

# TENDER SPECIFICATION

NO: BHE/PW/PUR/CHT-ELE/1127

FOR HANDLING AT SITE STORES/STORAGE YARD, TRANSPORTATION TO SITE OF WORK, COMPLETE ERECTION, CHECKING OF CALIBRATION, TESTING, COMMISSIONING AND HANDING OVER OF HT / LT POWER TRANSFORMERS, DAVR,ELECTROSTATIC PRECIPITATOR,SOOT BLOWER SYSTEM, VARIABLE FREQUENCY DRIVES FOR ID FANS, CABLING PACKAGE, AND ASSOCIATED EQUIPMENTS FOR 2X500 MW.MSPGCL Chandrapur Unit #8 and #9.

AT

MAHARASHTRA STATE POWER GENERATION COMPANY LIMITED

CHANDRAPUR SUPER THERMAL POWER STATION EXPANSION  
PROJECT (2X500MW)

CHANDRAPUR, DIST- CHANDRAPUR (MAHARASHTRA)

## CONSISTING OF:

- Notice Inviting Tender,
- Volume-IA : Technical Conditions of Contract,
- Volume-IB : Special conditions of Contract,
- Volume-IC : General conditions of Contract
- Volume-ID : Forms & Procedures



**Bharat Heavy Electricals Limited**  
(A Government of India Undertaking)  
Power Sector - Western Region  
345-Kingsway, Nagpur-440001

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## Tender Specification Issue Details

FOR HANDLING AT SITE STORES/STORAGE YARD, TRANSPORTATION TO SITE OF WORK, COMPLETE ERECTION, CHECKING OF CALIBRATION, TESTING, COMMISSIONING AND HANDING OVER OF HT / LT POWER TRANSFORMERS, DAVR,ELECTROSTATIC PRECIPITATOR,SOOT BLOWER SYSTEM, VARIABLE FREQUENCY DRIVES FOR ID FANS, CABLING PACKAGE, AND ASSOCIATED EQUIPMENTS FOR 2X500 MW ,MSPGCL CHANDRAPUR UNIT #8 &#9

AT

MAHARASHTRA STATE POWER GENERATION COMPANY LIMITED

**CHANDRAPUR SUPER THERMAL POWER STATION EXPANSION  
PROJECT (2X500MW)**

**CHANDRAPUR, DIST- CHANDRAPUR (MAHARASHTRA)**

EARNEST MONEY DEPOSIT: Refer Notice Inviting Tender

LAST DATE FOR                      Refer Notice Inviting Tender  
TENDER SUBMISSION                      .

THESE TENDER SPECIFICATION DOCUMENTS CONTAINING VOLUME-I AND VOLUME- II ARE ISSUED TO:

M/s. ....

.....

PLEASE NOTE:  
THESE TENDER SPECS DOCUMENTS ARE NOT TRANSFERABLE.

For Bharat Heavy Electricals Limited

AGM (Purchase)  
Place: Nagpur  
Date :

1127

# NOTICE INVITING TENDER

Bharat Heavy Electricals Limited



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Notice Inviting Tender**

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Ref: BHE/PW/PUR/CHT-ELE/1127

Date: 05/04/2013

**NOTICE INVITING TENDER (NIT)**

**NOTE: BIDDER MAY DOWNLOAD FROM WEB SITES  
OR  
PURCHASE TENDERS FROM THIS OFFICE ALSO**

=====

To

Dear Sir/Madam

**Sub: NOTICE INVITING TENDER**

Sealed offers in two part bid system are invited from reputed & experienced bidders (meeting [PRE QUALIFICATION CRITERIA](#) as mentioned in Annexure-I) for the subject job by the undersigned on the behalf of BHARAT HEAVY ELECTRICALS LIMITED as per the tender document. Following points relevant to the tender may please be noted and complied with.

**1.0 Salient Features of NIT**

SL NO	ISSUE	DESCRIPTION	
i	TENDER NUMBER	BHE/PW/PUR/CHT-ELE/1127	
ii	Broad Scope of job	FOR HANDLING AT SITE STORES/STORAGE YARD, TRANSPORTATION TO SITE OF WORK, COMPLETE ERECTION, CHECKING OF CALIBRATION, TESTING, COMMISSIONING AND HANDING OVER OF HT / LT POWER TRANSFORMERS, DAVR,ELECTROSTATIC PRECIPITATOR,SOOT BLOWER SYSTEM, VARIABLE FREQUENCY DRIVES FOR ID FANS, CABLING PACKAGE, AND ASSOCIATED EQUIPMENTS FOR 2X500 MW ,MSPGCL CHANDRAPUR UNIT #8 &#9, AT MAHARASHTRA STATE POWER GENERATION COMPANY LIMITED CHANDRAPUR SUPER THERMAL POWER STATION EXPANSION PROJECT (2X500MW) CHANDRAPUR, DIST- CHANDRAPUR (MAHARASHTRA)	
iii	<b>DETAILS OF TENDER DOCUMENT</b>		
a	Volume-IA	<i>Technical Conditions of Contract (TCC) consisting of Scope of work, Technical Specification, Drawings, Procedures, Bill of Quantities, Terms of payment, etc</i>	Applicable
b	Volume-IB	<i>Special Conditions of Contract (SCC)</i>	Applicable
c	Volume-IC	<i>General Conditions of Contract (GCC)</i>	Applicable
d	Volume-ID	<i>Forms and Procedures</i>	Applicable

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e	Volume-II	Price Schedule (Absolute value).	Applicable
iv	Issue of Tender Documents	<p><b>1. <u>Sale from BHEL PS WR office at NAGPUR :</u></b>  <b>Start 05/04/2013 :</b>  <b>Closes: 15/04/2013, Time : 13:00 Hrs</b></p> <p><b>2. From BHEL website (<a href="http://www.bhel.com">www.bhel.com</a>)</b>  Tender documents will be available for downloading from website till due date of submission</p>	Applicable
v	DUE DATE & TIME OF OFFER SUBMISSION	<p><b>Date : 15/04/2013, Time : 15.00 Hrs</b>  <b>Place : <u>BHEL PS Regional office at Nagpur</u></b>  Tenders being submitted through representative shall be handed over to any of the following BHEL officials after making entry/registration at the reception:  Shivkesh Meena / Engineer (Purchase)  S M Borkar / DGM (Purchase)</p>	Applicable
vi	OPENING OF TENDER	<p><b>1 hours after the latest due date and time of Offer submission</b>  Notes:  (1) In case the due date of opening of tender becomes a non-working day, then the due date &amp; time of offer submission and opening of tenders get extended to the next working day.  (2) Bidder may depute representative to witness the opening of tender</p>	Applicable
vii	EMD AMOUNT	<b>Rs 2.00 Lakhs ( Rs Two Lakhs Only)</b>	Applicable
viii	COST OF TENDER	<b>Rs 2000/- (Rs Two Thousand only)</b>	Applicable
ix	LAST DATE FOR SEEKING CLARIFICATION	<p>Atleast 4 days before the due date of offer submission  Along with soft version also, addressing to undersigned &amp; to others as per contact address given below</p>	Applicable
x	SCHEDULE OF Pre Bid Discussion	Date :	Applicable/Not applicable.

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Technical Conditions of Contract –Volume I A (Part I : Contract Specific Details)

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	(PBD)		
xi	<b>INTEGRITY PACT &amp; DETAILS OF INDEPENDENT EXTERNAL MONITOR (IEM)</b>	----	<i>Applicable/Not Applicable</i>
xii	<b>Latest updates</b>	Latest updates on the important dates, Amendments, Correspondences, Corrigenda, Clarifications, Changes, Errata, Modifications, Revisions, etc to Tender Specifications will be hosted in BHEL webpage ( <a href="http://www.bhel.com">www.bhel.com</a> -->Tender Notifications →View Corrigendums) <b>and not in the newspapers</b> . Bidders to keep themselves updated with all such information	

- 2.0 The offer shall be submitted as per the instructions of tender document and as detailed in this NIT. Bidders to note specifically that all pages of tender document, including these NIT pages of this particular tender together with subsequent correspondences shall be submitted by them, duly signed & stamped on each page, as part of offer. **Rates/Price including discounts/rebates, if any, mentioned anywhere/in any form in the techno-commercial offer other than the Price Bid, shall not be entertained.**
- 3.0 Unless specifically stated otherwise, bidder shall remit cost of tender and courier charges if applicable, in the form of Demand Draft drawn in favour of Bharat Heavy Electricals Ltd, payable at Power Sector Regional HQ at Nagpur issuing the Tender, along with techno-commercial offer. Bidder may also choose to deposit the Tender document cost by cash at the Cash Office as stated above against sl no iv of 1, on any working day; and in such case copy of Cash receipt is to be enclosed with the Techno Commercial offer. Sale of tender Documents shall not take place on National Holidays, holidays declared by Central or State Governments and BHEL PS HQ at NAgpur, Sundays and second/ last Saturdays
- 4.0 Unless specifically stated otherwise, bidder shall deposit EMD through Demand Draft/Pay Order in favour of Bharat Heavy Electricals Ltd, payable at Nagpur. For other details and for 'One Time EMD' please refer General Conditions of Contract.
- 5.0 **Procedure for Submission of Tenders:** The Tenderers must submit their Tenders to Officer inviting Tender, as detailed below:
- PART-I consisting of 'PART-I A (Techno Commercial Bid)'& 'PART-I B (EMD/COST of TENDER)' in two separate sealed and superscribed envelopes (ENVELOPE-I & ENVELOPE-II)
  - PART-II (Price Bid) – in sealed and superscribed envelope (ENVELOPE-III)
  - One set of tender documents shall be retained by the bidder for their reference
- 6.0 The contents for ENVELOPES and the superscription for each sealed cover/Envelope are as given below. **(All pages to be signed and stamped)**

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Sl no	Description	Remarks
	<b>Part-I A</b>	
	<p><b>ENVELOPE – I superscribed as :</b>            PART-I (TECHNO COMMERCIAL BID)            TENDER NO :            NAME OF WORK :            PROJECT:            DUE DATE OF SUBMISSION:</p> <p><b>CONTAINING THE FOLLOWING:-</b></p>	
i.	Covering letter/Offer forwarding letter of Tenderer.	
ii.	<p>Duly filled-in 'No Deviation Certificate' as per prescribed format to be placed after document under sl no (i) above.</p> <p><b>Note:</b></p> <p>a. In case of any deviation, the same should be submitted separately for technical &amp; commercial parts, indicating respective clauses of tender against which deviation is taken by bidder. The list of such deviation shall be placed after document under sl no (i) above. It shall be specifically noted that deviation recorded elsewhere shall not be entertained.</p> <p>b. BHEL reserves the right to accept/reject the deviations without assigning any reasons, and BHEL decision is final and binding.</p> <p>i). In case of acceptance of the deviations, appropriate loading shall be done by BHEL</p> <p>ii). In case of unacceptable deviations, BHEL reserves the right to reject the tender</p>	
iii.	<p>Supporting documents/ annexure/ schedules/ drawing etc as required in line with Pre-Qualification criteria.</p> <p>It shall be specifically noted that all documents as per above shall be indexed properly and credential certificates issued by clients shall distinctly bear the name of organization, contact ph no, FAX no, etc.</p>	
iv.	All Amendments/Correspondences/Corrigenda/Clarifications/Changes/Errata etc pertinent to this NIT.	
v.	Integrity Pact Agreement (Duly signed by the authorized signatory)	If applicable
vi.	Duly filled-in annexures, formats etc as required under this Tender Specification/NIT	
vii.	Notice inviting Tender (NIT)	
viii.	Volume – I A : <u>Technical</u> Conditions of Contract (TCC) consisting of Scope of work, Technical Specification, Drawings, Procedures, Bill of Quantities, Terms of payment, etc	
ix.	Volume – I B : Special Conditions of Contract (SCC)	
x.	Volume – I C : General Conditions of Contract (GCC)	
xi.	Volume – I D : Forms & Procedures	
xii.	Volume – II (UNPRICED – without disclosing rates/price, but mentioning only 'QUOTED' or 'UNQUOTED' against each item	
xiii.	Any other details preferred by bidder with proper indexing.	

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<b>PART-I B</b>	
	<p><b>ENVELOPE – II superscribed as:</b> PART-I (EMD/COST of TENDER) TENDER NO : NAME OF WORK : PROJECT: DUE DATE OF SUBMISSION:</p> <p><b>CONTAINING THE FOLLOWING:-</b></p>
i.	<p>1. Earnest Money Deposit (EMD) in the form as indicated in this Tender</p> <p style="text-align: center;"><b>OR</b></p> <p>Documentary evidence for 'One Time EMD' with the Power Sector Region of BHEL floating the Tender</p> <p>2. Cost of Tender ( Demand Draft or copy of Cash Receipt as the case may be)</p>

<b>PART-II</b>	
	<b>PRICE BID</b> consisting of the following shall be enclosed
	<p><b>ENVELOPE-III</b> superscribed as: PART-II (PRICE BID) TENDER NO : NAME OF WORK : PROJECT: DUE DATE OF SUBMISSION:</p> <p><b>CONTAINING THE FOLLOWING</b></p>
i	Covering letter/Offer forwarding letter of Tenderer enclosed in Part-I
ii	Volume II – PRICE BID ( Duly Filled in Schedule of Rates – rate/price to be entered in words as well as figures)

<b>OUTER COVER</b>	
	<p><b>ENVELOPE-IV (MAIN ENVELOPE / OUTER ENVELOPE)</b> superscribed as: TECHNO-COMMERCIAL BID, PRICE BID &amp; EMD TENDER NO: NAME OF WORK: PROJECT: DUE DATE OF SUBMISSION:</p> <p><b>CONTAINING THE FOLLOWING:</b></p>
i	<ul style="list-style-type: none"> <li>o Envelopes I</li> <li>o Envelopes II</li> <li>o Envelopes III</li> </ul>

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SPECIAL NOTE :All documents / annexure's submitted with the offer shall be properly annexed and placed in respective places of the offer as per enclosure list mentioned in the covering letter. BHEL shall not be responsible for any missing documents.

7.0 Deviation with respect to tender clauses and additional clauses/suggestions in Techno-commercial bid / Price bid shall NOT be considered by BHEL. Bidders are requested to positively comply with the same.

8.0 BHEL reserves the right to accept or reject any or all Offers without assigning any reasons thereof. BHEL also reserves the right to cancel the Tender wholly or partly without assigning any reason thereof. Also BHEL shall not entertain any correspondence from bidders in this matter (except for the refund of EMD).

**9.0 Assessment of Capacity of Bidders:**  
**Bidders capacity for executing the job under tender shall be assessed 'LOAD' wise and 'PERFORMANCE' wise as per the following:**

I. **LOAD**: Load takes into consideration **ALL** the contracts of the Bidder under execution with BHEL Regions, irrespective of whether they are similar to the tendered scope or not. The 'Load' is the sum of the unit wise identified packages (refer Table-1) for contracts with BHEL Regions. The cut off month for reckoning 'Load' shall be the month, two (2) months preceding the month corresponding to the 'latest date of bid submission', in the following manner:

(Note: For example if latest bid submission is in Aug 2011, then the 'load' shall be calculated upto and inclusive of June 2011)

i). Total number of Packages

Total number of Packages in hand = P

Where

- P is the sum of all unit wise identified packages under execution with BHEL Regions as of the cut off month defined above, including packages yet to be commenced.

ii) Weightage "A" assigned to bidders based on Total number of Packages

'P':

- a) If 'P' = 0-9, : "A" will be equal to '4'
- b) If 'P' = 10-18, : "A" will be equal to '3'
- c) If 'P' = 19-36, : "A" will be equal to '2'
- d) If 'P' = 37-60, : "A" will be equal to '1'
- e) If 'P' is above 60 : "A" will be equal to '0'

II. **PERFORMANCE**: Here 'Monthly Performance' of the bidder for all the packages (**under execution**/ executed during the 'Period of Assessment' in all the Power Sector Regions of BHEL) **SIMILAR** to the packages covered under the tendered scope, excepting packages not commenced shall be taken into consideration. The 'Period of Assessment' shall be 6 months preceding the cut off month. The cut off month for reckoning 'Period of Assessment'

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shall be the month two (2) months preceding the month corresponding to the 'latest date of bid submission', in the following manner:

**(Note:** For example if 'latest date of bid submission' is in Aug 2011, then the 'performance' shall be assessed for a 6 month period upto and inclusive of June 2011, for all the unit wise identified packages (refer Table I)

- i). Calculation of Overall 'Performance Rating' for 'similar Package/Packages' for the tendered scope under execution at Power Sector Regions:  
This shall be obtained by summing up the 'Monthly Performance Evaluation' scores obtained by the bidder in all Regions for all the similar Package/packages', divided by the total number of Package months for which evaluation should have been done, as per procedure below:
- a)  $P_1, P_2, P_3, P_4, P_5, \dots, P_N$  etc be the packages (**under execution/** executed during the 'Period of Assessment' in all Regions) **SIMILAR** to the packages covered under the tendered scope, excepting packages not commenced. Total number of similar packages for all Regions =  $P_T$  ( i.e  $P_T = P_1 + P_2 + P_3 + P_4 + \dots + P_N$  )
  - b) Number of Months ' $T_1$ ' for which 'Monthly Performance Evaluation' as per relevant formats, should have been done in the 'Period of Assessment' for the corresponding similar package  $P_1$ . Similarly  $T_2$  for package  $P_2, T_3$  for package  $P_3$ , etc for the tendered scope. Now calculate cumulative total months ' $T_T$ ' for total similar Packages ' $P_T$ ' for all Regions ( i.e  $T_T = T_1 + T_2 + T_3 + T_4 + \dots + T_N$  )
  - c) Sum ' $S_1$ ' of 'Monthly Performance Evaluation' Scores ( $S_{1-1}, S_{1-2}, S_{1-3}, S_{1-4}, S_{1-5}, \dots, S_{1-N}$  ) for similar package  $P_1$ , for the 'period of assessment' ' $T_1$ ' (i.e  $S_1 = S_{1-1} + S_{1-2} + S_{1-3} + S_{1-4} + S_{1-5} + \dots + S_{1-N}$ ). Similarly  $S_2$  for package  $P_2$  for period  $T_2$ ,  $S_3$  for package  $P_3$  for period  $T_3$ , etc for the tendered scope for all Regions. Now calculate cumulative sum ' $S_T$ ' of 'Monthly Performance Evaluation' Scores for total similar Packages ' $P_T$ ' for all Regions (i.e ' $S_T = S_1 + S_2 + S_3 + S_4 + S_5 + \dots + S_N$ .)
  - d) **Overall Performance Rating ' $R_{BHEL}$ ' for the similar Package/Packages (under execution/** executed during the 'Period of Assessment') in all the Power Sector Regions of BHEL):

**Aggregate of Performance scores for all similar packages in all the Regions**

= -----

**Aggregate of months for each of the similar package for which performance should have been evaluated in all the Regions**

$$= \frac{S_T}{T_T}$$

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e) Bidders to note that the risk of non evaluation or non availability of the 'Monthly Performance Evaluation' reports as per relevant formats is to be borne by the Bidder

f) Table showing methodology for calculating 'a', 'b' and 'c' above

S l o	Item Description	Details for all Regions							Total
		(i)	(ii)	(iii)	(iv)	(v)	(vi)	(vii)	
1	Similar Packages for all Regions →	P <sub>1</sub>	P <sub>2</sub>	P <sub>3</sub>	P <sub>4</sub>	P <sub>5</sub>	...	P <sub>N</sub>	Total No of similar packages for all Regions = <b>P<sub>T</sub></b> ie Sum (Σ) of columns (iii) to (ix)
2	Number of Months for which 'Monthly Performance Evaluation' as per relevant formats should have been done in the 'period of assessment for corresponding similar Package ( as in row 1)	T <sub>1</sub>	T <sub>2</sub>	T <sub>3</sub>	T <sub>4</sub>	T <sub>5</sub>	...	T <sub>N</sub>	Sum (Σ) of columns (iii) to (ix)  <b>= T<sub>T</sub></b>
3	Monthly performance scores for the corresponding period (as in Row 2)	S <sub>1-1</sub> , S <sub>1-2</sub> , S <sub>1-3</sub> , S <sub>1-4</sub> , ... S <sub>1-T1</sub>	S <sub>2-1</sub> , S <sub>2-2</sub> , S <sub>2-3</sub> , S <sub>2-4</sub> , ... S <sub>2-T2</sub>	S <sub>3-1</sub> , S <sub>3-2</sub> , 2, S <sub>3-3</sub> , 3, S <sub>3-4</sub> , 4, ... S <sub>3-T3</sub>	S <sub>4-1</sub> , S <sub>4-2</sub> , 2, S <sub>4-3</sub> , 3, S <sub>4-4</sub> , 4, ... S <sub>4-T4</sub>	S <sub>5-1</sub> , S <sub>5-2</sub> , 2, S <sub>5-3</sub> , 3, S <sub>5-4</sub> , 4, ... S <sub>5-T5</sub>	.. ... ... ... ...	S <sub>N-1</sub> , S <sub>N-2</sub> , S <sub>N-3</sub> , S <sub>N-4</sub> , ... S <sub>N-TN</sub>	-----
4	Sum of Monthly Performance scores of the corresponding Package for the corresponding	S <sub>1</sub>	S <sub>2</sub>	S <sub>3</sub>	S <sub>4</sub>	S <sub>5</sub>	...	S <sub>N</sub>	Sum (Σ) of columns (iii) to (ix)  <b>= S<sub>T</sub></b>

