



REV	DATE	DESCRIPTION
1	14.03.09	REF. 17 & NOTE FOR T.M. OPENING OFF NO.2 END DELETED.
2	14.03.09	REF. NO.1 TO 4.41 TO 4.9. 64. 67 TO 69 DELETED. NOTE 5 ADDED & REF. NO.58 MODIFIED.
3	14.03.09	SEC. FF & REF. 39 DELETED & QTY. OF REF. 40 4 WAS 8 & NOTE 6 ADDED.
4	14.03.09	REF. 83 & NOTE 7 ADDED. REF. NO.23 DELETED. REF. 80 MODIFIED.
5	14.03.09	REF. NO.24 QTY. LOCO. 4 WAS 16 NOS.
6	14.03.09	32 HOLES Ø20 DRILLED WERE Ø22 DRILLED DIMS. 1595, 888, 85, 520 AND 64 NOS DRILLED HOLES WERE 1575, 843, 65, 420 & 62 NOS. NOTE 6 ADDED. WELDING ALL AROUND SHOWN & ADDED. WELDING ALL AROUND SHOWN & ADDED. WELDING ALL AROUND SHOWN & ADDED. WELDING ALL AROUND SHOWN & ADDED.
7	14.03.09	REF. NO.14 TO 16, 25 TO 27, 36, 37, 40, 42, 61, 62, 63, 64, 65, 66, 67, 68, 69, 70, 71, 72, 73, 74, 75, 76, 77, 78, 79, 80, 81, 82, 83, 84, 85, 86, 87, 88, 89, 90, 91, 92, 93, 94, 95, 96, 97, 98, 99, 100, 101, 102, 103, 104, 105, 106, 107, 108, 109, 110, 111 TO 13, 18 TO 24, 26, 28, 31 TO 35, 38, 41, 50 TO 56, 60, 62, 63, 71, 74 & 84 MALL. SPEC. 2002 QTY. WERE 152002 QTY. 8 NOS. U/F DATED.
8	14.03.09	DRG. NO. U/P DATED.

NOTE:-

- FOR U/F CENTRE SECTIONS & DETAILS ANEL. FURTHER MALL. SCHEDULE REFER TO DRG. NO. 06/131/01 & 102.
- FOR END STRUCTURE REFER TO DRG. NO. 05/153/1088.
- WORK TO THIS DRG. FROM 181 WAS 7 MODULAR LOCO & ONWARDS IN LIEU OF DRG. NO. 06/131/1333 06/131/1333 & 36 & 06/131/1330.
- FOR MALL. ARRGT. OF D.B.R. & U/F MALL. REF. DRG. NO. 06/131/2371 & 06/232/1041.
- WORK TO DRG. NO. 06/131/1095 IN LIEU OF REF. NO. 1 TO 4, 44 TO 49, 64, 67 TO 69 OF THIS DRG. FROM LOCO AS HM.225 AND ONWARDS.
- ALT. (3) IS TO BE FOLLOWED FROM LOCO NO. HM.2498 & ONWARDS.
- ALT. (2) IS TO BE FOLLOWED FROM LOCO AS HM.3838 & ONWARDS. EFFECT. REF. NO. 22 WHICH WILL BE FOLLOWED FROM LOCO AS HM.2252 IN LIEU OF THIS DRG. FROM LOCO AS HM.2252 & ONWARDS.
- ALT. (1) IS TO BE FOLLOWED FROM PRODUCTION YEAR 2000/01 & ONWARDS.
- ALT. (0) IS TO BE FOLLOWED FROM WITH IMMEDIATE EFFECT.
- FINISH: APPLY SINGLE COAT OF ENOXIDE PRIMER (APPLIED ON COMPLETE UNDER FRAME ASSY.)

