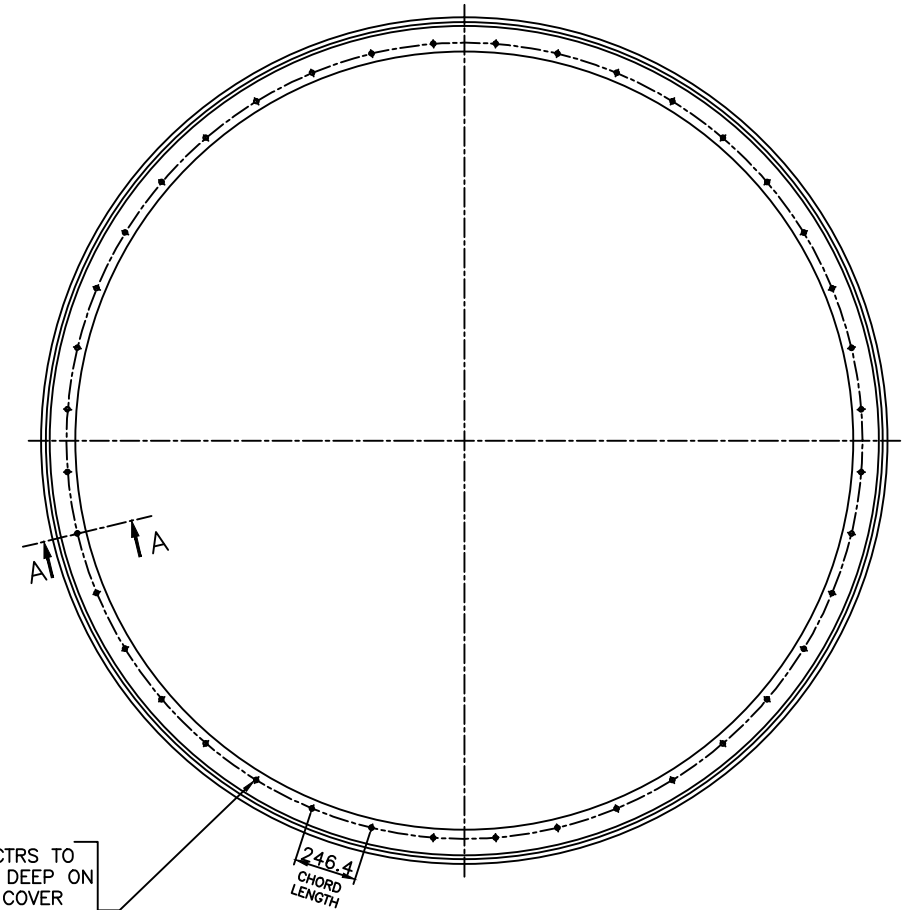




6.3/ ALL OVER EXCEPT
OTHERWISE STATED



BOTTOM SIDE

1. REMOVE ALL BURRS AND SHARP EDGES
- 2a. NON-PERPENDICULARITY OF SURFACES-'P', 'Q' & 'R' w.r.t. DIAMETERS NOT TO EXCEED 0.05
- 2b. OVALITY OF DIAMETERS MARKED (C.R) NOT TO EXCEED 0.10
- 3a. * MARKED DIAMETERS TO BE CONCENTRIC WITHIN 0.02
- 3b. DIAMETERS MARKED THUS (C.R) ARE CRITICAL FOR INSPECTION RE-VALIDATION DURING MEASUREMENT AT SHOP, ALSO THESE DIAMETERS SHOULD BE STRICTLY MAINTAINED FOR INTERCHANGEABILITY.
- 3c. DIAMETERS MARKED (C.R) ARE TO BE MEASURED IN CLAMP FREE CONDITION AT 8 ANGULAR POSITION EQUISPACED AND RECORD TO BE MAINTAINED.
4. LABYRINTH TO BE DISPATCHED ASSEMBLED IN A SUITABLE FIXTURE TO PREVENT DISTORTION / DAMAGE OF HVOF COATED AND MACHINED SURFACES DURING TRANSPORT & HANDLING.
5. NDT SHALL BE CARRIED OUT AS MENTIONED IN SPECIFICATION
6. REFER PURCHASE SPECIFICATION FOR MATERIAL, HVOF COATING, OTHER TECHNICAL DETAILS & INSPECTION
7. PAINT AND PROTECT TO HT00005 AS FOLLOWS—
ALL SURFACES (WITHOUT HVOF COATING) TO CAT.-G

[illegible]

DRAWING REVIEW				ADDITIONAL INFORMATION				TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT										<u>RAMPUR HEP</u>									
DEPT.	NAME	SIGN.	DATE					STATUS OF DRAWING				U															
								DISTRIBUTION OF PRINTS																			
REV.	DATE	ALTERED		REV.	DATE	ALTERED		DEPT.	H.T.E.	UNTOL. DIMS. GR.		BHARAT HEAVY ELECTRICALS LTD. BHOPAL	DRN	NAME	SIGN	DATE	NO. OF VAR.										
		CHECKED				CHECKED		CODE	402	32000049014				SCALE	WEIGHT(K.G.)	REF.TO ASSY.DRG.	ITEM NO	NO.OF ITEM									
		APPD.				APPD.							1:1& AS STATED	744.00	0 20301 178 01	045	01										
ZONE				ZONE				TITLE										<u>UPPER INNER STATIONARY LABYRINTH</u>				DRAWING NO. 2 22301 178 02				REV. 00	
																						SHT. NO. 01		NO. OF SHT. 01			