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	period (as in row-3)								
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ii) Weightage “B” assigned to bidders based on Overall Performance Rating (R<sub>BHEL</sub>) at Power Sector Regions, for the respective Package:

- a) If R<sub>BHEL</sub> is ≥ 80%, “B” will be equal to ‘6’
- b) If R<sub>BHEL</sub> is ≥ 75% < 80%, “B” will be equal to ‘5’
- c) If R<sub>BHEL</sub> is ≥ 70% < 75%, “B” will be equal to ‘4’
- d) If R<sub>BHEL</sub> is ≥ 65% < 70%, “B” will be equal to ‘3’
- e) If R<sub>BHEL</sub> is ≥ 60% < 65%, “B” will be equal to ‘2’
- f) If R<sub>BHEL</sub> is < 60%, “B” will be equal to ‘0’

**III. ‘Assessment of Capacity of Bidder’ to be Qualified for the tender:**

Shall be based on the sum of the weightages obtained in ‘LOAD’ (A) and ‘PERFORMANCE’ (B) as below:

- a) If the sum (A+B) is 6 or above for each of the applicable Package, then the Bidder is considered ‘Qualified’ for the tender
- b) If the sum (A+B) is less than 6 for any of the applicable Package, then the Bidder is considered ‘NOT Qualified’ for the tender

**IV. Explanatory note:**

- a) Similar package means Boiler or ESP or Piping or Turbine or Civil or Structure or Electrical or CI, etc at the individual level irrespective of rating of Plant, and irrespective of whether the subject tender is a single package or as part of combined/composite packages. Normally Boiler, ESP, Piping, Turbine, Electrical, CI, Civil, Structure, etc is considered individual level of package. For example in case the tendered scope is a Boiler Vertical Package comprising of Boiler, ESP and Power Cycle Piping (i.e the ‘identified packages as per Table-1 below), the ‘PERFORMANCE’ part against sl no II above, needs to be evaluated considering all the identified packages (ie Boiler, ESP and Power Cycle Piping) and finally the Bidder’s capacity to execute the tendered scope is assessed in line with III above
- b) Identified Packages (Unit wise)

**Table-1**

	Civil	Electrical & CI	Mechanical
	i). Enabling works	i). Electrical	i). Boiler & Aux (All types including CW Piping if applicable)
	ii). Pile and Pile Caps	ii). CI	ii). Power Cycle Piping/Critical Piping
	iii). Civil Works including foundations	iii). Others (Elec& CI)	iii). LP Piping
	iv). Structural Steel Fabrication & Erection		iv). ESP
	v). Chimney		

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	vi). Cooling Tower vii). Others (Civil)		v). Steam Turbine Generator set & Aux vi). Gas Turbine Generator set & Aux vii). Hydro Turbine Generator set & Aux viii). Turbo Blower (including Steam Turbine) ix). Material Handling x). Material Management xi). Material Handling & Material Management xii). Others (Mechanical)
--	--------------------------------------------	--	-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------

- c) Vendors who are first timers to any BHEL Region, may be considered subject to satisfying other tender conditions. Eligibility of the party for the next tender of any package in that Region, shall be subject to the bidder satisfying the 'Assessment of Capacity of Bidder' for a period of first **nine months** after commencement of work or contract duration whatever is lesser.

In case the first timer is executing any other packages in any BHEL Region, then the performance evaluation will be based on the data available for the other packages though not similar, for the 'Period of assessment', for the purpose of 'Assessment of Capacity of Bidder'

- d) Vendors who are not first timers and who have not been executing any package or packages similar to the packages under the tender in the 'Period of assessment', shall be considered qualified subject to them satisfying all other tender conditions.
- e) In the unlikely event of all bidders shortlisted against Technical and Financial Qualification criteria not meeting the criteria on 'Assessment of Capacity of Bidders' detailed above, OR leads to a single tender response on applying the criteria of 'Assessment of Capacity of Bidders', then BHEL at its discretion, reserves the right to consider the further processing of the Tender based on the **Overall Performance Rating 'R<sub>BHEL</sub>'** only.
- f) 'Under execution' shall mean works in progress as per the following:
- i. upto Boiler Steam Blowing in case of Steam Generator and Auxilliaries
  - ii. upto Synchronisation in case of all other works excepting sl no (i) and (iii)
  - iii. upto execution of at least 75% of anticipated contract value (unit wise), in case of Enabling works or Civil & Structures.

Note : BHEL at its discretion can extend (or reduce in exceptional cases in line with Contract conditions) the period defined against (i), (ii) and (iii) above, depending upon the balance scope of work to be completed.

- g) Performance evaluation in CL 9 above is applicable to Prime bidder and consortium partner (or Technical tie up partner) for their respective scope of work

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- 10.0 Since the job shall be executed at site, bidders must visit site/ work area and study the job content, facilities available, availability of materials, prevailing site conditions including law & order situation, applicable wage structure, wage rules, etc before quoting for this tender. They may also consult this office before submitting their offers, for any clarifications regarding scope of work, facilities available at sites or on terms and conditions.
- 11.0 For any clarification on the tender document, the bidder may seek the same in writing or through e-mail, as per specified format, within the scheduled date for seeking clarification, from the office of the undersigned. BHEL shall not be responsible for receipt of queries after due date of seeking clarification due to postal delay or any other delays. Any clarification / query received after last date for seeking clarification may not be normally entertained by BHEL and no time extension will be given.
- 12.0 BHEL may decide holding of pre-bid discussion [PBD] with all intending bidders as per date indicated in the NIT. The bidder shall ensure participation for the same at the appointed time, date and place as may be decided by BHEL. Bidders shall plan their visit accordingly. The outcome of pre-bid discussion (PBD) shall also form part of tender.
- 13.0 In the event of any conflict between requirement of any clause of this specification/ documents/drawings/data sheets etc or requirements of different codes/standards specified, the same to be brought to the knowledge of BHEL in writing for clarification before due date of seeking clarification (whichever is applicable), otherwise, interpretation by BHEL shall prevail. Any typing error/missing pages/ other clerical errors in the tender documents, noticed must be pointed out before pre-bid meeting/submission of offer, else BHEL's interpretation shall prevail.
- 14.0 Unless specifically mentioned otherwise, bidder's quoted price shall deemed to be in compliance with tender including PBD.
- 15.0 Bidders shall submit Integrity Pact Agreement (Duly signed by authorized signatory who signs in the offer), **if applicable**, along with techno-commercial bid. This pact shall be considered as a preliminary qualification for further participation. **The names and other details of Independent External Monitor (IEM) for the subject tender is as given at point (1) above.**
- 16.0 The Bidder has to satisfy the Pre Qualifying Requirements stipulated for this Tender in order to be qualified. The Price Bids of only those bidders will be opened who will be qualified for the subject job on the basis of satisfying the Pre Qualification Criteria specified in this NIT as per Annexure-I (as applicable), past performance etc. and date of opening of price bids shall be intimated to only such bidders. BHEL reserves the right not to consider offers of parties under HOLD.
- 17.0 In case BHEL decides on a 'Public Opening', the date & time of opening of the sealed PRICE BID shall be intimated to the qualified bidders and in such a case, bidder may depute one authorised representative to witness the price bid opening. BHEL reserves the right to open 'in-camera' the 'PRICE BID' of any or all Unsuccessful/Disqualified bidders under intimation to the respective bidders.
- 18.0 Validity of the offer shall be for **six months** from the latest due date of offer submission (including extension, if any) unless specified otherwise.
- 19.0 BHEL reserves the right to decide the successful bidder on the basis of Reverse Auction process. In such case all qualified bidders will be intimated regarding procedure/ modality for Reverse Auction process prior to Reverse Auction and price will be decided as per the rules for Reverse Auction. .

However, if reverse auction process is unsuccessful as defined in the RA rules/procedures, or for

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whatsoever reason, then the sealed 'PRICE BIDS' will be opened for deciding the successful bidder. BHEL's decision in this regard will be final and binding on bidder.

- 20.0 On submission of offer, further consideration will be subject to compliance to tender & qualifying requirement and customer's acceptance, as applicable.
- 21.0 In case the bidder is an "Indian Agent of Foreign Principals", 'Agency agreement has to be submitted along with Bid, detailing the role of the agent along with the terms of payment for agency commission in INR, along with supporting documents.
- 22.0 The bidders shall not enter into any undisclosed M.O.U. or any understanding amongst themselves with respect to tender.
- 23.0 Consortium Bidding (or Technical Tie up) shall be allowed only if specified in Pre Qualifying Requirement (PQR) criteria, and in such a case the following shall be complied with:
- 23.1 Prime Bidder and Consortium Partner or partners are required to enter into a consortium agreement with a validity period of six months initially. In case the consortium is awarded the contract, then the Consortium Agreement between the Prime Bidder and Consortium Partner or partners shall be extended till contractual completion period including extension periods if any applicable.
- 23.2 'Stand alone' bidder cannot become a **'Prime Bidder' or a 'Consortium bidder' or 'Technical Tie up bidder' in a consortium (or Technical Tie up) bidding.** Prime bidder shall neither be a consortium partner to other prime bidder nor take any other consortium partners. However, consortium partner may enter into consortium agreement with other prime bidders. In case of non compliance, consortium bids of such Prime bidders will be rejected.
- 23.3 Number of partners for a consortium Bidding (or Technical Tie up) shall be as specified in the PQR
- 23.4 Prime Bidder shall be as specified in the Pre Qualification Requirement, else the bidder who has the major share of work
- 23.5 In order to be qualified for the tender, Prime Bidder and Consortium partner or partners shall satisfy (i) the Technical 'Pre Qualifying Requirements' specified for the respective package, (ii) "Assessment of Capacity of Bidder" as specified in clause 9.0
- 23.6 Prime Bidder shall comply with additional 'Technical' criteria of PQR as defined in 'Explanatory Notes for the PQR'
- 23.7 Prime Bidder shall comply with all other Pre Qualifying criteria for the Tender unless otherwise specified
- 23.8 In case customer approval is required, then Prime Bidder and Consortium Partner or partners shall have to be individually approved by Customer for being considered for the tender.
- 23.9 Prime Bidder shall be responsible for the overall execution of the contract
- 23.10 In case of award of job, Performance shall be evaluated for Prime Bidder and Consortium Partner or partners for their respective scope of work(s) as per prescribed formats

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- 23.11 In case the Consortium partner or partners back out, their SDs shall be encashed by BHEL. In such a case, other consortium partner or partners meeting the PQR have to be engaged by the Prime Bidder, and if not, the respective work will be withdrawn and executed on risk and cost basis of the Prime Bidder. The new consortium partner or partners shall submit fresh SDs as applicable.
- 23.12 In case the prime Bidder withdraws, the whole contract shall be considered cancelled and short closed.
- 23.13 After execution of work, the work experience shall be assigned to the Prime Bidder and the consortium partner or partners for their respective scope of work. After successful execution of two similar works with the same consortium partner or partners under direct orders of BHEL, the Prime Bidder shall be eligible for becoming a 'stand alone' bidder for similar works, subject to certification from BHEL about the active involvement of the Prime Bidder for satisfactory execution of the works.
- 23.14 The consortium partner shall submit SD equivalent to 2% of the total contract value in addition to the SD to be submitted by the prime Bidder for the total contract value. In case there are two consortium partners, then each partner shall submit SD equivalent to 1% of the total contract value in addition to the SD to be submitted by the prime Bidder for the total contract value.
- 23.15 In case of a Technical Tie up, all the clauses applicable for the Consortium partner shall be applicable for the Technical Tie up partner also
- 24.0 The bidder shall submit documents in support of possession of 'Qualifying Requirements' duly self certified and stamped by the authorized signatory, indexed and properly linked in the format for PQR. In case BHEL requires any other documents/proofs, these shall be submitted immediately.
- 25.0 The bidder may have to produce original document for verification if so decided by BHEL.
- 26.0 Order of Precedence  
In the event of any ambiguity or conflict between the Tender Documents, the order of precedence shall be in the order below:
- a. Amendments/Clarifications/Corrigenda/Errata etc issued in respect of the tender documents by BHEL
  - b. Notice Inviting Tender (NIT)
  - c. Price Bid
  - d. Technical Conditions of Contract (TCC)—Volume-1A
  - e. Special Conditions of Contract (SCC) —Volume-1B
  - f. General Conditions of Contract (GCC) —Volume-1C
  - g. Forms and Procedures —Volume-1D

for BHARAT HEAVY ELECTRICALS LTD

AGM/Purchase

**Enclosure**

01. Annexure-1: Pre Qualifying criteria.
02. Annexure-2: Check List .
03. Annexure-3: Important Infor
04. Other Tender documents as per this NIT.

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**ANNEXURE - 1**

**PRE QUALIFYING REQUIREMENTS**

<b>JOB</b>	FOR HANDLING AT SITE STORES/STORAGE YARD, TRANSPORTATION TO SITE OF WORK, COMPLETE ERECTION, CHECKING OF CALIBRATION, TESTING, COMMISSIONING AND HANDING OVER OF HT / LT POWER TRANSFORMERS, DAVR,ELECTROSTATIC PRECIPITATOR,SOOT BLOWER SYSTEM, VARIABLE FREQUENCY DRIVES FOR ID FANS, CABLING PACKAGE, AND ASSOCIATED EQUIPMENTS FOR 2X500 MW ,MSPGCL CHANDRAPUR UNIT #8 &#9, AT MAHARASHTRA STATE POWER GENERATION COMPANY LIMITED CHANDRAPUR SUPER THERMAL POWER STATION EXPANSION PROJECT (2X500MW) CHANDRAPUR, DIST- CHANDRAPUR (MAHARASHTRA)
<b>TENDER NO</b>	<b>BHE/PW/PUR/CHT-ELE/1127</b>

<b>SL NO</b>	<b>PRE QUALIFICATION CRITERIA</b>	<b>Bidders claim in respect of fulfilling the PQR Criteria</b>	
		<b>Name and Description of qualifying criteria</b>	<b>Page no of supporting document. Bidder must fill up this column as per applicability</b>
A	Submission of Integrity Pact duly signed (if applicable)	<b>NOT APPLICABLE</b>	
B	<p><b><u>Technical</u></b> Bidder must have, executed following works in the last seven (7) years as on latest date of bid submission ( i.e. Bidder must meet B.1 And B.2.1 or B.2.2 or B.2.3 ) :</p> <p>B.1) “Erection, Testing and Commissioning of Electrical works in a power Plant consisting of:</p> <ul style="list-style-type: none"> <li>a. Power Transformers (at least 160 MVA)</li> <li>b. HT Bus Ducts</li> <li>c. HT Switchgears</li> </ul> <p align="center"><b>AND</b></p>	APPLICABLE	

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	<p>B.2.1) Executed One Electrical work not less than value of <b>Rs 408 Lakhs.</b> OR B.2.2) Executed Two Electrical works each of not less than value of <b>Rs 255 Lakhs.</b> OR B.2.3) Executed Three Electrical works each of not less than value of <b>Rs 204 Lakhs</b></p>		
C-1	<p><b><u>Financial Turnover</u></b> Bidders must have achieved an average annual financial turnover (Audited) of <b>Rs 153 Lakhs</b> or more over last three Financial Years (FY) i.e. 2009-2010, 2010-2011, 2011-12</p>	APPLICABLE	
C-2	<p>NETWORTH (only in case of Companies) Net worth of the Bidder based on the latest Audited Accounts as furnished for 'C-1' above should be positive</p>	APPLICABLE	
C-3	<p>PROFIT Bidder must have earned cash profit in any one of the three Financial Years as applicable in the last three Financial Years defined in 'C-1' above based on latest Audited Accounts.</p>	APPLICABLE	
D	<p>Assessment of Capacity of Bidder to execute the work as per sl no 9 of NIT</p>	APPLICABLE	By BHEL
E	<p>Approval of Customer</p>	APPLICABLE	BY BHEL
F	<p>Price Bid Opening Note: Price Bids of only those bidders shall be opened who stand qualified after compliance of criteria A to E</p>	APPLICABLE	BY BHEL
F	<p>Consortium criteria</p>	NOT APPLICABLE	
<p><b><u>Explanatory Notes for the PQR (unless otherwise specified in the PQR):</u></b></p> <ol style="list-style-type: none"> <li>Bidder to submit Audited Balance Sheet and Profit and Loss Account for the respective years as indicated against C-1 above along with all annexures</li> <li>In case audited Financial statements have not been submitted for all the three years as indicated against C-1 above, then the applicable audited statements submitted by the bidders against the requisite three years, will be averaged for three years i.e total divided by three.</li> <li>C-2:-NETWORTH : Shall be calculated based on the latest Audited Accounts as furnished for C-1 above. Net worth = Paid up share capital + Reserves. (Net worth is required to be evaluated in case of companies)</li> <li>C-3:- PROFIT : shall be NET profit (PAT + Non cash expenditure viz depreciation)</li> </ol>			

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	<p>earned during any one of the three financial years as in C-1 above</p> <p>5. 'Additional' Criteria in respect of 'Technical' criteria of PQR (as in 'B' above) for Civil, Electrical, CI, unless otherwise specified :</p> <ol style="list-style-type: none"><li>1. Bidder should have executed similar work of any one of the following:<ol style="list-style-type: none"><li>a. One (1) work of value not less than Rs XXX OR</li><li>b. Two (2) works of not less than Rs YYY OR</li><li>c. Three (3) works of not less than Rs ZZZ (Value XXX, YYY, ZZZ shall be as indicated by BHEL</li></ol></li><li>2. 'Similar' work for criteria 5 above means<ol style="list-style-type: none"><li>a. Civil or Structures or Civil &amp; Structures or Chimney respectively as applicable to the tendered scope in respect of 'CIVIL' Works</li><li>b. Electrical works in respect of 'ELECTRICAL'</li><li>c. CI works in respect of 'CI' Works</li><li>d. Material Handling and/or Management works in respect of 'MM' works</li></ol></li></ol> <p>6. Time period for achievement of the 'Technical' criteria of PQR (as in 'B' above) will be the last 7 years ending on the 'latest date' of Bid submission</p> <p>7. 'EXECUTED' means the Vendor should have achieved the criteria specified in the Technical criteria of PQR (as in 'B' above) even if the Contract has not been completed or closed</p> <p>8. "CHARGING" in respect of power Transformers, Bus ducts, HT/LT switchgears</p> <p>9. In case the experience/PO/WO certificate enclosed by bidders do not have separate break up prices for the E&amp;C portion of Electrical and CI Works, (i.e. the certificates enclosed are for composite order for supply and erection of Electrical &amp; CI and other works if any), then value of Erection and Commissioning for the Electrical &amp; CI portion shall be considered as 15% of the supply &amp; erection of Electrical &amp; CI, unless otherwise specifically indicated in the PQR.</p> <p>10.</p>
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**BIDDER SHALL SUBMIT ABOVE PRE-QUALIFICATION CRITERIA FORMAT, DULY FILLED-IN, SPECIFYING RESPECTIVE ANNEXURE NUMBER AGAINST EACH CRITERIA AND FURNISH RELEVANT DOCUMENT INCLUSIVE OF WORK ORDER AND WORK COMPLETION CERTIFICATE ETC IN THE RESPECTIVE ANNEXURES IN THEIR OFFER.**

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**ANNEXURE - 2**

**CHECK LIST**

**NOTE:- Tenderers are required to fill in the following details and no column should be left blank**

1	Name and Address of the Tenderer		
2	Details about type of the Firm/Company		
3.a	Details of Contact person for this Tender	Name : Mr/Ms Designation: Telephone No: Mobile No: Email ID: Fax No:	
3.b	Details of alternate Contact person for this Tender	Name : Mr/Ms Designation: Telephone No: Mobile No: Email ID: Fax No:	
4	EMD DETAILS	DD No:                      Date : Bank :                      Amount: Please tick ( ✓ ) whichever applicable:- ONE TIME EMD / ONLY FOR THIS TENDER	
5	Validity of Offer	TO BE VALID FOR SIX MONTHS FROM DUE DATE	
		APPLICABILITY (BY BHEL)	ENCLOSED BY BIDDER
6	Whether the format for compliance with <b>PRE QUALIFICATION CRITERIA</b> (ANNEXURE-I) is understood and filled with proper supporting documents referenced in the specified format	Applicable	YES / NO
7	Audited profit and Loss Account for the last three years	Applicable	YES/NO
8	Copy of PAN Card	Applicable	YES/NO
9	Whether all pages of the Tender documents including annexures, appendices etc are read understood and signed	Applicable	YES/NO
10	Integrity Pact	Not Applicable	YES/NO
11	Declaration by Authorised Signatory	Applicable	YES/NO
12	No Deviation Certificate	Applicable	YES/NO
13	Declaration confirming knowledge about Site Conditions	Applicable	YES/NO
14	Declaration for relation in BHEL	Applicable	YES/NO

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15	Non Disclosure Certificate	Applicable	YES/NO
16	Bank Account Details for E-Payment	Applicable	YES/NO
17	Capacity Evaluation of Bidder for current Tender	Applicable	YES/NO
18	Tie Ups/Consortium Agreement are submitted as per format	Not Applicable	YES/NO
19	Power of Attorney for Submission of Tender/Signing Contract Agreement	Applicable	YES/NO
20	Analysis of Unit rates	Applicable	YES/NO

NOTE : STRIKE OFF 'YES' OR 'NO', AS APPLICABLE. TENDER NOT ACCOMPANIED BY THE PRESCRIBED  
**ABOVE APPLICABLE DOCUMENTS** ARE LIABLE TO BE SUMMARILY REJECTED.