REV	DATE	DESCRIPTION	BY	CHECKED	APPROVED
44	14.03.09	RIB	06/44/41/27		
43	14.03.09	PRESSED ANGLE 50x50x3.15THK. 4 NOS.	06/44/41/27		
42	14.03.09	PRESSED ANGLE 50x50x3.15THK. 4 NOS.	06/44/41/27		
41	14.03.09	RIB	06/44/41/24		
40	14.03.09	BEAR PLATE 150x130x6 THK. 4 NOS.	06/44/41/23		
39	14.03.09	SIDE STOP	06/44/41/22		
38	14.03.09	FLOOR PLATE 228x48x5x15 4 NOS.	06/44/41/21		
37	14.03.09	FLOOR PLATE 138x48x3x15 THK. 4 NOS.	06/44/41/20		
36	14.03.09	GUSSET	06/44/41/19		
35	14.03.09	ANGLE 50x50x8 THK. 42x175x4. 8 NOS.	06/44/41/18		
34	14.03.09	ANGLE 50x50x8 THK. 42x175x4. 8 NOS.	06/44/41/17		
33	14.03.09	FLOOR SHEET 1560x48x3.15 THK. 4 NOS.	06/44/41/16		
32	14.03.09	ANGLE 220x100x6 THK. 4x124.9. 4 NOS.	06/44/41/15		
31	14.03.09	LOOKING BRACKET	06/44/41/14		
30	14.03.09	BASE FOR LIFTING	06/44/41/13		
29	14.03.09	CENTRE PIVOT BASE	06/44/41/12		
28	14.03.09	CENTRE PIVOT	06/44/41/11		
27	14.03.09	BOTTOM PLATE	06/44/41/10		
26	14.03.09	ANGLE 50x50x8 THK. 42x175x4. 8 NOS.	06/44/41/09		
25	14.03.09	ANGLE 50x50x8 THK. 42x175x4. 8 NOS.	06/44/41/08		
24	14.03.09	FLOOR SHEET 1560x48x3.15 THK. 4 NOS.	06/44/41/07		
23	14.03.09	CHEQUERED PLATE	06/44/41/06		
22	14.03.09	BOTTOM PLATE	06/44/41/05		
21	14.03.09	GUSSET	06/44/41/04		
20	14.03.09	GUSSET	06/44/41/03		
19	14.03.09	PLATE	06/44/41/02		
18	14.03.09	GUSSET	06/44/41/01		
17	14.03.09	CHANNEL	06/44/41/00		
16	14.03.09	SEALING SEAT	06/44/40/99		
15	14.03.09	SEALING SEAT 68x51x24x3.15 THK. 2 NOS.	06/44/40/98		
14	14.03.09	SEALING SEAT 145x21x24x3.15 THK. 2 NOS.	06/44/40/97		
13	14.03.09	SIDE CHANNEL	06/44/40/96		
12	14.03.09	GUSSET	06/44/40/95		
11	14.03.09	FLOOR PLATE 1620x485 2 NOS.	06/44/40/94		
10	14.03.09	FLOOR PLATE 1620x485 2 NOS.	06/44/40/93		
9	14.03.09	VERTICAL RIB OF CROSS MEMBER 4 NOS.	06/44/40/92		
8	14.03.09	BOTTOM PLATE (CROSS MEMBER) 2 NOS.	06/44/40/91		
7	14.03.09	GUSSET 8 NOS.	06/44/40/90		
6	14.03.09	STRENGTHNER 2 NOS.	06/44/40/89		
5	14.03.09	TOP PLATE (CROSS MEMBER) 2 NOS.	06/44/40/88		
4	14.03.09	INNER RIB 2 NOS.	06/44/40/87		
3	14.03.09	OUTER RIB 2 NOS.	06/44/40/86		
2	14.03.09	BOTTOM PLATE 2 NOS.	06/44/40/85		
1	14.03.09	TOP PLATE 2 NOS.	06/44/40/84		

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9E	14.03.09	DRG. NO. 06/131/01 & 102	06/44/41/27		
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9C	14.03.09	DRG. NO. 06/131/01 & 102	06/44/41/27		
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