**DATE :**  
(With Name, Designation and Company seal)

**AUTHORISED SIGNATORY**

## **IMPORTANT INFORMATION**

The offers of the bidders who are on the banned list as also the offer of the bidders, who engage the services of the banned firms, shall be rejected. The list of banned firms is available on BHEL web site ([www.bhel.com](http://www.bhel.com) ---> Tender Notification -> List of Banned Firms)

TYPICAL

1127

# TECHNICAL CONDITIONS OF CONTRACT (TCC)

BHARAT HEAVY ELECTRICALS LIMITED



## TECHNICAL CONDITIONS OF CONTRACT (TCC) CONTENTS

SI No	DESCRIPTION	Chapter	No. OF PAGES
<b>Volume-IA</b>	<b>Part-I: Contract specific details</b>		
1	Project Information	Chapter-I	
2	Scope of Works	Chapter-II	
3	Facilities in the scope of Contractor/BHEL (Scope Matrix)	Chapter-III	
4	T&Ps and MMEs to be deployed by Contractor	Chapter-IV	
5	T&Ps and MMEs to be deployed by BHEL on sharing basis	Chapter-V	
6	Time Schedule	Chapter-VI	
7	Terms of Payment	Chapter-VII	
8	Taxes and other Duties	Chapter-VIII	
9	Specific Inclusion	Chapter-IX	
10	Specific Exclusion	Chapter-X	
11	Annexures		
	Tentative scope of equipments/system (per unit)	Annexure I	
	Tentative weight details & dimension of equipments/system (per unit)	Annexure II a	
	Summary of Tentative weight of equipment system(per unit)	Annexure II b	

# TECHNICAL CONDITIONS OF CONTRACT (TCC)

## Chapter - I : Project Information

<b>1.0</b>	<b>Project Information</b>
<b>1.1</b>	<p><b>INTRODUCTION</b></p> <p>1 OWNER : Maharashtra State Power Generation Company Ltd.</p> <p>2 PROJECT TITLE : Chandrapur Thermal Power Expansion Project Unit- 8&amp;9</p> <p>3 PROJECT RATING : 2X500 MW</p> <p>4 LOCATION : Chandrapur, Distt – Chandrapur, Maharashtra</p> <p>5 NEAREST RAILWAY STATION : Chandrapur Railway Station on Delhi - <a href="#">Chennai</a> rail route- 6 Km from project site</p> <p>6 NEAREST PORT : Vishakhapatnam</p> <p>7 NEAREST AIRPORT : Nagpur - 150 Kms</p> <p>8 MAIN ROAD HIGHWAYS : <b>State Highway-</b> SH 264 connecting Chandrapur with Jam, Rajura &amp; Mul</p> <p style="padding-left: 40px;"><b>National Highway–</b> NH-7 connecting Varanasi to Madurai passing through Jabalpur, Seoni, Nagpur, Buti Bori, Jam, Adilabad and Hyderabad. Jam is at a distance of 100 Km from Chandrapur</p> <p>9 LATITUDE : 19° - 59'12" N</p> <p>10 LONGITUDE : 79° - 17'20" E</p>
<b>1.2</b>	<p><b>CLIMATIC CONDITIONS</b></p> <p>1 MAXIMUM TEMPERATURE : 48.3°C</p> <p>2 MINIMUM TEMPERATURE : 2.8°C</p> <p>3 MAXIMUM RELATIVE HUMIDITY : 70%</p> <p>4 MINIMUM RELATIVE HUMIDITY : 20%</p> <p>5 AVERAGE ANNUAL RAINFALL : 1420 mm</p> <p>6 HEIGHT ABOVE MSL : 189.70 mtr</p>

# TECHNICAL CONDITIONS OF CONTRACT (TCC)

## Chapter - II : Scope of Works

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### 2.0 SCOPE OF WORK

The scope of work under the specification broadly covers the receipt of materials from BHEL/customer stores/storage yard, handling at stores/storage yard, transportation to site of work, preassembly, erection, testing, pre-commissioning tests and checks and handing over of Electrical **Main Plant Electrical System** & Associated items .

**The work under this scope being quite sophisticated and also quite extensive, for proper planning, monitoring, reporting, etc of ongoing works, the contractor shall establish his own computer(s) and printer(s) at his site office, along with suitable operator(s), consumables, etc.**

Contractor may tie up with separate suitable agency/agencies for carrying out Bus Duct, Relay Testing and Integrated Testing of Generator System work. However before deploying such agencies on job, the Contractor shall obtain approval of BHEL Construction Manager in writing.

HT/LT power Transformers, Electrostatic Precipitator, Variable Frequency Drive for ID Fans, Soot Blower System, Cabling package and associated equipments & Associated Auxiliaries for the following: -

1. CABLE TRAY.
2. HT\LT POWER CABLES (Generally Unarmoured), LT CONTROL CABLES (Generally Unarmoured, Screened or Unscreened).
3. JUNCTION BOXES AND PUSH BUTTON.
4. STRUCTURAL STEEL.
5. SWITCHGEARS / MCC /PCC
6. STARTER PANEL/LOCAL STARTER BOXES/POWER DISTRIBUTION BOXES /MARSHALLING BOXES.
7. DRY TYPE TRANSFORMER.
8. PANELS.
9. DIGITAL AUTOMATIC VOLTAGE REGULATOR.
10. VARIABLE FREQUENCY DRIVE SYSTEM FOR ID FANS.
11. MISCELLANEOUS EQUIPMENTS.
12. EQUIPMENT EARTHING MATERIALS .
13. LT BUS DUCT.
14. HT BUS DUCT.
15. POWER TRANSFORMERS (GT, UAT, ST).

# TECHNICAL CONDITIONS OF CONTRACT (TCC)

## Chapter - II : Scope of Works

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- 16. ONLY TESTING & COMMISSIONING.
- 17. SOOT BLOWER SYSTEM.**
- 18. ELECTROSTATIC PRECIPITATOR (ESP).**
- 15. OTHERS EQUIPMENTS.

### 2.1 GENERAL REQUIREMENTS

#### 2.1.1

The intent of specification is to procure services according to the most modern and proven techniques and codes. The omission of specific reference to any method, equipment or material necessary for proper and efficient execution of this work shall not relieve the contractor of the responsibility of providing such facilities to complete the work without any extra compensation.

#### 2.1.2

The contractor must have the experience of erection of identical work in the past as specified in the tender documents and must have executed contract of similar nature. The contractor must furnish enough evidence to establish his capacity in erection, testing & commissioning of similar equipments covered under this specification

#### 2.1.3

**The contractor will have following valid certificates.**

- A) Contractor Electrical License for Extra High Voltage System installation work.**
- B) Supervisory Competency Certificate to deal with Electrical High Voltage equipments for their erection, testing & commissioning. During the execution of work, minimum two persons should be posted at site that has valid Supervisory Competency Certificate.**
- C) The contractor should have a very good engineering background and capability of carrying out erection & commissioning work as specified in this tender document.**

#### 2.1.4

The work to be carried out under the scope of this specification covers the complete work of loading, handling, transporting, unloading, preassembly, erection, calibration, testing, air flushing, pre commissioning tests, commissioning of systems, trial run of various auxiliaries and equipments, achieving various milestones till handing over of the unit to BHEL's customer. The work shall conform to dimensions and tolerances specified in various drawings that will be provided during the erection. If any portion of the work is found to be defective in workmanship or not conforming to drawings or other specifications, the contractor shall dismantle and re-do the work duly replacing the defective materials at his cost, failing which the work will be got done by engaging

# TECHNICAL CONDITIONS OF CONTRACT (TCC)

## Chapter - II : Scope of Works

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other agencies or departmentally and recoveries will be effected from contractor's bills towards expenditure incurred including 30% departmental charges.

### 2.1.5

The terminal points decided by BHEL shall be final and binding on the contractor for deciding the scope of work and effecting payment for the work done.

### 2.1.6

The work shall be executed under the usual conditions affecting major power plant construction and in conjunction with numerous other operations at site. The contractor and his personnel shall cooperate with personnel of BHEL, BHEL's customer, customer's consultants and other contractors, coordinating his work with others and proceed in a manner that shall not delay or hinder the progress of work of the project as a whole.

### 2.1.7

The work covered under this specification is of highly sophisticated nature, requiring the best quality workmanship, supervision, engineering and construction management. The contractor should ensure proper planning and successful & timely completion of the work to meet the overall project schedule. The contractor must deploy adequate quantity of tools & plants, modern / latest construction aids etc. He must also deploy adequate trained, qualified and experienced supervisory staff and skilled personnel.

### 2.1.8

Contractor shall erect, align and commission all the equipments and auxiliaries as per the sequence & methodology prescribed by BHEL depending upon the technical requirements. Availability of materials and fronts will decide this. BHEL engineer's decision regarding correctness of the work and method of working shall be final and binding on the contractor. No claims for extra payment from the contractor will be entertained on the ground of deviation from the methods / sequences adopted in erection of similar sets elsewhere.

### 2.1.9

**All necessary certificates and licenses, permits & clearances required to carry out this work from the respective statutory authorities are to be arranged by the contractor expeditiously at his cost in time to ensure smooth progress of work.**

### 2.1.10

The work shall conform to dimensions and tolerances specified in the various drawings / documents that will be provided during various stages of erection. If any portion of work is found to be defective in workmanship, not conforming to drawings or other stipulations due to contractor's fault, the contractor shall dismantle and re-do the work duly replacing the defective materials at his cost, failing which the work will be got done by BHEL and recoveries will be effected from the contractor's bills towards

# TECHNICAL CONDITIONS OF CONTRACT (TCC)

## Chapter - II : Scope of Works

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expenditure incurred including cost of materials and 30% departmental overheads of BHEL.

### 2.1.11

BHEL reserves right to recover from the contractor any loss, which arises out of undue delay/discrepancy/shortage/damage or any other causes due to contractor's lapse during any stage of work. Any loss to BHEL due to contractor's lapse shall have to be made good by the contractor.

### 2.1.12

All transport equipment, handling equipment, tools, tackles, fixtures, equipment, materials, manpower, supervisors/engineers, consumables etc., except otherwise specified as BHEL scope of free issue, required for this scope of work shall be provided by the contractor. All expenditure including taxes and incidentals in this connection will have to be borne by him unless otherwise specified in the relevant clauses. The contractor's quoted rates should be inclusive of all such contingencies.

### 2.1.13

During the course of erection, testing and commissioning certain rework / modification / rectification / repair / fabrication etc., may become necessary on account of feedback / revision of drawing. This will also include modifications / re-works suggested by BHEL / customer / other inspection group. Contractor shall carry out such rework / modification / rectification / fabrication / repair etc., promptly and expeditiously. Daily log sheets signed by BHEL engineer and indicating the details of work carried out, man-hours etc. shall be maintained by the contractor for such reworks.

### 2.1.14

All works such as cleaning, leveling, aligning, trial assembly, dismantling of certain equipments / components for checking and cleaning, surface preparation, fabrication of sheets, tubes and pipes as per general engineering practice and as per BHEL engineer's instructions at site, cutting, gouging, weld depositing, grinding, straightening, chamfering, filing, chipping, drilling, reaming, scrapping, lapping, fitting up etc., as may be applicable in such erection works and which are treated incidental to the erection works and necessary to complete the work satisfactorily, shall be carried out by the contractor as part of the work within the quoted rates.

### 2.1.15

The contractor shall make all fixtures, temporary supports, steel structures required for jigs & fixtures, anchors for load and guide pulleys required for the work (excepting those specifically included in BHEL scope). However, necessary steel will be provided from the scrap / surplus materials available at site.

### 2.1.16

The contractor shall take delivery of the components, equipments, chemicals, lubricants etc from the BHEL stores/ storage area after getting the approval of BHEL

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engineer on standard indent forms of BHEL. Complete and detailed account of the materials and equipments after usage shall be submitted to the BHEL and reconciled periodically.

### 2.1.17

Contractor shall plan and transport equipments, components from storage to erection site and erect them in such a manner and sequence that material accumulation at site does not lead to congestion at site of work. Materials shall be stacked neatly, preserved and stored in the contractor's shed and at work areas in an orderly manner. In case it is necessary to shift and re-stack the materials kept at work areas/ site to enable other agencies to carry out their work or for any other reason, contractor shall do it most expeditiously. No claim for extra payment for such work will be entertained.

### 2.1.18

The contractor shall take delivery of equipment, materials from the storage yard/ stores/sheds of BHEL/customer. He shall also make arrangements for verification of equipment, transportation up to site of work, safe custody, watch and ward of equipment after it has been handed over to him till these are fully erected, tested and commissioned and taken over by the customer. The contractor should note that the transport of equipments to erection site, assembly yards etc. should be done by the prescribed route without disturbing the other works and contractors and in the most professional manner. Special equipments such as measuring and control equipments, panels, electronic items, SF6 breakers, switches, cables, conduits etc. shall be stored when taken over by the contractor in appropriate manner as per BHEL's instructions.

### 2.1.19

Plant materials should not be used for any temporary supports / scaffolding / preparing pre-assembly bed etc.

### 2.1.20

**The services, tests and support to be provided by the agency for the work mentioned in various sections of this tender are indicative and not exhaustive, and not limited to these for completion of the work in all respects.**

### 2.1.21

**The weight & dimension as mentioned against the individual items in Price Bid / Rate Schedules or elsewhere in the tender specification are indicative approximate and there may be variation in dimension & weight in actual supply of equipment. No rate variation shall be considered on this account.**

### 2.1.22

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**The scope of work & description of system / equipment as given in the various clauses of this tender specification and rate schedule are only for understanding the system requirement, contractor shall note this point and assess the volume of work prior to submit the offer.**

### 2.1.23

The contractor shall have total responsibility for all equipment and materials in his custody at contractor's stores, loose, semi-assembled, assembled or erected by him at site. He shall effectively protect the finished works from action of weather and from damages or defacement and shall also cover the finished parts immediately on completion of work as per BHEL engineer's instructions. The machined surfaces/finished surfaces should be greased and covered.

### 2.1.24

At all stages of work, equipments/materials in the custody of contractor, including those erected, will have to be preserved as per the instructions of BHEL.

### 2.1.25

The contractor shall make suitable security arrangements including employment of security personnel and ensure protection of all materials/ equipment in their custody and installed equipments from theft/fire/pilferage and any other damages and losses.

### 2.1.26

The contractor shall collect all scrap materials periodically from various levels of powerhouse, working area of the power station, auxiliary and piping around power station and collect the same at one place earmarked for the same. Loads of scraps are to be shifted to a place earmarked by BHEL. Failure to collect the scrap is likely to lead to accidents and as such, BHEL reserves the right to collect and remove the scrap at contractor's risk and cost, if there is any failure on the part of contractor in this respect. **1% value of each RA bill will be earmarked against compliance of the above, to be released only on satisfactory collection and deposit of scrap as stated above. In case of failure of contractor to comply with this requirement, BHEL will make suitable arrangement at contractor's risk and cost. In such case, any expenditure over and above the withheld 1% amount will also be recovered suitably from the RA bills of vendor.**

### 2.1.27

The entire surplus, damaged, unused materials, packaging materials / containers, special transporting frames, gunny bags, etc., shall be returned to BHEL stores by the contractor.

### 2.1.28

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The contractor shall not waste any materials issued to him. In case it is observed at any stage that the wastage/excess utilization of materials is not within the permissible limits, recovery for the excess quantity used or wasted will be effected with departmental charges from the contractor. Decision of BHEL on this will be final and binding on the contractor.

### 2.1.29

For any class of work for which no specifications have been laid down in these specifications, work shall be executed as per the instructions of BHEL.

### 2.1.30

Housekeeping in the erection and preassembly area is as important as the well-planned and orderly work. The access to site for inspection approaches by BHEL and customer engineers and leading of the material shall be made available by the contractor at all times. The shifting and reshifting of erection materials, tools and plants and clearance of restrictions, filling of ditches, undulation near preassembly and switch yard area is the responsibility of the contractor. Contractor should visit the site and acquaint himself with all restrictions and difficulties that he may encounter during erection/commissioning stages.

### 2.1.31

The contractor shall handover all parts/materials remaining extra over the normal requirement with proper identification tags in a packed condition to BHEL stores. In case of any misuse or use over actual design requirements, BHEL reserves the right to recover the cost of parts/materials used in excess or misused. Decision of BHEL engineer in this regard will be final and binding on the contractor.

### 2.1.32

The contractor should take all reasonable care to protect equipment and materials under his custody either in his stores or at site. Copper tubing, brass fittings, brass valves etc. Forming an integral part of equipment or system are liable to greater damages/pilferages /theft / losses. It will be responsibility of contractor to arrange for adequate security round the clock for protection from such damages/pilferages/theft/losses.

### 2.1.33

The contractor shall ensure that all the packing materials and protection devices used for the various equipments during transit and storage are removed before these equipments are erected in position.

### 2.1.34

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Overhauling, cleaning, revisioning, servicing of equipments during erection and commissioning stages will be arranged by the contractor. All equipments shall be preserved and protected before and after erection as per the advice of BHEL engineer.

### 2.1.35

Substantial portion of cable laying & termination shall be done by other agencies for the equipment covered under this tender specification. The glands & lugs shall be supplied either loose or fitted with the equipments. Contractor shall take care of this aspect at the time of receipt of the equipment from BHEL stores. Contractor shall account for the quantities received with equipments and shall hand over the same to cabling agency under intimation to BHEL Engineer. Contractor shall extend all necessary help & co-ordinate with the cabling agency during the course of work.

### 2.1.36

Contractor will be required to maintain in his site office at least one PC along with minimum accessories like printer, etc to enable him to carry out site activities in a planned, well coordinated and smooth manner.

### 2.1.37

Contractor shall prepare Marked-Up drawings incorporating modifications and deviations from original drawings or prepare fresh sketch for actual installation / connection details if need be, that can be converted to "As-built" drawing.

## **2.2 TESTING, PRE-COMMISSIONING, AND POST COMMISSIONING:**

### 2.2.1

The contractor shall perform various activities during pre-commissioning, integrated testing, post-commissioning stages of equipment covered under this tender specification. It is responsibility of contractor to arranged tools & plants, test equipments, experienced engineers and technicians. Contractor shall earmark separate manpower for respective commissioning areas and they shall not be disturbed /diverted for other work. The contractor's commissioning group shall work as per the instruction of BHEL Engineer and they shall coordinate day-to-day activity with other agency and BHEL/ Customer. The testing activity may have to be repeated till satisfactory results are obtained and also to satisfy the requirement of Customer / statutory Authority.

### 2.2.2

The contractor shall simultaneously start testing & commissioning activities for equipments to match the mile stone activities of the project.

### 2.2.3

The mobilization of these commissioning groups shall be such that planned activities are taken up in time and also completed as per schedule and work undertaken round

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the clock if required. It is responsibility of contractor to discuss on day to day / weekly / monthly basis the requirement of manpower, consumables, tools & tackles / testing equipments with BHEL Engineers and arrange for the same. If at any time the requisite manpower, consumables, testing equipments etc are not arranged then BHEL shall make alternative arrangements and necessary recoveries with overhead cost will be made from the running bills.

### 2.2.4

Contractor shall cut/open work, if needed, as per BHEL engineer's instructions during commissioning for inspection, checking and make good the works after inspection is over.

### 2.2.5

It shall be specifically noted that the contractor may have to work round the clock and in shifts during the pre-commissioning and commissioning period along with or without BHEL engineers and hence considerable overtime payment is involved. The contractor's quoted rates shall be inclusive of all these factors.

### 2.2.6

In case any rework/ repair / rectification/ modification / fabrication etc is required because of contractor's faulty workmanship which are noticed during the commissioning of, at any stages, the same shall be rectified by the contractor at his cost. If during the commissioning any improvement / repair / rework / rectification / fabrication / modification due to design improvement is required, the same shall be carried out by the contractor promptly and expeditiously.

### 2.2.7

During the commissioning activities and carrying out various tests, if any of temporarily work such mounting of test equipments / cabling etc are required, the contractor shall carry out such work without any extra cost. The same shall be removed after completion of the activity.

### 2.2.8

During this period, though BHEL/ client's staff will also be associated in the work, the contractor's responsibility will be to arrange for complete requirement of men and required Tools & Plants, Consumables, Scaffolding and approaches etc., till such time the commissioned unit is taken over for trial operations.

### 2.2.9

The contractor shall carry out any other tests as desired by BHEL engineer on erected equipment covered under the scope of this contract during testing, pre-commissioning and commissioning, to demonstrate the completion of any part or whole of work performed by the contractor.

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### 2.2.10

The pre-commissioning activities will start in a phased manner to meet the various milestones and shall continue till equipments are commissioned fully with all connected equipment / devices or handed over to customer for regular operation. In this duration other erection activities such as cabling etc., shall be carried out by other agencies even though equipments are partially commissioned / charged. In order to co-ordinate the work such as issue of safety permit, normalization and compliance of other requirement, contractor shall keep team of experienced engineer, supervisor, technician and helper in each shift as decided by BHEL Engineer. The team shall take instruction from BHEL Engineer for day-to-day work and shall not be diverted for other work. No extra payment shall be made for their services.

### **2.3 WELDING, NON-DESTRUCTIVE TESTING ETC.**

- A) Installation of equipment involves good quality welding, NDE checks etc.
- B) Welder deployed for aluminium welding shall have experienced and approved by BHEL and BHEL's Customer after due qualification process/testing.
- C) Welding of all structural steel & aluminium shall be done only by the qualified and approved welders.
- D) All the welders shall be tested and approved by BHEL engineer/ Customer's quality engineer before they are actually engaged on work though they may possess IBR/other certificate. BHEL reserves the right to reject any welder without assigning any reason.
- E) The welded surface shall be cleaned of slag and painted with primer paint to prevent corrosion. For this paint will be supplied by the contractor.
- F) Welding electrodes have to be stored in enclosures having temperature and humidity control arrangement. This enclosure shall meet BHEL specifications.
- G) Certain types of coated welding electrodes, prior to their use, call for baking for specified period and will have to be held at specified temperature for specified period. Also, during execution, the coated welding electrodes have to be carried in portable ovens.

### **2.4 MEASUREMENTS & WASTAGE & CUTTING ALLOWANCES:**

#### 2.4.1

For all payment purposes, measurement shall be made on the basis of the actual execution of work in line with drawings/documents/site requirements. Physical measurements shall be made by the contractor in the presence of the Engineer.

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### 2.4.2

The measurement for cable, impulse pipes/tubes, GI pipe, conduits, flexible conduits, trays etc., shall be made on the basis of length actually laid.

### 2.4.3

All the surplus, scrap and serviceable materials, out of the quantity issued to the contractor shall be returned to BHEL in good condition and as directed by the engineer.

### 2.4.4

All materials returned to stores should carry aluminium tag indicating the size and type. Cables more than 15 meters length is termed as serviceable material and shall be returned size wise and category wise to the owner's stores/yard. Cable of serviceable length being returned to the stores in drums shall have their free ends sealed and the balance lengths on the drum(s) shall be noted and certified by the Engineer-in-charge. This shall be applicable only for the purpose of accounting the cables issued for installation.

### 2.4.5

While carrying out material reconciliation with contractor, all the above points will be taken into account. All serviceable material returned by the contractor shall be deducted from the quantities issued for the respective sizes and categories and the balance quantity (ies) will be taken as the net quantity (ies) issued to the contractor. Material reconciliation shall be done and allowable scrap quantity calculated as per wastage allowance percentage specified above. Any scrap/wastage generated by the contractor in excess of the allowable percentage shall be charged at the rates decided by the Engineer whose decision shall be final and binding on the contractor.

### 2.4.6

For all site-fabricated steel items such as supports, racks, frame, Canopy etc. physical measurement shall be made and then converted to tonnage. For steel material supplied to the contractor, all scrap shall be returned to BHEL stores with due accounting.

### 2.4.7

Every month the contractor shall submit an account for all the materials issued to him by BHEL in the standard Performa prescribed for this purpose by the site in charge.

### 2.4.8

The erection contractor shall make every effort to minimize wastage during erection work. Cutting and wastage allowance shall be computed on length, weight of material actually used, measured and accepted. In any case, the wastage shall not exceed the following limits;

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Sl.No.	Item	% Wastage on issued Qty
01.	Each iron/steel section	2
02.	Each size of power cables	1
03.	Each size of control / shielded cable	2

#### 2.4.9

If the actual wastage is more than the specified figure, then equivalent price of the excess portion will be deducted from the contractor's bill.

#### 2.4.10

The cable take off from drums shall be planned strategically such that jointing in the run of cables and wastage are avoided. For this purpose the exact route length between various equipment/panels as per the cable schedule shall be measured and the route length recorded before laying of the cables. Depending upon the route length and the type of cable required for various destinations, the cable drums shall be suitably selected for cable laying. Any jointing shall have to be approved by BHEL engineer. All the cut pieces/bits of cables, which are not used, shall be returned to the purchaser for accounting towards wastage. The cables damaged by the contractor shall have to be replaced by the contractor at his own cost.

**NOTE:** Salvageable scrap shall mean lengths of pipes, multi core cables, other cables etc., that can be used one time or other at a later date and normally they are recovered from the cut-pieces of pipes, multi core cables, cables etc.

Non - Salvageable scrap means the lengths of tubes, pipes, multi core cables, cables etc., and they are from cut-pieces of tubes, pipes, multi core cables, cables etc., that cannot be used at all one time or other.

#### 2.4.11

The rate of laying for LT power, control and signal cable is inclusive of glanding and termination at both ends. Glands & Lugs above 4sq mm shall be supplied by BHEL Lugs up to 4 sq mm shall be in vendor's scope. **The LT Power Cable straight through Jointing Kit (if required) shall be in Vendor's scope of supply. The rate for erection will be part of laying rates. No separate rate is applicable on this account.**

**The unit rates for the HT cable termination are exclusive of unit rates for laying of HT cables. Glands & termination kits for HT cables (3.3KV and above) shall be supplied by BHEL.**

## 2.5 FINAL PAINTING

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- A. The contractor shall provide all the primer, paint, and other consumables like brush, cleaning agents etc. All T&P, manpower, supervision is in contractor's scope. Painting shall be carried out as per colour scheme approved by BHEL/ BHEL customer.
- B. All metal parts of the equipment including supports, structures, etc., as applicable shall be painted after thoroughly cleaning the surface from dust, rust, greases, oils, scales, etc, by wire brush, scrapping, sand blasting/ shot Blasting ( **as applicable**) etc; as specified in relevant erection documents. The above parts shall then be painted with specified two coats of specified paint over the shop primer/paint. Also, where the shop primer/paint has peeled off, the affected area shall be cleaned thoroughly by the specified method and then primer coat applied. Similarly, certain components may be supplied without any primer/paint coat from shop. The surface of such items shall be cleaned as per specifications, coated with suitable primer and then coated with final paint coats. The dry film thickness after final coat should be as per specification. The color, shade etc. shall be as per specification. Painting schedule will be furnished at site. The scope of painting work is for the following areas. Primer and paint shall be sourced only from the following manufacturers or any other manufacturers approved by BHEL.

Berger Paints (I) Ltd.

Asian Paints Ltd.

Goodlass Nerolac Paint Ltd.

Jenson & Nicholson Ltd.

Shalimar paints Ltd.

In order to have consistency in painting system, it is preferable that all the supplies are sourced from one single manufacturer.

- C. All the fabricated frames, racks, supports, panel base frame etc. wherever applicable shall be painted with two coats of primer and followed by two coats of paint as specified earlier herein. In case of G I Structure, The cold galvanizing paint to be applied as touch up where ever needed. This is to be done as per instruction of BHEL engineer. The Paint required for this purpose is in scope of Contractor
- D. Touch-up painting of LT MCC \ Control Panels or any other equipment /devices wherever necessary.
- E. The primer shall be compatible with the final coat paint schedule.
- F. Full (Spray) painting of transformers, bus ducts with two coats of paint as per specification

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- G. Supply of paint, primers, other consumables etc for above and any other scope in these specifications shall be in Contractor's scope.
- H. Irrespective to scopes of painting & supply of paint mentioned elsewhere it is to be noted that supply of paint, primers, other consumables etc for all primer/painting works to be done by the contractor, shall be in Contractor's scope. No dispute shall be entertained on the above matter.
- I. Colour Banding, Legend and Identification Marking, Direction marking etc. shall be in scope of the contractor.

#### 2.6

The work under this scope being quite sophisticated and also quite extensive, for proper planning, monitoring, reporting, etc of ongoing works, the contractor shall establish his own computer(s) and printer(s) at his site office, along with suitable operator(s), consumables, etc. **Non-establishment of above equipment will attract penalty @ Rs 10000 (Rs Ten thousand only) per month.**

BHEL uses its own software SOMS (Site Operation and Management System) for total project execution and billing. The contractor shall also provide adequate and suitable manpower for updating / entries into SOMS in BHEL computers at site.

#### 2.6 Troubleshooting during plant operation

During pre commissioning / commissioning stages when the plant will be under various stages of operation, it will be necessary to have continuous (day and night) presence of suitable manpower along with required tools to attend to any defects etc that may arise during such operation. The contractor will be required to put such personnel in shifts in electrical area. The bidder must also take this aspect into consideration.

#### 2.7

Equipments / instruments etc., under the above scope of erection and commissioning are generally dispatched from BHEL's manufacturing units / vendor's works at site well before start of erection. Sometimes, such dispatched

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materials may get stuck up with transporters/railways. The contractor shall provide support / manpower for necessary chase up for removal of such bottlenecks in transportation. Also, for smaller items, it could be necessary to depute his person to personally carry certain items from works to site. Requirement of such activities, which will be decided by BHEL engineer and chase up activities, if required, shall be performed under authorization by BHEL. The above services shall be provided within the quoted rates.

### 2.8 STATUTORY CLEARANCES

1. Contractor should have / Obtain valid Electrical Contractor-ship License to carry out the Erection, Testing & Commissioning work on High / Low Voltage electrical equipments from the appropriate statutory authority of concern state or Central Electricity Authority, as the case may be. All fees and expenses in this regard shall be in the contractor's account.

2. Contractor shall arrange inspection of concerned Statutory Authority for the installation, testing & commissioning of High / Low voltage equipment covered under this tender specification and obtain their approval in appropriate format prior to charging of the equipments.

3. Contractor shall be responsible for all necessary liaisoning work with Statutory Authority towards the certification of installation / works. BHEL shall reimburse Statutory Fees as per actual on submission of original receipt, however all incidental expenses shall be borne by Contractor. BHEL/ BHEL's Customer shall be providing technical assistance, drawing & document for submission to Statutory Authority. Contractor shall provide all logistics services in this regard.

4. The installation of all electrical equipments shall be carried out only by persons holding valid certificates of Competency for the voltage classes as defined in this tender specification, issued by appropriate state or central Statutory Authority. Contractor shall submit the particulars of Licenses held by him.

5. The contractor has to arrange electrical license to work of the concerned state where the project being executed within a 6 weeks of mobilization at site for carrying out the works covered under this contract. Failure to arrange the requisite license shall invite levy of non refundable penalty at the rate of Rs 1.0 Lakh per month deductible from running bills till it is obtained.

### 2.9 The contractor's scope of work is further described in the clauses hereafter:

The work will comprise of, but not limited to the following:

#### 2.9.1 CABLE TRAYS/CABLE DUCTS

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A Various types of sheet metal, galvanized cable tray, i.e. perforated, ladder type, sheet metal duct, solid bottom trays, pre-fabricated structural trays etc., will be supplied in standard lengths along with accessories and hardware viz; coupler plate, tray covers and tray clamps etc.

B Installation of cable tray/cable duct shall include cutting, laying, jointing, fixing tee/reducers/ bends/clamps, fixing of tray covers, hardware, welding of tray supports as per tray route layout etc.

**C Fabrication of bends/tee/ reducers from straight length of tray is within the scope of work and rate quoted shall be inclusive in unit rate (in running meter).** All site welds of cable trays shall be painted with approved primer and cold galvanizing paint, which shall be arranged by the contractor.

D In case structural cable trays, bends, tees, reducers etc., are required to be fabricated from structural steel and installed, unit rate applicable for fabrication and installation of structural steel shall be applicable in such instances.

E Cable trays/duct etc may have to be routed underground in cable trench, over head on structure, along the walls, floors etc.

### **2.9.2 CABLE LAYING - (POWER / CONTROL / INSTRUMENTATION SHIELDED CABLES / PLUG-IN CABLES / DATA HIGHWAY, ARMoured / UN-ARMoured, SINGLE / MULTI-CORE, PVC / HR PVC / FRLS / TEFLON / XLP INSULATION)**

1. Cable laying includes cutting to the required length, laying in overhead Cable racks / underground cable trenches, pipes, flexible conduits, dressing/clamping in tray, drilling of holes in gland plates in panels and junction box, glanding, splicing, dressing of spliced wire inside the panel and JB's, **providing printed ferrules (ferrule printing machines to be provided by contractor for printing necessary cross ferruling details) / PVC numerical / alphabetical ferrules (where printed ferrules not possible at all) machine engraved ferrules sleeve/ ferrule**, termination by using crimp type copper tinned/aluminium lugs, insulated/un-insulated, crimp and soldered termination, plug-in connections with insert type crimping, providing identification cable tags of PVC/aluminium at both the ends and at appropriate interval ( Approximately 30meters) throughout the route length, continuity checking, insulation resistance checking, high voltage test on HT cables. Contractor to arrange adequate numbers of his own ferrule printing machines.
2. Entry to the panels, JB's may be at top, side or bottom. All cable are required be supported and clamped near to the panel.
3. Wherever cable glanding is not possible, either due to the gland plate size limitations or more number of cable entries, cables may have to be lifted inside the panel by making large cut-out in gland plate and providing 4 or 6 inch PVC pipe

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coupling glands. These pipe coupling glands shall be supplied by contractor within the quoted rates of cable laying.

4. Copper tinned lugs of various types up to 4 sq mm conforming to IS: 694 (pin, ring, fork, snap-on) for cables, PVC cable ties, PVC ferrules, PVC button and tapes, cable identification tag of PVC/metal as per site requirement, clamping and dressing material such as suitable cable ties/ clamps etc with hardware, PVC sleeves, **Trefoil clamps(for LT power cable)** etc. shall be supplied by contractor within the quoted rate for cable laying. **However trefoil clamps with hardware for Single core HT power cable shall be supplied by BHEL.** The quality and make of cable lugs shall be got approved from BHEL engineer prior to their use on job.
5. All care should be taken to avoid abrasion, tension, twisting, kinking and stretching of cables during installation.
6. Cable shielding – all signal cables are supplied with bare shielded copper wire/with braided wire shield. Generally, shield wire is kept isolated at instrument/field device end and continuity is maintained through JB's and earthed at panel end only. While terminating the shield wire in either panel or JB's, PVC sleeves are to be used to avoid two-point earthing.
7. Spare holes in the panels / Instruments / Actuators / Motors / JB's etc shall be sealed by suitable method by contractor. ( The cost of work and Materials such as aluminium sheet or Adhesive tape / Plugs etc shall be within the quoted rates for laying of cables).
8. Many of the cable trays and cables have to be laid in cable trenches. For this purpose, the cover of the trenches have to be opened for working in site and whenever the cables are to be laid in existing cable tray, all safety precautions have to be observed. After completing the work, the trenches have to be cleaned and covers put back into position. Contractor shall also carry out de-watering from the trenches if required and arrange pumps etc. at his cost.
9. Looping wire at terminal block of panels and electrical actuator as shown in the inter-connection diagram is to be done by contractor at no extra cost.
10. Contractor shall carefully plan the cutting schedule of each cable drum in consultation with BHEL site engineer such that wastages are minimized. Recovery will be made in case the wastages are exceeding the wastage allowances fixed in this contract.
11. **Unit rate quoted for cable laying shall include the activities as defined above from Sl. No. 1 to 11.**

### 2.9.3 JUNCTION BOXES/PUSH BUTTONS

1. Checking of installation for correctness.
- 2 Functional checking/ adjustment of JB / PB for their system.

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### 2.9.4 STRUCTURAL FABRICATION AND INSTALLATION

#### A INSTRUMENT/ JUNCTION BOX FRAME/ PANEL BASE FRAME / CABLE TRAY & MISC STRUCTURES FABRICATION

1. Structural steel material like MS angles, channels, beams, flats, plates etc. shall be supplied in running meter and the same shall be used for misc fabrication if required and the same shall be used for fabrication of panel base frame, cable tray supports, Canopies for instruments/panels/ drives/ JB's/ Push Buttons etc., Instrument/Junction box frames, Impulse Pipe/Instrument Air Pipe supports and instruments etc.
2. This shall include cutting to size, contouring of ends for connections if required, welding, grinding of excess weld deposits/burrs, drilling of holes for mounting of device/instrument, installation at location, leveling, alignment, providing bracings and painting etc. No gas cut holes will be permitted.
3. All the fabricated supports/frames for instruments, trays, pipes, electrical equipments, etc., shall be epoxy painted after sand blasting / shot blasting ( as applicable) and surface preparation as per painting specifications. Paints and other associated items are in the scope of the contractor.
4. Frame installation at site may involve mounting either on concrete floor by grouting / using anchor fasteners or on steel structure by welding etc. All consumables including anchor fasteners shall be arranged by the contractor. Where required, as part of work, concrete floors may have to be chipped out to reinforcement depth for anchoring the frames. Wherever grouting is required, contractor shall arrange all the required material including cement / grout mix, shuttering etc., necessary labour and meet all other requirements as part of work.
5. In case, structural cable trays, bends, tees, reducers etc., are required to be fabricated from structural steel and installed, unit rate applicable for fabrication and installation of structural steel shall be applicable in such instances.
6. In certain packages, members of frames/rack for mounting of junction boxes/ instruments may be supplied readymade. These have to be assembled prior to installation. The installation rate as quoted shall include assembly of the frames.
7. **Gas cutting of tray/impulse pipe support and holes in frame is not permitted. Only hacksaw cutting/ drilled hole shall be permitted.**

#### B. METAL CHANNEL FLEXIBLE BOLTABLE CABLE SUPPORT SYSTEM

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Flexible GI cable support system, consisting of single/double channels, base plates, and cantilever arms are as per **drawing**. Wherever necessary, the base plate beam clamps will be supplied for bolting. Otherwise, the base plates are to be welded to the racks or beams if necessary at 90 deg.

Angle fittings, flat plate fittings, clamps for single & double channels, fasteners etc. will be supplied for fixing trays and cantilever arms and for this no separate erection charges will be paid. Rates shall be inclusive in quoted rates for erection of support channel and cantilever arm. Brief scope of work is further defined as below:

1. Metal channel boltable GI cable support shall be supplied. Each cable rack assembly comprises of sub components such as single or double channel, base plate for single/double channel, angle fitting, clamps, cantilever arm, anchor fastener, associated hardware (spring loaded nuts, bolts and washers) etc.
2. Channel shall be supplied in standard length of six meter. Contractor shall cut the channel and assembly the rack as per site requirement. Cantilever arm is to be fixed on channel support with spring loaded nuts / bolts as per installation drawing.
3. Base plate / angle fitting shall be continuously welded all around to steel members /plate insert if provided. Brackets / clamps shall be welded to steel surface with channel as applicable in position to ensure alignment of clamps / channels. Weld thickness shall be 6 mm minimum. In case steel surface is not available for welding, anchor bolts is to be used for fixing the base / angle fitting.
4. Main support for longitudinal cable tray run in the cable vaults shall be fixed at both ends at top as well as bottom as out lined above.
5. Galvanisation damaged due to welding / cutting shall be re-painted with cold galvanising paint ( paint in contractor's scope).
6. Unit rate for **“Single / Double Channel”** shall include cutting channel in required lengths, fixing of angle fittings/ base plate / clamps / brackets / fasteners/ cantilever arms /, welding etc as required as per type of installation.

### 2.9.5 SWITCHGEAR,MCC & PCC ETC.

1. Checking of installation for correctness.
2. Mechanical functional checking/ adjustment of individual breaker.
3. Measurement of Insulation resistance of individual breaker, complete switchgear board and combined insulation resistance of individual breaker with cable connected to drives.
4. Testing of Protection Relay, Thermal over relay, Power transducers, Energy/ Ammeters, Voltmeters, Power factor, frequency, tri-vector meters & metering etc. in static & dynamic condition relay.

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5. Conducting test such as Insulation Resistance measurement, Ratio, polarity, magnetization characteristic, winding resistance on CT and PT.
6. Calibration of energy meters, tri-vector meters, voltmeters, ammeters, power current & voltage transducers etc.
7. Provide assistance for checking the electrical operation of individual breakers from remote panels / MMI package (max DNA system).  
Other than the above, minor testing / checks will also be involved in the generator area, which are also in the scope of the contractor. Any instruments / tools etc required for carrying out the above shall be arranged by the contractor within the quoted rates.

### **2.9.6 INSTALLATION OF PANELS (STARTER PANEL/LOCAL STARTER BOX/POWER DISTRIBUTION BOX / MARSHALLING BOX / CONTROL PANELS )**

1. Electrical control panels, electronic control panels, 415 volt LT MCC's, are normally supplied in suit of either one/two/three or loose shipping sections with integral base frame or loose base frame. These panels may have to be installed as stand-alone or in-group consisting of number of panels in each row, depending upon the plant layout and foundation arrangement.
2. The panels shall be transported from stores to the place of installation in vertical position. Care shall be taken such that the switches, lamps, instruments etc. mounted on the panel do not get damaged during transit.
3. Installation of panel shall include fixing of base frame, leveling, alignment, fixing of anti-vibration pads, removal of side covers, fixing of cubical interconnection hardware, interconnection of bus bar /bus bar jointing, wiring interconnection, welding and grouting of panels and base frames, mounting of panel canopy wherever supplied as part of panel, drilling of gland plates, sealing of panels/ cable entries. Where the base frame is not supplied as part of panel supply, the contractor shall fabricate the base frame from structural items at site. Payment for such fabrication will be effected on measured quantity at the rate applicable for structural steel fabrication and installation. Proper sealing of all the holes and cable entries (even if the cable has been laid by others) in the panel is in the contractor's scope.
4. Panels have to be shifted to their locations through floor openings, temporary openings like floor grills, door etc. This shall be a part of work and no claim whatsoever will be entertained with regard to non-availability of opening as per shortest route etc. Panels have to be erected at different locations and elevation in power house building, LT & HT switchgear room, unit control room etc.
5. Panel and instruments once erected in position should be properly protected using necessary care to prevent ingress of dust/moisture and rainy water. This will have to be periodically cleaned and surroundings have to be kept tidy.

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6. Whenever the panels are to be mounted on cable trenches, channel supports have to be provided across the cable trench over which the base frame of panel shall be mounted. For such work, structural steel fabrication & installation rate shall be applicable.
7. **Normally the panels shall be supplied with meters, relays, electronic modules, and contactors, pushbuttons etc mounted and pre-wired. However, if such devices are supplied loose/separately for safety in transit, contractor shall mount the same as part of panel installation work and terminating the wires on devices. No extra payment shall be made for this.**
8. Supplier's instruction manuals, packing slips, door keys etc. received along with the panels will be handed over to BHEL's engineer on opening of the panels and record of receipt of such things shall be maintained by contractor.
9. Regular cleaning of the panels as per the instruction of BHEL engineer till handing over of the set to customer is to be carried out by the contractor free of cost.
10. **Interposing Relays (24 / 48 Volt DC) along with mounting base shall be supplied separately for mounting in the various feeders of 11KV / 6.6 KV HT switchgear boards and 415 Volt MCC Board for uni-directional / bi-directional drives, solenoid valves. 2 Nos. interposing relay are required to be mounted in each feeder. Internal wiring for these relay shall be pre-wired in the feeders, wires to be terminated on relay terminals. Approximately quantity is 1700 Nos. Contractor shall mount the same and terminate the wire as part of panel installation work and no extra payment shall be made for this work.**

### 2.9.7 VARIABLE FREQUENCY DRIVE (VFD) FOR I.D. FANS

VFD system comprise for each ID of Power Transformers 6.6/2.3 KV, 3250 KVA, ONAN cooled (2 Nos.), Vacuum Circuit Breaker type VM-12( 2 Nos.), D.C. Series Reactor(2 Nos.), Control panels (1 NO.), Load Converter / Inverter panels ( 2 Set- each suit of 3 panels.), Adapter Panel (2 Nos.) and associated accessories. For detail work scope refer other relevant clause for transformer, switchgear & panels. VFD reactor enclosures may be supplied loose. Assembly of the same at site is to be carried out within the quoted rates.

### 2.9.9 SOOT BLOWER SYSTEM

Soot blower system comprises of motor control centre / Local Starter Boxes having various feeders of motor starters / Switch Fuse Units , micro-processor based PLC panel with mimic diagram and control station, push button boxes, junction boxes, wall blowers/LRSB with drive mechanism, integral control box with limit switch and internal wiring, inter connecting cables between field blowers and MCC, PLC panel etc. The scope of work for testing, commissioning covers the items/devices as per rate schedule

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and the testing, commissioning of blowers shall be carried out in close co-ordination with mechanical agencies who shall be erecting these blowers and contractor shall obtain clearance from BHEL engineer prior to start of work. The contractor shall carry out the following works under testing & commissioning:-

- 01 Pre-commissioning checks and tests on MCC's / Local Starter Boxes, soot blowers, PLC panels, energisation of MCC and its feeders, wiring checks, insulation resistance measurements, testing of thermal over load relays etc.
- 02 Adjustment of limit switches, torque switches, internal wiring checks, minor wiring modification to suit to system requirements for wall/LRSB blowers.
- 03 Electric operation of each blower from local, MCC / Local Starter Box and PLC panels and from Unit control board.
- 04 Providing loop on terminal block of MCC individual feeders & blowers.
- 05 During pre-commissioning / post-commissioning of soot blower system, the component like TB's, limit switch, torque switch, over load relay, contactors etc. if found defective, contractor shall replace such components without any extra payment.

### **2.9.10 ELECTROSTATIC PRECIPITATOR**

1. ESP shall have four flue gas passes and each pass comprises of HT rectifier transformer (silicon oil filled), Auxiliary Control Panels, electronic controller, LT Main switch board and its bus duct, Drives for Rapping / Collecting / Gas damper screen, heating element for hoppers / shaft and supporting insulator housing, ash level indicator and EP management (IOS) system (software based) including computer interface and associated interlock and protection.
2. HT rectifier transformer shall be erected by mechanical agencies. Scope of work covered under this contract is oil filtration of transformers (If BDV Value is less than prescribed in O&M Manual / FQP / Commissioning check list / applicable standard) and erection and testing of various devices as listed in rate schedule. Contractor shall provide silicon oil filter machine as a part of scope. Contractor has also to provide operator round-the-clock for oil filtration and other necessary testing equipments. Contractor shall utilize power supply for filter machine from the source, which is given for the construction purpose, and shall arrange required cables.
3. Panel types heater are supplied along with supply cable(3 to 5 Meters approximately) as integral part of heater. Termination of cable at JB end, after laying it through flexible GI conduit is part of Job. No separate rate shall be applicable.
4. Heaters are to be tested for its resistance IR Value and current drawn measurement before mounting as a part of job and inclusive in the rates quoted.
5. Looping at JB ferruling lugs etc. is part of job and inclusive of rate quoted.

### **2.9.11 BRUSHLESS EXCITAION SYSTEM :**

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BHEL-PSWR

Tender Specification No: BHE/PW/PUR/CHT-ELE/1127

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System comprises of DAVR Panel which is connected by Input cable from DAVR to PMG, DAVR to Main Exciter, DAVR to axis coil , Mounting of Local Instrument in Exciter Enclosure, Winding resistance & IR value of PMG, Main Exciter, Q axis coil, Diode wheel, Checking healthiness of diodes / Fuses, Commissioning of stroboscope, Exciter Heater / Blower, Rotor earth fault brush checking / setting, Lighting inside exciter enclosure, Flap actuator commissioning ( If provided). Any other work inside exciter enclosure, Mounting of loose components supplied for Brushless exciter system, Dummy load test of DAVR, Checking from Control desk & Field related inputs/ outputs to commission the excitation system fully operational, **No separate item rate is applicable. Rate quoted by contractor shall be inclusive of all above related to Excitation system.**

### 2.9.12 SCOPE OF ABOVE GROUND EARTHING

#### 2.9.12.1

The contractor shall carry out above ground earthing for all Electrical equipment, which may be erected by him, or some other agency. Different type of earthing materials shall be supplied and the contractor shall lay and connect the earthing materials as per site requirement and as detailed in drawings. Unit rate for earthing material shall be paid on running meter basis.

#### 2.9.12.2

All equipment shall be earthed by two separate and distinct connections. Earthing terminals will be available in all the equipment supplied by BHEL.

#### 2.9.12.3

Generally risers are provided near the structure / equipment foundation, In case risers are not visible and buried below the foundation level, contractor shall carry out necessary earth excavation for connecting the above ground earthing strips. Wherever welding is involved necessary protective coating shall be applied on weld joints.

#### 2.9.12.4

The earthing conductors shall be mild steel/G.I. strips/wires. All connections from the equipment to the main earthing conductors shall be made as illustrated in earthing drawings. A copy of earthing drawing shall be provided to the successful bidder.

#### 2.9.12.5

A continuous earthing conductor shall be installed in all cables trays and securely clamped to each tray section by suitable connectors to form a continuous earthing system. When two or more trays supporting power cables run on parallel a continuous earthing conductors shall be provided on one tray only with tap-offs to the control cable trays. All valve and damper motor and rapping motors will be earthed to this conductor.

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#### 2.9.12.6

If the equipment is not available at the time of earthing conductor laying tap connections from the main earthing conductor shall be brought out up to slab equipment foundation level with at least 200 mm spare length left for further connections to equipment earthing terminals.

#### 2.9.12.7

Entire system shall be earthed in accordance with the provisions of the relevant IEC recommendations/IS code of practice IS 3043-1947 and Indian Electricity Rules, so that the values of the step and contact potentials in case of faults are kept within safe permissible limits.

#### 2.9.12.8

Parts of all electrical equipment and machinery not intended to be live shall have two separate and distinct earth connections each to conform to the stipulation of the Indian Electricity Rules and apparatus rated 240 V and below may have single earth connections.

#### 2.9.12.9

If any outer shops and buildings as well as the electrical sub-stations and electrical rooms are also in contractor's scope, a ring main earthing system will be provided. Ring main earthing systems shall again be interconnected as a network to power plant main earthing mat. Internal earthing ring in the electrical equipment room provided by the contractor whether equipment of the area is in their scope or not.

#### 2.9.12.10

For different floors in a building, localized internal earthing ring shall be formed and connected to the ground earthing through vertical risers. The earthing mat shall be common to both power and lighting installations.

#### 2.9.12.11

A minimum of two spare earth rings will be provided in each floor of the building for earthing future building.

#### 2.9.12.12

Each RCC steel column of the building will be interconnected to the floor-earthing grid in basement/ground floor.

For protective earthing separate conductor shall be used for flow of earth fault current as elaborated below:

#### 2.9.12.13

Contractor shall carry out minor civil i.e. chipping of floor (where earth strip is to be laid on floor), removal of topsoil for laying earth strip in switchyard area etc.

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### 2.9.12.14

It is the responsibility of contractor to provide skilled manpower for periodic maintenance after the initial commissioning till handing over the system to customer. During this period the activities are to be carried out such as checking the electrolyte & specific gravity of individual battery, topping up of electrolyte, cleaning etc.

### 2.9.13 11 KV / 6.6 KV SEGREGATED PHASE & 415 VOLT LT BUS DUCT

11kv / 6.6 KV Segregated phase bus duct and 415 Volt Bus Duct (NSP) shall be supplied in loose shipping section along with hardware & other items. Each section shall be complete with AL alloy enclosure and conductor with epoxy bus support insulators arrangement. However other items such as silica gel breathers, inspection windows, rubber bellows, flexible & solid copper / aluminium connector, bi-metallic strips, GI pre-fabricated supporting structure, wall frame assembly, set of hardware etc shall be supplied loose. Galvanised iron earth bus shall be provided for enclosure continuity. All bolted joints shall have cadmium plated high tensile steel hardware.

Each set of SP bus duct is meant for interconnection from low voltage side of Unit, Unit Auxiliary and Station Transformer to 11 KV/6.6 KV switchgear board and bridging bus duct between the switchgear boards.

Each set of 415 Volt Bus Duct (NSP) is meant for interconnection from low voltage side of LT Auxiliary Transformer (11 OR 6.6 KV / 0.433 KV) to MCC & switchgear board.

The bus duct consists of rectangular conductor made of aluminium alloy supported on post insulator and housed in aluminium sheet metal rectangular enclosure. The bus bar / enclosures are having bolted joints.

The bus duct shall be supported either from bottom of the concrete slab with embedded insert plate/ TG building supporting structural members and pocket provided on foundations. The bus duct assemblies, supporting structures shall be pre-fabricated and to be assembled as per lay out drawing. **The erection and testing requirement shall be similar to the isolated phase bus duct, except the welding of bus bar and enclosures.**

Each set of bus duct shall be supported with supporting structure, which shall be fabricated from standard steel section and hot dip galvanised. All structure & bus duct assemble shall be erected as per drawings.

### 2.9.14 ISOLATED PHASE BUS DUCT 21 KV, 20KA CONTINUOUS AIR-COOLED

#### 1.GENERAL DESCRIPTION

Generator isolated bus duct is connected to low voltage side of single phase power transformers 200 MW and main bus duct shall have tee off connection for unit transformer, LAVT cubicles, excitation transformer and air pressurisation equipment. Bus duct consist of round / octagonal/ box hollow aluminium alloy conductor and supported inside aluminium enclosure with post insulator. Flexible connections and expansion joints are provided at terminals and intermediate point to alleviate stresses. Ring type protection current transformer will be mounted inside the bus duct.

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Isolated phase bus duct shall have tap connection for potential transformer, surge protector etc. housed in a metal clad cubicle, UAT and NG cubicle/resistor cubicle. Various electrical tests have to be performed before and after erection.

Bus duct enclosure /conductor is a continuous welded type. Conductor, enclosure, makeup pieces, shunts pieces etc have to be welded at site.

1.The scope of for Isolated Phase Bus Duct shall include Transportation of material from stores/ storage yard, preparatory work such as erection of supporting structure, placement of sub assemblies / equipments, alignment, edge preparation of conductor / enclosure, welding of conductor / enclosure, welding of shunt pieces & make up pieces, installation of seal of bushing & wall frame assemblies, shorting links, earthing, LAVT cubicle, copper flexibles, copper rubber bellows, weldable/ bolted flexibles, installation of air pressurising unit and its associated piping work and cable etc, testing and commissioning.

1.Pre-fabricated G.I. supporting members shall be supplied in loose condition and are to be erected as per lay out drawing. Foundation pockets and embedded plate inserts shall be provided as per lay out drawing (on floor for bottom support and on bottom of concrete slabs). Contractor shall weld the supports on insert plate and shall carry out grouting including supply of grout materials after complete alignment/bolting of structural members. If any modification required in supporting structure due to site conditions, the same shall be carried out without any extra cost. All welded joints shall be applied cold galvanizing zinc paint. Supply of Paints, primers etc are in the scope of the supplier, within the quoted rates.

1. Required aluminium welding of conductor, enclosures, shunt, make up pieces, aluminium flexible etc as detailed in drgs. has to be carried out by contractor. MIG/ TIG welding shall be applicable. Contractor shall arrange necessary welding equipment/ accessory in sufficient number, filler wire, argon gas and other required consumables at his cost.
2. During erection of bus duct/enclosure, makeup pieces and shunts, if any modifications needed to match the alignment shall be part of work and no extra payment shall be made.
3. All bolted joints and flanges shall be tightened with torque wrench to the approved torque. Wherever there are bolted joints, the same shall be cleaned and a layer of anti-oxidation paints shall be applied. Necessary paints etc to be arranged by contractor within the quoted rates.
4. Top chamber/adaptor box for line and neutral side, hood assembly at UT hood assembly at excitation transformer and at LAVT cubicle end shall have drilled hole in flange. If there is any mismatch of the hole in above with respect to the counter flange/welded studs provided on UAT , LAVT and excitation cubicle, the contractor shall drill new holes if required.
5. Proper sequence shall be followed during erection to avoid any mismatch and alignment problem.
6. Prior to installation of bus duct assemblies in position, various components like conductor, insulator shall be inspected and cleaned and insulation resistance to be measured and recorded. If any insulator is found damaged, the same shall be replaced.
7. Electrical test on current transformers and potential transformers shall have to be carried out prior to installation & during pre-commissioning. The tests are insulation resistance measurement, winding resistance, magnetisation characteristic, ratio test , water ingress and air leak test on assembled bus ducts.

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8. Minor civil work such as chipping, levelling of foundation, providing pockets, drilling/enlargement of holes in structure, bus bar etc. Which are incidental to the erection of bus duct shall not be treated as extra.
9. All miscellaneous items such as disconnecting links, flexibles, shorting bars, hardwares, conduit for wiring, marshalling box, CTs and PTs wiring through conduit, earthing materials, bus bar fish plates etc. are part of bus duct installation. Hence separate breakup quantity is not given in BOQ.
10. Round makeup pieces for main and tee off duct shall be supplied in two halves and it involves but circumferential and horizontal welding at parting plain.
11. Air tightness and water tightness test have to be carried out on completion of bus duct installation. In case of any leakages, contractor has to rectify and bring to the required level of air tightness/water tightness without any extra cost.
12. High voltage test of bus duct is to be carried out as per the instruction of BHEL engineer. Contractor shall arrange necessary test equipment / instrument for conducting various electrical tests at his own cost.
13. Contractor has to carry out final painting as per standard colour code recommended by BHEL. Paints and consumables shall be in contractor's scope.
14. Shunt pieces shall be supplied in two halves and to be welded between two-phase bus duct at transformer end. The shunt pieces to be welded on both the side on matching plain and bus duct circumference and horizontal plain
15. Contractor shall conduct 20 % radiography and 100% NDT test on welded joints.
- 16. Enclosed / attached drawings are for estimation and tendering purpose only. Contractor has to ascertain quantum of work involved. The BOQ as furnished in this tender specification for Isolated Phase Bus Duct & Segregated Phase Bus Duct are tentative / approximate. The enclosed drawings are for tender purpose only. Contractor has to ascertain the quantum of work involved and quote the lumpsum value, as called in the rate schedule, without any additional compensation for any variation in length or numbers of joints.**
17. One end of the enclosure to be earthed to the station earth at shunt location where all three-phase enclosure are shorted. Wherever shunts are not provided, each phase should be earthed separately.
18. In case of bolted busducts, phase split covers, rubber bellows, aclamping earth straps to be connected to maintained the electrical continuity and in turn enclosure gets earthed at one point.
19. All other equipment such as LAVT, NG transformer/ resistor cubicle, air pressurisation, CT chambers, junction boxes, etc to be earthed at two points to the earth grid.

### **2.9.15 POWER TRANSFORMERS & SERVICE TRANSFORMER, DRY TRANSFORMER**

The scope of work under this head is defined as below.

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1. Contractor shall transport the transformer tanks & accessories of Auxiliary Service Transformer ( medium Voltage to Low Voltage) from BHEL stores/ Storage yard to respective foundation of unit. The approximately distance from BHEL Stores / Storage yard is 2.0 to 2.5 KM.
2. Generator Transformers (200 MVA) / Unit Auxiliary Transformer (25 MVA) / Station Transformer tank (80 MVA) shall be made available to the contractor 70 to 100 Meters (approximately) away from the respective foundation, further transport and shifting to the foundation shall be in the scope of this work. The shifting operation may require dragging either on ground with suitable arrangement OR dragging after fixing of wheels on rail track. It may also require turning of transformer at suitable locations enroute to foundation. The contractor shall arrange wooden sleepers, winches, jacks, rails, crane, plates etc at his cost for this operation. However all loose accessories (other than Transformer Tank) shall have to be shifted from stores / storage yard.
3. The transformers shall be handled in such a manner so that no jerk is transferred to the core, winding and internals of the transformer.
4. Transformers are generally supplied in partly assembled condition either filled with oil up to the core level / winding level or gas filled. Accessories, like radiators, conservator tank, pipes, fittings, hardware, gaskets, buchholz relay, marshalling box, relief vent, valves, pumps, cooling fans, cables, bushings, radiator headers/fans, rollers, tap changer drive unit, cables of various sizes for interconnection from marshalling control box to field devices, bushing turrets and oil in 205/210 liters, barrels shall be supplied loose. Cable trays (for transformer local cabling, if not supplied along with transformer) shall be issued separately by BHEL site and the installation charges is inclusive in rate schedule for Transformer and no extra charge shall be paid on this account.
5. All the accessories should be thoroughly cleaned prior to installation and same shall be assembled/mounted as per OGA drawings.
6. Placement on plinth, alignment with respect to the foundation and lay out drawings.
7. Internal inspection to verify the intactness of core and winding, tap changer leads, off-load switch/on load tap changer, measurement of core and core bolt insulation.
8. In case transformers are supplied partly oil filled/gas filled, after internal inspection, the transformer shall be kept under vacuum (for a period to be decided by site engineer) and treated oil to be filled up to required level.
9. Each drums of oil to be tested for BDV and if BDV is less. After getting BDV/ withstand value, this treated oil to be filled in the transformers and auxiliaries.
10. Contractor shall arrange storage tank of 20 kilo liter capacity, internally sand blasted and with one coat of oil resistance paint. Oil from drums to be transferred in storage tank and filtration to be carried out to achieve the required BDV/ withstand value. This treated oil to be filled in the transformers and auxiliaries. However, for low capacity transformer, a separate storage tank for filtration may not be required.

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11. Drying out of transformer and filtration of oil in cooling bank, pipeline, diverter tank of tap changer etc. to be done with ultra vacuum filtering machine of adequate capacity (760 mm HG). Drying out process shall be carried out round-the-clock and contractor shall deploy trained manpower for this purpose
12. During dry out process, contractor has to plot the curve for insulation resistance value/time/oil temperature. Hourly reading to be recorded till completion of the dry out.
13. The criteria for deciding completion of drying out shall be breakdown value of oil, PPM value of contaminants in oil, resistivity of oil, insulation resistance value and polarisation index.
14. Filter machine capacity if found to be inadequate, or in case of failure of an existing machine, alternative arrangement is required to be made to meet the required result and time schedule. **It is to be particularly noted that that as per exigencies of site working, contractor will have to arrange more oil filtration machines as per site requirement.**
15. Due to unforeseen reasons, if the commissioning of transformer is delayed after first drying out and if required, the contractor shall carry out the oil filtration of assembled transformer. For full refiltration, payment will be made at 25 % of quoted price of Transformer.
16. Contractor shall discuss and finalise installation and testing activity procedure with BHEL/customer prior to starting the work.
17. Tests are required to be conducted on Current Transformer, Potential Transformer & prior to / after installation. Contractor shall also carryout oil processing / filtration to achieve the desired results before charging and handing over of the entire system.
18. Contractor shall arrange required testing equipments for carrying out electrical test like voltage ratio, turn ratio, vector group, magnetic balance, winding resistance measurements, BDV value of oil, tan delta measurement of bushings & winding, insulation resistance, measurement of oil PPM, Acidity, Resistivity and Tan Delta and **DGA** test. The contractor shall arrange oil sample testing for PPM / resistivity or any other tests applicable for oil sample at approved testing laboratory/BHEL Bhopal at his own cost including all incidental expenses.
19. Contractor should have valid electrical contractor license to carry out installation of high voltage equipment.
20. **Internal inspection on receipt of Transformer at site in presence of supplier is made mandatory. There may be time gap between first inspection and second inspection (which may be just before assembly of transformer accessories). Nitrogen cylinders of appropriate purity ( as mentioned in TCC annexure II B) shall be arranged by contractor as a part of scope of work within the quoted rates for transformer.**

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21. Process of Nitrogen purging of transformer winding before proceeding for oil filling / filtration is made mandatory by BHEL. Contractor shall arrange adequate number of nitrogen cylinders of appropriate purity (**as mentioned in TCC annexure II B**). The purging process will be declared as completed on successful achievement of dew point measurement. It may be required to repeat the process till acceptable value of dew point is achieved.

### 2.9.16 INTEGRATED ELECTRICAL TESTING/COMMISSIONING

The brief scope of work under is defined as below, but not limited to the following. Contractor shall discuss & finalize testing procedure with BHEL Engineer In-Charge for the test to be conducted on Generator system. Drawing & documents shall be provided by BHEL at the time of testing. BHEL decision in this regard shall be final and binding on the contractor.

The contractor shall prepare all erection / commissioning log sheets and protocols / test certificates as per field quality plan/ Commissioning check list, get it signed by the concerned BHEL/customer engineer and submit the same to BHEL engineer as per his instruction.

Contractor shall maintain the charged and commissioned equipment till the same is taken over by customer.

***Contractor's quoted rates for all concerned items shall include Integrated Testing as defined hereinafter.***

#### 2.9.16.1 GENERATOR CONTROLS AND PROTECTIONS RELAY PANELS & ASSOCIATED EQUIPMENTS SUCH AS BUS DUCTS, GT, UNIT & STATION TRANSFORMER, GENERATOR BREAKER etc.

1. Integrated Electrical testing/commissioning of Generator Control and Protection Relay Panels & associated equipment, etc. shall involve various activities like relay testing/setting, simulation checks, testing of energy meters, on/off line functional checks on integrated system.
2. Relay Testing in static condition for Generator, Transformers, and associated system by secondary current injection at different current and recording the time duration.
3. Testing and checking of control and protection interlock scheme in static condition and simulation of protection device contact from internal and external devices of all electrical panels.
4. Measurement of Insulations, Winding Resistance, Polarization Index of winding of Generator & associated equipment/ system, DC resistance test & Impedance test on rotor, Brushless excitation system at the time of rotor insertion as well as during pre-commissioning stage / commissioning stage/ post commissioning stage.
5. Relay setting and checking the stability of protection relays in static and dynamic condition during the OCC (Open Circuit Characteristic) & SCC (Short Circuit Characteristic).

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6. Functional checks / testing of synchronizing schemes, other electrical panels during the static and dynamic by simulation / back charging of generator transformer conditions.
7. Monitoring & recording the various parameters during open circuit and short circuit conditions test on generator & associated field equipment like generator transformer, unit auxiliary transformer. Recording and monitoring measurement.
8. Testing of protection current transformer for ratio test by primary injection, magnetization characteristic, polarity test, and IR measurement. Functional checks of relays of protection system by primary injection.
9. Testing of potential transformer for ratio test by voltage ratio, polarity test, insulation resistance measurement etc, testing of surge capacitors, PT isolator in PTPS cubicle etc.
10. Measurement of Insulation resistance of individual equipment and connected together.
11. Calibration of energy meters, tri-vector meters, voltmeters, ammeters, current & power transducers etc.
12. Providing temporary shorting link on bus duct or any other location while testing & normalisation after the test.

### **2.9.16.1A Generator System Testing**

The following major works also shall be in the scope of the Contractor

1. Generator stator winding resistance and PI value measurement / check
2. Generator rotor winding resistance, impedance, IR value measurement before and after rotor insertion.
3. Generator Bushing HV test
4. Main exciter winding resistance, IR value measurement / check
5. PMG winding resistance, IR value measurement / check
6. Testing and commissioning of generator and exciter accessories viz., heaters, blowers, stroboscope, diodes, enclosure lighting, potential measurement of bearings (TE &EE) etc
7. Meggering during drying out of generator.
8. Meggering of generator bushing and its accessories. This test has to be conducted many times during erection and commissioning stages

### **2.9.16.2 6.6 KV HT SWITCHGEAR, 415 VOLT LT SWITCHGEAR / MCC ETC.**

1. Checking of installation for correctness.
2. Mechanical functional checking/ adjustment of individual breaker.
3. Measurement of Insulation resistance of individual breaker, complete switchgear board and combined insulation resistance of individual breaker with cable connected to drives.
4. Testing of Protection Relay, Thermal over relay, Power transducers, Energy/ Ammeters, Voltmeters, Power factor, frequency, tri-vector meters & metering etc. in static & dynamic condition relay
5. Conducting test such as Insulation Resistance measurement, Ratio, polarity, magnetisation characteristic, winding resistance on CT and PT.
6. Checking of electrical control & protection interlock of individual breaker and integration with other system.

# TECHNICAL CONDITIONS OF CONTRACT (TCC)

## Chapter - II : Scope of Works

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7. Calibration of energy meters, tri-vector meters, voltmeters, ammeters, power current & voltage transducers etc.
8. Provide assistance for checking the electrical operation of individual breakers from remote panels / MMI package(maxDNA system).

Other than the above, minor testing / checks will also be involved in the generator area, which are also in the scope of the contractor. *Any instruments / tools etc required for carrying out the above shall be arranged by the contractor within the quoted rates.*

### 2.9.16.3

**The scope of Testing and Commissioning of electrically operated actuators for valves, dampers, gates, soot blowers etc., will include meggering, providing loop wire on actuator terminal block, adjustments of mechanical/ electrical or electronic position transmitters, setting of limit/torque switches, cable checking, internal wiring checking, local/remote operation from MCC & MMI package (maxDNA system), replacement of limit/torque switches if required.**

### 2.9.16.4

Contractor shall cut/open work, if needed, as per BHEL engineer's instructions during commissioning for inspection, checking and make good the works after inspection is over.

### 2.9.16.5

**Contractor has to repeat any test free of cost, even if already conducted, whenever required to prove and check the healthiness of system before power flow, such test could be primary injection and primary injection in CTs. CVT, Insulation resistance of system / individual equipment, functional tests or any other tests as required by BHEL/ BHEL's client**

### 2.9.17 ELECTRICAL ACTUATORS:

The scope of Testing and Commissioning of electrically operated actuators for valves, dampers, gates, soot blowers etc., will include meggering, providing loop wire on actuator terminal block, adjustments of mechanical/ electrical or electronic position transmitters, setting of limit/torque switches, cable checking, internal wiring checking, local/remote operation from MCC & MMI package (maxDNA system), replacement of limit/torque switches if required.

### 2.9.18

**Equipments / instruments etc., under the above scope of erection and commissioning are generally dispatched from BHEL's manufacturing units / vendor's works at site well before start of erection. Sometimes, such dispatched materials may get stuck up with transporters/railways. The contractor shall provide support / manpower for necessary chase up for removal of such bottlenecks in transportation. Also, for smaller items, it could be necessary to depute his person to personally carry certain items from works to**

## TECHNICAL CONDITIONS OF CONTRACT (TCC)

### Chapter - II : Scope of Works

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site. Requirement of such activities, which will be decided by BHEL engineer and chase up activities, if required, shall be performed under authorization by BHEL. The above services shall be provided within the quoted rates.

**TECHNICAL CONDITIONS OF CONTRACT (TCC)**  
**Chapter – III : Facilities in the scope of Contractor/BHEL**

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Sl.No	Description	Scope / to be taken care by		Remarks
		BHEL	Bidder	
3.1	<b>PART I</b> <b>ESTABLISHMENT</b>			
3.1.1	<b>FOR CONSTRUCTION PURPOSE:</b>			
a	Open space for office (as per availability)	Yes		Location will be finalized after joint survey with owner. Only small open space as per available location will be provided by customer free of charge
b	Open space for storage (as per availability)	Yes		Location will be finalized after joint survey with owner
c	Construction of bidder's office, canteen and storage building including supply of materials and other services		Yes	
d	Bidder's all office equipments, office / store / canteen consumables		Yes	
e	Canteen facilities for the bidder's staff, supervisors and engineers etc		Yes	
f	Fire fighting equipments like buckets, extinguishers etc		Yes	
g	Fencing of storage area, office, canteen etc of the bidder		Yes	
3.1.2	<b>FOR LIVING PURPOSES OF THE BIDDER</b>			
a	Open space for labour colony (as per availability)	Yes		Location will be finalized after joint survey with owner
b	Labour Colony with internal roads, sanitation, complying with statutory requirements		Yes	
3.2.0	<b>ELECTRICITY</b>			
3.2.1	<b>Electricity For construction purposes</b> of Voltage <b>415/440 V</b> (To be specified whether chargeable or free)			FREE

**TECHNICAL CONDITIONS OF CONTRACT (TCC)**  
**Chapter – III : Facilities in the scope of Contractor/BHEL**

SI.No	Description <b>PART I</b>	Scope / to be taken care by		Remarks
		BHEL	Bidder	
a	Single point source	Yes		At a distance of ...200....M from site (Distance is only estimated, it may vary up to an extent depending on site condition)
b	Further distribution including all materials, Energy Meter, Protection devices and its service		Yes	
c	Duties and deposits including statutory clearances if applicable		Yes	
3.2.2	<b>Electricity for the office, stores, canteen etc of the bidder (to be specified whether chargeable or free)</b>			FREE
a	Single point source	Yes		At a distance of ...200..M from site (Distance is only estimated, it may vary upto an extent depending on site condition)
b	Further distribution including all materials, Energy Meter, Protection devices and its service		Yes	
c	Duties and deposits including statutory clearances if applicable		Yes	
3.2.3	<b>Electricity for living accommodation of the bidder's staff, engineers, supervisors etc</b>	Yes		Chargeable(Tariff is as per MP electricity board)
a	Single point source	Yes		At a distance of ...200..M from site (Distance is only estimated, it may vary upto an extent depending on site condition)
b	Further distribution including all materials, Energy Meter, Protection devices and its service		Yes	
c	Duties and deposits including statutory clearances if applicable		Yes	
3.3.0	<b>WATER SUPPLY</b>			

**TECHNICAL CONDITIONS OF CONTRACT (TCC)**  
**Chapter – III : Facilities in the scope of Contractor/BHEL**

SI.No	Description	Scope / to be taken care by		Remarks
		BHEL	Bidder	
	<b>PART I</b>			
3.3.1	<b>For construction purposes: (to be specified whether chargeable or free)</b>			FREE
a	Making the water available at single point	Yes		In case of inadequate supply / non-availability of construction water from customer, contractor shall have to arrange construction water at his own expenses.
b	Further distribution as per the requirement of work including supply of materials and execution		Yes	
3.3.2	<b><u>Water supply for bidder's office, stores, canteen etc</u></b>			FREE
a	Making the water available at single point	Yes		
b	Further distribution as per the requirement of work including supply of materials and execution		Yes	
3.3.3	<b><u>Water supply for Living Purpose</u></b>		Yes	Chargeable
a	Making the water available at single point	Yes		
b	Further distribution as per the requirement of work including supply of materials and execution		Yes	
3.4.0	<b>LIGHTING</b>			
a	For construction work (supply of all the necessary materials) 1. At office/storage area 2. At the preassembly area 3. At the construction site /area		Yes	
b	For construction work (execution of the lighting work/ arrangements ) 1. At office/storage area 2. At the preassembly area 3 At the construction site /area		Yes	
c	Providing the necessary consumables like bulbs, switches, etc during the course of project work		Yes	
d	Lighting for the living purposes of the bidder at the colony / quarters		Yes	
3.5.0	<b>COMMUNICATION FACILITIES FOR SITE OPERATIONS OF THE BIDDER</b>			

**TECHNICAL CONDITIONS OF CONTRACT (TCC)**  
**Chapter – III : Facilities in the scope of Contractor/BHEL**

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SI.No	Description	Scope / to be taken care by		Remarks
		BHEL	Bidder	
a	Téléphone, fax, internet, intranet, e-mail etc.		Yes	
3.6.0	<b>COMPRESSED AIR wherever required for the work</b>			
3.7.0	<b>Demobilization of all the above facilities</b>		<b>YES</b>	
3.8.0	<b>TRANSPORTATION</b>			
a	For site personnel of the bidder		Yes	
b	For bidder's equipments and consumables (T&P, Consumables etc)		Yes	

# TECHNICAL CONDITIONS OF CONTRACT (TCC)

## Chapter – IV: T&Ps and MMEs to be deployed by Contractor

Tentative List of Major T&P and MME to be deployed by the Contractor

### A. T&P FOR ELECTRICAL WORKS

SL. NO.	DESCRIPTION	QUANTITY
01	TRANSFORMER OIL PURIFICATION PLANT WITH VACUUM PUMP FOR EVACUATION TRANSFORMER ALONGWITH ACCESSORIES & HOSES. A) CAPACITY 6000 LTR. PER HOUR	2 NOS.
02	PRIMARY INJECTION KIT UPTO 10000 AMPS WITH PAIR OF LEADS & CLAMPS FOR TESTING CTS	1 SET
03	SECONDARY INJECTION KIT WITH INTEGRAL TIMER FOR RELAY TESTING WITH CABLES LEADS & BANNA PLUGS SELECTIVE RANGE 5 AMPS & 1 AMPS RANGE ( FOR RELAY TESTING)	1 SET
04	CFB & ZFB KIT OR EQUIVALENT FOR TESTING OF RELAY & DISTANCE PROTECTION	1 No. EACH
05	PPM TESTER FOR TRANSFORMER OIL	1 No.
06	METERS FOR TIME MEASUREMENT OF BREAKER OPENING & CLOSING TIME	1 No.
07	3 PHASE VARIAC 15 Amps	2 NO.
08	SINGLE PHASE VARIAC 28 AMPS	2 NO.
09	TRANSFORMER TURNS RATIO TEST KIT	1 NO.
10	HV TEST KIT AC, 0 –50 KV &DC, 0- 100 KV PREFERSBLY WITH DRY TYPE TRANSFORMER	1 NO. EACH
11	TRANSFORMER OIL BDV TEST KIT 0-100 KV WITH 2.5MM AIR GAP.	1 NO.
12	PORTABLE AIR COMPRESSOR WITH DRIER AND REGULATOR MAKE "TOSHNIWAL"/"KHOSLA" RATED FOR 7/10 KG/CM2	2 NO.
13	SOLDERING IRON "SOLDRON" MAKE 25 WATT	3 NOS.
14	VACUUM PUMP	1 NO.
15	MULTIMETRES	
16	DIGITAL "MOTWANE" MAKE 3.1/2 DIGIT OR HIL MAKE	4 NOS.
	ANALOG MOTWANE MAKE	4 NOS.
	DIGITAL 4.1/2 DIGIT Accuracy +/- 1% (HIL/MOTWANE/ Fluke make)	2NOS.

BHEL-PSWR

Tender Specification No: BHE/PW/PUR/CHT-ELE/1127

**TECHNICAL CONDITIONS OF CONTRACT (TCC)**  
**Chapter – IV: T&Ps and MMEs to be deployed by Contractor**

SL. NO.	DESCRIPTION	QUANTITY
17	STANDARD MILLI AMPS/MILLIVOLTS SOURCE MAKE RANGE 0 TO 60 mA AND 0 TO 100 mV	2 NO.
18	INSULATION TESTER MOTORISED OPERATED / ELECTRONIC WITH SELECTIVE RANGE OF 1000 / 2500/ 5000 VOLT. Range 0.5 Mega ohms to 10000 Mega ohms	1 No.
19	INSULATION TESTER MAINS OPERATED/ ELECTRONIC 500 volt & 1000 Volts Range 0.5 Mega ohms to 1000 Mega ohms	3 NO.
20	VARIABLE DC POWER SUPPLY 0 TO 250 V DC, 10 A MAKE "APLAB" OR RQUIVALENT(VARIABLE SOURCE)	2NO
21	PHASE SEQUENCE INDICATOR	1 NO.
22	FREQUENCY SOURCE 45 TO 55 HZ WITH 110V	1 NO.
23	DIGITAL TONGUE TESTER A/C 5/10, 25/60/300 AMP RANGE AC KEW SNAP MAKE	1 NO. EACH
24	DIGITAL TONGUE TESTER D/C 30/60/300 AMS	1 NO.
25	DIGITAL TONGUE TESTER 0-1 / 5 AMPS AC	1 NO.
26	STOP WATCH	1 NO.
27	CONTAINER FOR TRANSFORMER OIL SAMPLING	10 NOS.
28	TARPOLIN FIRE PROOF	As required
29	DC SHUNT 400 AMS 75 MV	1 NO.
30	3 PHASE SHIFTER	1 NO.
31	INDUSTRIAL TYPE VACUUM CLEANER	1 NO.
32	MICRO OHM METER/DUCTER ( mV volt Drop Test Kit ) 0-200 A DC , 0-2000 Micro ohms with suitable calibrated cable leas for current injection & mv drop	1 NO.
33	CAPACITANCE METER HAVING RANGE 20 pf –100MFD +/- 1%	1 NO.
34	DECADE RESISTANCE BOX	2 NOS.
35	TELETALK 2 WIRE SYSTEM	6 SETS
36	PORTABLE BLOWER WITH HEATING ARRANGEMENT	1 NO.
37	TORQUE WRENCH (12-60Nm, 50-225 Nm)	1 NO EACH
38	WATTMETER AC/DC 0-125-250V, 0-5-10A	1 NO
39	OSCILLOSCOPE 100 MHZ	1 NO
40	TACHOMETER (NON CONTACT TYPE)	1 NO
41	CAPACITANCE & TAN DELTA TEST KIT 12 KV	1 SET
42	OIL SPECIFIC GRAVITY AND PPM MEASURING INSTRUMENT	1 NO
43	RHEOSTAT	3 NOS
44	POLARITY TEST KIT	1 NO

**TECHNICAL CONDITIONS OF CONTRACT (TCC)**  
**Chapter – IV: T&Ps and MMEs to be deployed by Contractor**

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SL. NO.	DESCRIPTION	QUANTITY
45	NON – CONTACT TYPE DIGITAL THERMOMETER	1 NO
46	RELAY TESTING KIT/OMICRON RELAY TEST KIT	1 NO
47	TWO WAY INTERCOM SET WITH 50 to 100 MTRS CABLES FOR CHECKING THE CABLES CONTINUTITY	2 Sets
48	PROTECTIVE EARTH ROD SUITABLE FOR 220 / 400 KV SYSTEM HAVING LEAKAGE CURRENT METER, 70 SQMM CABLE & CLAMPS ANY REPUTED MAKE	2 Nos.
49	PHANTOM LOAD TEST KIT	1 No
50	DEW POINT METER	1 No.
51	OTHER PROTECTIVE DEVICES	AS REQUIRED

**TECHNICAL CONDITIONS OF CONTRACT (TCC)**  
**Chapter – IV: T&Ps and MMEs to be deployed by Contractor**

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**B. T&P FOR MECHANICAL WORK**

SN	DESCRIPTION	<u>MINIMUM</u> QUANTITY
	<b>HANDLING EQUIPMENTS</b>	
1	TURN BUCKLES	AS PER REQMT
2	'D' SHACKLES	AS PER REQMT
3	STEEL WIRE ROPES	AS PER REQMT
4	MANILA ROPES	AS PER REQMT
5	CHAIN PULLEY BLOCK/TIRFUR	AS PER REQMT
	<b>MAJOR T&amp;P</b>	
1	PIPE BENDING MACHINE – 2" SIZE	2 NOS
2	GRINDING MACHINE	2 NOS
3	DRILLING MACHINES 1/4", 1/2", 3/4" & 1"	1 NO. EACH
5	DYE SETS FOR THREADING UPTO 2" PIPE.	2 NOS
6	SPIRIT LEVEL	2 NOS.
7	TAP SETS FOR BOTH BSP AND MPT THREADS UPTO 1" EACH	1 SET EACH
9	WELDING GENERATORS	1 NO.
10	WELDING TRANSFORMER	1 NO.
12	MECHANICAL TOOL KIT FOR FITTERS	4 NOS.
13	ELECTRICIAN TOOL KIT	4 NOS.
14	CRIMPING TOOL UPTO ALL SIZE OF CABLES UNDER SCOPE OF WORK	4 NOS.
15	FLOOD LIGHT FITTINGS	2 NOS.
16	FIRE EXTINGUISHERS	3 NOS.
17	DISTRIBUTION BOARDS WITH POWER CABLE COMPLETE AS REQUIRED	1 SET
18	PAINTING BRUSH	AS PER REQMT.
19	FIRE PROOF TARPAULIN	AS PER REQMT.
20	SAFETY BELTS AND SAFETY HELMETS	AS PER REQMT

**TECHNICAL CONDITIONS OF CONTRACT (TCC)**  
**Chapter – IV: T&Ps and MMEs to be deployed by Contractor**

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<b>SN</b>	<b>DESCRIPTION</b>	<b><u>MINIMUM</u> QUANTITY</b>
	<b>HANDLING EQUIPMENTS</b>	
21	24V A/C TRANSFORMER & HAND LAMPS	4 NOS.
22	MIG WELDING MACHINE WITH ACCESSORIES AIR COOL TYPE	2 NOS.
23	CRIMPING TOOL HYDRAULIC UPTO 600 SQ.MM	1 NO.
24	TORQUE WRENCH SET	1 SET
25	HYDRAULIC JACKS 50T CAPACITY/100T	4 NOS.EACH
26	TUFFER CAPACITY 15T	2 NOS.
27	CHAIN PULLEY BLOCKS 5/10T	1 NO.EACH

Other than the aforesaid, one computer, printer and other necessary peripherals will have to be maintained by the contractor in his site office.

**NOTE:**

1. The list of instruments / equipments to be brought by the contractor as shown above sections-a and b are only indicative. any other instruments / equipments required for the execution of the work is to be necessarily arranged by the contractor within the quoted rates.
2. The testing/calibration instruments which are used to be duly calibrated in the interval prescribed by BHEL engineers from the reputed agencies decided by BHEL and test certificate to be furnished.
3. This above list is only indicative and neither exhaustive nor limiting. Quantities indicated above are only the minimum required. Contractor shall deploy all necessary t&p to meet the schedules & as prescribed by BHEL engineer and required for completion of work.

**TECHNICAL CONDITIONS OF CONTRACT (TCC)**  
**Chapter – V: T&Ps and MMEs to be deployed by BHEL on sharing basis**

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<b>SN</b>	<b>DESCRIPTION &amp; CAPACITY OF T&amp;P</b>	<b>QUANTITY</b>	<b>PURPOSE</b>
01	EOT CRANE IN TG HALL		FOR HANDLING AND ERECTION WITHIN TG HALL ON SHARING BASIS AS AVAILABLE AND SUBJECT TO THEIR ACCESSIBILITY AND APPROACHABILITY.

While all efforts will be made for amicable sharing of the above, non-availability of the above due to any reason shall not absolve the contractor of performing his responsibilities in time. The contractor shall undertake sufficient pre-planning and arrange his own handling/transport equipment as deemed necessary.

**NOTE :**

Above T&P will be provided for specific erection/commissioning activities wherein these equipment will be required. While taking delivery, contractor shall check for proper working of the equipment and the same shall be returned after the work is completed to BHEL stores in good working condition subject to normal wear and tear.

# TECHNICAL CONDITIONS OF CONTRACT (TCC)

## Chapter – VI: Time Schedule

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### 6.1 TIME SCHEDULE & MOBILIZATION

#### 6.1.1 INITIAL MOBILIZATION AND TENTATIVE SCHEDULE

Contractor shall reach site, make his site establishment and be ready to commence the work within **two weeks** from the date of fax Letter of Intent or as per directions of Construction Manager/ Project Manager of BHEL.

The contractor has to subsequently augment his resources in such a manner that the entire related works are completed to achieve the following **tentative** schedule:

S. No	ACTIVITY	UNIT-8	UNIT-9
1	BOILER LIGHT UP	JULY-13	SEP-13
2	BG	Oct-13	Dec-13
3	SYNCHRONISATION	NOV-13	JAN-14
4	Capacity Addition	Dec-13	Feb-14
5	PG TEST	March14	Jun-14

#### 6.1.2

In order to meet above schedule and other intermediate targets/activities as set by BHEL Engineer In charge at site, to meet customer requirements/project schedule, contractor shall arrange all necessary resources and work force in consultation with BHEL engineer at site to under take works concurrently in all possible fronts as made available to contractor.

#### 6.1.3

**Contractor shall specifically note that there is likely to be some delay in supplies of materials / release of work fronts / other reasons. Contractor shall have to work round the clock on such critical activities as a part of catch up programme to meet the project requirement to the extent possible and shall also provide required resources as part of scope of work.**

### 6.4 Contract Period

**The total contract period** for completion of entire work **will be 20 (Twenty) months from the date of start of** Erection of the first major equipment. Erection, Testing, Calibration and Commissioning of permanent equipments required for completion of system shall be completed within the time schedule given above.

# TECHNICAL CONDITIONS OF CONTRACT (TCC)

## Chapter – VI: Time Schedule

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**The contract shall commence from the date of deployment of contractor's T&P, proper site setup and erection of first equipment. All the above three conditions are to be fulfilled (certified by BHEL engineer) for deciding the date of commencement of the contract.**

The contractor shall complete all the work in the scope of this contract within the contract period

### **6.5 Definition of Work Completion**

The contractor's scope of work under these specifications will be deemed to have been completed in all respect, only when all the activities are completed satisfactorily and so certified by BHEL site in charge. The decision of BHEL in this regard shall be final and binding on the contractor.

### **6.7 Schedule Compression**

**BHEL, owing to its commitment to their customer, may ask contractor to compress the total completion schedule by upto 10%. This will result in preponement of various milestones. For achieving the same, contractor shall plan his activities and mobilise additional resources accordingly to the satisfaction of BHEL engineer within the quoted rates.**

# TECHNICAL CONDITIONS OF CONTRACT (TCC)

## Chapter-VII: Terms of Payment

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The progressive payment for erection, testing and commissioning on accepted price of contract value for Electrical Package rates will be released as per the break up given hereinafter:

### TERMS OF PAYMENT FOR ELECTRICAL WORKS

Sl. No.	Activity/Work Description	% of unit rate
<b>I</b>	<b>PRO RATA PAYMENTS (85%)</b>	
<b>1.0</b>	<b>Cable tray and accessories</b>	
1.1	Fabrication and fixing/welding/bolting in position	60%
1.2	Earthing of cable trays	10%
1.3	Tagging of cable trays (including touch up painting & cable tray numbering on sides)	8%
1.4	Covering of trays where ever envisaged	7%
	<b>Total =</b>	<b>85%</b>
<b>2.0</b>	<b>Cable laying including earthing wires</b>	
2.1	Laying of cables/Wires	45%
2.2	Glanding and termination (except HT terminations)	15%
2.3	Testing and charging	10%
2.5	Dressing and clamping	15%
	<b>Total =</b>	<b>85%</b>
<b>3.0</b>	<b>Junction box/Push button station (local)</b>	
3.1	Erection including fixing of terminal blocks where ever applicable	75%
3.2	Name plate fixing where ever applicable and labeling (inside and outside)	10%
	<b>Total =</b>	<b>85%</b>
<b>4.0</b>	<b>Misc. Structural steel including cable tray supports, Canopies etc, Conduits, pipes etc</b>	
4.1	Fabrication/Pre assembly	45%
4.2	Erection, Alignment, welding/bolting and if applicable chipping/grouting/painting	40%
	<b>Total =</b>	<b>85%</b>
<b>5.0</b>	<b>DG sets/Switch Gears/MCC/PCC/Distribution Boards/Marshalling Box/Starter Units/ Dry Transformers / Electrical Hoists/ Panels/Cubicles/Desks/UPS/ Batteries/ Chargers/VFD/ LA assy/ NGT/ NGR/ SP/Miscellaneous Equipments/ etc</b>	

## TECHNICAL CONDITIONS OF CONTRACT (TCC)

### Chapter-VII: Terms of Payment

5.1	Placement, Alignment and coupling/interconnection where ever applicable, erection of associated accessories etc	50%
5.2	Precommissioning checks and tests	10%
5.3	Charging, Loop testing and commissioning	15%
5.4	System commissioning	10%
		<b>85%</b>
6.0	<b>Earthing/Lightning protection strips, Earthing pits</b>	
6.1	Fabrication, erection, alignment, welding/bolting of earthing/lightning protection strips; earth pits completion	60%
6.2	Testing/commissioning	25%
		<b>85%</b>
7.0	<b>LT /HT Bus Ducts</b>	
7.1	Pre assembly of Bus Ducts and accessories, erection, alignment, bolting/welding etc complete with supporting structure	50%
7.2	Pre commissioning checks	20%
7.3	Testing, Charging and Painting (as applicable)	15%
		<b>85%</b>
8.0	<b>Oil Filled Transformers (Generator, Station, UAT, Station Service etc)</b>	
8.1	Placement on foundation and alignment	25%
8.2	Erection of associated auxiliaries/assemblies, oil filling, etc	25%
8.3	Dry out including oil filtration	15%
8.4	Precommissioning checks	10%
8.5	Testing, Charging and Painting (as applicable)	10%
		<b>85%</b>
9.0	<b>Testing/Commissioning of Equipment ( like motors, actuators, ESP trfr, misc equipments, etc) erected by other agencies</b>	
9.1	Local testing	40%
9.2	Remote testing, Loop testing, and commissioning	40%
9.3	System commissioning	5%
		<b>85%</b>
10.0	<b>Other items</b>	
10.1	Rubber mats/ Display Boards/Miscellaneous items/etc : on installation	85%
<b>10.2</b>	<b>Specialized Commissioning Services - on pro rata basis.</b>	<b>85%</b>
10.3	Civil Works - Prorata on completion of actual work.	85%
10.4	Termination, HT Termination, Straight through jointing etc : on pro rata basis	85%

**TECHNICAL CONDITIONS OF CONTRACT (TCC)**  
**Chapter-VII: Terms of Payment**

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<b>II STAGE/MILESTONE PAYMENTS (15%)</b>		
1	Boiler Light Up	1%
2	ABO	1%
3	Steam Blowing	0%
4	Safety Valve Floating	1%
5	Oil Flushing (TG)	0%
6	Barring Gear (TG)	0%
7	Rolling and Synchronisation	2%
8	Coal Firing	0%
9	Full Load	2%
10	Trial Operation of Unit	3%
11	Painting	0%
12	Area cleaning, temporary structures cutting/removal and return of scrap	1%
13	Punch List points/pending points liquidation	1%
14	Submission of 'As Built Drawings'	1%
15	Material Reconciliation	1%
16	Completion of Contractual Obligation	1%
<b>Total for Stage/Milestone Payments (15%)</b>		<b>15%</b>

# TECHNICAL CONDITIONS OF CONTRACT (TCC)

## Chapter-VIII: Taxes and Other Duties

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### 8.0 TAXES, DUTIES, LEVIES

#### 8.1. For All types of works

##### 8.1.1

The contractor shall pay all (save the specific exclusions as enumerated in this contract) taxes, fees, license charges, deposits, duties, tools, royalty, commissions or other charges which may be levied on the input goods & services consumed and output goods & services delivered in course of his operations in executing the contract. In case BHEL is forced to pay any of such taxes, BHEL shall have the right to recover the same from his bills or otherwise as deemed fit.

**However, provisions regarding Service Tax and Value Added Tax (VAT) on output services and goods shall be as per following clauses.**

##### 8.1.2 Service Tax & Cess on Service Tax

Contractor's price/rates shall be exclusive of Service Tax and Cess on Services. In case, it becomes mandatory for the contractor under provisions of relevant act/law to collect the Service Tax & Cess from BHEL and pay the same to the concerned tax authorities, such applicable amount will be paid by BHEL at the prevailing Service Tax Rate (presently 12.36 %) on the admitted bill value.

**Contractor shall submit to BHEL documentary evidence of Service Tax registration certificate specifying name of services covered under this contract. Contractor shall submit serially numbered Service Tax and Cess Invoice, signed by him or a person authorized by him in respect of taxable service provided, and shall contain the following, namely,**

1. The name, address and the registration number of the contractor,
2. The name and address of the party receiving taxable service,
3. Description, classification and value of taxable service provided and,
4. The service tax payable thereon.

**All the Four conditions shall be fulfilled in the invoice before release of service tax payment.**

**Wherever, more than one route/option are available for discharge of service tax liability under a particular service, (e.g. "works contract Service"), contractor shall obtain prior written consent from BHEL site before billing the amount towards Service Tax.**

##### 8.1.3 VAT (Sales Tax /WCT)

As regards Value Added Tax (VAT)/CST on transfer of property in goods involved in Works Contract (previously known as Works Contract Tax) applicable as per local laws, the price quoted by the contractor shall be inclusive of the same and in no case input or output VAT/CST will be reimbursed extra.

In any case the Contractor shall register himself with the respective Sales Tax authorities of the state and submit proof of such registration to BHEL along with the first RA bill. Contractor will submit all the details of VAT/CST paid for the contract in the prescribed format of the respective state VAT laws. Also, the

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contractor will issue the tax Invoices to BHEL as per the Tax laws of respective state on monthly basis. Contractor shall also be required to furnish to BHEL necessary proof of VAT remittance on monthly basis.

Deduction of tax at source shall be made as per the provisions of law and is to be construed as an advance tax paid by the contractor and no reimbursement thereof will be made.

Further, if BHEL, at the instance of customer or otherwise adopts the specific route for discharging output VAT liability itself, benefit of the reduction in liability of the contractor will be passed on to BHEL.

In case, BHEL is forced to pay any VAT liability on behalf of contractor, the same will be recovered from contractor's bill or otherwise as deemed fit

#### **8.2 New Taxes/Levies**

In case the Government imposes any new levy/tax on the output service/ goods/work after award of the contract, the same shall be reimbursed by BHEL at actual.

In case any new tax/levy/duty etc. becomes applicable after the date of Bidder's offer, the Bidder/Contractor must convey its impact on his price duly substantiated by documentary evidence in support of the same **before opening of Price Bid**. Claim for any such impact after opening the Price Bid will not be considered by BHEL for reimbursement of tax or reassessment of offer.

No reimbursement/recovery on account of increase/reduction in the rate of taxes, levies, duties etc. on input goods/services/work shall be made. Such impact shall be taken care of by the Price Variation/Adjustment Clause (PVC) if any. In case PVC is not applicable for the contract, Bidder has to make his own assessment of the impact of future variation if any, in rates of taxes/duties/ levies etc. in his price bid.

#### **8.3 BUILDING & OTHER CONSTRUCTION WORKERS (REGULATION OF EMPLOYMENT AND CONDITIONS OF SERVICE) ACT, 1996 (BOCW Act) AND RULES OF 1998 READ WITH BUILDING & OTHER CONSTRUCTION WORKERS CESS Act, 1996 & CESS RULES, 1998.**

In case any portion of work involves execution through building or construction workers, then compliance to the above titled Acts shall be ensured by the contractor and contractor shall obtain license and deposit the cess under the Act. In the circumstances it may be ensured as under:-

- i. It shall be the sole responsibility of the contractor in the capacity of employer to forthwith (within a period of 15 days from the award of work) apply for a licence to the Competent Authority under the BOCW Act and obtain proper certificate thereof by specifying the scope of its work. It shall also be responsibility of the contractor to furnish a copy of such certificate of licence / permission to BHEL within a period of one month from the date of award of contract.
- ii. It shall be the sole responsibility of the contractor as employer to ensure compliance of all the statutory obligations under these act and rules including that of payment / deposit of 1% cess on the extant of work involving building or

## TECHNICAL CONDITIONS OF CONTRACT (TCC)

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construction workers engaged by the contractor within a period of one month from the receipt of payment.

- iii. It shall be the responsibility of the sub-contractor to furnish the receipts / challans towards deposit of the cess together with the number, name and other details of beneficiaries (building workers) engaged by the sub-contractor during the preceding month.

It shall be the absolute responsibility of the sub-contractor to make payment of all statutory payments & compensations to its workers including that is provided under the Workmen's Compensation Act, 1923

TECHNICAL CONDITIONS OF CONTRACT (TCC)  
Chapter-IX : SPECIFIC INCLUSIONS

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**SPECIFIC INCLUSIONS**

Sl.No	Description	Scope / to be taken care by		Remarks
		BHEL	Bidder	
1	Lugs up to 4 sq mm size	-	Yes	
2	Lugs beyond 4 Sq. mm size	Yes		
3	Paint, primer and consumables		Yes	
4	LT cable straight through jointing Kits		Yes	
5	HT Termination Kits	yes	-	
6	Trefoil Clamps with hardware	Yes		For single core HT cable
7	Identification tags PVC /Metals, sleeve and clamps with hardware. PVC ties, Ferrule, Buttons and tap		Yes	
8	Dry Nitrogen Cylinder for Transformer		Yes	

# TECHNICAL CONDITIONS OF CONTRACT (TCC)

## Chapter-X : SPECIFIC EXCLUSIONS

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### 10.0 EXCLUSIONS

The following are specific exclusions from this work.

1. Erection of dampers, valves, electrical actuators, pneumatic actuators.
2. Erection of ESP rectifier transformer, electrical heaters, rapping motors, mechanical interlock.
3. Erection of HT/LT motors (except those specified herein)
4. Erection, testing and commissioning of elevators and DG sets.
5. Generator Erection.
6. Supply of cable trays

The aforesaid exclusions should not be construed as exhaustive. They are meant for general guideline. BHEL reserves the right to include or exclude any item which is required for completing the job as per rates indicated in rate schedule. Contractor should carry out all such jobs as per the instructions of BHEL engineer.

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**TECHNICAL DETAILS, BILL OF QUANTITIES & DRAWINGS**

**1. GENERATOR TRANSFORMER**

SN	DESCRIPTION	GENERAL INFORMATION
1	Rating	200 MVA, 21/420√3 KV , 1-phase GT
2	Weight of core & winding	158.00 MT (approx.)
3	Total weight of assembled transformer including oil	237.00 MT
4	Transportation / shipping weight (gas filled)	175.00 MT (approx.)
5	Weight of tank & fitting, marshalling kiosk & wiring, cooler bank, conservator & pipe work, supports, rollers HV/LV turrets, pumps, bushings HT/LT, OFAF Coolers, Fans, Marshalling box, Cabling from marshalling box to field devices and other accessories & fittings	55000 Kg (approx.)
6	Oil quantity	
	Oil in transformer tank	56220 Litres (approx.)
	Oil in cooler, conservator, & pipe work	20380 Litres (approx.)
	Total oil quantity	83900 Litres (approx.)
7	Weight of heaviest packages	175.00 MT (approx.)
8	Dimensions of assembled transformer (mm x mm x mm)	21 x 8.2 x 10.6 m (approx.)
9	Nitrogen Gas Purity for Dew Point Measurement	99.9 % Dry. Dew Point should be 50 Deg C or above.

**2 .STATION TRANSFORMER**

SN	DESCRIPTION	GENERAL INFORMATION
1	Rating	
1.1	Type of Cooling	ONAN (1x100% radiator bank)
1.2	Rated Output MVA: i) With ONAN Cooling	<b>80/45/35</b>
1.3	Rated Voltage (KV) HV LV1/LV2	420 11.6/ 6.9
1.4	Rated Line Current Amps. HV LV1/LV2	57.7 1673.5 50
1.5	Rated Frequency Hz:	
1.6	Connection HV LV	Star Delta YNyn0yn0
1.7	Vector Group Reference :	

# TECHNICAL CONDITIONS OF CONTRACT (TCC)

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2	Weight of core &winding	62000 kg Approx.
3	Total weight of assembled transformer including oil	168000 kg Approx.
4	Transportation / shipping weight (gas filled)	85000 kg Approx. (Main Tank)
5	Weight of tank &fitting, marshalling kiosk &wiring, cooler bank, conservator & pipe work, supports, rollers HV/LV turrets, pumps, bushings HT/LT, OFAF Coolers, Fans, Marshalling box, Cabling from marshalling box to field devices and other accessories & fittings	55000kg approx..
6	Oil quantity	
	Oil in transformer tank	45000 L Approx.
	Oil in cooler, conservator, &pipe work	5800 L Approx.
	Total oil quantity	50800 L Approx.
7	Weight of heaviest packages	85000 kg Approx. (Main Tank)
8	Dimensions of assembled transformer	16.4 x 6.6 x 9.6 m Approx.
9	Nitrogen Gas Purity for Dew Point Measurement	99.9 % Dry. Dew Point should be 50 Deg C or above.

### **3 . UNIT AUX TRANSFORMER**

SL. NO	DESCRIPTION	UNIT TRANSFORMER
1	Rating	25MVA, 3-PHASE 21/6.9 KV
2	Type of cooling	ONAF/ ONAN
3	Winding connection	Dyn1
4	<b>WEIGHT OF ACCESSORIES</b>	
	Weight of core & winding	26 MT
	Tank & fitting including HV/LV bushings turrets, rollers	11 MT
	Bushings	0.25 MT
	Radiator bank, fans &valves, pipe & fitting, Cabling between marshalling box to field devices, On load tap Chamber, etc.	6 MT
	Total weight of transformer including oil	64 MT
	Shipping weight of transformer (gas filled)	40 MT
	Untanking weight	36 MT
5	Oil Quantity	
	Total oil quantity	23159 LITRES

**TECHNICAL CONDITIONS OF CONTRACT (TCC)**  
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6	Nitrogen Gas Purity for Dew Point Measurement	99.9 % Dry. Dew Point should be 50 Deg C or above.
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**4. 1600KVA, 6.6 KV/0.433 KV DRY TYPE CAST RESIN TRANSFORMERS:**

**Quantity– 16 Nos.**

Sl. No.	Description	Remarks
01	Dry Type Cast Resin Transformer, 1600KVA, 6.6 KV /0.433 KV, - 8 Nos., Cooling type AN, Vector Group Dyn11, housed in metal enclosure with loose accessories such as rollers, HT & LT cable box etc..	
02	Total shipping weight	6.6.00 MT

**5. GENERATOR BUS DUCT ISOLATED PHASE BUS DUCT**

BUS DUCT SET PER UNIT –1

**EACH SET COMPRISES OF THE FOLLOWINGS: -**

Description	Main Run	Delta Run	Tap-Off Run
Weight per meter	800 Kg	450 Kg	250 Kg
Conductor Material	GR 19501	GR 19501	GR 63401
Enclosure Material	GR 19501	GR 19501	GR 31000/63401
Conductor Shape	ROUND	OCTAGONAL	BOX formation (2 Channels)
Conductor size	37800 Sqmm	19200 Sqmm	7455 Sqmm
Phase Spacing	1750	1250	1000
Outside Diameter	1500	1000	780
Thickness	8	8	4.78
Phase to earth Clearance	220MM	220MM	220MM
Bus insulator (no per sup)	3	3	3
Grounding Material	10x60 GI	10x60 GI	10x60 GI

Bill of material for 2 sets

S.No	DESCRIPTION	Qty (approx.)	APPROXIMATE WEIGHT
A	<b>Main Bus Duct</b>		
	1500 OD/ 8 <sup>th</sup> Encl. with 800 OD/ 16 th conductor size	50 nos.	60MT
B	<b>Delta Bus Duct</b>		
	1000 OD/ 8 th Encl. with 450 OD/ 15 th conductor size	44 nos.	27 MT
C	<b>Tap off Bus Duct</b>		
	780 OD/ 4.78 th Encl. with 203 sq	64 nos.	

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	channel conductor		16 MT
D	<b>Line/ Neutral terminal adapter chamber</b>		
	a) Single phase main IP busduct assembly	4 nos.	4.8 MT
E	<b>Star Duct</b>		
	Three phase main IP busduct assembly (E shape)	2 nos.	5 MT
F	SP and VT Cubicle consist of epoxy cast dry type VT –6 Nos., Lighting arrester – 03 Nos, Surge Capacitor –03 Nos, etc Weight of Cubicle approx. 3.5 MT, Dimension 2000 x 1800 x 3500 mm	1 Set	11 MT
G	<b>Neutral Grounding Cubicle consist of :-</b> a) Dry type epoxy cast NG transformer b) NG Resistor c) Dimensions 2500x 2500 x2000 mm	1 Set	1.5 MT
H	<b>Supporting Structural steel</b>	1 Lot	80 MT
I	Air pressuring system comprising of compressor, panel, and piping: Approximate wt	2 No.	1 MT
J	Misc Items such as weldable flexibles, bolted flexibles, shorting links, weldable shunt pieces, Earthing Material GI flats 50 x 6 mm etc.	One Lot	20MT
K	Rubber bellow and seal off bushing	100 nos.	4 MT

**6. 11 KV & 6.6 KV SEGREGATED PHASE BUS DUCTS**

**AA) TECHNICAL DETAILS**

SN	Item Description	Technical details
01	Conductor Conductor Shape & Cross Section	AL Alloy GR 63401 Box Channel Conductor 2 Nos.(12.7 x 47.88 x8.05 mm)
02	<b>Enclosure</b> Material Shape Size (Approximate) Thickness Barrier Thickness Weight of Seal off bushing Average weight of Bus Duct	Al Grade 31000 Rectangular 1350 x 450 mm 3.15 mm 2.00 mm 20 Kg. 110 Kg / meter (approx.)

**BB) Bill of Material**

Sl no	Connection		Rated Voltage	Length in Meter (Approximately)
	From	To		

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1	SP Bus Duct from Unit Auxiliary Transformer (25 MVA -5CAT01	Switchgear Board # 5CA	6.6 KV,2500 Amp	44 Meters
2	Unit Auxiliary Transformer (25 MVA -5CBT01	Switchgear Board # 5CB	6.6 KV,2500 Amp	52 Meters
3	SP Bus Duct from Station Transformer (220/11/6.6 KV, 63 MVA, - 5A	Switchgear Board # OCA	6.6 kV ,3000 AM	51 Mtrs
4	SP Bus Duct from Station Transformer (220/11/6.6 KV,63 MVA - 5A	Switchgear Board # OBA	11 kV,1600 AMP	61 Mtrs
5	SP Bus Duct from Station Transformer (400/11/6.6 KV,63 MVA - 5B	Switchgear Board # OCB	6.6 kV, 3000 AM	39 Mtrs
6	SP Bus Duct from Station Transformer (400/11/6.6 KV, 63 MVA - 5B	Switchgear Board # OBB	11 kV, 1600 AMP	49 Mtrs
7	Tie SP Bus Duct from Unit Switchgear Board # 5CA	SWSB # OCA	6.6 kV, 2500 AM	22 Mtrs
8	Tie SP Bus Duct from Unit Switchgear Board # 5CB	SWSB # OCB	6.6 kV, 2500 AM	17 Mtrs
9	Tie SP Bus Duct from Station Switchgear Board # OCA	SWSB # OCB	6.6 kV ,3000 AM	11 Mtrs
10	Tie SP Bus Duct from Station Switchgear Board # OBA	SWSB # OBB	11 kV,1600 AMP	11 Mtrs
11	Tie SP Bus Duct from Unit Switchgear Board # 5CA	SWSB # OCA	6.6 kV, 2500 AM	10 Mtrs
12	Tie SP Bus Duct from Unit Switchgear Board # 5CB	SWSB # OCB	6.6 kV, 2500 AM	15 Mtrs

**MISC COMMAN ITEMS FOR 11 KV & 6.6 KV SP BUS**

S no.	Description
01	Bends 11 KV
02	Bends 6.6 KV

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03	Copper / Al flexible connection 11 KV 3.3 KV
04	Seal Off Bushing 11 KV 6.6 KV
05	Wall frame assembly 11 KV 6.6KV
06	GI Support Structural Steel –55 MT approximately
07	Conduit, wiring, Earthing Materials for continuous running along the lengths of bus duct. Expansion Bellows, Thermostat control heating elements, Rain hoods for out door joints, flexible connectors, Junction boxes, breather assemblies, shorting link etc.

Note: - Considering the layout of the bus ducts as mentioned above for interconnection between the transformer and 11 /6.6 KV switchgear boards and bridging bus duct in between the switchgears boards, it is not possible to segregate the quantity of structural support materials for individual area, hence the quantity mentioned above is common for all. Quantity & dimension given are tentative and are likely to vary.

**7. GENERATOR, GT & UT PROTECTION AND METERING PANELS**

Sl.N o.	DESCRIPTION	Quantity per Unit
	<p>Generator, Generator Transformer, Station &amp; Unit Transformers, “<b>Control / Protection &amp; Metering Panels</b>”. Protection relay shall be numerical of Alstom / ABB / Siemens / or equivalent.</p> <p>1. Generator, Generator &amp; Unit Auxiliary Transformer Control, Protection &amp; Metering Panel (size 2295(H) x 1200(W) x 1200(D) mm) – 4 Nos.</p> <p>2. Station Transformer Control &amp; Protection Panel (size 2295(H) x 1200(W) x 1200(D)) – 1 Nos.</p> <p>Following items along with each unit panels shall be supplied loose for mounting in the panels / Unit Control Board</p> <p>1. PC -2 Nos.                  2.Replay S/W on CD –1 NO.                  3. Colored Inkjet printer – 2 Nos.                  4. Antenna with 6 mtr cable                  5. Cables for antenna- 60 m                  6.UPS for PC – 2 Nos.                  7.Hub between PCs &amp; DR – 1 No.                  8. Cable DR to Hub – 2 Nos                  9. Cable from Hub to PC – 2 Nos.                  10. Disturbance Recorder (DR) – 2 Nos.                  11. Energy Meter along with power pack unit</p>	5 Nos.

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	& chargers – 1 Nos.
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**8. DIGITAL VOLTAGE REGULATOR PANELS**

S.I.N o.	DESCRIPTION	Quantity per unit
1	Digital Voltage Regulator panels consist of Regulation Cubicle, Thyristor Cubicle and Field suppression cubicle, Overall dimension 3050 x 800 x 2230 mm, Total weight - 1.5 MT. DVR console assembled or loose components are to be mounted on Unit Control Desk.	1 Nos

**9. VARIABLE FREQUENCY DRIVES FOR ID FANS**

**ID Fan per Unit - 2 Nos.**

**Nos. of Channel per ID Fan – 2 Nos.**

**Each set Of Variable Frequency Drive Consist of the following**

Sl.No.	Description of Components/ Devices	Quantity per ID Fan set	Total Quantity for two Unit
(1)	(2)	(3)	(4)
A	3250 KVA,6.6 /2.3 KV, ONAN Cooled Power Transformers, Accessories like radiators, conservator tank, marshalling box, buchhloz relay, HT/LT cable boxes, Oil in drums etc shall be supplied loose. Total weight of each transformer 8.00 MT (approx.). Transformer tank shall be supplied partial filled with oil.	2 Nos.	8 Nos.
B	Air Core Natural Cooled DC Link Reactor, Dimension 2200 x1500x2000 mm (approx.) Weight of each reactor – 1500 Kg	2 Nos.	8Nos.
C	3.3 KV Vacuum Circuit Breaker Type VM12 Overall dimensions 2360 x1835 x1650 mm, Weight 1400 KG	2 Nos.	8 Nos.
D	Load Inverter Converter Panel, Overall Dimensions 3700x1450 x2330 mm , Weight per panel –3.0 MT. Cylindrical air duct , exhaust fan & fan guard for each fan shall be supplied loose along with each panels and to be mounted at site on top of the panels.	2 Nos.	8nos.
E	Control Panel, Over dimension 1450 x 800 x2300 mm, weight per panels-600	1 No.	2 Nos.

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	Kg.		
F	Adopter Cubicle Overall dimensions 1450 x 580 x 2330 MM, Weight per panel –200Kg.	2	4 Nos.
G	O & M Panels, Overall dimensions 600 x 600 x 1050 mm, Weight per panel – 100 Kg.		1 Nos.
F	LOOSE SUPPLY ITEMS ARE AS BELOW / BOILER		
	1. PRINTER ON VFD PANEL		2 Nos.
	2.METERS 96x96 MM		8 Nos.
	3. SIX ELEMENT FLAG		4 Nos.
	4. One Computer (for each unit) consist of CPU, Monitor, Key Board along with printer and accessories shall be loose for installation in Unit Control Board /room		2 Nos.

**10 . GENERAL INFORMATION**

**1. CONTACT PRESSURE**

FOLLOWING TORQUE ARE NORMALLY RECCOMENDED EOR VARIOUS BOLTS.

BOLT SIZE	RECOMMENDED TORQUE	TORQUE CAPTY.	SPANNER
M10	0.85 TO 1.3 NM (20-30 Ft- lb)	0.85 TO 1.3 NM	
M12	1.3 TO 1.7 NM (30-40 FT-lb)	0.85 TO 4.3NM	
M16	1.7 TO 2.1NM (40 –50 FT-lb)	0.85 TO 4.3NM	
M20	2.1 TO 2.5 NM (50 –60 FT-lb)	0.85 TO 4.3NM	

Alternatively tightening the nut till Belleville washer becomes flats. Then unscrew the nut by 1/8<sup>th</sup> turn. Exact method and extent of tightening shall be done as per instructions of BHEL site engineer / as per equipment supplier's recommendation.

Note: - Considering the layout of the bus ducts as mentioned above for interconnection between the transformer and Generator it is not possible to the segregate the quantity of structural support materials for individual area, hence the total quantity is mentioned.

Flexible joints, seal off bushings, rubber bellows, CT and their wiring, conduits/GI pipes breather tapping etc, etc are accessories and form a part of the system.

**2. Recommendation for Welded Joints (For Enclosure, Box Conductor, Make Up Pieces, Shunt And Flexible Joint Etc)**

TYPE OF WELDING	MIG / TIG WELDING
FILLER WIRE	1.6 mm DIA. (NG 21 WITH 5% SILICON)
ANGLE	10 TO 15 DEG. FOREHEADS
CLEANING	DEGREASE AND SCRATCH BRUSH
CURRENT SETTING	DEPENDED ON THICKNESS
GAS SUPPLY/ PURITY	50 Cu. FT/ HRS ARGON /99.98% WELDING